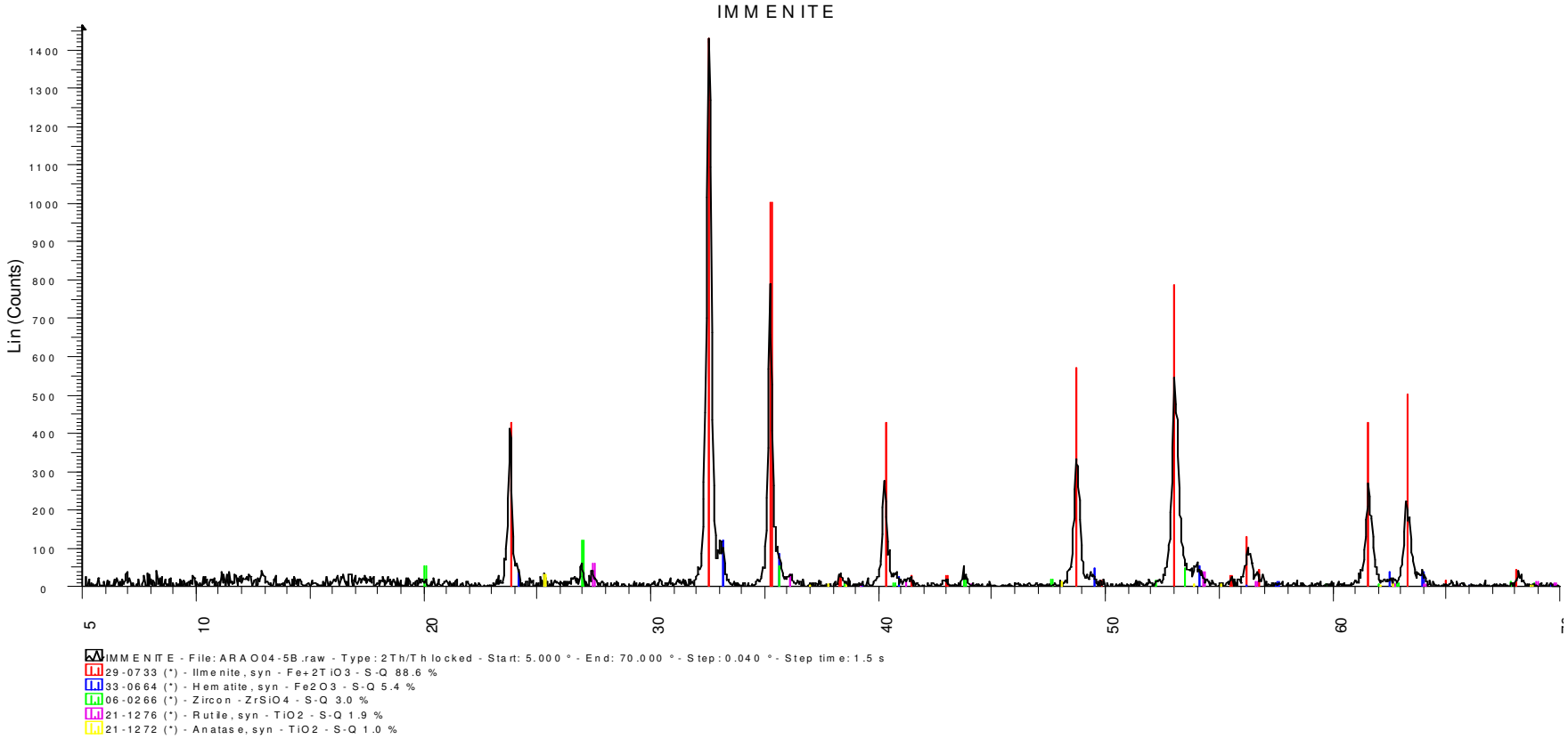
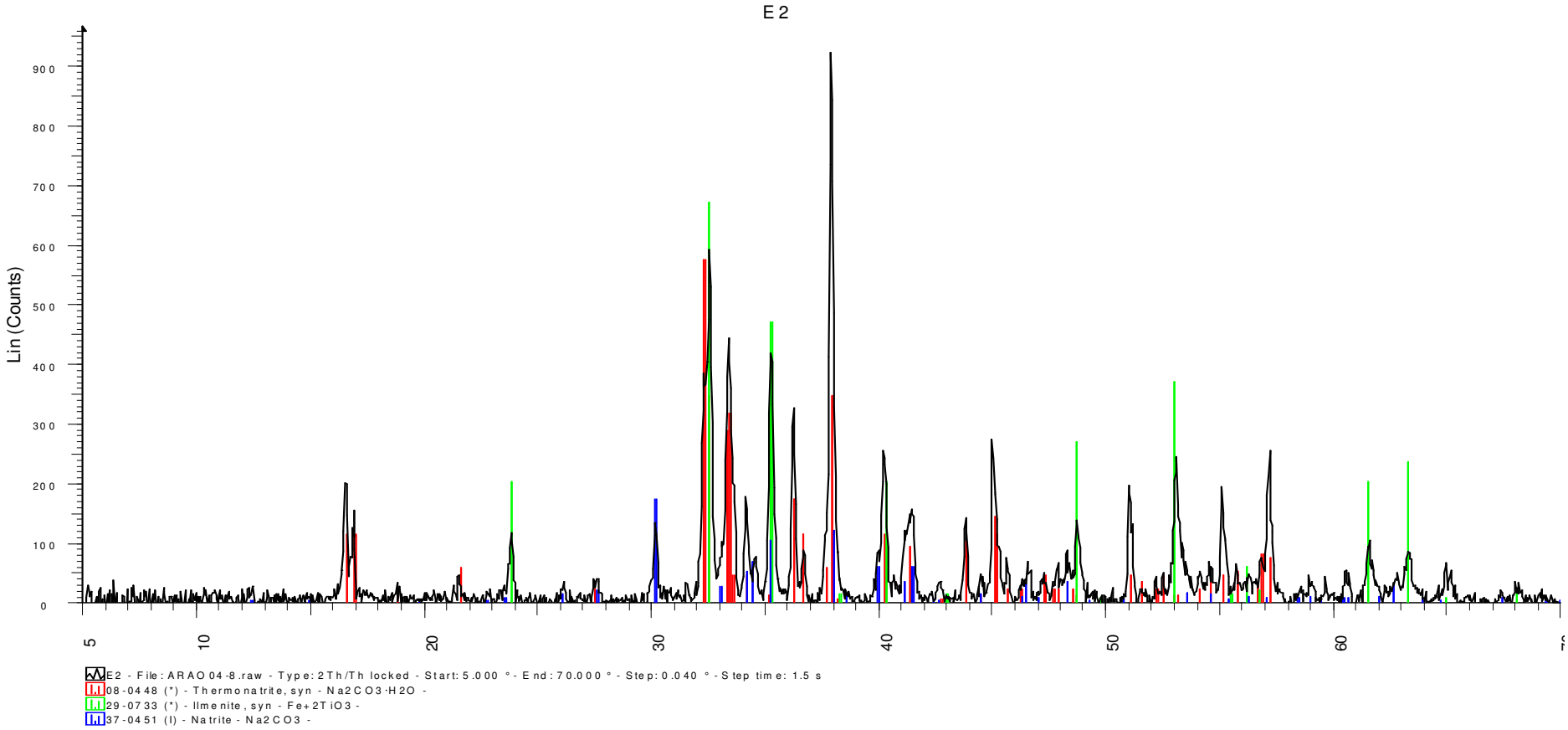
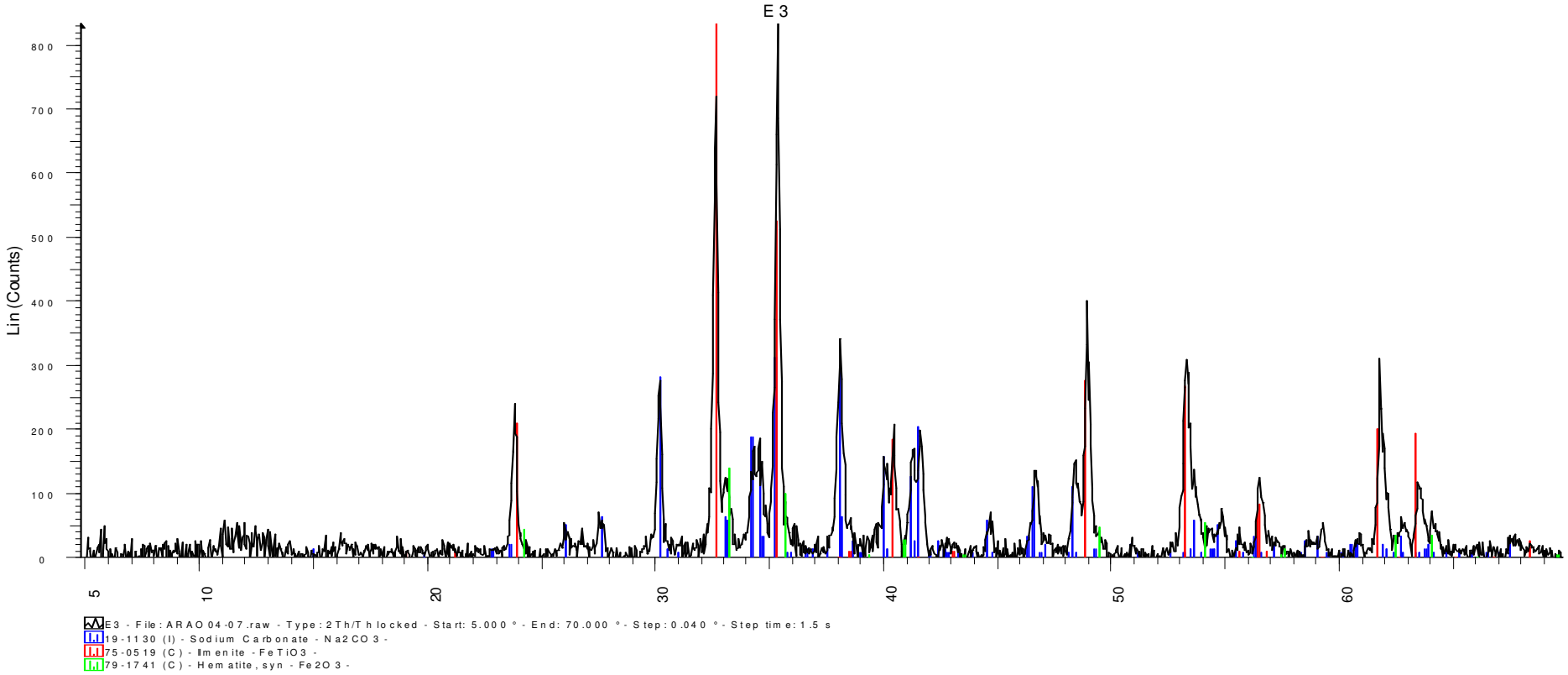
Appendix A: X-ray diffraction diagrams



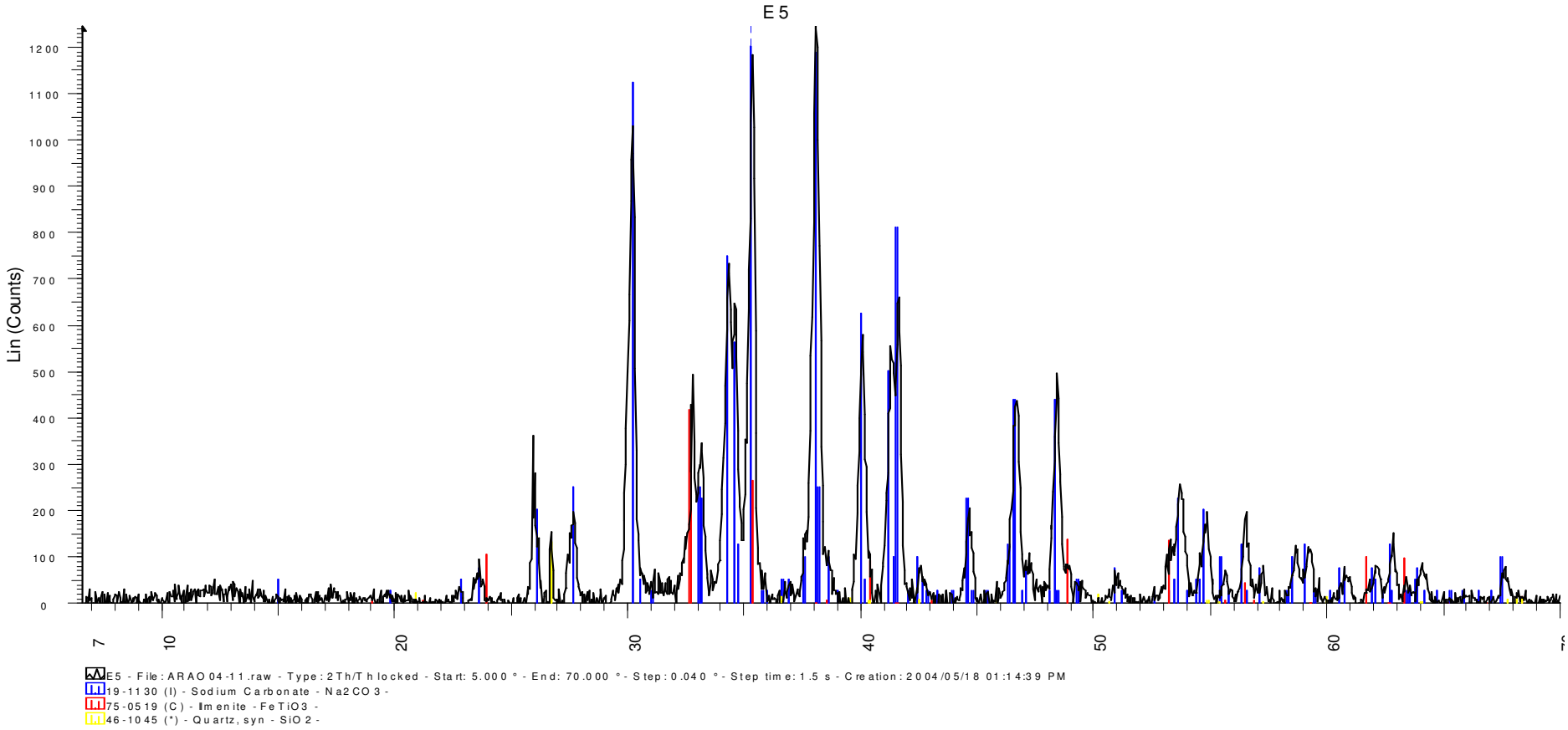
Appendix A- 1:XRD diagram of ilmenite raw material



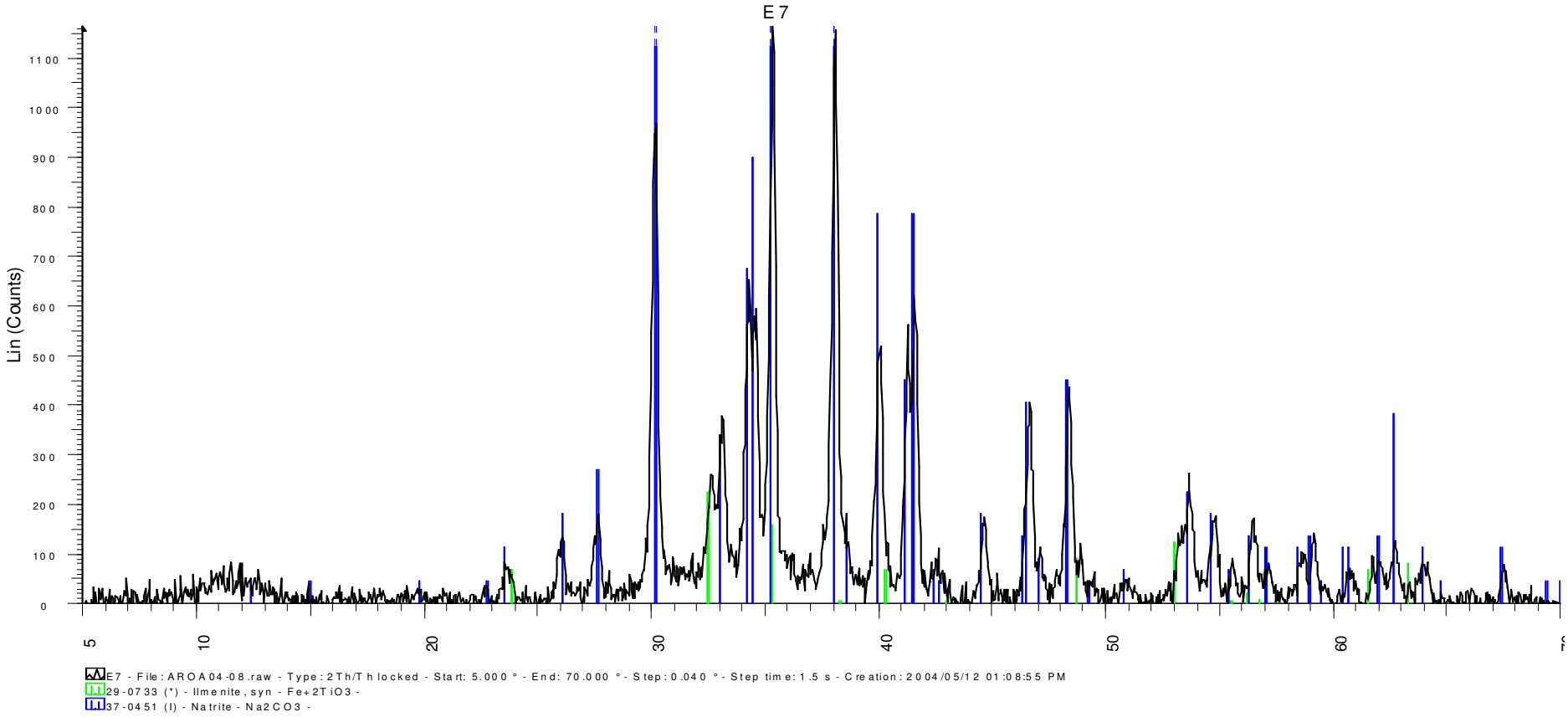
Appendix A- 2:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with one mol of sodium hydroxide at 250 °C for 336 hours, with intermediate milling every 24 hours



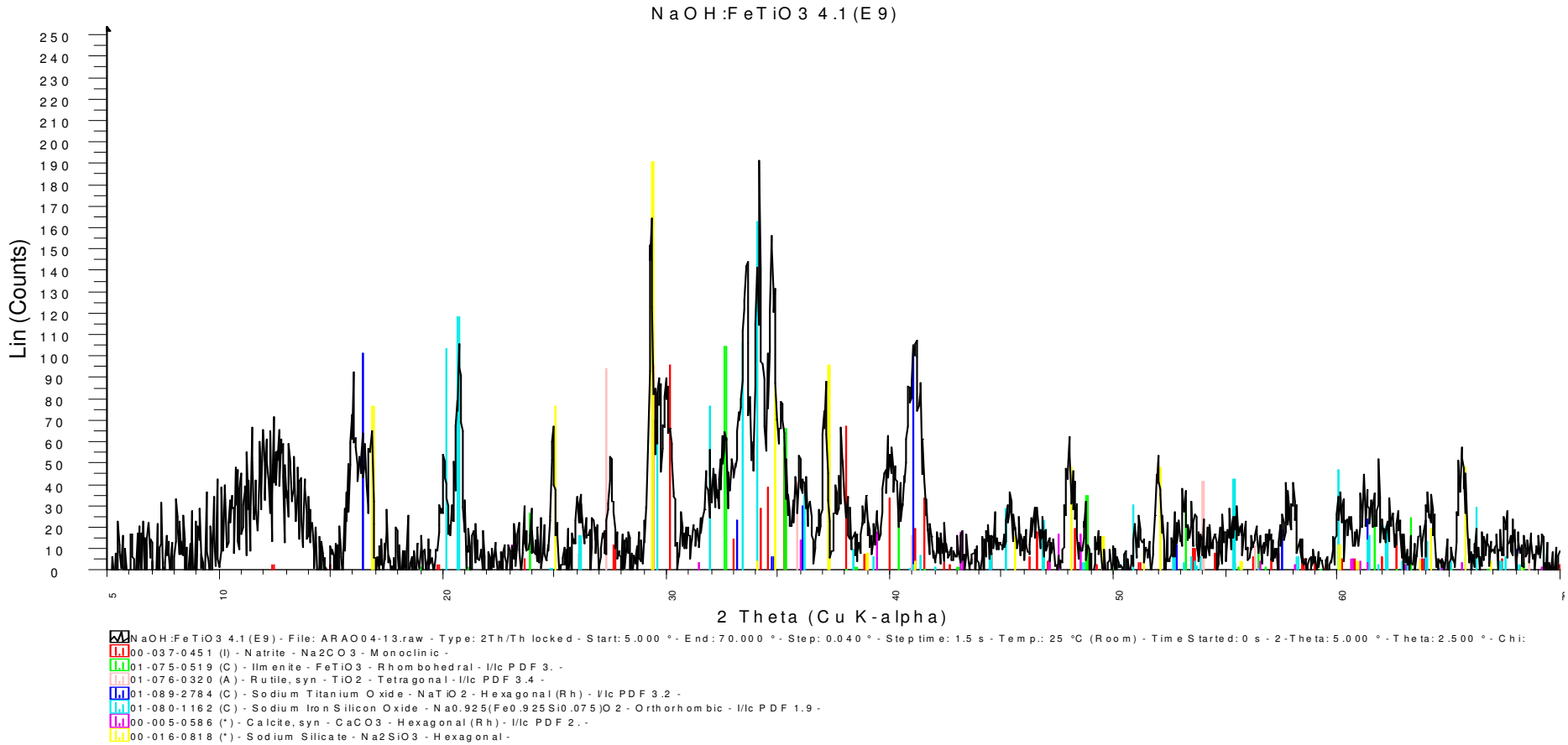
Appendix A- 3: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 250 °C for 336 hours, with intermediate milling every 24 hours



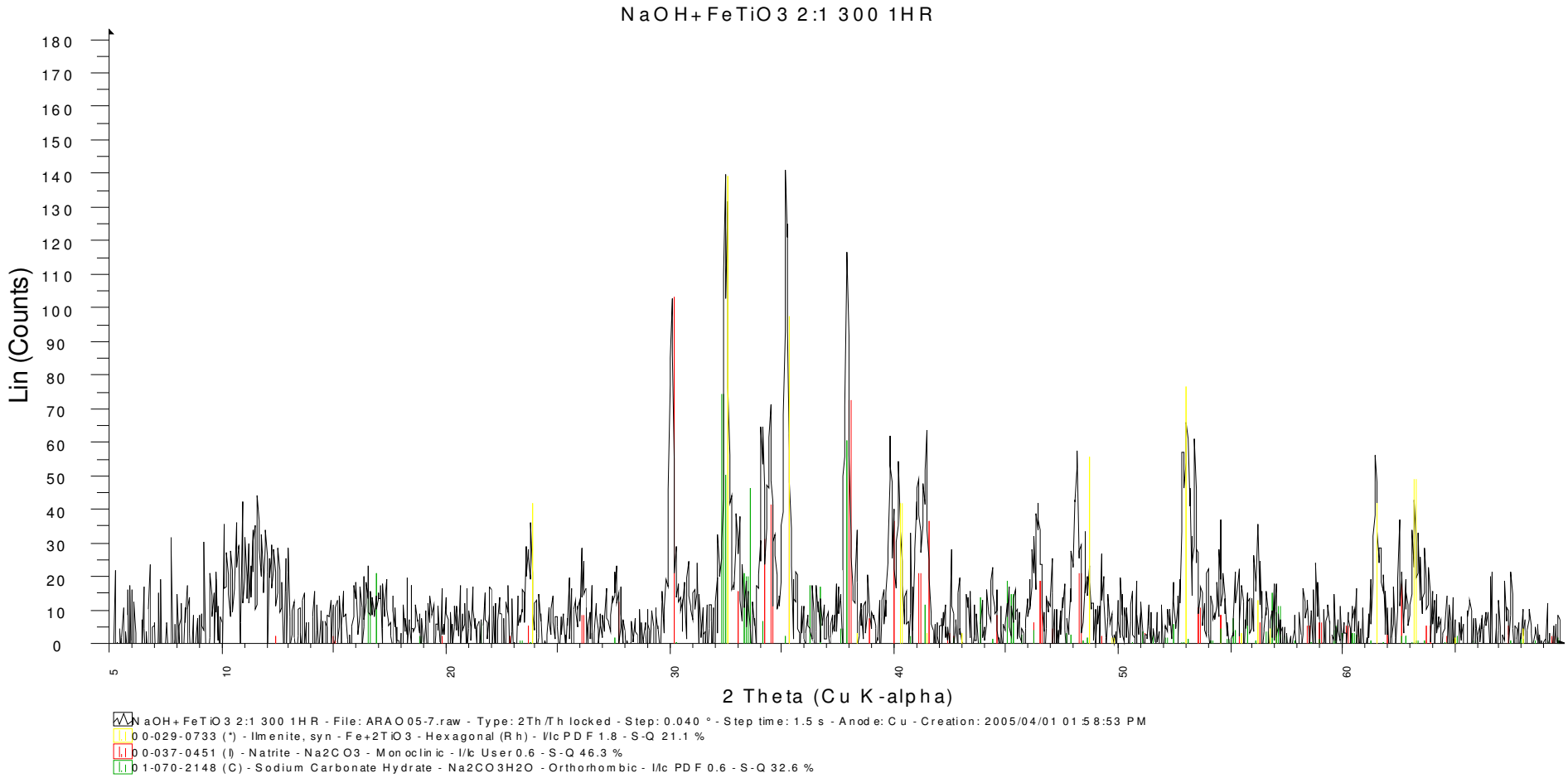
Appendix A- 4:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with four mole of sodium hydroxide at 250 °C for 336 hours, with intermediate milling every 24 hours



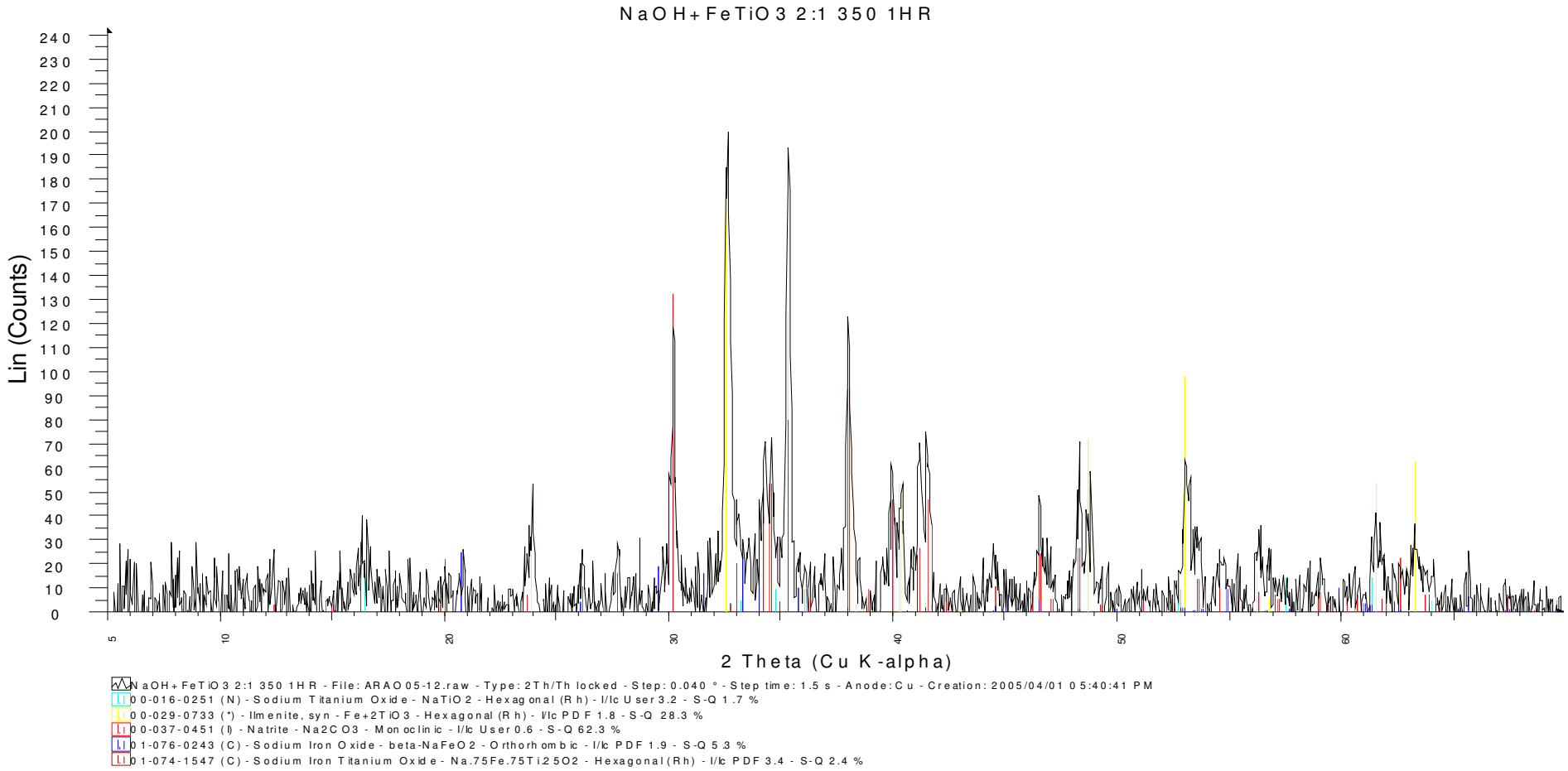
Appendix A- 5:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with six mole of sodium hydroxide at 250 °C for 336 hours, with intermediate milling every 24 hours



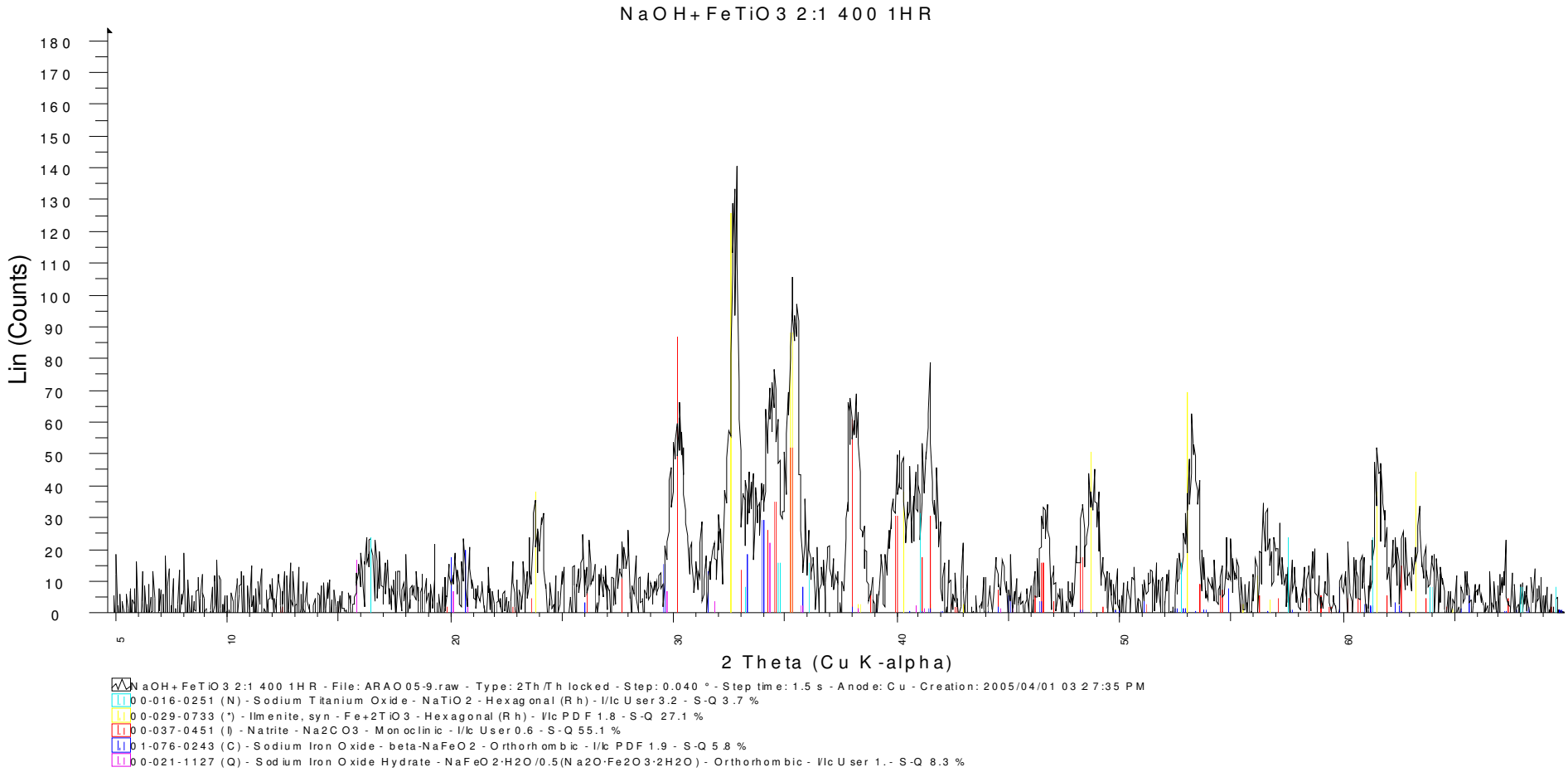
Appendix A- 6:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with four mole of sodium hydroxide at 500 °C for 336 hours, with intermediate milling every 24 hours



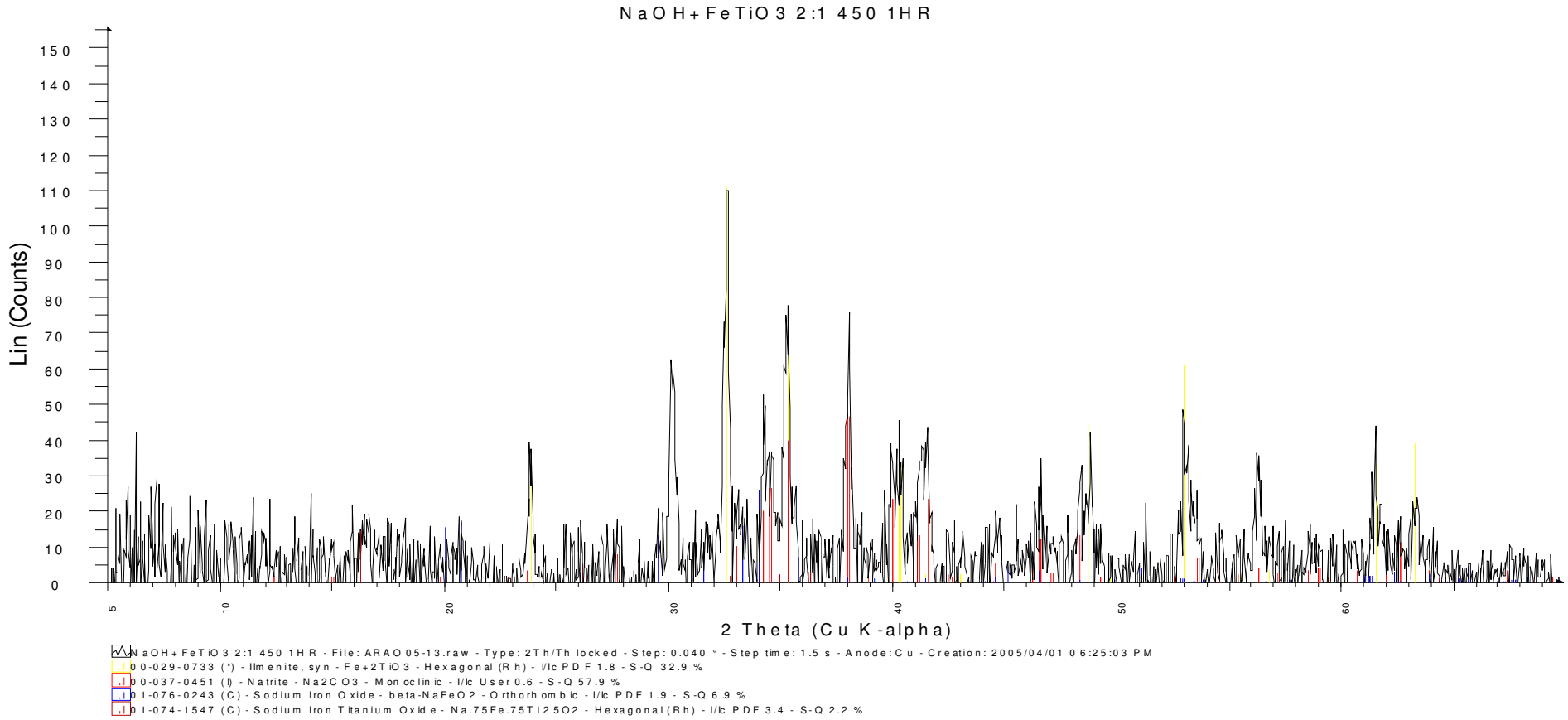
Appendix A- 7:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mol of sodium hydroxide at 300 °C for one hour



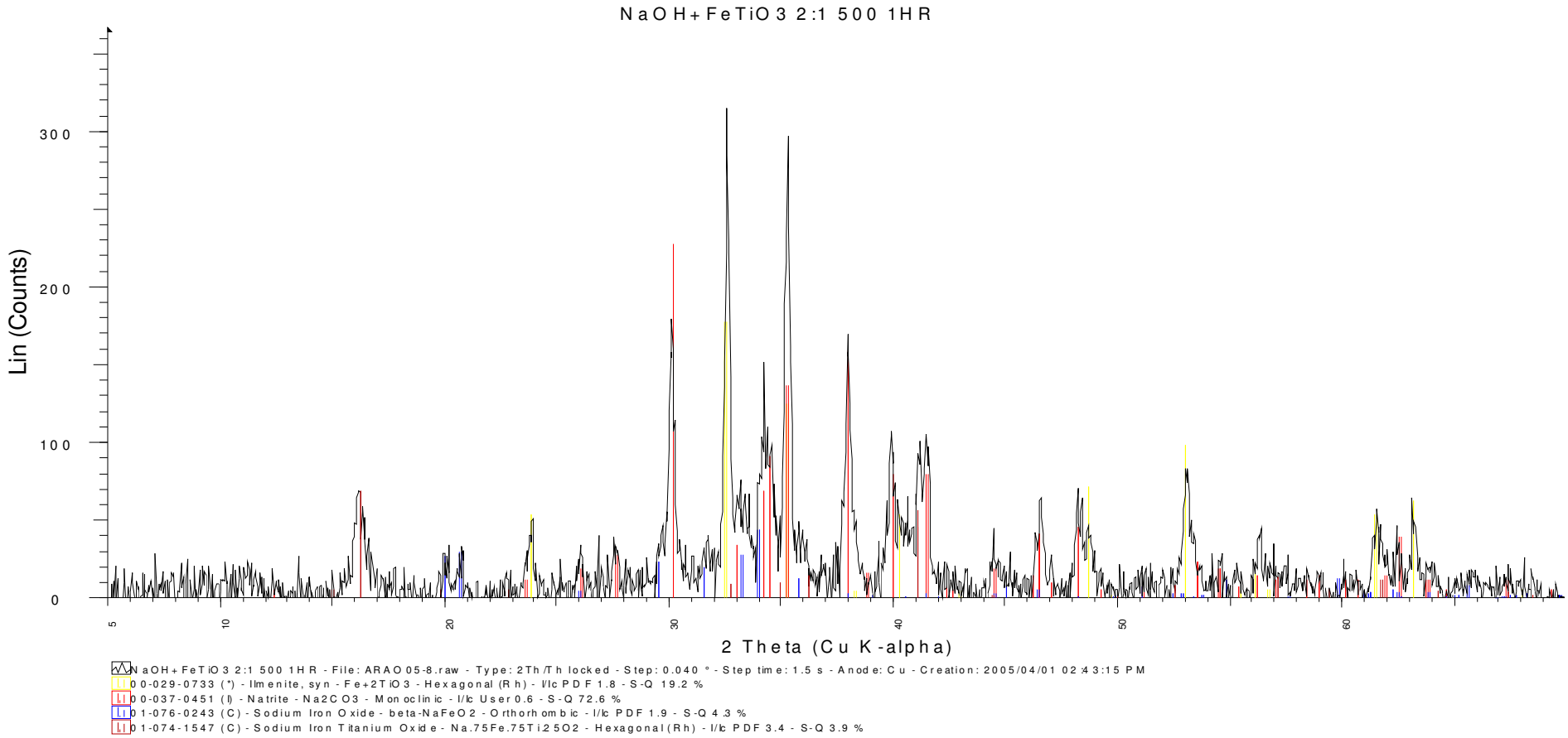
Appendix A- 8: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 350 °C for one hour



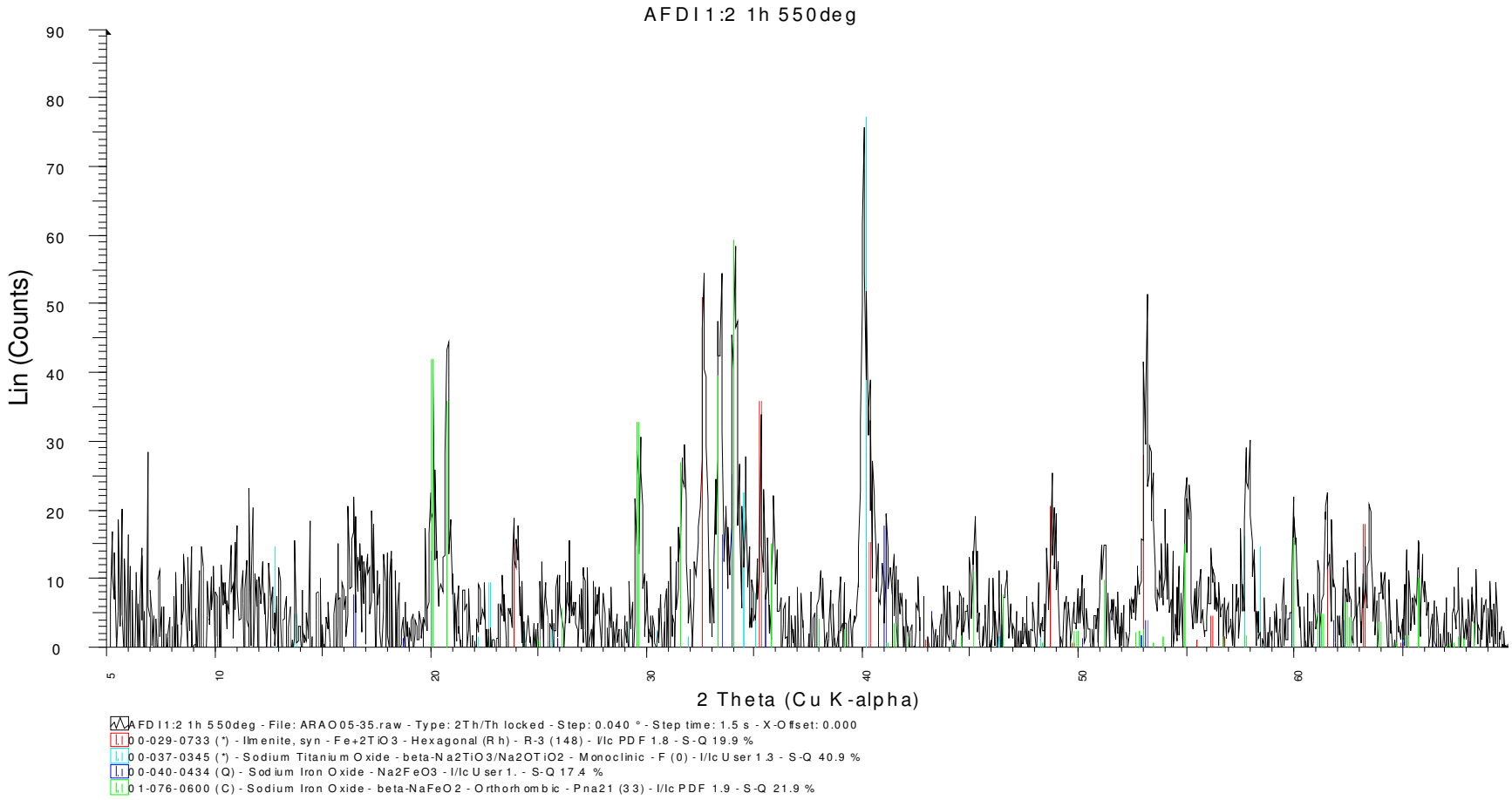
Appendix A- 9:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 400 °C for one hour



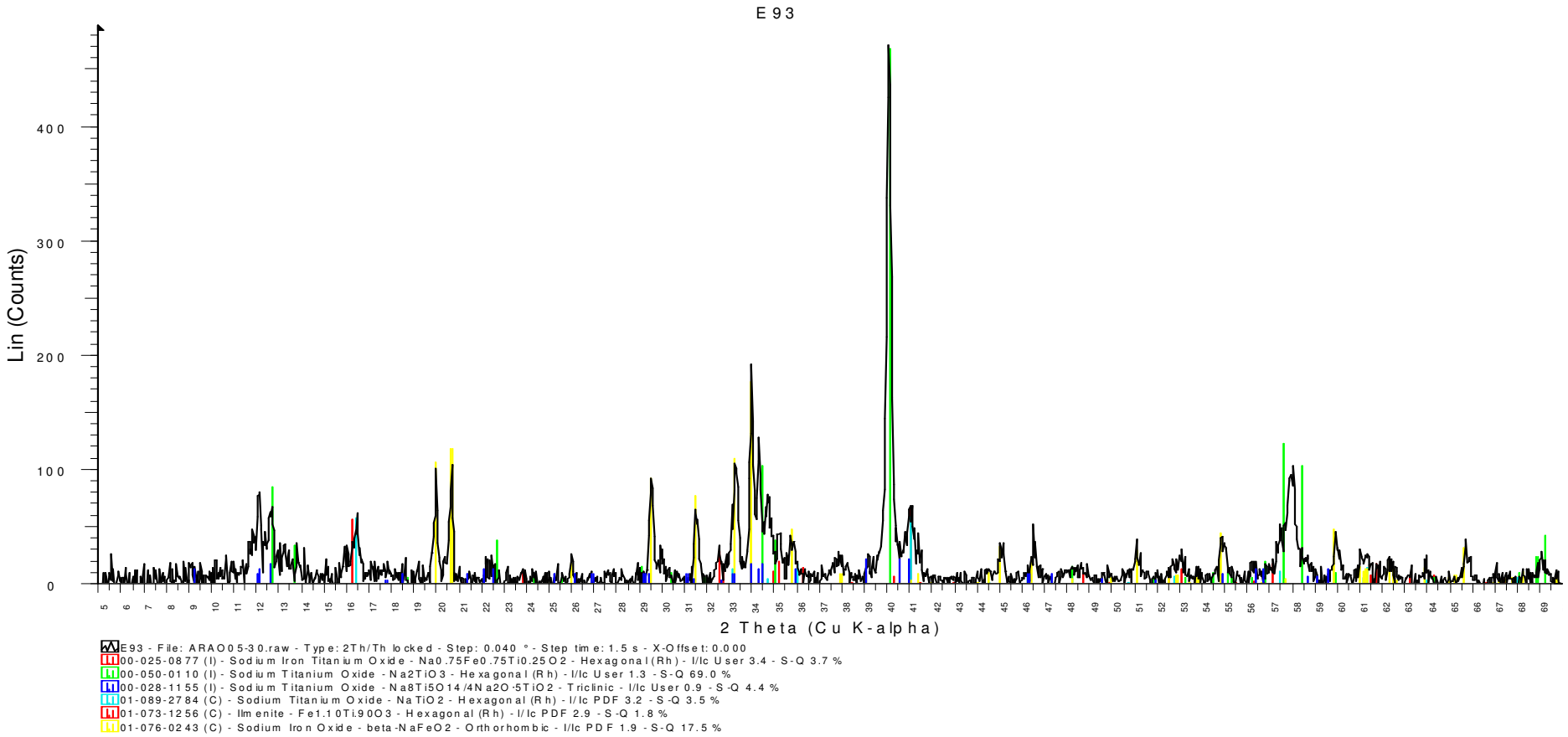
Appendix A- 10:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 450 °C for one hour



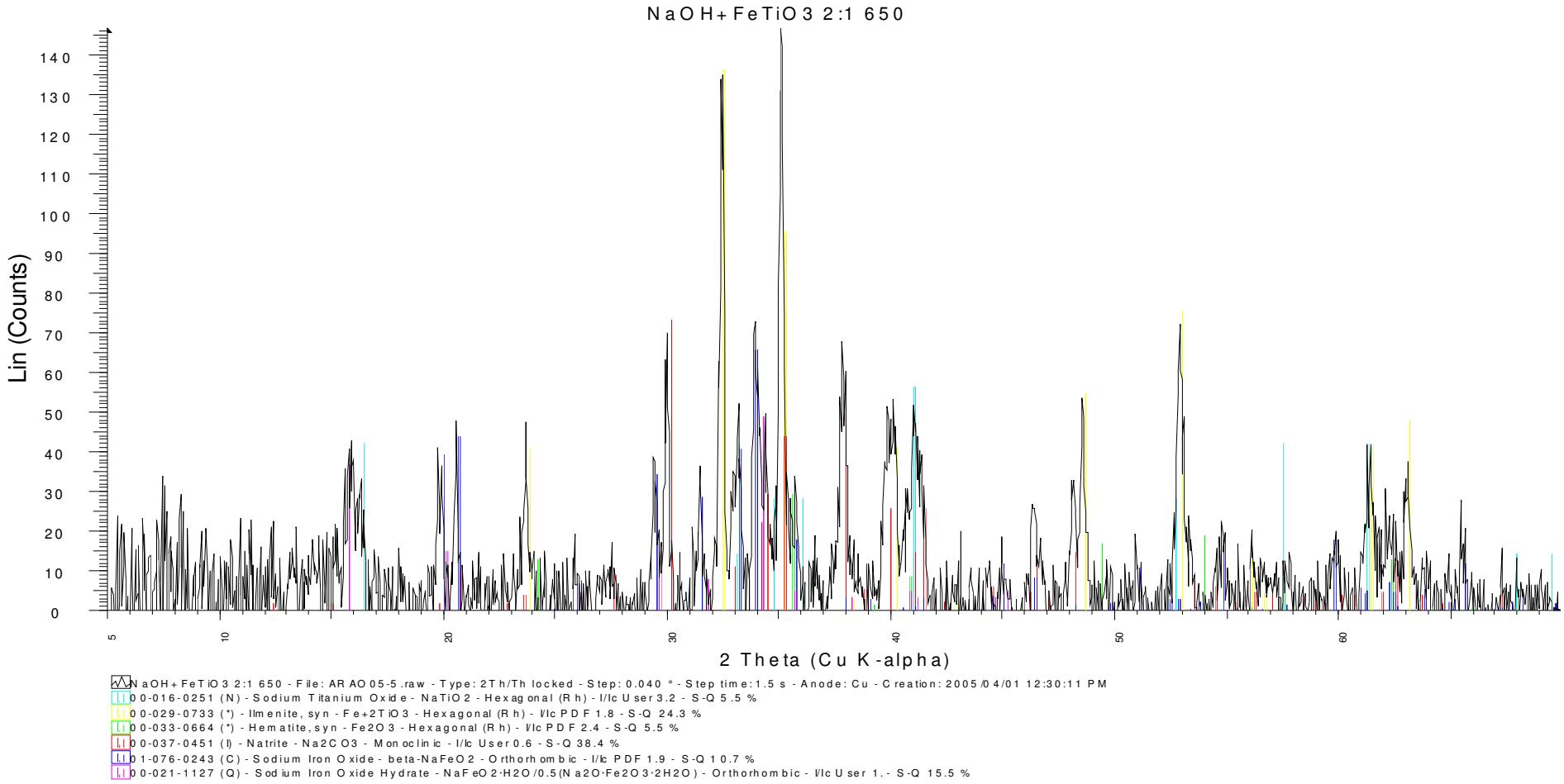
Appendix A- 11:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 500 °C for one hour



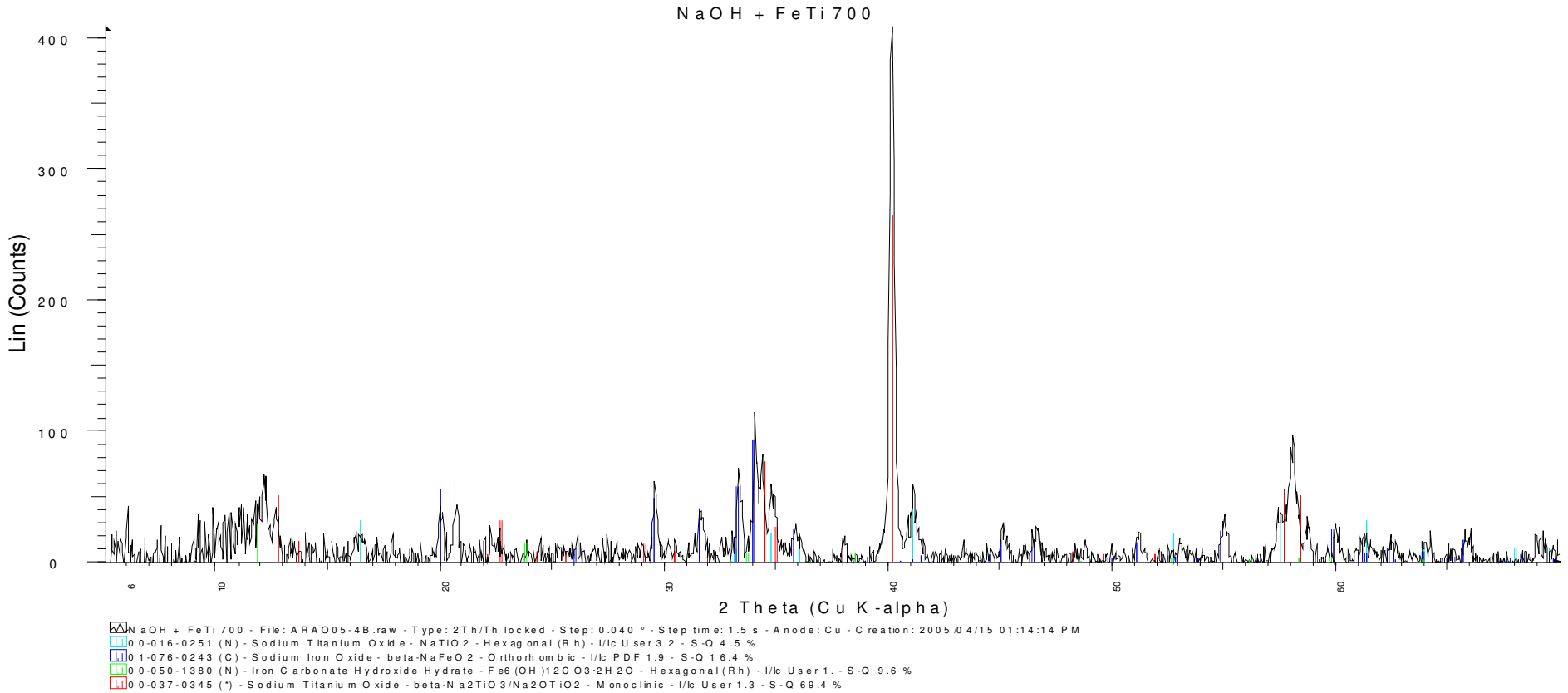
Appendix A- 12:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 550 °C for one hour



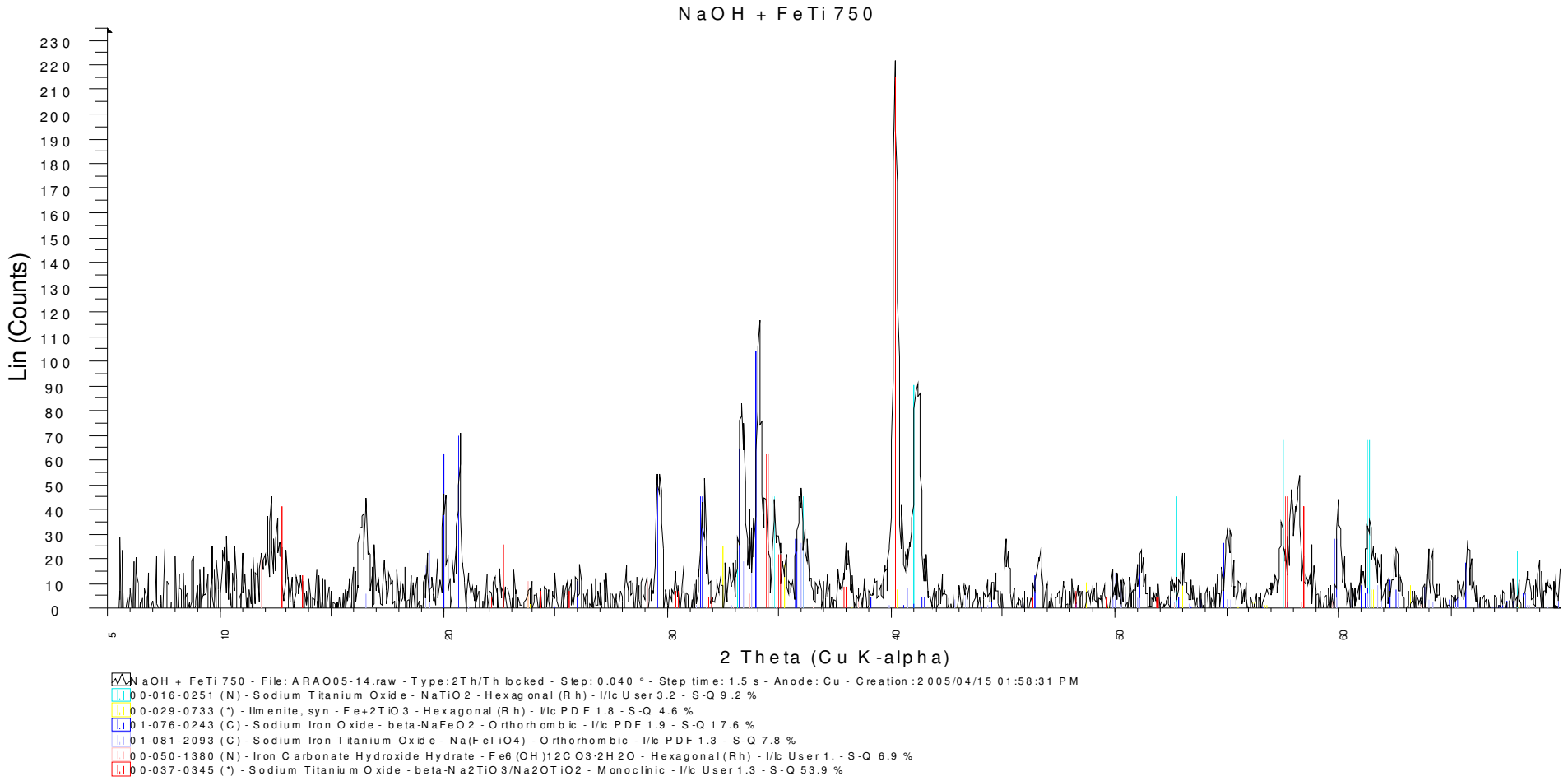
Appendix A- 13:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 600 °C for one hour



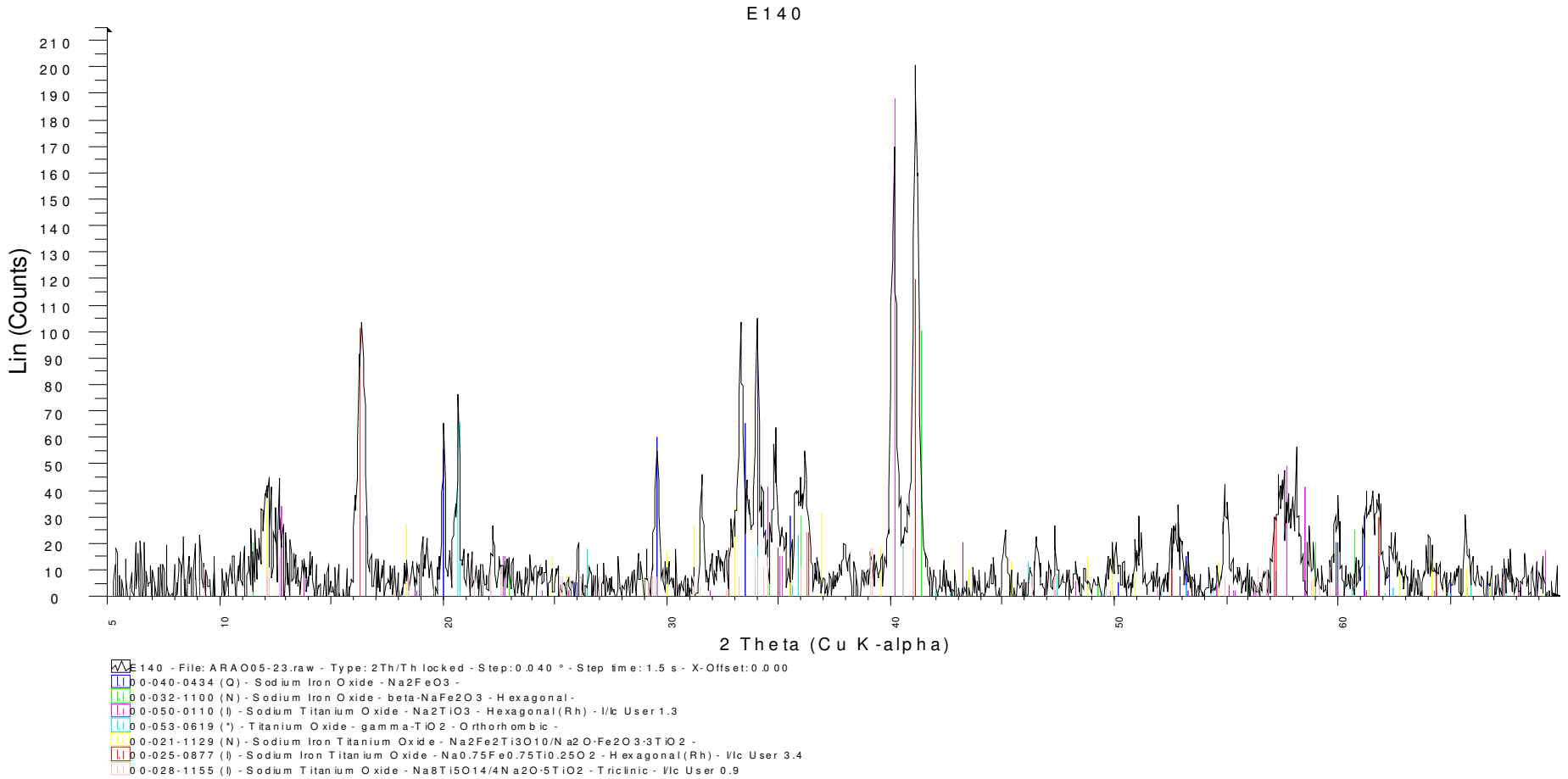
Appendix A- 14:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 650 °C for one hour



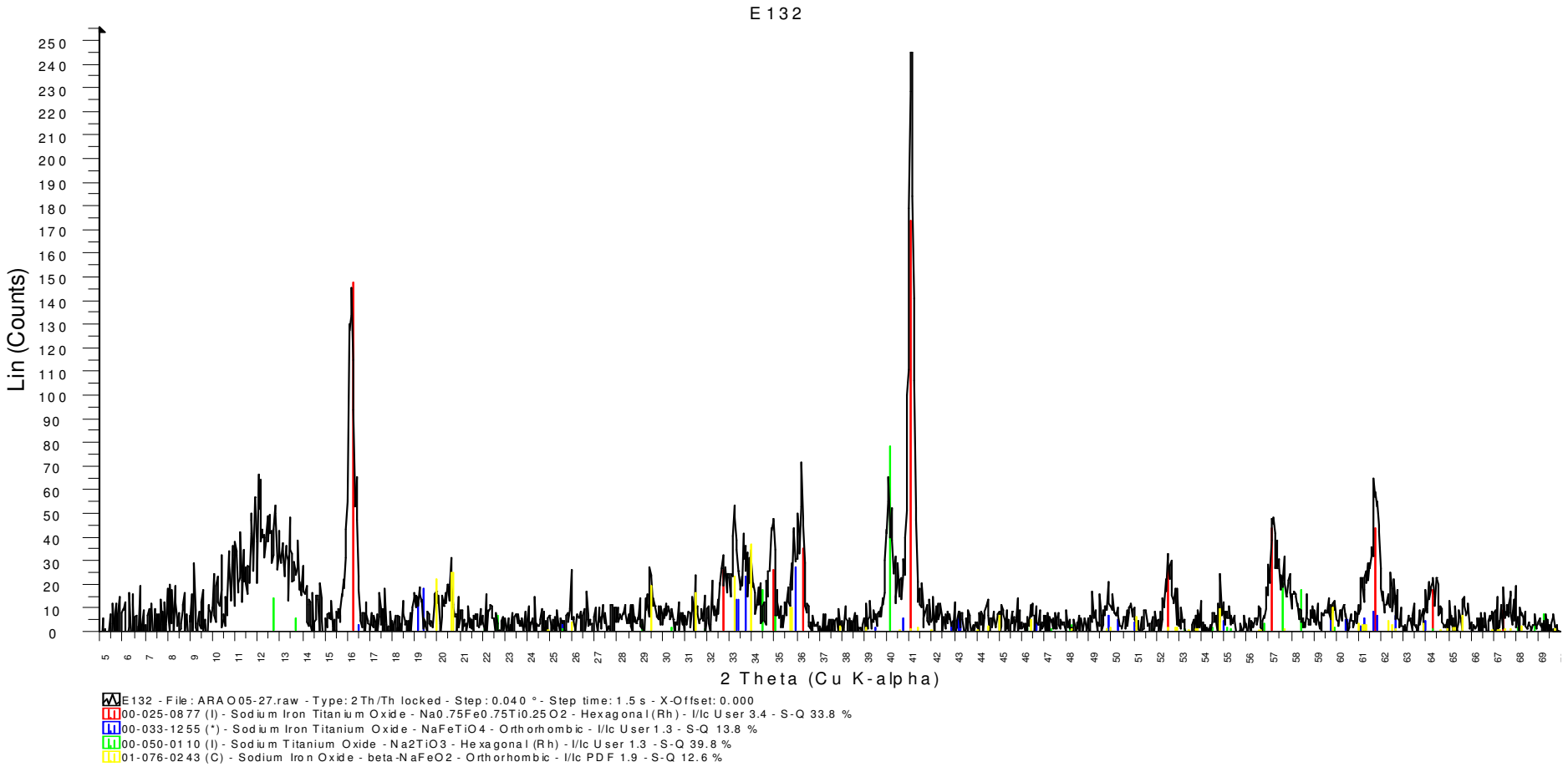
Appendix A- 15: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 700 °C for one hour



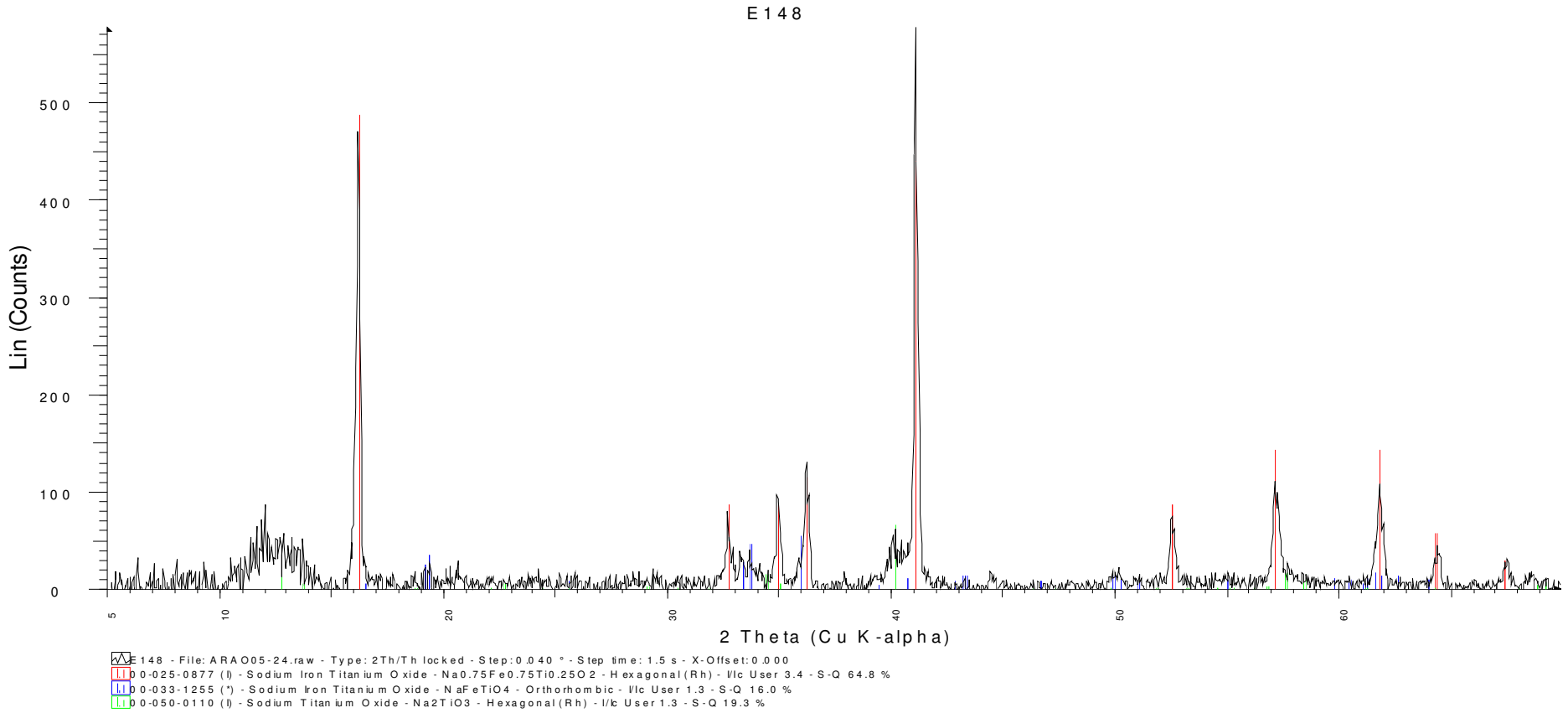
Appendix A- 16:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 750 °C for one hour



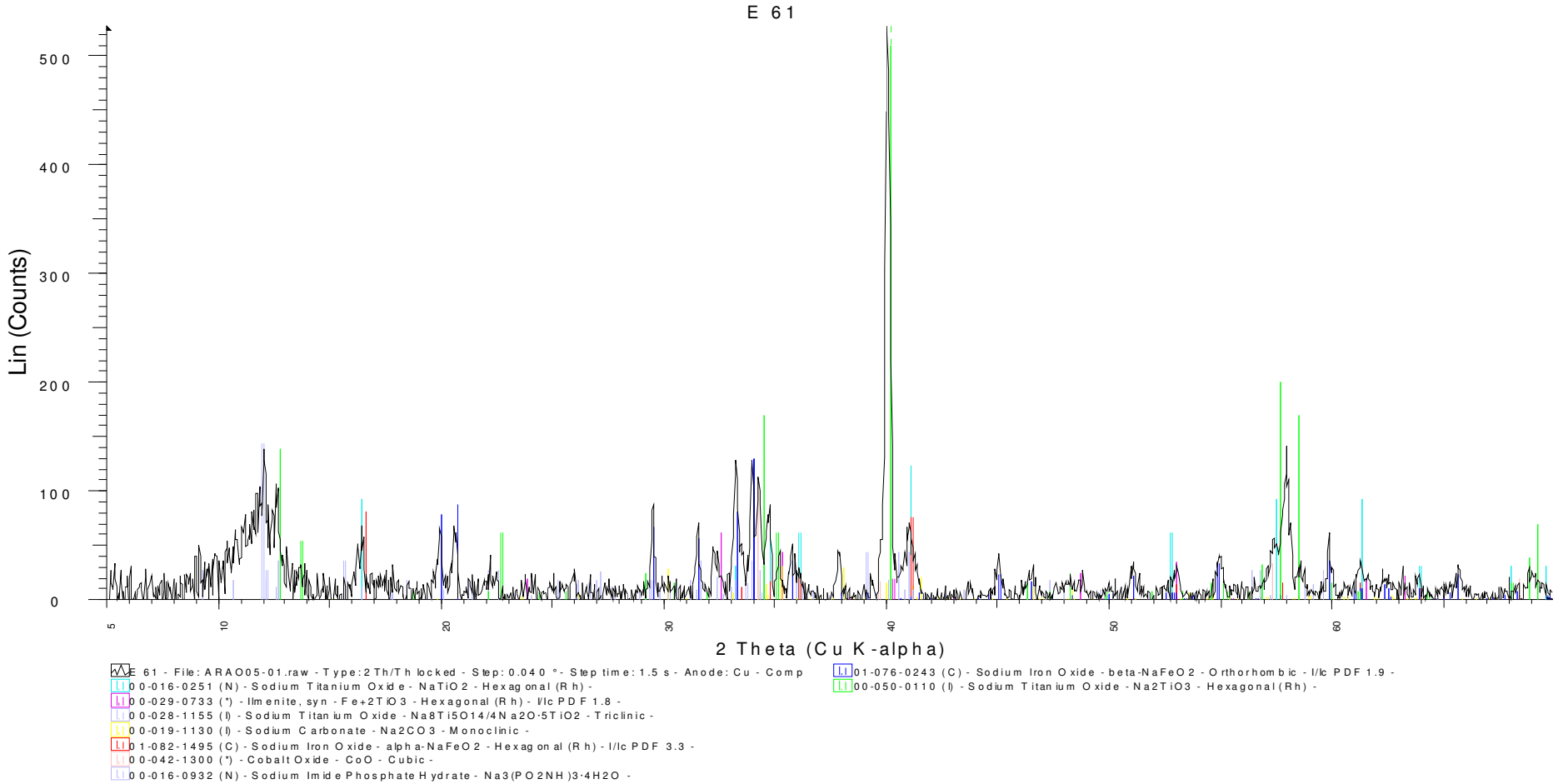
Appendix A- 17: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 800 °C for one hour



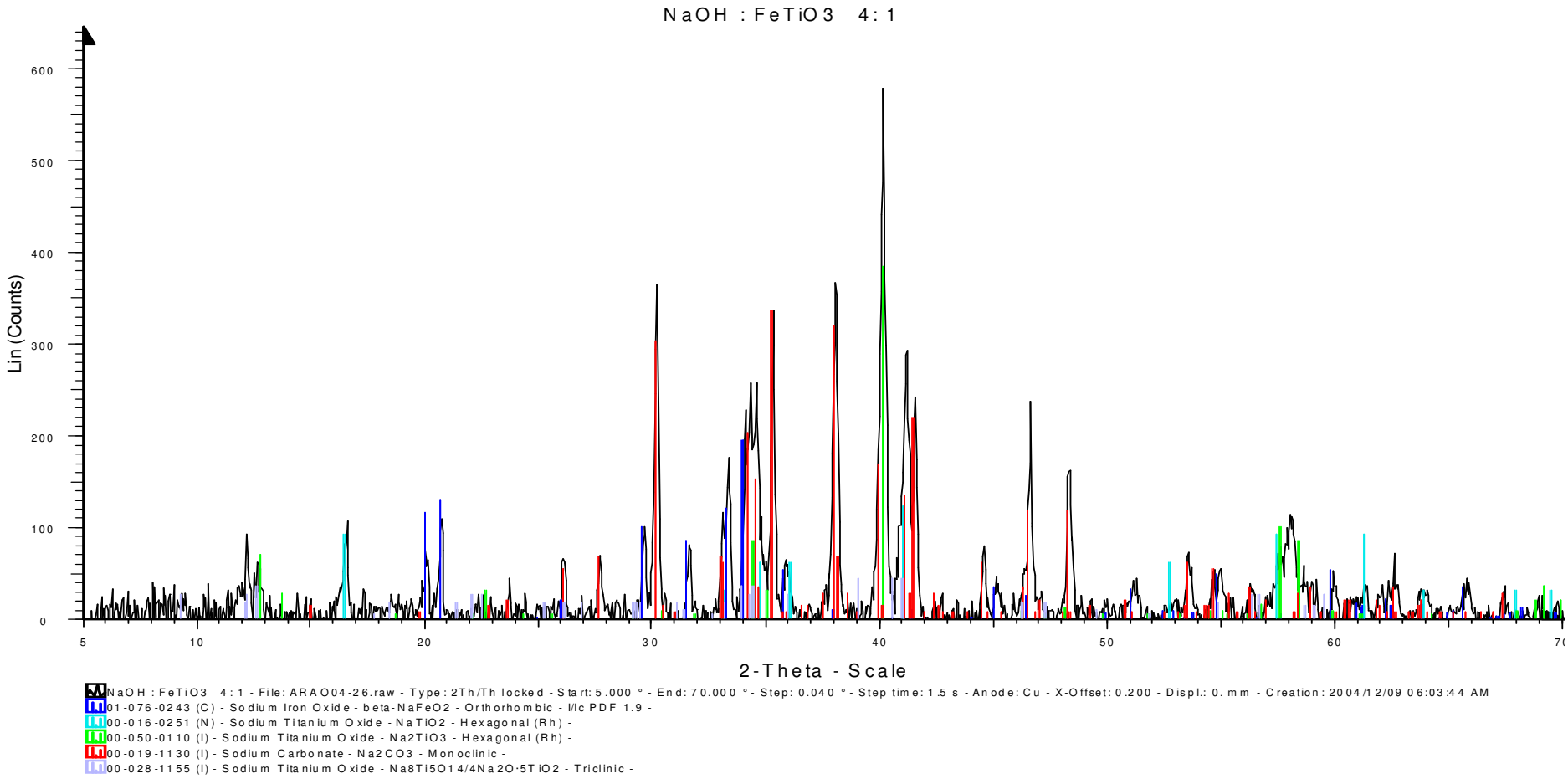
Appendix A- 18: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 850 °C for one hour



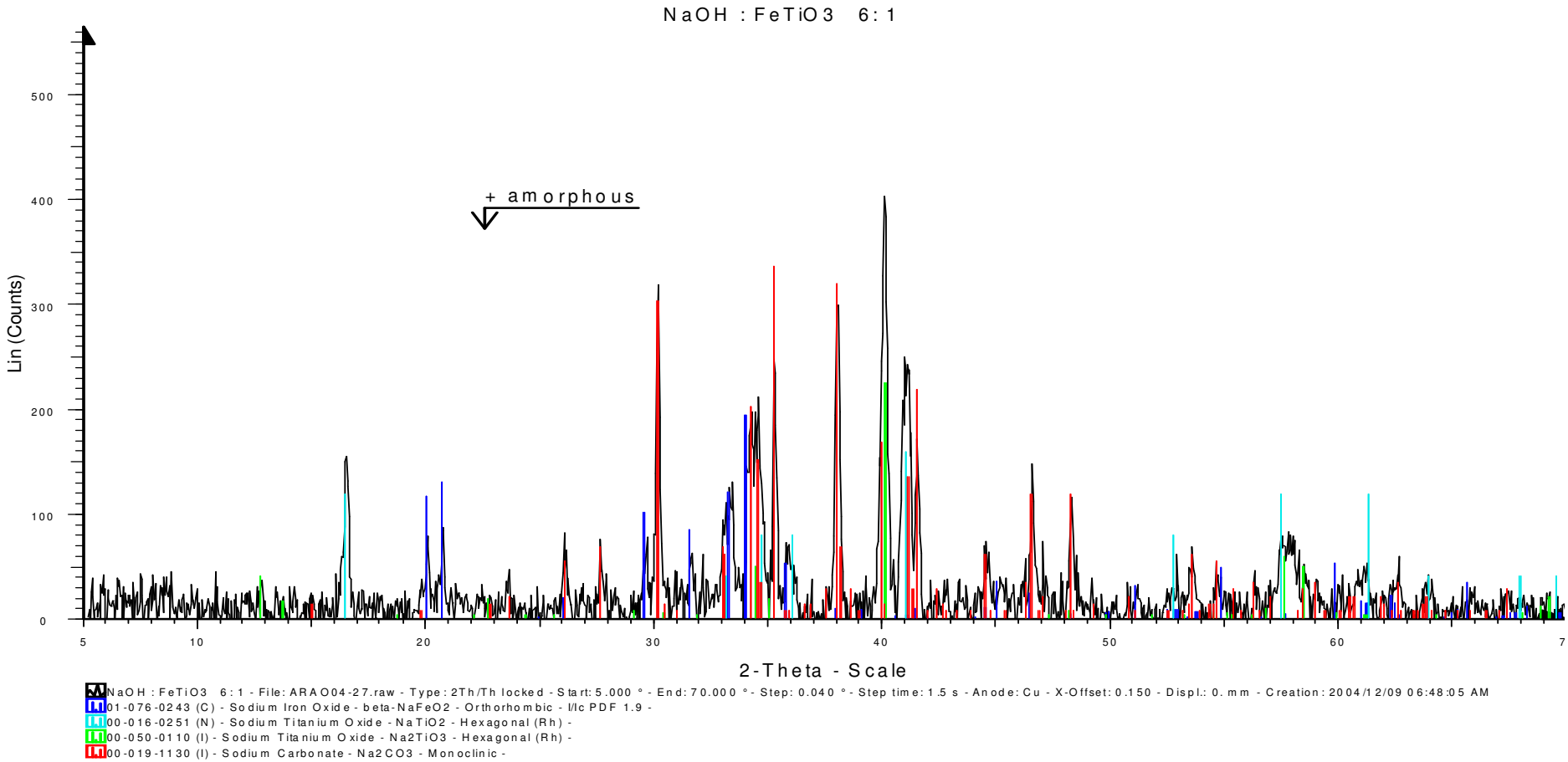
Appendix A- 19: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 900 °C for one hour



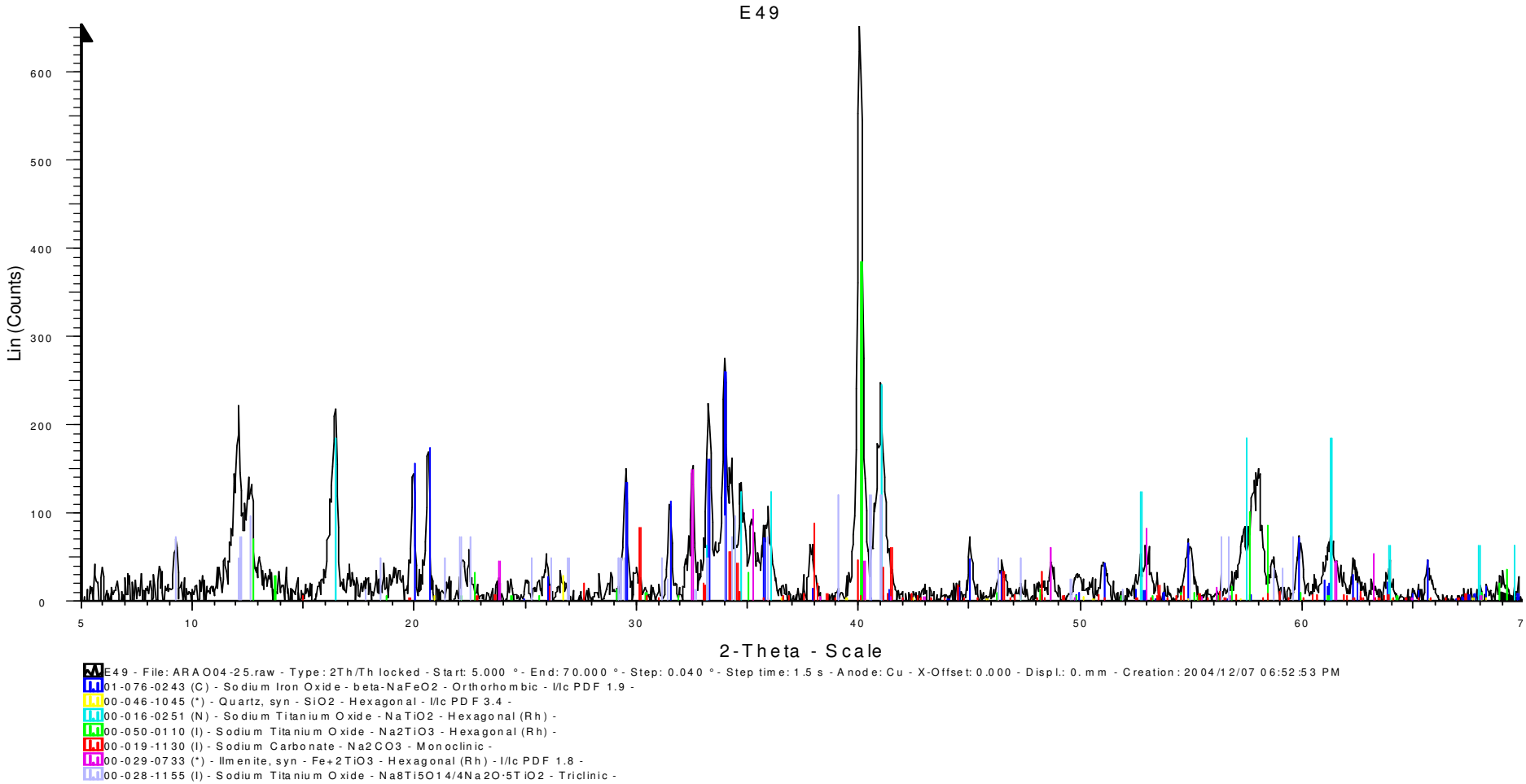
Appendix A- 20:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 750 °C for thirty minutes



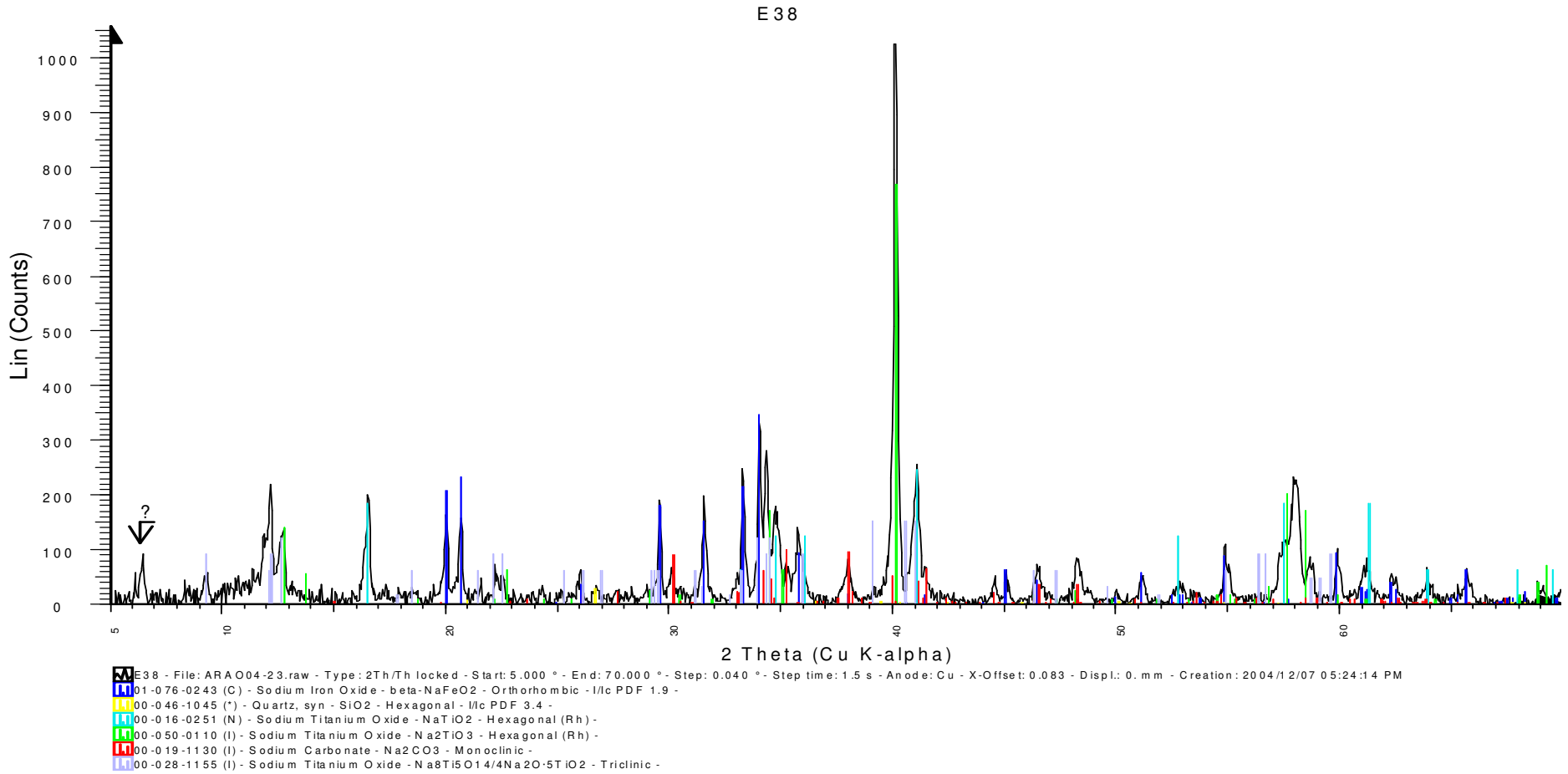
Appendix A- 21:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with four mole of sodium hydroxide at 750 °C for thirty minutes



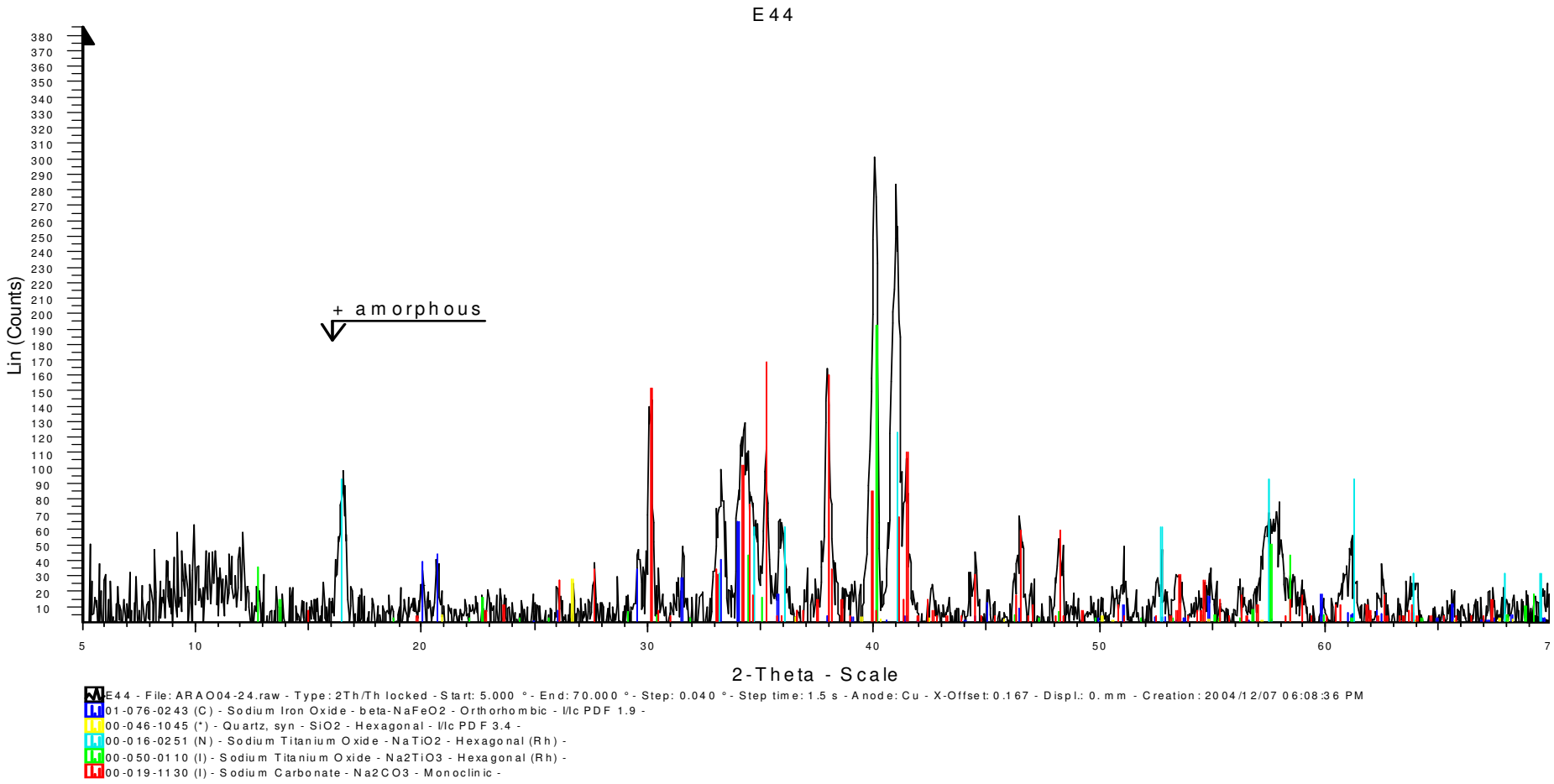
Appendix A- 22: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with six mole of sodium hydroxide at 750 °C for thirty minutes



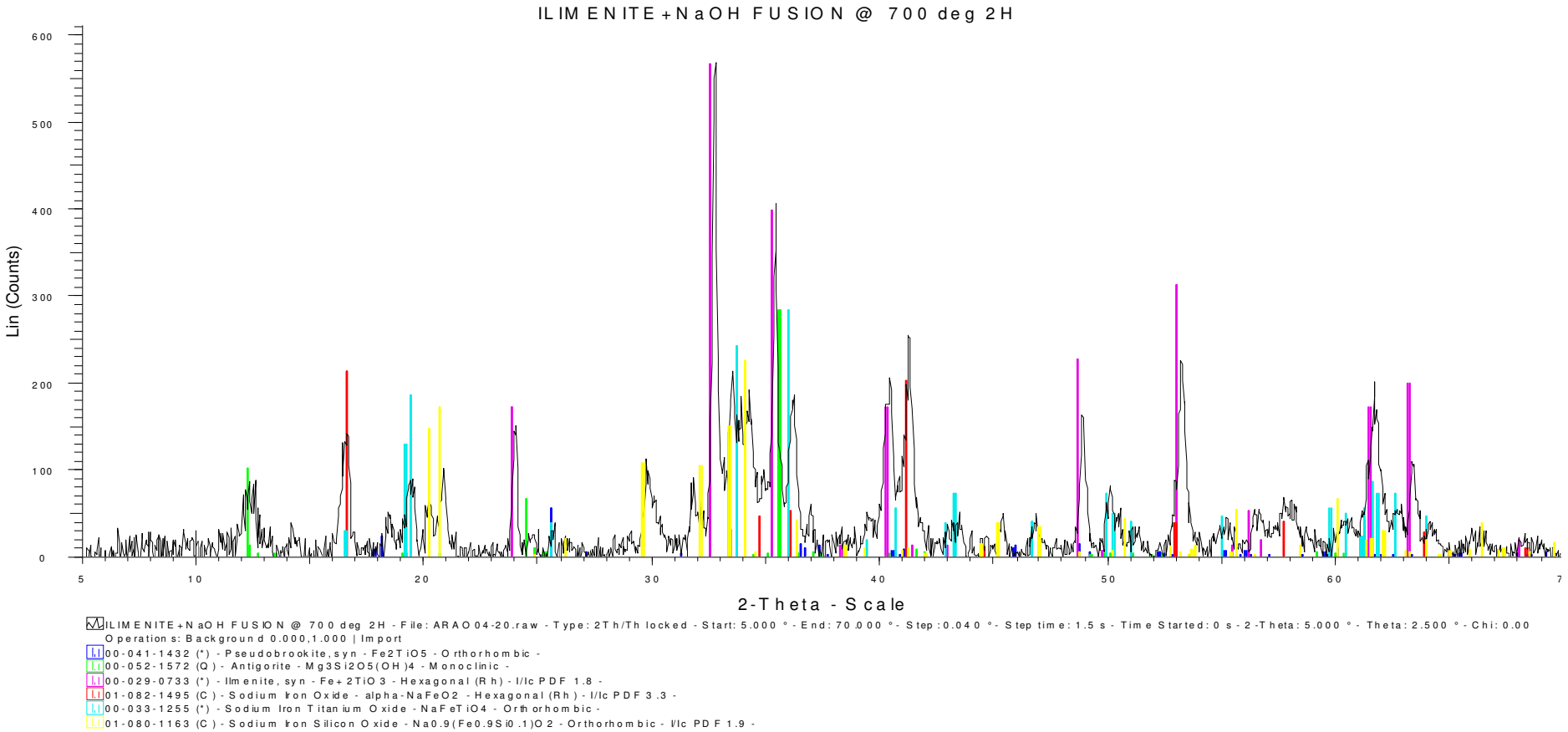
Appendix A- 23: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 750 °C for an hour



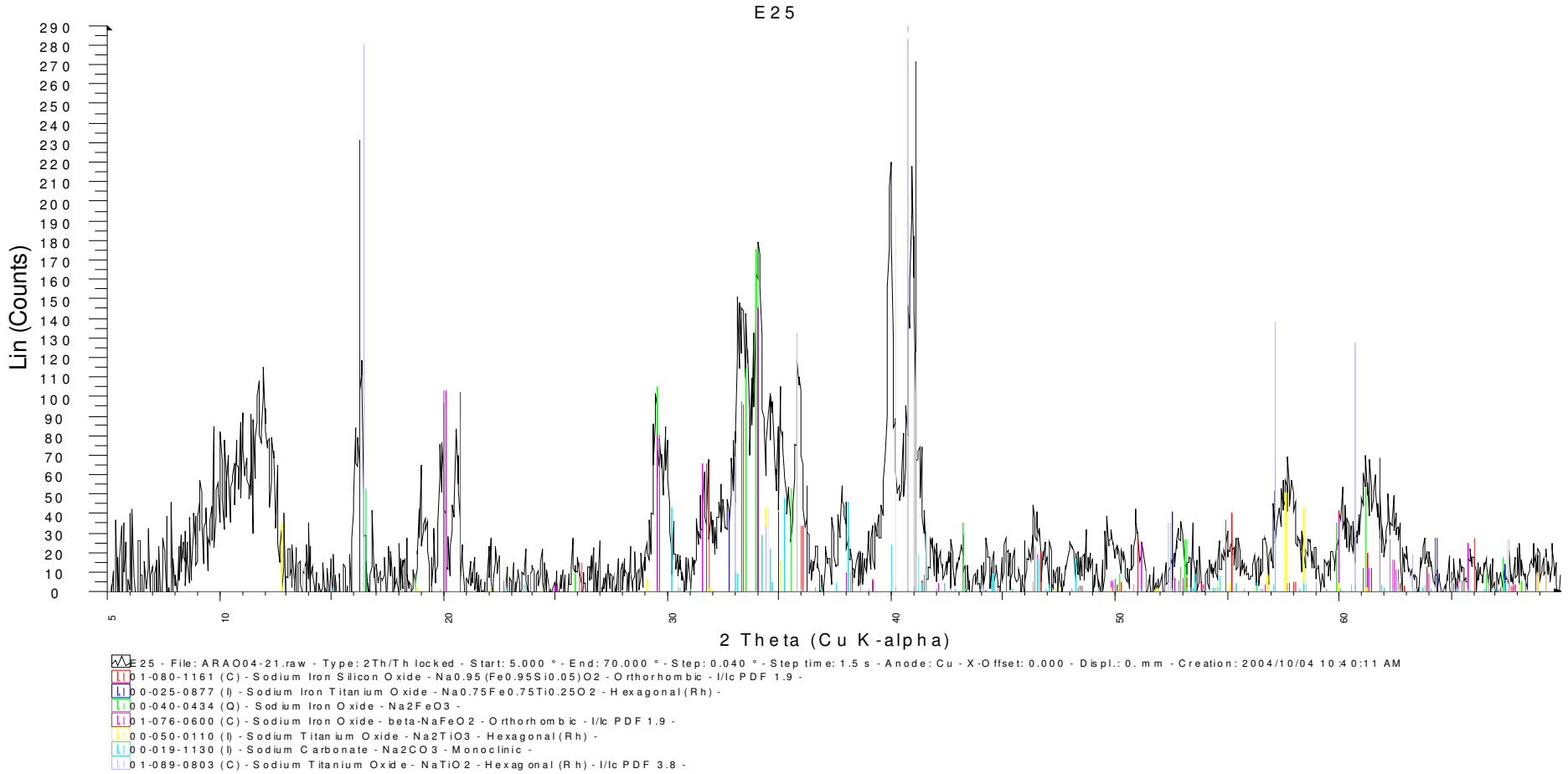
Appendix A- 24:XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with four mole of sodium hydroxide at 750 °C for an hour



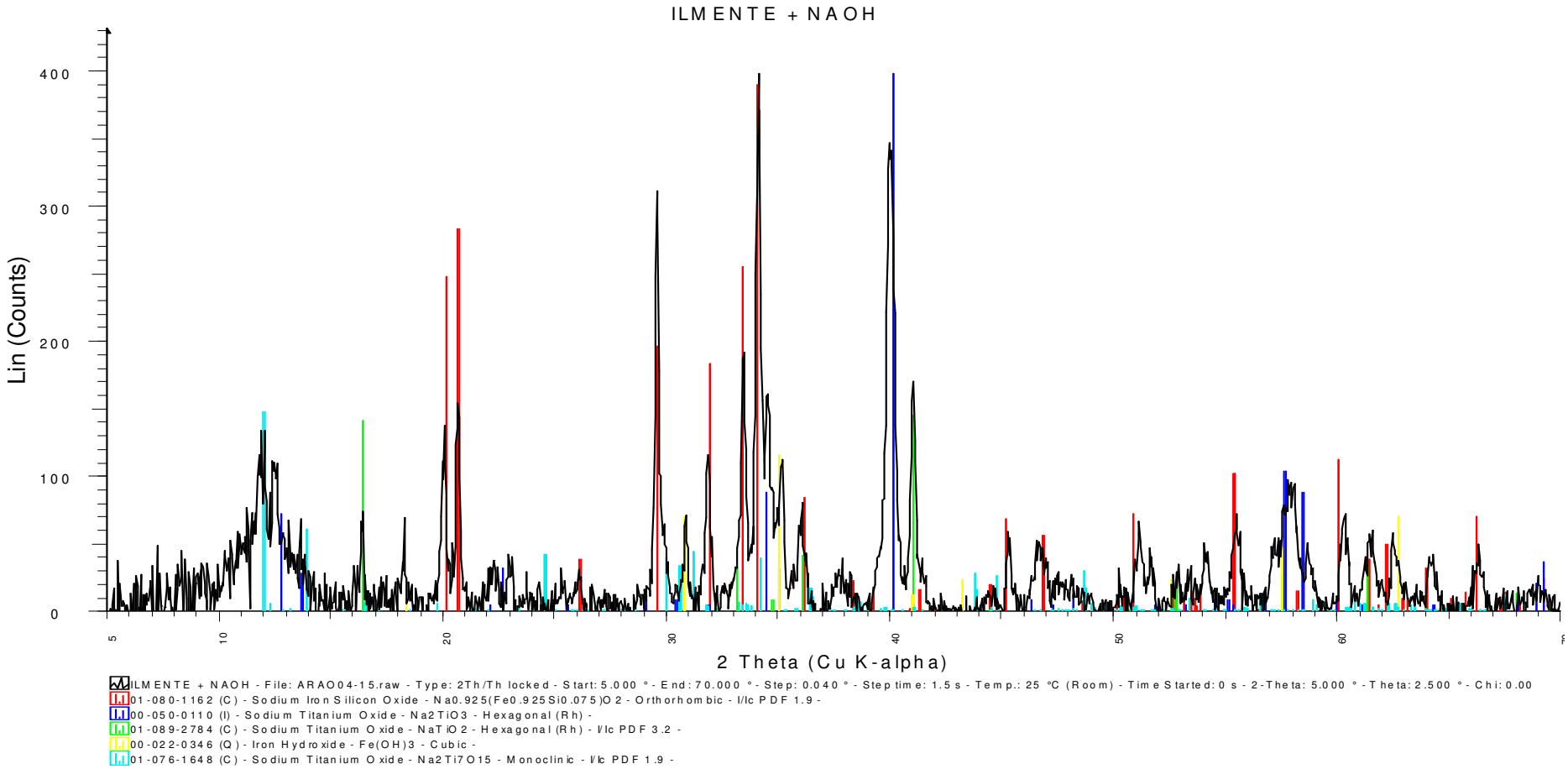
Appendix A- 25: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with six mole of sodium hydroxide at 750 °C for an hour



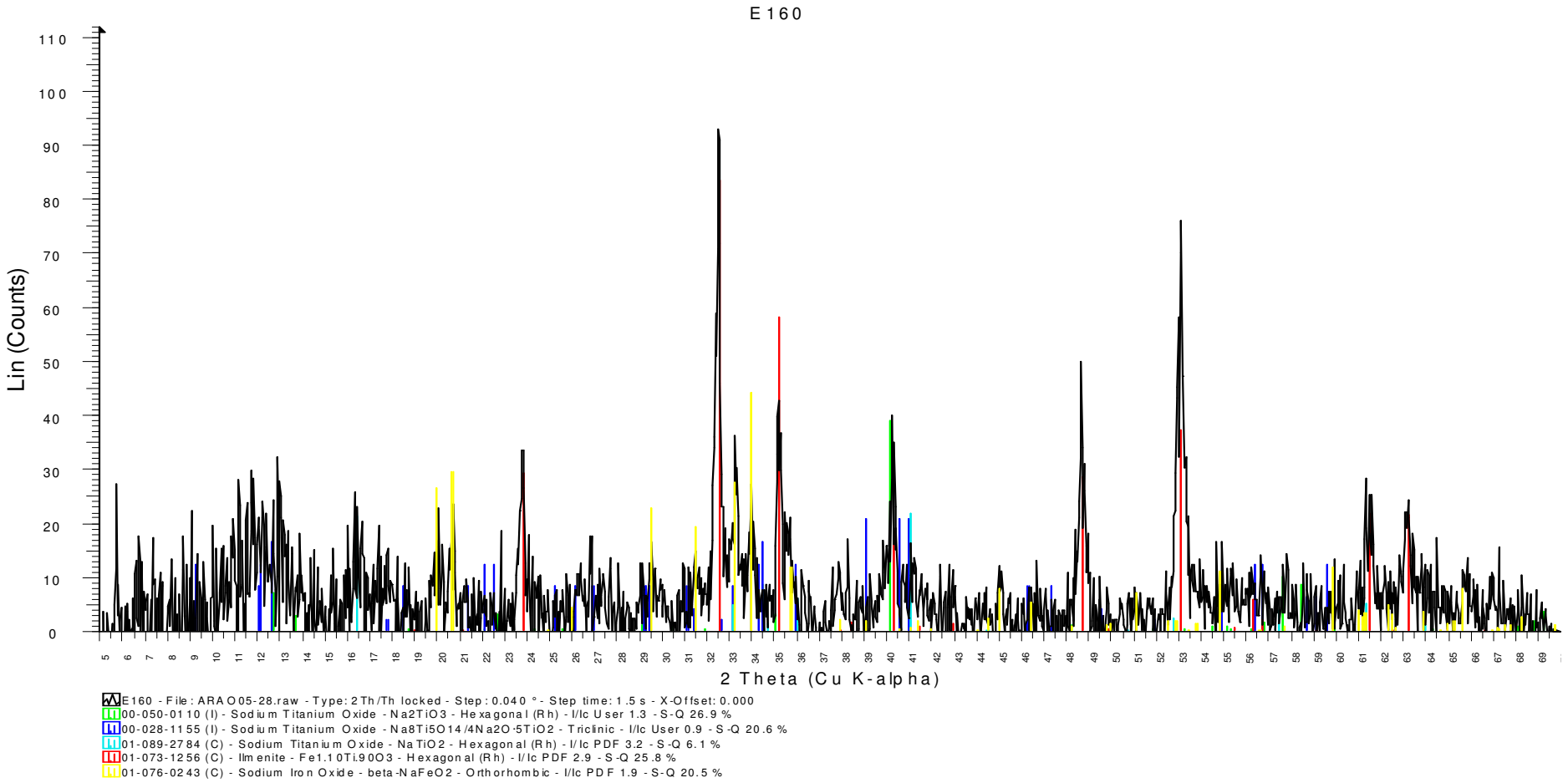
Appendix A- 26: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with two mole of sodium hydroxide at 750 °C for two hours



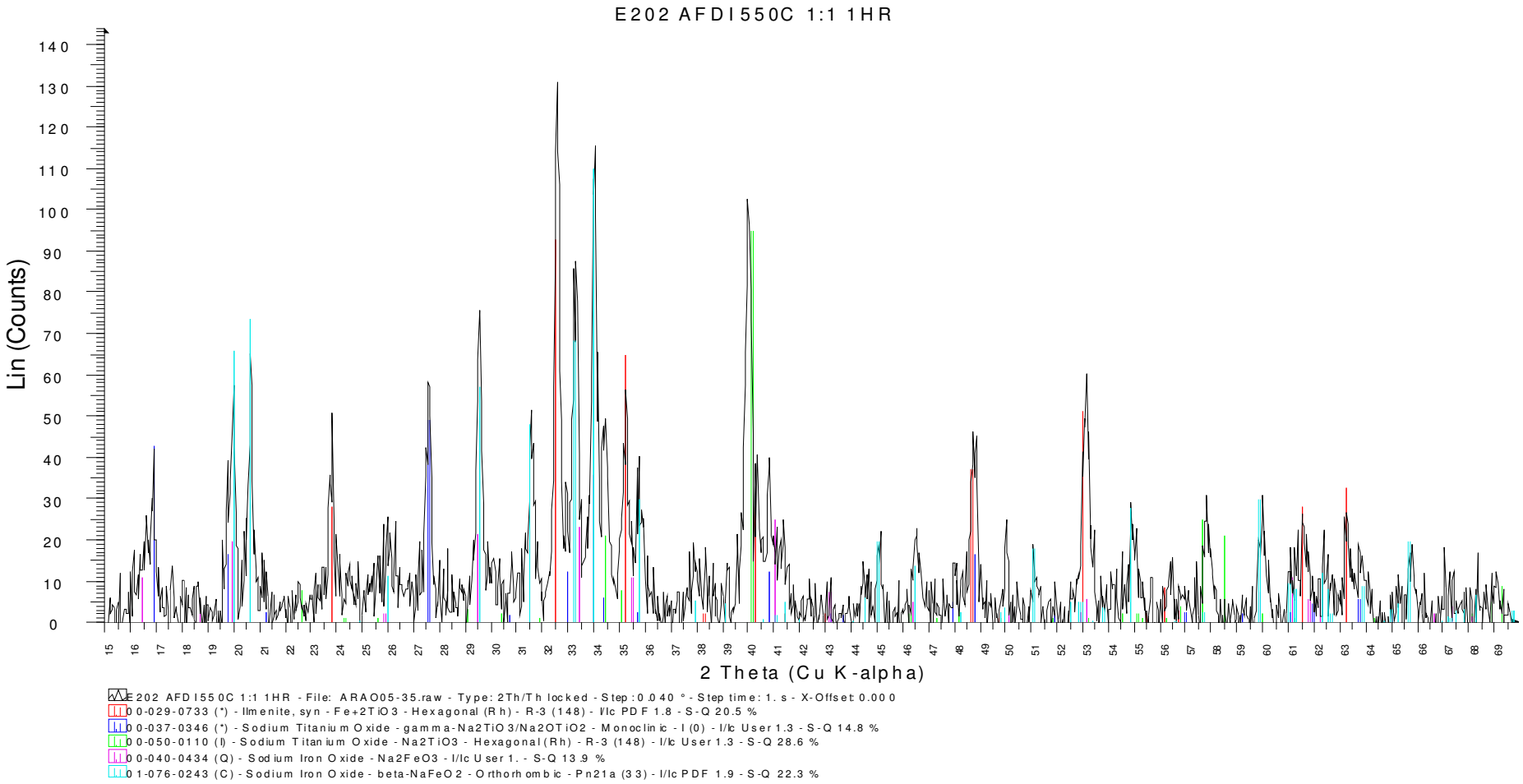
Appendix A- 27: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with four mole of sodium hydroxide at 750 °C for two hours



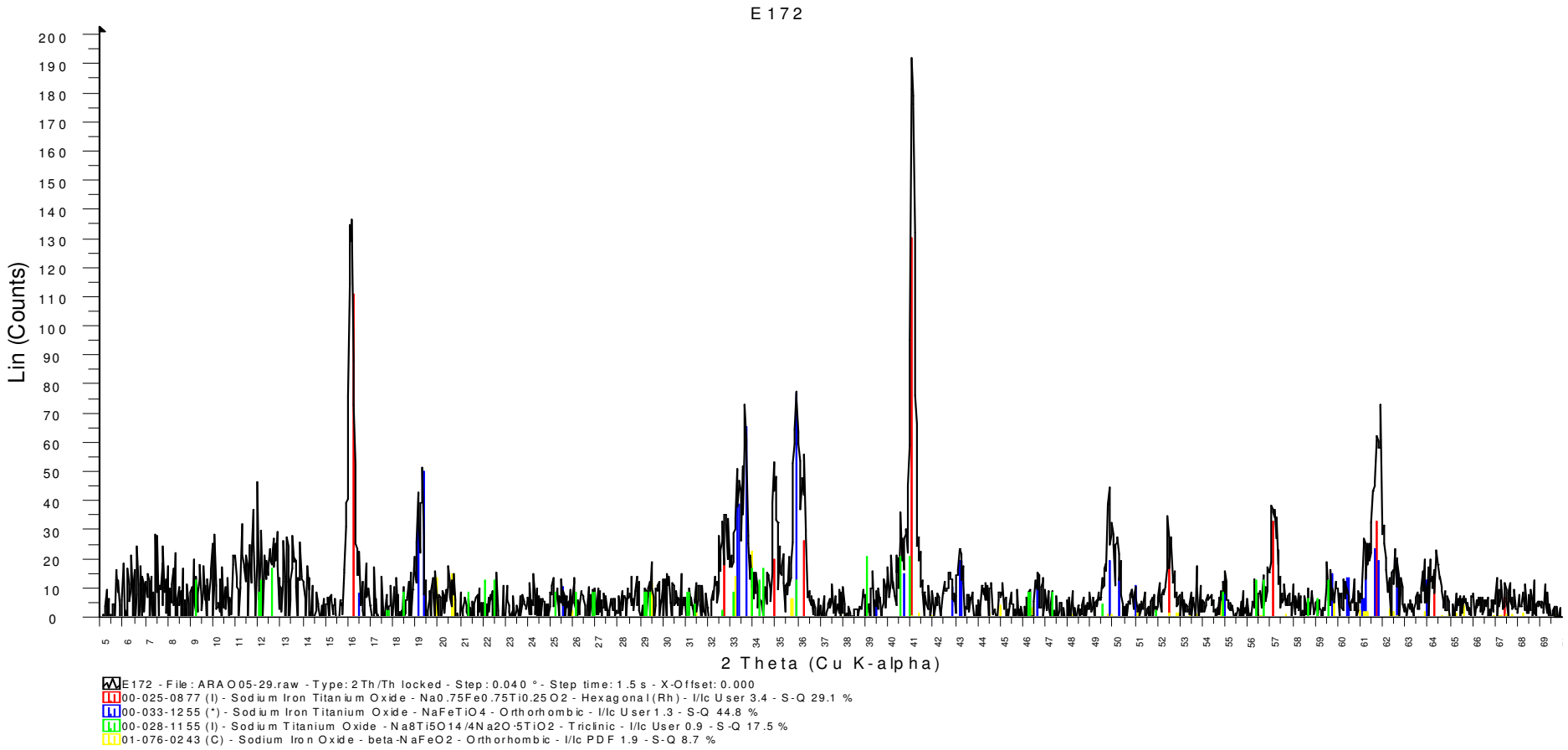
Appendix A- 28: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with six mole of sodium hydroxide at 750 °C for two hours



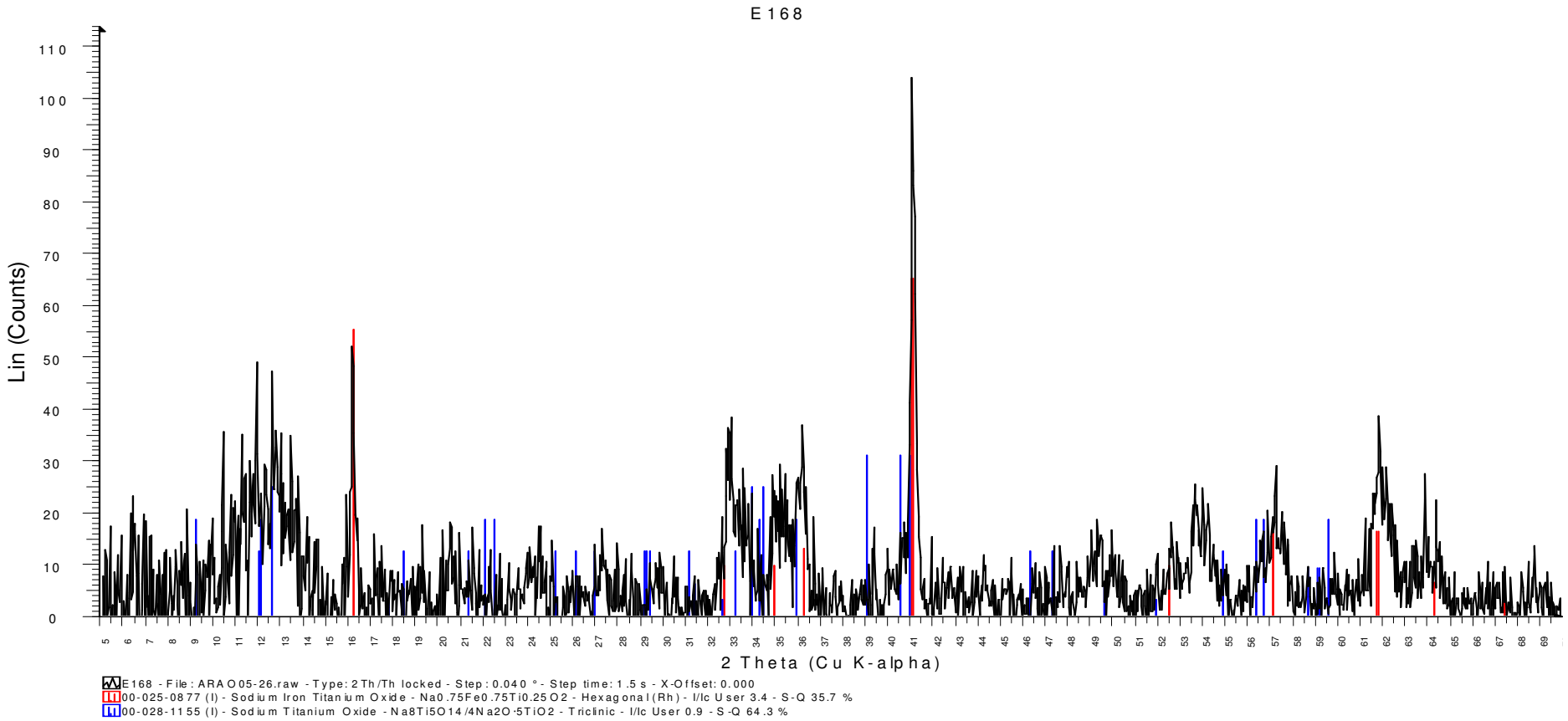
Appendix A- 29: XRD diagram of Alkali fused ilmenite. Four mole of ilmenite was fused with one mole of sodium hydroxide at 550 °C for two hours



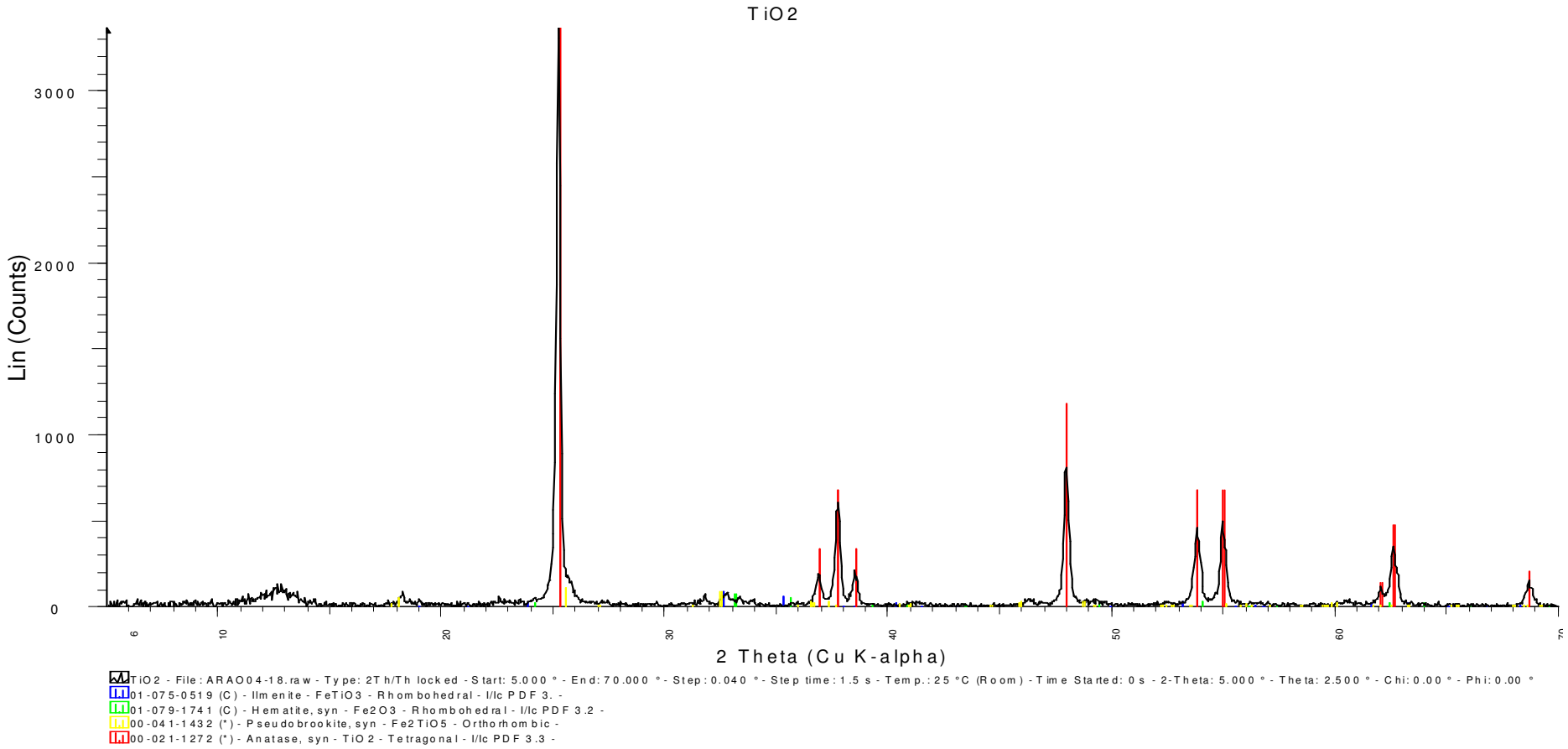
Appendix A- 30: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with one mole of sodium hydroxide at 550 °C for two hours



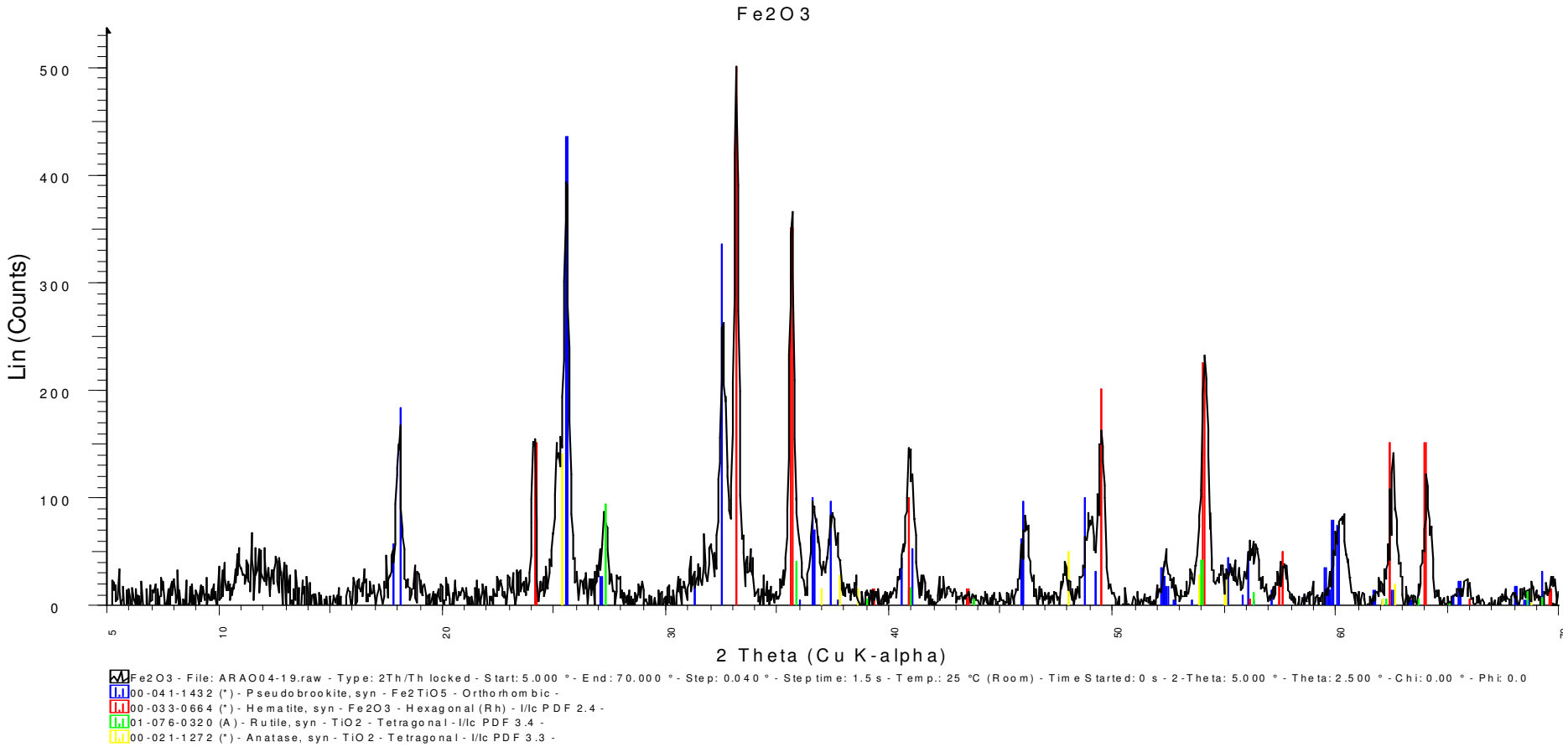
Appendix A- 31: XRD diagram of Alkali fused ilmenite. One mole of ilmenite was fused with one mole of sodium hydroxide at 850 °C for two hours



Appendix A- 32: XRD diagram of Alkali fused ilmenite. Four mole of ilmenite were fused with one mole of sodium hydroxide at 850 °C for two hours



Appendix A- 33: XRD diagram of titania produced in the new method (not purified)



Appendix A- 34: XRD diagram of the by-product produced in the new method

Table A 1: Identified phases by XRD in the AFDI diagrams obtained after roasting a mixture of a mole of ilmenite with two moles of sodium hydroxide for 1 h

Phases	Temperature, °C													
	300	350	400	450	500	550	600	650	700	750	800	850	900	950
$FeTiO_3$	major	major	major	major	major	minor	trace	trace	trace	trace	trace	-	-	-
$Na_2Fe_2Ti_3O_{10}$	-	-	-	-	-	-	-	-	-	-	minor	-	-	-
$NaFeTiO_4$	-	-	-	-	-	minor	-	-	-	minor	minor	major	minor	minor
$NaTiO_2$	-	trace	trace	-	-	-	-	-	trace	minor	-	-	-	-
$Na_8Ti_5O_{14}$	-	-	-	-	-	-	trace	trace	minor	minor	minor	-	-	minor
Na_2TiO_3	-	trace	trace	trace	-	-	major	major	trace	major	major	major	minor	minor
$Na_{0.75}Fe_{0.75}Ti_{0.25}O_2$	-	trace	trace	trace	trace	trace	trace	trace	trace	minor	major	major	major	major
$NaFeO_2$	-	minor	minor	minor	minor	minor	major	major	major	major	major	major	-	-
Na_2CO_3	major	major	major	major	major	major	minor	minor	-	-	-	-	-	-

Appendix B: Particle size analysis

MASTERSIZER 2000

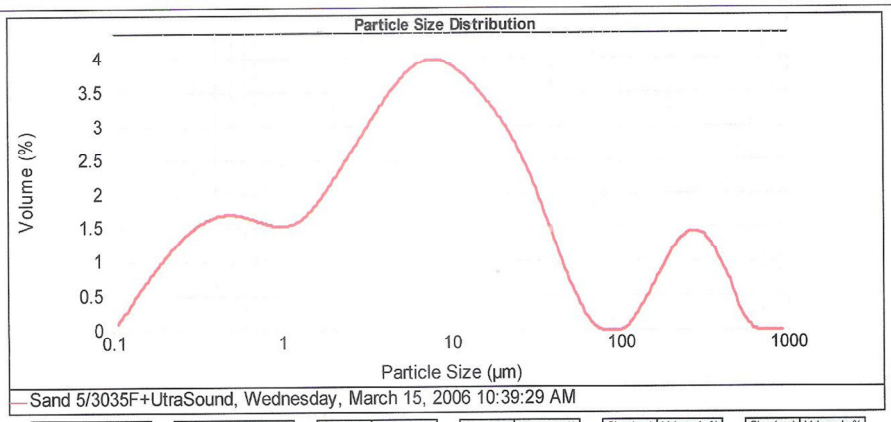
Result Analysis Report

Sample Name: Sand 5/3035F+UtraSound
SOP Name:
Measured: Wednesday, March 15, 2006 10:39:29 AM
Sample Source & type: Works
Measured by: ms
Analysed: Wednesday, March 15, 2006 10:39:30 AM
Sample bulk lot ref:
Result Source: Measurement

Particle Name: Quartz
Accessory Name: Hydro 2000MU (A)
Analysis model: General purpose
Sensitivity: Enhanced
Particle RI: 1.544
Absorption: 0.1
Size range: 0.100 to 1000.000 um
Obscuration: 11.55 %
Dispersant Name: Water
Dispersant RI: 1.330
Weighted Residual: 0.300 %
Result Emulation: Off

Concentration: 0.0050 %Vol
Span : 8.031
Uniformity: 5.13
Result units: Volume
Specific Surface Area: 4.15 m²/g
Surface Weighted Mean D[3,2]: 1.447 um
Vol. Weighted Mean D[4,3]: 34.912 um

d(0.1): 0.448 um d(0.5): 6.363 um d(0.9): 51.547 um



Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %
0.100	0.04	0.479	1.02	2.291	1.49	10.965	2.28	52.481	0.31	251.189	0.86
0.110	0.13	0.525	1.01	2.512	1.59	12.023	2.23	57.544	0.19	275.423	0.87
0.120	0.21	0.575	1.00	2.754	1.69	13.183	2.16	63.096	0.09	301.995	0.83
0.132	0.31	0.631	0.98	3.020	1.78	14.454	2.10	69.183	0.02	331.131	0.77
0.145	0.39	0.692	0.96	3.311	1.86	15.849	2.03	75.858	0.00	363.078	0.66
0.158	0.47	0.759	0.94	3.631	1.97	17.378	1.95	83.176	0.00	398.107	0.54
0.174	0.55	0.832	0.92	3.981	2.05	19.055	1.86	91.201	0.00	436.516	0.42
0.191	0.62	0.912	0.91	4.365	2.14	20.893	1.77	100.000	0.00	478.630	0.23
0.209	0.69	1.000	0.91	4.786	2.21	22.909	1.66	109.648	0.00	524.807	0.12
0.229	0.76	1.096	0.93	5.248	2.27	25.119	1.54	120.226	0.05	575.440	0.03
0.251	0.82	1.202	0.96	5.754	2.33	27.542	1.40	131.826	0.13	630.957	0.00
0.275	0.87	1.318	1.00	6.310	2.36	30.200	1.25	144.544	0.23	691.831	0.00
0.302	0.92	1.445	1.06	6.918	2.39	33.113	1.10	158.489	0.33	758.578	0.00
0.331	0.95	1.585	1.14	7.586	2.39	36.308	0.93	173.780	0.44	831.764	0.00
0.363	0.98	1.738	1.22	8.318	2.39	39.811	0.77	190.546	0.56	912.011	0.00
0.398	1.00	1.905	1.31	9.120	2.36	43.652	0.60	208.930	0.66	1000.000	0.00
0.437	1.01	2.089	1.40	10.000	2.33	47.863	0.45	229.087	0.76		
0.479		2.291		10.965		52.481		251.189	0.83		

Operator notes:

Malvern Instruments Ltd.
Malvern, UK
Tel := +[44] (0) 1684-892456 Fax +[44] (0) 1684-892789

Mastersizer 2000 E Ver. 5.21
Serial Number : MAL101026

File name: Ilmenite Rou 1
Record Number: 7
08 May 2009 9:58:35 AM

MASTERSIZER 2000

Result Analysis Report

Sample Name:
Sand 5/3035F+UtraSound

SOP Name:

Measured:
Monday, January 30, 2006 2:49:38 PM

Sample Source & type:
Works

Measured by:
ms

Analysed:
Monday, January 30, 2006 2:49:39 PM

Sample bulk lot ref:

Result Source:
Measurement

Particle Name:
Quartz

Accessory Name:
Hydro 2000MU (A)

Analysis model:
General purpose

Sensitivity:
Enhanced

Particle RI:
1.544

Absorption:
0.1

Size range:
0.100 to 1000.000 um

Obscuration:
12.12 %

Dispersant Name:
Water

Dispersant RI:
1.330

Weighted Residual:
0.421 %

Result Emulation:
Off

Concentration:
0.1518 %Vol

Span :
1.007

Uniformity:
0.325

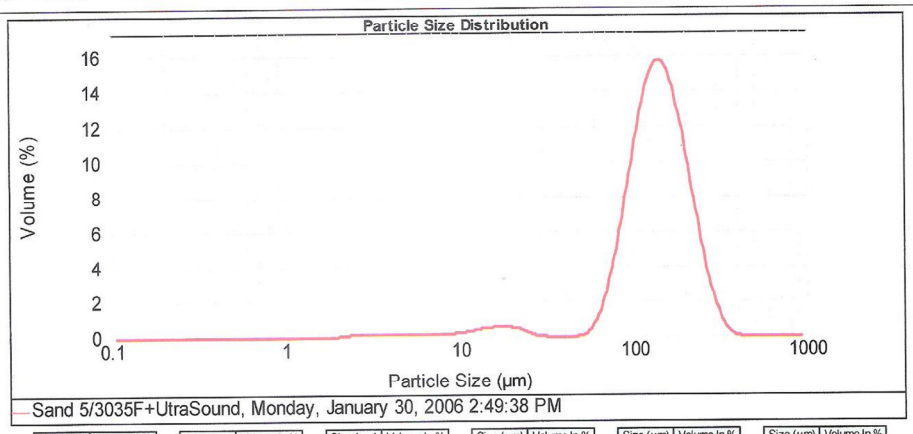
Result units:
Volume

Specific Surface Area:
0.0701 m²/g

Surface Weighted Mean D[3,2]:
85.642 um

Vol. Weighted Mean D[4,3]:
145.083 um

d(0.1): 82.627 um d(0.5): 138.746 um d(0.9): 222.281 um



Size (µm)	Volume In %
0.100	0.00
0.110	0.00
0.120	0.00
0.132	0.00
0.145	0.00
0.158	0.00
0.174	0.00
0.191	0.00
0.209	0.00
0.229	0.00
0.251	0.00
0.275	0.00
0.302	0.00
0.331	0.00
0.363	0.00
0.398	0.00
0.437	0.00
0.479	0.00

Size (µm)	Volume In %
0.479	0.00
0.525	0.00
0.575	0.00
0.631	0.00
0.692	0.00
0.759	0.00
0.832	0.00
0.912	0.00
1.000	0.00
1.096	0.00
1.202	0.00
1.318	0.00
1.445	0.00
1.585	0.00
1.738	0.00
1.905	0.00
2.089	0.00
2.291	0.02

Size (µm)	Volume In %
2.291	0.06
2.512	0.07
2.754	0.08
3.020	0.09
3.311	0.09
3.631	0.09
3.981	0.09
4.365	0.08
4.786	0.08
5.248	0.07
5.754	0.06
6.310	0.06
6.918	0.05
7.586	0.05
8.318	0.06
9.120	0.08
10.000	0.11
10.965	0.14

Size (µm)	Volume In %
10.965	0.18
12.023	0.23
13.183	0.27
14.454	0.31
15.849	0.33
17.378	0.33
19.055	0.31
20.893	0.27
22.909	0.18
25.119	0.08
27.542	0.01
30.200	0.00
33.113	0.00
36.308	0.00
39.811	0.00
43.652	0.00
47.863	0.00
52.481	

Size (µm)	Volume In %
52.481	0.12
57.544	0.43
63.096	1.02
69.183	1.86
75.858	2.96
83.176	4.30
91.201	5.71
100.000	7.09
109.648	8.29
120.226	9.11
131.826	9.50
144.544	9.36
158.489	8.75
173.780	7.71
190.546	6.41
208.930	5.00
229.087	3.62
251.189	

Size (µm)	Volume In %
251.189	2.41
275.423	1.44
301.995	0.73
331.131	0.29
363.078	0.03
398.107	0.00
436.516	0.00
478.630	0.00
524.807	0.00
575.440	0.00
630.957	0.00
691.831	0.00
758.578	0.00
831.764	0.00
912.011	0.00
1000.000	

Operator notes:

Malvern Instruments Ltd.
Malvern, UK
Tel := +[44] (0) 1684-892456 Fax +[44] (0) 1684-892789

Mastersizer 2000 E Ver. 5.21
Serial Number : MAL101026

File name: Ilmenite Rou 1
Record Number: 5
08 May 2009 9:56:40 AM

MASTERSIZER 2000

Result Analysis Report

Sample Name: Sand 5/3035F+UtraSound
Sample Source & type: Works
Sample bulk lot ref:

SOP Name:
Measured by: ms
Result Source: Measurement

Measured: Monday, January 30, 2006 2:49:05 PM
Analysed: Monday, January 30, 2006 2:49:07 PM

Particle Name: Quartz
Particle RI: 1.544
Dispersant Name: Water

Accessory Name: Hydro 2000MU (A)
Absorption: 0.1
Dispersant RI: 1.330

Analysis model: General purpose
Size range: 0.100 to 1000.000 um
Weighted Residual: 0.418 %

Sensitivity: Enhanced
Obscuration: 11.94 %
Result Emulation: Off

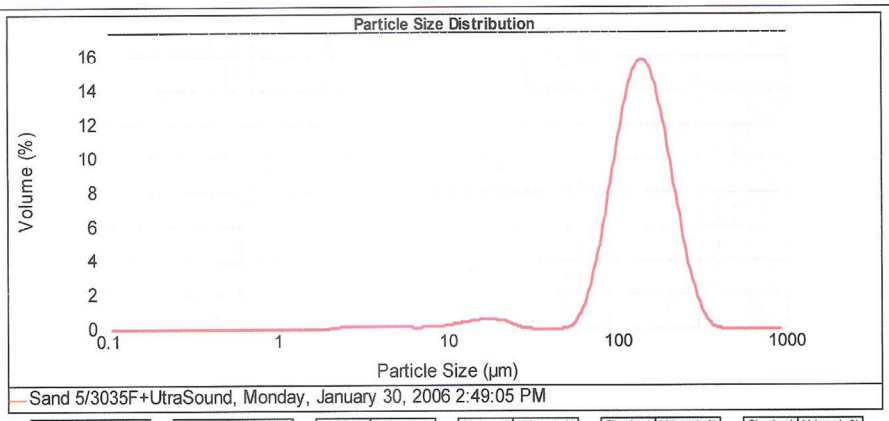
Concentration: 0.1498 %Vol
Specific Surface Area: 0.0699 m²/g

Span : 1.004
Surface Weighted Mean D[3,2]: 85.848 um

Uniformity: 0.324
Vol. Weighted Mean D[4,3]: 145.056 um

Result units: Volume

d(0.1): 82.756 um d(0.5): 138.722 um d(0.9): 222.069 um



Size (µm)	Volume In %
0.100	0.00
0.110	0.00
0.120	0.00
0.132	0.00
0.145	0.00
0.158	0.00
0.174	0.00
0.191	0.00
0.209	0.00
0.229	0.00
0.251	0.00
0.275	0.00
0.302	0.00
0.331	0.00
0.363	0.00
0.398	0.00
0.437	0.00
0.479	0.00

Size (µm)	Volume In %
0.479	0.00
0.525	0.00
0.575	0.00
0.631	0.00
0.692	0.00
0.759	0.00
0.832	0.00
0.912	0.00
1.000	0.00
1.096	0.00
1.202	0.00
1.318	0.00
1.445	0.00
1.585	0.00
1.738	0.00
1.905	0.00
2.089	0.00
2.291	0.02

Size (µm)	Volume In %
2.291	0.06
2.512	0.07
2.754	0.08
3.020	0.09
3.311	0.09
3.631	0.09
3.981	0.09
4.365	0.08
4.786	0.08
5.248	0.07
5.754	0.06
6.310	0.05
6.918	0.05
7.586	0.05
8.318	0.06
9.120	0.08
10.000	0.10
10.965	0.14

Size (µm)	Volume In %
10.965	0.18
12.023	0.22
13.183	0.27
14.454	0.30
15.849	0.33
17.378	0.33
19.055	0.31
20.893	0.27
22.909	0.18
25.119	0.08
27.542	0.01
30.200	0.00
33.113	0.00
36.308	0.00
39.811	0.00
43.652	0.00
47.863	0.00
52.481	0.00

Size (µm)	Volume In %
52.481	0.11
57.544	0.43
63.096	1.02
69.183	1.86
75.858	2.96
83.176	4.31
91.201	5.72
100.000	7.10
109.648	8.30
120.226	9.13
131.826	9.52
144.544	9.38
158.489	8.76
173.780	7.72
190.546	6.41
208.930	5.00
229.087	3.61
251.189	

Size (µm)	Volume In %
251.189	2.40
275.423	1.43
301.995	0.72
331.131	0.28
363.078	0.03
398.107	0.00
436.516	0.00
478.630	0.00
524.807	0.00
575.440	0.00
630.957	0.00
691.831	0.00
758.578	0.00
831.764	0.00
912.011	0.00
1000.000	

Operator notes:

Malvern Instruments Ltd.
Malvern, UK
Tel := +[44] (0) 1684-892456 Fax +[44] (0) 1684-892789

Mastersizer 2000 E Ver. 5.21
Serial Number : MAL101026

File name: Ilmenite Rou 1
Record Number: 4
08 May 2009 9:56:20 AM

MASTERSIZER 2000

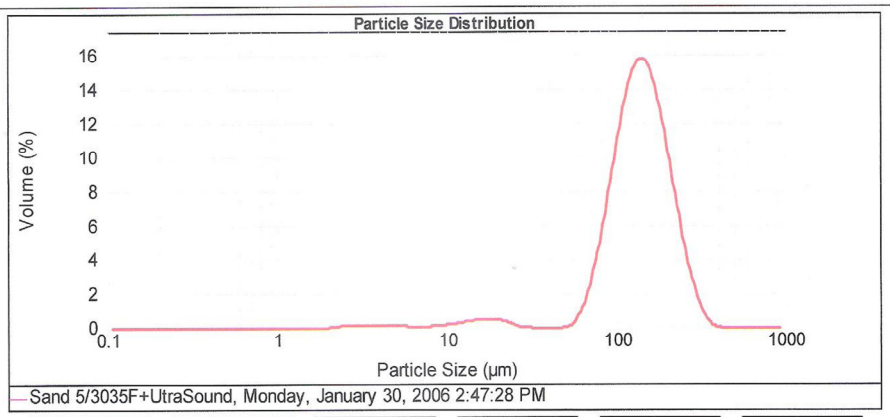
Result Analysis Report

Sample Name: Sand 5/3035F+UtraSound
SOP Name:
Measured: Monday, January 30, 2006 2:47:28 PM
Sample Source & type: Works
Measured by: ms
Analysed: Monday, January 30, 2006 2:47:30 PM
Sample bulk lot ref:
Result Source: Measurement

Particle Name: Quartz
Accessory Name: Hydro 2000MU (A)
Analysis model: General purpose
Sensitivity: Enhanced
Particle RI: 1.544
Absorption: 0.1
Size range: 0.100 to 1000.000 um
Obscuration: 11.75 %
Dispersant Name: Water
Dispersant RI: 1.330
Weighted Residual: 0.439 %
Result Emulation: Off

Concentration: 0.1506 %Vol
Span : 0.999
Uniformity: 0.321
Result units: Volume
Specific Surface Area: 0.0684 m²/g
Surface Weighted Mean D[3,2]: 87.743 um
Vol. Weighted Mean D[4,3]: 145.368 um

d(0.1): 83.370 um d(0.5): 138.828 um d(0.9): 222.000 um



Size (µm)	Volume In %
0.100	0.00
0.110	0.00
0.120	0.00
0.132	0.00
0.145	0.00
0.158	0.00
0.174	0.00
0.191	0.00
0.209	0.00
0.229	0.00
0.251	0.00
0.275	0.00
0.302	0.00
0.331	0.00
0.363	0.00
0.398	0.00
0.437	0.00
0.479	0.00

Size (µm)	Volume In %
0.479	0.00
0.525	0.00
0.575	0.00
0.631	0.00
0.692	0.00
0.759	0.00
0.832	0.00
0.912	0.00
1.000	0.00
1.096	0.00
1.202	0.00
1.318	0.00
1.445	0.00
1.585	0.00
1.738	0.00
1.905	0.00
2.089	0.02
2.291	0.06

Size (µm)	Volume In %
2.291	0.06
2.512	0.07
2.754	0.08
3.020	0.08
3.311	0.09
3.631	0.09
3.981	0.08
4.365	0.07
4.786	0.07
5.248	0.06
5.754	0.05
6.310	0.04
6.918	0.04
7.586	0.05
8.318	0.07
9.120	0.09
10.000	0.12
10.965	0.16

Size (µm)	Volume In %
10.965	0.16
12.023	0.20
13.183	0.25
14.454	0.28
15.849	0.31
17.378	0.31
19.055	0.29
20.893	0.25
22.909	0.16
25.119	0.06
27.542	0.01
30.200	0.00
33.113	0.00
36.308	0.00
39.811	0.00
43.652	0.00
47.863	0.00
52.481	0.11

Size (µm)	Volume In %
52.481	0.11
57.544	0.43
63.096	1.02
69.183	1.87
75.858	2.97
83.176	4.33
91.201	5.75
100.000	7.14
109.648	8.35
120.226	9.18
131.826	9.56
144.544	9.41
158.489	8.78
173.780	7.73
190.546	6.42
208.930	5.00
229.087	3.61
251.189	2.39

Size (µm)	Volume In %
251.189	2.39
275.423	1.42
301.995	0.72
331.131	0.26
363.078	0.03
398.107	0.00
436.516	0.00
478.630	0.00
524.807	0.00
575.440	0.00
630.957	0.00
691.831	0.00
758.578	0.00
831.764	0.00
912.011	0.00
1000.000	0.00

Operator notes:

Malvern Instruments Ltd.
Malvern, UK
Tel := +[44] (0) 1684-892456 Fax +[44] (0) 1684-892789

Mastersizer 2000 E Ver. 5.21
Serial Number : MAL101026

File name: Ilmenite Rou 1
Record Number: 3
08 May 2009 9:55:56 AM

MASTERSIZER 2000

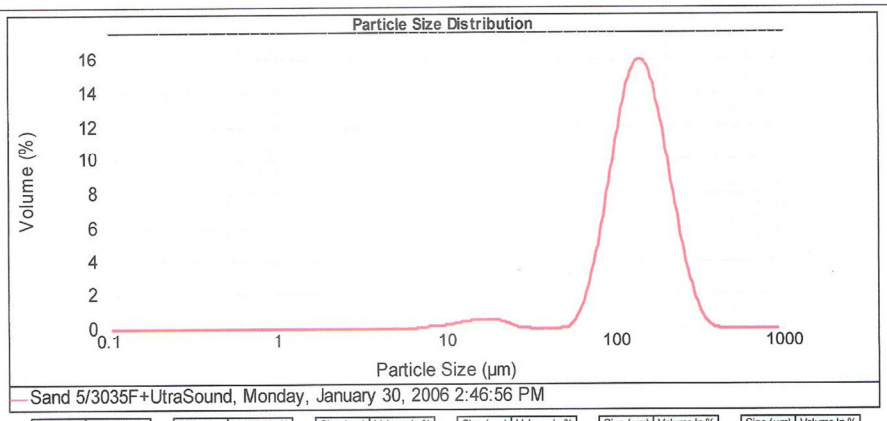
Result Analysis Report

Sample Name: Sand 5/3035F+UtraSound
SOP Name:
Measured: Monday, January 30, 2006 2:46:56 PM
Sample Source & type: Works
Measured by: ms
Analysed: Monday, January 30, 2006 2:46:57 PM
Sample bulk lot ref:
Result Source: Measurement

Particle Name: Quartz
Accessory Name: Hydro 2000MU (A)
Analysis model: General purpose
Sensitivity: Enhanced
Particle RI: 1.544
Absorption: 0.1
Size range: 0.100 to 1000.000 um
Obscuration: 11.72 %
Dispersant Name: Water
Dispersant RI: 1.330
Weighted Residual: 0.472 %
Result Emulation: Off

Concentration: 0.1926 %Vol
Span : 0.985
Uniformity: 0.313
Result units: Volume
Specific Surface Area: 0.0545 m²/g
Surface Weighted Mean D[3,2]: 110.081 um
Vol. Weighted Mean D[4,3]: 147.072 um

d(0.1): 85.269 um d(0.5): 139.871 um d(0.9): 223.044 um



Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %	Size (µm)	Volume In %
0.100	0.00	0.479	0.00	2.291	0.00	10.965	0.17	52.481	0.10	251.189	2.45
0.110	0.00	0.525	0.00	2.512	0.00	12.023	0.21	57.544	0.41	275.423	1.47
0.120	0.00	0.575	0.00	2.754	0.00	13.183	0.26	63.096	1.00	301.995	0.75
0.132	0.00	0.631	0.00	3.020	0.00	14.454	0.29	69.183	1.85	331.131	0.29
0.145	0.00	0.692	0.00	3.311	0.00	15.849	0.31	75.858	2.95	363.078	0.03
0.158	0.00	0.759	0.00	3.631	0.00	17.378	0.31	83.176	4.31	398.107	0.00
0.174	0.00	0.832	0.00	3.981	0.00	19.055	0.29	91.201	5.75	436.516	0.00
0.191	0.00	0.912	0.00	4.365	0.00	20.893	0.24	100.000	7.16	478.630	0.00
0.209	0.00	1.000	0.00	4.786	0.00	22.909	0.15	109.648	8.38	524.807	0.00
0.229	0.00	1.096	0.00	5.248	0.00	25.119	0.05	120.226	9.24	575.440	0.00
0.251	0.00	1.202	0.00	5.754	0.00	27.542	0.00	131.826	9.64	630.957	0.00
0.275	0.00	1.318	0.00	6.310	0.00	30.200	0.00	144.544	9.51	691.831	0.00
0.302	0.00	1.445	0.00	6.918	0.01	33.113	0.00	158.489	8.90	758.578	0.00
0.331	0.00	1.585	0.00	7.586	0.06	36.308	0.00	173.780	7.85	831.764	0.00
0.363	0.00	1.738	0.00	8.318	0.07	39.811	0.00	190.546	6.52	912.011	0.00
0.398	0.00	1.906	0.00	9.120	0.09	43.652	0.00	208.930	5.09	1000.000	
0.437	0.00	2.089	0.00	10.000	0.13	47.863	0.00	229.087	3.69		
0.479	0.00	2.291	0.00	10.965		52.481	0.00	251.189			

Operator notes:

Malvern Instruments Ltd.
Malvern, UK
Tel := +1441 (0) 1684-892456 Fax +1441 (0) 1684-892789

Mastersizer 2000 E Ver. 5.21
Serial Number : MAL101026

File name: Ilmenite Rou 1
Record Number: 2
08 May 2009 9:55:00 AM