# Competition of ANN and RSM techniques in predicting the behavior of the CuO-liquid paraffin

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#### ABSTRACT

In this article, the estimation of CuO-liquid paraffin nanofluid viscosity was assessed using response surface method (RSM) and artificial neural network (ANN) methods. Since CuO-liquid paraffin nanofluid is Newtonian, two parameters of temperature and mass fraction were introduced in ANN and RSM techniques at 25–100 °C, 0.25–6 wt.%. Both methods map the three-dimensional input space to one-dimensional space (viscosity). A response surface cubic model was approved by applying ANOVA and calculations showed an  $R^2$  value of 0.923 and a maximum margin of deviation of 10.482%. Efforts revealed that ANN with five neurons takes precedence over others. The  $R^2$  and maximum deviation margin were 0.994, and 3.266%, respectively. Finally, the comaprison of ANN and RSM methods indicated that the ANN method is more accurate than the RSM for conducting the nanofluid viscosity. The accuracy of ANN was such that for 50% of points, MOD was less than 1%. For MOD in the range of 0–2%, 90% of points can be predicted with an error of less than 2%. This figure for RSM was only 37%.

## KEYWORDS

Artificial neural network; CuO; nanofluid; paraffin; response surface methodology; viscosity

#### Introduction

The need for energy in various sectors is a growing trend that brings with it major problems such as air pollution and carbon dioxide emissions (Jahangiri et al. 2016, 2019, 2020; Pahlavan et al. 2018; Mostafaeipour et al. 2020). In addition, the shortage of fossil energy resources must be incorporated. Reducing energy consumption in various sectors, especially in the building and industry sectors should be on the agenda of researchers and in this regard, many studies have been conducted (Jahangir et al. 2018; Mahdavi, Garbadeen, et al. 2019; Mahdavi, Sharifpur, et al. 2019; Menni et al. 2020; Giwa et al. 2020a, 2020b). Applying energy storage technique can lead to energy saving. Phase change materials (PCMs) store a lot of energy when undergoes the phase change process and

consequently can be used as the main candidate in this regard (Bayat, Faridzadeh, and Toghraie 2018; Dardir et al. 2019; Miansari et al. 2020; Ho et al. 2021). These materials have been used in various sectors such as buildings (Nariman, Kalbasi, and Rostami 2021), cooling (Yang et al. 2019; Zhang et al. 2019; Abdollahi and Rahimi 2020; Aqib et al. 2020; Chen et al. 2020), solar collectors (El Khadraoui et al. 2017; Abuşka, Şevik, and Kayapunar 2019; Algarni et al. 2020; Palacio, Rincón, and Carmona 2020), etc. The major challenge in using PCMs is their low thermal conductivity (Rathore and Shukla 2019; Rostami, Afrand, et al. 2020; Yang, Huang, and Zhou 2020), which causes incomplete or long-delayed phase change. Since nanoparticles have increased the thermal conductivity and thermal performance of base fluids, nanofluid seem to perform better alongside

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nanoparticles (Motamedi, Eskandari, and Yeganeh 2012; Motamedi, Mashhadi, and Rastgoo 2013; Motamedi et al. 2018; Gomari et al. 2019; Abad et al. 2020; Alizadeh, Dorfaki, et al. 2020; Alizadeh, Mohebbi Najm Abad, et al. 2020; Motamedi, Naghdi, and Jalali 2020; Valizadeh Ardalan et al. 2020; Alizadeh, Abad, Ameri, et al. 2021; Alizadeh, Abad, Fattahi, et al. 2021; Alizadeh, Mesgarpour, et al. 2021; Mesgarpour et al. 2021).

In a study conducted by Yan, Kalbasi, Karimipour, et al. (2021) it was found that adding MWCNT boosted  $k_{Paraffin}$  up to 40.86%. The study on viscosity of paraffin in the presence of MWCNT was performed by Liu et al. (2020). Although the viscosity behavior of paraffin was Newtonian, MWCNTs nanoparticles, in addition to changing it to non-Newtonian, increased the viscosity by up to 86%. Colla et al. (2017) inserted carbon black as well as Al<sub>2</sub>O<sub>3</sub> into paraffin and revealed that  $k_{Paraffin}$  intensified up to 25%. They affirmed that Al<sub>2</sub>O<sub>3</sub> has less positive effects on  $k_{Paraffin}$  than carbon black. Ramakrishnan et al. (2017) added exfoliated graphene nano-platelets to paraffin by 1 vol.% and found that  $k_{Paraffin}$  boosted up to 49%. Lin and Al-Kayiem (2016) loaded expanded graphite into Paraffin wax led to amplification in  $k_{Paraffin}$  by 14% and 46.3% at 0.5 and 2 wt.%. Hussain et al. (2017) added carbon nanosheets to composite PCM (combination of oleic and capric acid) and revealed that  $k_{composite PCM}$ boosted by 55% at 0.1 wt.%. The use of linear (Milani Shirvan et al. 2016; Hatami and Jing 2017; Kalbasi et al. 2019; Hemmat Esfe and Sadati Tilebon 2020) and nonlinear regression methods (Longo et al. 2012; Toghraie et al. 2019; Nguyen et al. 2020; Sadeghi et al. 2020) has been used by many researchers to determine whether the use of this technique can be advantageous in extracting results without performing further experimentation. Hemmat Esfe, Kiannejad Amiri, and Bahiraei (2019) applied the RSM technique on  $k_{SiO_2/water}$ and  $\mu_{SiO_2/water}$  to navigate the parameters of  $\frac{k_{SiO_2/water}}{k_{water}}$ and  $\frac{\mu_{SiO_2/water}}{\mu_{water}}$  at 1–5 vol.%. Based on  $R^2$ , it was found that the  $R^2$  for the former and latter one was 0.9952 and 0.9971, respectively. Iranmanesh et al. (2016) used RSM to navigate  $\frac{k_{Gr/water}}{k_{water}}$  and  $\frac{\mu_{Gr/water}}{\mu_{water}}$ . Introducing of T, VF and nanoaprticles specific as

the input parameters, they proved that  $R^2$  for the former and latter one is 0.9925 and 0.9619, respectively. Hemmat Esfe and Motallebi (2019) applied the RSM technique on the measured experimental results for  $k_{Al/oil}$  and  $\mu_{Al/oil}$ , and affirmed these parameters were predictable with an  $R^2$  values of 0.9734 and 0.9914, respectively. In another study, Milani Shirvan et al. (2017) used RSM to derive a mathematical correlation for evaluation of mean Nusselt number and heat exchanger effectiveness. Based on the  $R^2$  criteria, for the former and latter parameters, the  $R^2$  was reported to be 0.9993 and 0.8501, respectively (Table 1).

### **Experimental data**

In this research, the results of the experimental study conducted by Ghasemi and Karimipour (2018) were investigated to examine the usefulness of applying RSM and ANN. The authors produced many nanofluid samples containing CuO and liquid paraffin to study the nanofluid rheological behavior. The authors performed a TEM test for evaluating the CuO molecules structures and after dispersing them into the paraffin, conducted DLS test and affirmed that the nanoparticles diameter was within the 30 to 40 nm which implies that the suspension can be considered as nanofluid. To ensure the stability of CuO/paraffin, zeta potential test was performed and it was found that the critical zeta potential was not within the -30 to 30 mV. They conclude that the prepared samples at 0.25 to 6 wt.% were stable. They measured  $\mu_{CuO/paraffin}$  by Brookfield viscometer (DV2T) at 25–100  $^{\circ}$ C and 10–160 $\frac{1}{s}$ . They showed that  $\mu_{CuO/paraffin}$  did not follow the non-Newtonian behavior, hence temperature and volume fraction are the main input parameters. The experimental measurements were illustrated in Figure 1.

## **Regression-based methods**

Among the various numerical approaces studied by various researchers (Afrand et al. 2015; Karimi and Afrand 2018; Guthrie, Torabi, and Karimi 2019; Hunt et al. 2019; Saeed et al. 2019; Christodoulou et al. 2020; Habib et al. 2020; Kalbasi 2021). Regression is a set of statistical

References	Output parameter	Findings		
Tian, Kalbasi, Qi, et al. (2020)	$\frac{k_{\text{Al2O3}-\text{MWCNT/10w40}}}{k_{10w40}}$	$R^2$ , MSE and $MOD_{max}$ were 0.9948,		
Rostami, Kalbasi, Sina, et al. (2021)	$\frac{k_{MWCNT/paraffin}}{k_{paraffin}}$	0.0008485 and 0.97%, $R^2 = 0.972$		
Tian, Kalbasi, Jahanshahi, et al. (2020)	$rac{\sigma_{{ m Gr}/{ m EG}}}{\sigma_{{ m Gr}}}$	$R^2 = 0.982$ $MSE = 8.194  imes 10^{-8}$		
Alsarraf et al. (2021)	$\frac{\sigma_{ZnO-SiO_2/EG-water}}{\sigma_{EG-water}}$	$MOD = 1.608\%$ $R^{2} = 0.9877$ $MSE = 1.122 \times 10^{-5}$ $MSE = 0.207$		
Rostami, kalbasi, Jahanshahi, et al. (2020)	Consistency index for evaluating $\mu_{SiO_2/EG}$	MOD = 0.7% $R^2 = 0.988$ RMSE = 2.1613 MOD = 7.25%		
Rostami, kalbasi, Jahanshahi, et al. (2020)	Power law index for evaluating $\mu_{SiO_2/EG}$	$R^2 = 0.934$ RMSE = 0.00632		
Rostami, Kalbasi, Talebkeikhah, et al. (2021)	$\frac{k_{MWCNT-TiO_2/EG}}{k_{EG}}$	MOD = 1.763% $R^2 = 0.9947$ RMSE = 0.0052		
Yan, Kalbasi, et al. (2021a)	$\mu_{ m MWCNTs-TiO_2/EG}$	ANFIS method was slightly		
Rostami, Kalbasi, Sina, et al. (2021)	$\frac{k_{MWCNT/paraffin}}{k_{paraffin}}$	better than the SVM one. $R^2 = 0.993$		
Yan, Kalbasi, et al. (2021b)	$rac{\sigma_{MWCNT/paraffin}}{\sigma_{paraffin}}$	$R^2 = 0.997$ $MSE = 5.568 \times 10^{-6}$		
Tian, Kalbasi, Jahanshahi, et al. (2020)	$rac{\sigma_{{ m Gr}/{ m EG}}}{\sigma_{{ m Gr}}}$	MOD < 1% $R^2 = 0.986$ $MSE = 5.068 \times 10^{-8}$		
Rostami, Kalbasi, Talebkeikhah, et al. (2021)	k <sub>MWCNT-TiO2/EG</sub>	MOD = 1.427% $R^2 = 0.9992$		

k<sub>EG</sub>

 $\mu_{MgO-water}$ 

 $\mu_{water}$ 



Li et al. (2020)

Figure 1. Viscosity ratio variation for nanofluid (Ghasemi and Karimipour 2018).

computations that try to establish a correlation between input and output parameters. In the simplest case, the correlation is linear and with increasing complexity, second-order, third-order regression as the linear combination can be used. In nonlinear regression, correlations are more complex. One of the most complex correlations between input and output variables is created by an artificial neural network. An artificial neural network (ANN) is a computing machine based on animal brains(Esfe et al. 2018; Hemmat Esfe et al. 2018). ANN is consists of several computational units called neurons in which neurons together form an interconnected network. The connection of neurons in the living organism's neural network is based on synapses, while in the artificial neural network it is based on the signal. Each neuron receives a signal (or real number) and performs calculations on it using mathematical functions. In other words, neurons receive input signals from previous neurons and convert them into a new signal for subsequent neurons. Neural networks consist of three layers called input, hidden and output. The first layer consists of several neurons (exactly equal to the number of independent input parameters) in which each

RMSE = 0.0015MOD = 0.785%

 $R^2 = 0.999$ 

Technique **RSM** 

RSM

RSM

RSM

**RSM** 

**RSM** 

RSM ANN ANN

ANN

ANN

ANN

ANN



**Figure 2.** ANN structure  $\left(VI = \frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right)$ 

Table 2. Linear, quadratic and cubic polynomial coefficients.

Linear		Quadratic			Cubic	
a <sub>0</sub>	0.94735	b <sub>0</sub>	0.94910	<i>c</i> <sub>0</sub>	1.0175	
a <sub>1</sub>	0.59272	$b_1$	0.32839	<b>c</b> <sub>1</sub>	-0.14683	
a <sub>2</sub>	2.2756	b <sub>2</sub>	6.4576	<b>c</b> <sub>2</sub>	2.4423	
		b <sub>3</sub>	-0.032810	<b>C</b> <sub>3</sub>	21.744	
	$b_4$	0.26091	<b>C</b> <sub>4</sub>	0.93635		
		b <sub>5</sub>	-68.377	<b>C</b> 5	-100.84	
				C <sub>6</sub>	-8.3632	
			C7	-217.86		
			C <sub>8</sub>	-0.31782		
				<b>C</b> 9	1387.3	

neuron receives its independent parameter data. The neurons in the first layer do not alter the input information, in other words, they receive input data and then transmit it to the second layer (hidden layer). In this study, viscosity is dependent on temperature (T) and nanoparticles mass fraction (MF), hence they are considered as the independent parameters. Temperature data is received by a neuron and the other neuron store the mf data. Temperature and volume fraction data (as shown in Figure 1) transmit to each neuron in the middle layer. These neurons process information and produce a signal (real number). The number of neurons in this layer is not known and the user must determine it by trial and error. In this study, the output parameter refers to the viscosity ratio  $\left(\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right)$ , and since the number of neurons in the last layer is equal to the output parameters number, a neuron is assigned to  $\left(\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right)$ . Now the output parameter is compared with the exact value (experimental) to examine the accuracy neural network accuracy. By changing the number of neurons and the type of mathematical function in the hidden layer, the user can greatly improve the accuracy (Figure 2).

Response surface methodology (RSM) is a set of statistical computations in which it is tried to establish a linear combination between the input parameters and output. For ANN, although the output can be more than one variable, but for RSM method, a unique correlation is established for each output. In other words, two output variables cannot be estimated by providing a unique correlation. Considering the input parameters of *T* and *MF* and output  $\left(\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right)$ , several polynomial functions containing a linear combination of T and MF were proposed. Using mathematical criteria, the polynomial with most closely fits the data, will be chosen by the user.

$$\mu_{nf} = a_0 + a_1 T + a_2(MF) \tag{1}$$

$$\mu_{nf} = b_0 + b_1 T + b_2 (MF) + b_3 T (MF) + b_4 T^2 + b_5 (MF)^2$$
(2)

$$\mu_{nf} = c_0 + c_1 T + c_2 (MF) + c_3 T (MF) + c_4 T^2 + c_5 (MF)^2 + c_6 T^2 (MF) + c_7 T (MF)^2 + c_8 T^3 + c_9 (MF)^3$$
(3)

In this study, through calculating of  $R^2$ , the margin of deviation (MOD) and mean square error (MSE), the accuracy of regression-based methods were evaluated (Rostami, Kalbasi, Jahanshahi, et al. 2020; Tian, Kalbasi, Jahanshahi,



Figure 3. Statistical parameters for linear, quadratic and cubic and their comparison.



mental data.

$$MSE = \frac{1}{24} \sum_{i=1}^{24} \left( \left[ \frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}} \right]_{Pred} - \left[ \frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}} \right]_{Exp} \right)^{2}$$

$$R^{2} = \left( \frac{\sum_{i=1}^{24} \left( \left[ \frac{\mu_{nf}}{\mu_{bf}} \right]_{Exp} - \left[ \frac{\overline{\mu_{nf}}}{\mu_{bf}} \right]_{Exp} \right) \left( \left[ \frac{\mu_{nf}}{\mu_{bf}} \right]_{Pred} - \left[ \frac{\overline{\mu_{nf}}}{\mu_{bf}} \right]_{Pred} \right)}{\sqrt[2]{\sum_{i=1}^{24} \left( \left[ \frac{\mu_{nf}}{\mu_{bf}} \right]_{Exp} - \left[ \frac{\overline{\mu_{nf}}}{\mu_{bf}} \right]_{Exp} \right)^{2} \sqrt[2]{\sum_{i=1}^{24} \left( \left[ \frac{\mu_{nf}}{\mu_{bf}} \right]_{Exp} - \left[ \frac{\overline{\mu_{nf}}}{\mu_{bf}} \right]_{Pred} \right)^{2} }} \right)^{2}$$

$$\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}} = \frac{\mu_{nf}}{\mu_{bf}}$$

$$(4)$$

$$MOD = \frac{\left[\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right]_{Exp} - \left[\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right]_{Pred}}{\left[\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right]_{Exp}} \times 100$$
(6)

#### **Results**

et al. 2020; Rostami, Kalbasi, Talebkeikhah, et al. ba 2021; Yan, Kalbasi, et al. 2021b).

As mentioned in the previous section, regressionbased techniques can be used to establish the correlation between T and MF as independent input parameters and  $\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}$  as an output parameter.



Figure 5. Residual values for RSM technique.



**Figure 6.** Laboratory and numerical values of viscosity ratio  $\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}$  for RSM technic

Applying statistical calculations, the linear (Equation (1)), quadratic (Equation (2)) and cubic (Equation (3)) polynomial coefficients were determined and recorded in Table 2.

The  $R^2$  criteria can be used to select the most appropriate polynomial. It shows the correlation between *T*, MF and  $\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}$  and the closer it is to one, the more desirable it is. To calculate  $R^2$ , we can refer to Equation (5). At best, if  $\left[\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}\right]_{\text{Exp}}$  and  $\left[\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}\right]_{\text{Num}}$  are the same for all points, the  $R^2$  value is equal to one, in which case there is no error. Therefore, MSE and MOD parameters will not have values greater than zero. However, the statistical indicators for linear, quadratic and cubic polynomials are illustrated in Figure 3. Focusing on Figure 3 reveals that the cubic polynomial has the most appropriate  $R^2$ , while MSE and MOD parameters for it are much closer to the ideal conditions (zero value), indicating the superiority of cubic polynomial over linear as well as quadratic ones.

If R-square is equal to unity, it means that  $\left[\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}\right]_{\text{Exp}}$  and  $\left[\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}\right]_{\text{Num}}$  are the same, and so if they are plotted on a graph, they form a bisector line (Figure 4). Figure 3 affirmed that although the cubic case was the most appropriate

polynomial correlation, the accuracy of the cubic polynomial is not high. In particular, Figure 3(c) illustrated that the maximum MOD for cubic one is 10.48%, which is far from the desired value.

One of the best methods to evaluate the accuracy of regression-based methods is to analyze the residual value. The residual value (i.e.,  $\mu_{CuO/Paraffin}$  $\mu_{CuO/Paraffin}$ for the RSM )  $\mu_{\text{Paraffin}}$  $\mu_{\rm Paraffin}$ ] Exp Num method is illustrated in Figure 5, and as can be seen, there is a large scatter relative to the ideal line (zero line) which indicates that cubic polynomial (RSM) cannot be used to predict  $\frac{\bar{\mu}_{CuO/Paraffin}}{...}$  $\mu_{\text{Paraffin}}$ 



Figure 7. Viscosity ratio for ANN and comparison with experimental data.



Figure 9. Average MOD for ANN and RSM at each temperature.



Figure 10. MOD distribution at the various intervals for ANN and RSM.



Figure 8. Residual values for ANN technique.



Figure 11. The superiority of the ANN approach over RSM one in estimating the trend of changes in viscosity ratio  $\left(\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right)$ 

with confidence. The next question that needs to be answered is the ability of RSM technique to predict the chart trend. Hence, Figure 6 is drawn to measure the ability of RSM approach. At 25 °C, this method could predict the trend of  $\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}$  with insignificant accuracy, while at other temperatures, it could not forecast the trend, so the use of RSM to predict  $\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}$  is not recommended.

In the following, the ANN technique is evaluated. It has already been mentioned that the usefulness of this method can be improved by trial and error. Therefore, trial and error was performed and it was observed that the neural network based on five neurons in the middle layer is the best case from the perspective of R-square. Note that out of a total of 30 input data points, 22, 4 and 4 points were assigned for train, validation and test. Similar to the RSM method, the deviation of  $\left[\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right]_{Num}$  from the  $\left[\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right]_{Exp}$ values are illustrated in Figures 7 and 8.

The scales of Figures 5 and 8 are the same so that they can be compared. For ANN method, the scatter of points is much less, which indicates the higher accuracy of this method than the RSM one. On the other hand, a comparison of Figures 4 and 7 reveals that the ANN method can estimate  $\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}$  much more. Because it has a higher  $R^2$  as well as less MSE and MOD values

The average MOD at each temperature for ANN and RSM approaches is illustrated in Figure 9. First, at any temperature, the RSM approach accuracy is much lower than ANN one. Second, the scatter of points (according to Figures 5 and 8) is such that no particular trend for average MOD relative to temperature can be imagined.

Figures 4 and 7 proved the deviation of numerical results from the laboratory ones, hence MOD is not equal to zero. In RSM and ANN approaches, MOD is equal to 10.48% and 3.26%, respectively. Figures 4 and 7 reported the maximum MOD value, indicating that at other points, MOD is less than 10.48% (for RSM) and 3.26% (for ANN). The MOD distribution is reported in Figure 10 and it can be seen that for the ANN method, 50% of the input data have a MOD value below 1%. In other words, for half the points,  $\left[\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right]_{Num}$  differs from  $\left[\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}\right]_{Exp}$  by less than 1%. This figure was 40% for MOD within 1 to 2%. It is concluded that for 90% of the input points, the value of  $\frac{\mu_{\text{CuO/Paraffin}}}{\mu_{\text{Paraffin}}}$  is less than 2% different from the actual value.

If the MOD value is increased to the range of 0–4%, it can be seen that the neural network has been able to successfully predict all points, while for the RSM method, 70% of the data points have a MOD value less than 4%. Finally, the estimation power of ANN and RSM in forecasting the trend of changes in  $\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}$  are illustrated in Figure 11. It is clear that the ANN approach is very capable in this field so that its use in estimating  $\frac{\mu_{CuO/Paraffin}}{\mu_{Paraffin}}$  is acceptable.

# Conclusion

In this study, the application of regression-based methods on predicting the viscosity of a conventional PCM-based nanofluid was assessed. Since the rheological behavior of paraffin (base fluid), as well as CuO/paraffin (nanofluid), were Newtonian, hence the results were independent of the shear rate and temperature and mass fraction parameters were known as independent parameters. Regression-based methods were evaluated in both linear and nonlinear modes. The main results were:

- 1. Implementation of the linear regression was performed by RSM technique and it was observed that the accuracy of the cubic polynomial was higher than the quadratic and linear one.
- 2. Statistical criteria showed that  $R^2$ , MOD and MSE for the apparent method in the best case, take the values of 0.923, 10.482% and 0.00384, respectively.
- 3. Trial and error revealed that the middle layer with five neurons provided the best estimation power with  $R^2 = 0.994$ , MOD = 3.266% and MSE = 0.00034.
- The accuracy of the neural network was such that for half of the points, the MOD was below 1%. For 90% of the points, there is a maximum of 2% difference between the numerical and laboratory results.

- 5. For the RSM technique, only 13.3% of the points have an error of less than 1%. This figure was 37% for MOD within 0–2%.
- 6. The approved neural network forecasted nanofluid viscosity with much higher accuracy. Also, it was able to predict the trend of viscosity changes well. The ANN method is not only unacceptably accurate but also inefficient at predicting the viscosity ratio trend.

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