

Supplementary data S1 A. Flow chart showing processing at Plant A



Supplementary data S1 B. Flow chart showing processing at Plant B.

- *Slaughter line transferred to evisceration line **Automated/machine controlled process
- rationated machine controlled pro
- ***Critical control point



Supplementary data S1 C. Flow chart of processing at Plant C



Supplementary data S1 D. Flow chart showing processing at Plant D

Supplementary data S2. Questionnaire administered to processing plants managers

THE UNIVERSITY OF THE WEST INDIES FACULTY OF MEDICAL SCIENCES SCHOOL OF VETERINARY MEDICINE

QUESTIONNAIRE

Prevalence and characteristics of Salmonella spp. isolated from broiler processing plants in Trinidad

SECTION A: Plant Informat	ion	
A1. Date: A2. C	Code:	
A3. GPS:		
A4. Name of Abattoir		
A5. Contact Person		
A6. Address of Abattoir		
A7. Telephone Number	A8. Email Address	
A9. How many birds are slaugh	tered at this processing plant for the w	veek?
1.□500-1000 birds	2.□1001-5000 birds	3.□5001-10,000 birds
4.□ 10,001-15,000 bird	ls $5.\Box 15,001-20,000$ birds $6.\Box 2$	20,001-25,000 birds
7.□25,001-30,000 bird	$8.\square > 30,001$ birds $9.\square$	Other:
A10. a) How many birds are ex	pected to be slaughtered today (day of	sampling)
1.□500-1000 birds	$2.\Box 1001-5000$ birds	$3.\Box 5001-10.000$ birds
$4.\square$ 10.001-15.000 bird	$5.\Box 15.001-20.000$ birds $6.\Box$	20.001-25.000 birds
7.□25,001-30,000 bird	$88.\square > 30,001$ birds	
A10. b) How many farms are b	ringing broilers to process today?	
A11. How many days/week do	you process broilers?	
1.□ 1-2 days/week 4.□ 7 days/week	2.□ 3-4 days/week	3.□ 5 days/week
A12. How long has this plant be	een in operation?	
A13. Do you export the final pr	oduct? 1 Yes 2 No	
A14. If Yes,		
1. Country exported too	2. Product/s exported (whole or	3. Frequency of exports/shipment
	parts	
a.		+
0.		+
0.		

d.

е.	
f.	

SECTION B: Operations

B1. List the names of farms supplying broilers to the plant and quantity supplied today (Tick farm where cloacal swabs taken from)

Visit #	Name of Broiler Farm	Location of farm	Quantity supplied today
1)			
2)			
3)			
4)			

B2. How n	nany workers are dir 1.□ 1-25	ectly involved in the prod 2. \Box 26-50	cessing operation i.e. har $3. \square 51-75$	adling of the carcass in all shifts? 4. □ 75-100	
	5. 🗆 101-125	6. 🗆 126-150	7. 🗆 151-175	8. 🗆 176-200	
	9. 🗆 201-225	10.□ 226 or over			
B3. How n	nany workers are ind	lirectly (overhead) involv	ved in the processing ope	ration?	
	1. 🗆 1-25	2. 🗆 26-50	3. 🗆 51-75	4. 🗆 75-100	
	5. 🗆 101-125	6. 🗆 126-150	7. 🗆 151-175	8. 🗆 176-200	
	9. 🗆 201-225	10.□ 226 or over			
B4. How l	ong is the waiting pe	riod between arrival of b	irds and slaughter?		
1.	□ 15-30 mins	2. □ 30-45 mins	3. □ 45-60 mins		
4.	$\Box > 60 \min(1 h)$				
B5. Are there any measures in place to reduce stress in birds on arrival?					
1.	□ Covered area	2. □ High ceiling	3. □ Fans	4. □ Water spray	
5.	□ Others (mention)_				
B6. What is the average mortality/death rate (%) of broilers on arrival at plant i.e. Of the total number of birds bro					

B6. What is the average mortality/death rate (%) of broilers on arrival at plant i.e. Of the total number of birds brought to the plant daily, how many arrived dead?

B7. If birds from a farm appear to be diseased, how does this affect its processing?

1.	\Box Proceed as normal	3. \Box Process as last batch for the day
2.	□ Reject	4. Dother (specify):

B8. Please list key steps in the operation.

Location	Temperature	Time	Outflow	Agents/chemicals	Concentrations
		spent here	rate/hr	added	maintained
Pre- chiller					
Chiller					

SECTION C: Sanitary Practices/Protocols employed

C1. How do you dispose of the faecal material?

C2. How do you dispose of the offal?

C3. How do you dispose of the liquid/effluent waste?

C4. How do you dispose of dead carcasses pre-slaughter?

C5. I	$\frac{1}{25}$. Is the liquid waste treated before release into public waterways? 1. \Box Yes 2. \Box No					
C6. 1	f yes, state chemicals/processed used.					
1						
2						
3						
4						
5						
6						

C7. How often is quality control (QC)- bacterial contamination analysis performed?

- 1. \Box Everyday 2. \Box Every other day 3. \Box 3-4 times a week
- 4. .□ Others (specify)____

C8. List the types of samples tested for QC?

1.	
2.	
3.	
4.	
5.	
6.	
7.	

C9. Which bacteria do QC officials focus on?

1. ______

3.
4
6
7.
C10. What manual or method is used for detection of <i>Salmonella</i> ?
C11. If <i>Salmonella</i> /other zoonotic bacterium found to be present on final product, state protocol.
C12. Are labels of final products tagged using an identification system eg. Barcode?
1. Yes $2. \square NO$
C13. If Yes, based on what criteria? E.g. Farm/batch/day processed?
714 How often is general descentamination of processing equipment dans?
\Box Retween batches 2 \Box Every other batch
$2.\Box Every other batch \\ = 0 \text{ ther}(\text{state})$
1. D'Other(state).
carcasses/effluents of processing, state which are excluded.
1.□All
2.□Some: a.
b
c
d
e
I.
10. What agents are used for general decontamination? State in order of usage
2
3
4
5.
C17. How often is a thorough decontamination done?
. Overnight 2. Every other day 3. Once a week 4. Twice a week
718 What equipment are included in the thorough decontamination process? If not all equipment coming into contact
vith carcasses/effluents of processing state which are excluded
$2.\square$ Some: a.

□Some: a.	
b.	
c.	
d.	
e.	

f. ______C19. What agents are used for the thorough decontamination? State in order of usage

C20. What is the source of water used during processing? ie. Water coming into contact with carcasses e.g. Spraying of carcasses/use in chilled water bath.

C21. Do you treat your water in-house?

1.□ Yes 2.□ No

C22. If yes, what chemicals and concentrations are used?

	Agent	Concentration used
1		
2		
3		
4		
5		

SECTION D: Protocols employed

D1. Are workers colour coded (color of coverall) based on the area that they are working? ie Dirty vs clean areas $1.\Box$ Yes $2.\Box$ No

D2. If yes, how many areas are selective and which areas?				
1				
2				
3				
4				
5				
6				

D3. Attire of workers handling birds/carcasses:

Location	Aprons	Hair	Gloves		
		net			
Pre slaughter					
Initial					
slaughter/processing					
Final processing					

SECTION E: Products sold to the public

E1. What 'raw' products are made available to consumers? (Whole carcass, parts) Please list.

1	
2	
3	

4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	

E2. What further-processing products (cooked) are sold to the public?

1	
2	
3	
4	
5	
6	
7	
8	
9	

E3. Are broilers the only specie processed in this plant? If No, state other species processed 1. \Box Yes 2. \Box No List: _____

THANK YOU FOR YOUR ASSISTANCE