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Effects of Er^{3+} concentration on the structure and optical properties of the MgAl₂O₄/MgO/Sr₃Al₂O₆/SrAl₂O₄ mixed phases prepared by the citrate sol gel method

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Abstract

PAPER

The mixed phases of the un-doped MgAl₂O₄/MgO/Sr₃Al₂O₆/SrAl₂O₄ (MMSS), MgAl₂O₄/MgO (MM) Sr₃Al₂O₆/SrAl₂O₄ (SS), and the doped MMSS:x% Er³⁺ (0 $\leq x \leq 1.8$) nanopowders were synthesized using the citrate sol-gel method. The effect of Er³⁺ concentration on the structure, morphology and optical properties were investigated. X-ray powder diffraction (XRD) analysis indicated the cubical MgAl₂O₄, MgO and Sr₃Al₂O₆; and monoclinic SrAl₂O₄ phases. The scanning electron microscopic images revealed the transformation of irregular particles to rod-like structure with an increase in Er³⁺ concentration. Transmission electron microscope indicated the nanosized particles depends on Er³⁺ concentration. Severals distinct absorption bands located at 444, 546, 653 and 704 nm under UV excitation (285 nm) corresponding to the defects states of the MgAl₂O₄, MgO, SrAl₂O₄, and Sr₃Al₂O₆ phases were observed. There were traces of emission peaks at 546 and 653 nm attributed to the ⁴S_{3/2} \rightarrow ⁴I_{15/2} and ⁴F_{9/2} \rightarrow ⁴I_{15/2} transitions of Er³⁺ ion. An exponential decrease in luminescence was observed with an increase in Er³⁺ concentration.

1. Introduction

The advancement of new luminescent materials has attracted many researchers due to their compelling properties as a function of crystalline size and technological applications [1]. Among many studied luminescent materials, magnesium aluminate (MgAl2O4), magnesium oxide (MgO) and strontium aluminates (Sr3Al2O6 and SrAl₂O₄) have shown great interest to many researchers due to their fascinating properties [2–4]. MgAl₂O₄ is described as an AB₂O₄ spinel and exhibits a cubic structure consisting of face centred cubic (fcc) structure [5]. The MgAl₂O₄ has a wide band gap ~5.82 eV [6]. MgO with band gap of ~5.26 eV [7] has been reported to be a promising inorganic material which can show crystallization in sodium chloride structure [7]. It has many applications such as in optical coatings, sensor, water treatment, catalysis and antimicrobial [8]. Sr₃Al₂O₆ is another interesting compound which was used to make transparent ceramics, mechanoluminescence, long lasting luminescence etc [9]. Mindru et al [10] reported cubical symmetry of $Sr_3Al_2O_6$ phase having wide band gap ~6.3 eV [11]. SrAl₂O₄ is considered a good luminescent material and a higher chemical stability with wide band gap ~6.5 eV [12]. Garcia et al [13] reported that SrAl₂O₄ consist of monoclinic phase structure. Different methods have been used to synthesize the bulk materials of the MgAl₂O₄, MgO, Sr₃Al₂O₆ and SrAl₂O₄ such as hydrothermal synthesis [14], solid-state reaction [15], precipitation [16], combustion method [17] and citrate sol-gel method [18]. The citrate sol-gel method was used in this study as it is economical, low temperatures \sim 80 °C synthesis, less time consuming, and having good control of morphological particles. These wide band



gap materials can be made to emit emission in visible- infrared (IR) region by activating the host matrix by foreign atoms such as the lanthanide rare earth (Ln) metals [19]. One good example of the Ln is Er^{3+} ion. Er^{3+} is one of efficient ions to achieve IR to visible up-conversion [20]. Mironova-Ulmane *et al* [21] reported a study on the up and down conversion analysis of Er^{3+} doped on MgAl₂O₄ spinel matrix. The emission results showed peaks at 550 and 660 nm, which were attributed to the ${}^{4}S_{3/2} \rightarrow {}^{4}I_{15/2}$ and ${}^{4}F_{9/2} \rightarrow {}^{4}I_{15/2}$ transitions of Er^{3+} . Balakrishnan *et al* [8] reported the study of optical and photocatalytic properties of MgO nanoparticles via combustion method. The PL results showed that under excitation of 385 nm three emissions were observed at 425, 461, and 495 nm which were attributed to defects band transition and oxygen vacancies. Choudhary *et al* [22] reported a study on effect of the Er^{3+} , Yb³⁺ and Zn²⁺ ion concentration and temperature on the upconversion behaviour of Er^{3+}/Yb^{3+} co-doped SrAl₂O₄ phosphor. The study of Er^{3+} and Er^{3+}/Yb^{3+} co-doped Sr₃Al₂O₆ phosphors was carried out by Singh *et al* [23], in which sample was prepared via a soft combustion synthesis route. The UV-Visible absorption results suggested that the presence of various bands correspond to the doped trivalent Ln ions. With this previous reports, it is clear that the investigations of doping the Er^{3+} on the single phases or bulk materials (MgAl₂O₄, MgO, Sr₃Al₂O₆ and SrAl₂O₄) and other related foreign ions have



Figure 2. The analysis of the (a) crystalographic plane (311) of MgAl₂O₄; (b) plane (002) MgO, (c) plane (044) Sr₃Al₂O₆ and (d) plane (112) of SrAl₂O₄ for the MMSS:x% Er³⁺ ($0 \le x \le 1.8$) samples.

Sample ID	$MgAl_2O_4(\%)$	MgO (%)	$\mathrm{Sr}_{3}\mathrm{Al}_{2}\mathrm{O}_{6}(\%)$	$SrAl_2O_4(\%)$
MMSS	24.8	16.8	14.3	44.0
x = 0.2%	23.0	19.3	18.4	39.3
x = 0.4%	27.3	17.1	8.10	47.4
x = 0.6%	20.4	18.0	18.4	43.3
x = 0.8%	11.8	19.6	21.2	47.4
x = 1.2%	20.2	17.9	22.4	39.6
x = 1.4%	17.4	17.9	24.6	40.0
x = 1.8%	16.8	18.4	15.0	49.8

Table 1. Phase quantification of MgAl₂O₄, MgO, Sr₃Al₂O₆ and SrAl₂O₄.

already been reported in literature [21–23]. However, there is no evidence on the studies of the mixed phases of $MgAl_2O_4/MgO/Sr_3Al_2O_6/SrAl_2O_4$ doped with Er^{3+} which have been reported to date. Thus, this study is aimed at investigating the effects of Er^{3+} concentration on the structure, morphology and optical properties of $MgAl_2O_4/MgO/Sr_3Al_2O_6/SrAl_2O_4$ prepared by citrate sol gel method. The main objective is to fabricate better luminescent materials for practical applications such as the light emitting diode (LED). Emission channels associated with the observed emissions are also proposed.

2. Experimental

2.1. Synthesis

The citrate sol-gel method was opted for the synthesis of various samples i.e. un-doped MMSS, MM (MgAl₂O₄ and MgO), SS (SrAl₂O₄ and Sr₃Al₂O₆) and MMSS:x% Er^{3+} (0 $\leq x \leq 1.8$). All of the chemicals used in this study



Table 2. Summary of the crystallite size estimated by considering planes of	f
different phases.	

Sample ID	Crystal size (nm)			
	MgAl ₂ O ₄ (311)	MgO (002)	Sr ₃ Al ₂ O ₆ (044)	SrAl ₂ O ₄ (112)
MMSS	23	40	60	17
x = 0.2%	22	38	59	18
x = 0.4%	24	37	51	15
x = 0.6%	21	37	46	17
x = 0.8%	19	41	56	17
x = 1.2%	21	38	49	15
x = 1.4%	21	40	51	18
x = 1.8%	19	43	45	17

were purchased at Sigma Aldrich. The un-doped MMSS sample was prepared by mixing appropriate amount of 3.808 g Mg(NO₃)₂.6H₂O (98%), 3.411 g Sr(NO₃)₂.4H₂O (99%), 10.919 g Al(NO₃)₃.9H₂O (98%) and 2.328 g citric acid C₈H₈O₇.H₂O (99%), respectively in 30 ml deionized water. Similarly, for un-doped MM (MgAl₂O₄/MgO) and SS (SrAl₂O₄ and Sr₃Al₂O₆) samples separate bulk solutions were prepared by dissolving same desired amount of Mg(NO₃)₂.6H₂O (98%), Al(NO₃)₃.9H₂O (98%) and Sr(NO₃)₂.4H₂O (99%) in separate 30 ml deionized water, in which citric acid was added later on. The doped samples were prepared by adding the required amount of ErCl₃.6H₂O (99.99%) for a range ($0 \le x \le 1.8$) in an un-doped MMSS solution. A magnetic stirrer was used to constantly stir the different solutions which was kept at ~80 °C temperature until transparent solution gels were formed. Initially, the gels were dried in an oven for an hour at 130 °C and later on annealed at 1200 °C for 2 h until white powders were formed. The powders were taken for characterizations using different techniques.

2.2. Characterization

The XRD Bruker D8-Adance powder diffractometer with a Cu-K $_{\alpha}$ (1.5405 Å) radiation was used to characterize the crystal structure of the prepared nanopowders. The phases were identified using X'Pert Highscore plus software. The relative phase amounts (weight %) were estimated using the Rietveld method. The Zeiss Supra-55 scanning electron microscope (SEM) coupled with an energy dispersive x-ray spectroscopy (EDS) was used to analyse the surface morphology and elementary composition of the prepared nanopowders. JEOL JEM 1010 transmission electron microscopy (TEM) was used to study the particle size of the prepared nanopowder samples. The absorption characteristics of the prepared samples were investigated on the Perkin-Elmer LS-55 UV–vis spectrophotometer. The Hitachi F-7000 fluorescence spectrophotometer was used to monitor photoluminescence spectra and radiative decay curves.



Figure 4. EDS elemental map of the un-doped MMSS sample.

3. Results and discussion

3.1. XRD analysis

Figure 1(a) shows the x-ray patterns of the un-doped MMSS, MM and SS phases which correspond to the diffraction patterns of cubic MgAl₂O₄ and MgO samples matches well with the standard ICSD no. 77-1203 and 64 928, respectively shown in figure 1(b). On the other hand strontium aluminate sample exhibits two phases namely cubical Sr₃Al₂O₆; (ICSD: 71860) and monoclinic SrAl₂O₄ (ICSD: 26466) phases. Furthermore, magnesium strontium aluminate sample co-exhibits four crystallographic phases of the MMSS. The quantification of each phase present in MMSS is presented in table 1. Figure 1(c) shows the patterns of the MMSS sample shown in figure 1(a). This observation reveal that Er^{3+} ion doping did not affect the crystal structure of the phases within MMSS.

The analysis of the most intense peaks (311), (002), (044) and (112) of the MgAl₂O₄, MgO, Sr₃Al₂O₆ and SrAl₂O₄ phases are shown in figure 2, respectively. Figure 2(a) shows the most intense diffraction peak (311) of $MgAl_2O_4$ phase does not have significant peak shift with the Er^{3+} ion doping. This is attributed to the comparison of the ionic radius of Mg²⁺ (0.72 Å) [5], which is comparable to the Er³⁺ ionic size (0.88 Å) [24] and hence possibility of Mg ion substitution cannot be ruled out. Similar results were observed in our previous study of MgAl₂O₄:Mn²⁺ Dlamini et al [25]. Figure 2(b) shows the most intense peak (002) of MgO phase which generally indicates that at $\leq 0.6\% \text{ Er}^{3+}$ the peaks slightly shifted to higher angle while at the $\geq 0.8\% \text{ Er}^{3+}$ the diffraction peak was slightly shifted to lower angle. The results therefore revealed that the lattice constant in the case of MgO depends on the Er^{3+} concentration. In the plane (044) corresponding to the $Sr_3Al_2O_6$ phase shown in figure 2(c), the results generally show that for the $\leq 0.6\%$ Er³⁺ the diffraction peak (in comparison to the MMSS) shifted towards higher angles, while there was no shift for the $\ge 0.8\%$ Er³⁺. Comparing the ionic radius of $\text{Er}^{3+}(0.88 \text{ Å})$ with $\text{Sr}^{2+}(1.21 \text{ Å})$ [26] and $\text{Al}^{3+}(0.53 \text{ Å})$, the difference between the ionic radius is similar i.e. 0.33 Å and 0.35 Å for for Sr^{2+} and Al^{3+} with Er^{3+} ion, it becomes a difficult task for the substitution of Er^{3+} either to Al³⁺ or Sr²⁺. Further, it is obvious that to accommodate Er³⁺ ion at Sr²⁺ site, charge compensation is required although at Al³⁺ ion site charge compensation is not required. Apparently Er³⁺ ion may substitute Al³⁺ ion in $Sr_3Al_2O_6$ and $SrAl_2O_4$ phases. It is expected that due to the higher coordination number of Al^{3+} ion site in Sr₃Al₂O₆ phase, Er³⁺ ion would prefer to accommodate in (cubical) Sr₃Al₂O₆ phase rather in distorted (monoclinic) SrAl₂O₄ phase [27]. In the case of plane (112) of SrAl₂O₄ phase shown in figure 2(d), the peak slightly shifted to lower angles. This is attributed to similar observation and explanation in figure 2(b).



 $\textbf{Figure 5.} SEM \ images \ of the (a) \ un-doped \ MMSS, (b) \ x = 0.2\% \ (c) \ 0.4\% \ (d) \ 0.6\% \ (e) \ 0.8\% \ (f) \ 1.2\% \ (g) \ 1.4\% \ and \ (h) \ 1.8\% \ Er^{3+}.$

The crystallite sizes of the MMSS mixed phases shown in table 2 were estimated using the Scherrer's equation (1) [28]. The crystal sizes were estimated from the most intense diffraction peaks (311), (002) (044) and (112) of the MgAl₂O₄, MgO, Sr₃Al₂O₆ and SrAl₂O₄ phases, respectively. It can be observed from table 2 that varying the Er^{3+} concentration slightly affected the size of crystallite size. Overall, the crystalline size reduces in doped than the un-doped sample. However, the crystalline size corresponding to SrAl₂O₄ phase is smaller than other phases.

3.2. EDS analysis

The EDS spectrum of the un-doped MMSS sample is shown in figure 3. The spectrum confirms the presence of the Mg, Sr, Al and O elements in the prepared samples. The observed extra peak of carbon (C) around 0.3 eV is



attributed to the carbon tape attached to the sample holder during sample preparation for the EDS measurements [29]. Note that the Er was not detected in all of the doped samples and that can possibly be attributed to the low Er^{3+} concentrations, which were not sensitive to the EDS technique used in this study. Figure 4 presents the elemental map of the un-doped MMSS. The individual and layered image shows that Mg, Sr, Al and O elements are distributed all over the surface.



3.3. SEM analysis

The morphology of the un-doped and MMSS:x% Er^{3+} ($0 \le x \le 1.8$) samples are shown in figure 5. For the un-doped and lower concentrations $0.2 \le x \le 0.4$ shown in figures 5(a)–(c), the morphology consists of the irregular particles closely packed and distributed over the sample surface. The particles are smaller and highly agglomerated to each other at x = 0.4. For the $0.6 \le x \le 0.1.2$ the morphology starts to transform from irregular particles to rods-like structures. The degree of rods-like structures seem to be increasing with Er^{3+} concentration. At the higher Er^{3+} concentrations $1.4 \le x \le 1.8$, the rod-like structures seems to be transforming into the bigger particles of different shapes. Therefore, the results clearly suggest that the surface morphology highly depends on the Er^{3+} doping concentration.

3.4. TEM analysis

The TEM analysis technique was further used to estimate the particle sizes of the prepared nanopowders. The image of the un-doped MMSS is illustrated in figure 6(a). It shows particles that are closely packed together with the estimated particle size around 51 nm. Generally, all other Er^{3+} doped ($0.2 \leq x \leq 1.8$) samples clearly indicate that the particle sizes are at least below 50 nm. It is interesting to realize that the rods-like structures are clearly observed at x = 0.6% Er^{3+} , which agrees very well with the SEM results in figure 5(d). From $x \geq 0.6\%$, it can be seen that the average particle sizes get bigger as it was also observed on the SEM results shown in figure 5. The results show that varying the Er^{3+} doping concentration influences the average particle sizes and shapes.

3.5. UV-Visible reflectance analysis

Figure 7 display the UV-Visible reflectance spectra of the un-doped MMSS, SS, MM and MMSS:x% Er^{3+} ($0 \le x \le 1.8$) samples. From figure 7(a), it can be seen that the un-doped MMSS, SS and MM samples shows broad absorption bands at around 265 and 310 nm. The absorption band at 265 nm is related to the defect levels of the phases present in the lattice. In particular, absorption band arise from the $O^{2-} \rightarrow Al^{3+}$ charge transition in MgAl₂O₄ phase during the excitation of electrons from the valence band to the conduction band [29, 30]. The obseved absorption band in all four phases of MMSS at around 310 nm is attributed to the change of lamp to the other lamp during the reflectance measurement on the system [31]. When considering the Er^{3+} doped samples shown in figure 7(b), it can be seen that there are additional five sharp absorption bands located at 380, 406, 493, 524 and 652 nm. These absorption peaks are attributed to f-f transitions in Er^{3+} ions from the ground state ${}^{4}I_{15/2} \rightarrow {}^{2}H_{9/2}$, ${}^{4}G_{11/2}$, ${}^{4}F_{3/2}$, ${}^{2}H_{11/2}$ and ${}^{4}F_{9/2}$, respectively [32]. The results clearly shows that the addition of the Er^{3+} concentration to the un-doped sample results in new absorption peaks.

3.6. Photoluminescence analysis

The photoexcitation and photoluminescence (PL) spectra of the mixed phases of the un-doped MMSS, MM, SS and MMSS:x% Er^{3+} ($0 \leq x \leq 1.8$) series are presented in figure 8. PL analysis of un-doped samples revealed three excitation peaks located around 234 nm, 285 nm and 310 nm when monitoring the emission peak at 653 nm. The observed excitation peaks at 234 nm and 285 nm are certainly attributed to the band-to-band excitation [33] and neutrally charged vacancy known as F center [34], respectively. The 310 nm excitation peak



can be attributed to the defect levels within the $SrAl_2O_4$ of the SS phase [35]. There are four emissions peaks located at around 444, 546, 653 and 704 nm when monitoring 285 nm excitation. Peaks at 444 and 546 nm are assigned to the defect levels within the F and F2-centers in pure a -Al2O3 for both phases of SrAl2O4 and Sr₃Al₂O₆ phases [36], which are evidently shown by the normalized emission spectra (see figure 8(b)). It can observed from figure 8(b) that there is a shoulder appearing at 500 nm which is attributed to the defect level within the F2-center of Al2O3 of the SrAl2O4 phase [37]. Previously, Balakrishnan et al [8] reported emission peaks at 425, 432 and 495 nm to be from defect band transition and band to band transition for MgO nanoparticles, hence the observed emissions at 444 and 500 nm can also be attributed to the defect level within



the MgO phase. Emission peak observed at 653 nm is associated with the abundance of oxygen vacancy within the lattice of all phases maybe due to higher calcination temperature [33]. On the other hand, the green and red emission peaks at 546 and 653 nm, respectively are due to Er³⁺ ions. These peaks are respectively attributed to ${}^{4}S_{3/2} \rightarrow {}^{4}I_{15/2} \text{ and } {}^{4}F_{9/2} \rightarrow {}^{4}I_{15/2} \text{ transitions of } \text{Er}^{3+} [38].$ Similar emissions were reported by Wei *et al* [39]. The emission peak at 704 nm is originating from the MgAl₂O₄ defects. Taking into account the annealing temperature considered by Yoon et al [37] and this study, it is indeed reasonable to conclude that 704 nm for the un-doped sample is originating from the MgAl₂O₄. Figure 8(c) shows the excitation and emission spectra of the MMSS:x% Er³⁺, it can be observed that doping the MMSS did not results in new emission peaks which is evidently shown by the normalized emission spectra in figure 8(d). The same emission peaks observed in figures 8(a) and (b) are also observed in (c) and (d). The emission intensity for the 653 nm peak as a function of Er^{3+} concentration is shown in figure 8(e). For the investigated range, the results revealed an exponetial decrease of emission intensity as Er³⁺ concentration was increased. The decrease in luminescence with an increase in Er^{3+} for the 653 nm peak is attributed to the concentration quenching [40], which is induced by the rates of nonradiative transitions known as the cross-relation or migration between the activator ions being increased [41]. In order to enhance and optimize the 653 nm emission intensity in MMSS:x% Er³⁺ mixed phases, it is recommended that the window 0%-0.4% Er³⁺ concentration be investigated to explore the optimum Er³⁺ concentration into these mixed phases material. However, for the emission peak at 444 nm, the optimum luminescence intensity is found at $x = 0.4\% \text{ Er}^{3+}$ concentration.

The un-doped MMSS was excited by different wavelengths (240–300 nm) in order to obtain and confirm the optimum excitation wavelength and the results are shown in figure 9(a). The result indicate that there are five emission peaks located at 444, 486, 546, 653 and 704 nm under the excitation of 240 nm. These emissions are attributed to arise from the same notion as discussed above. The shoulder at 486 nm is in this case clearly visible, this emission may be a second order peak from the excitation of 240 nm. Figure 9(b) shows the emission intensity as a function of excitation wavelength and the results revealed the Gaussian behaviour with the maximum at 285 nm, which correspond to the excitation wavelengths used in figure 8.

Figure 10 present the proposed excitation and emission pathway mechanism of the un-doped MgAl₂O₄, MgO, SrAl₂O₄ and Sr₃Al₂O₆. The pathways proposed are based on the PL results displayed in figure 8. Figures 10(a) and (b) shows the mechanism for the MgAl₂O₄ and MgO. Considering the band gaps of the Sr₃Al₂O₆ (6.3 eV) [9] and SrAl₂O₄ (6.5 eV) [10] into account, it can be seen as shown in figures 10(b) and (c) that the 310 nm (4 eV) excitation energy is lower than the energy band gaps of both Sr₃Al₂O₆ and SrAl₂O₄ phases, indicating that this excitation goes to an intermediate energy level below the conduction band. The excited electrons are de-excited by non-radiative relaxation through different channels resulting in the observed emissions. Figure 10(e) shows the resulted mechanism of Er^{3+} from the 285 nm excitation wavelength which produced the emissions at 546 and 653 nm.

The radiative lifetime measurements of the prepared nanopowders were undertaken at 285 nm excitation and 653 nm emission. Figure 11(a) shows the exponential decay curves of the un-doped MMSS, MM and SS, while the MMSS:x% Er^{3+} ($0 \le x \le 2$) series is shown in figure 11(b). Generally, all of the samples exhibit the same afterglow phosphorescence mechanism and were fitted using the second order exponential decay [32],



shown in equation (1).

$$I(t) = I_0 + A_1 e^{\left(-\frac{t}{\tau_1}\right)} + A_2 e^{\left(-\frac{t}{\tau_2}\right)}$$
(1)

Where I(t) represent the phosphorescent intensity, I_o is the initial luminescence intensity, A_1 and A_2 are constants which contribute to the fast and slow decay component and t is the time of measurement. The τ_1 and τ_2 are the fast and slow decay time values are presented in table 3.



	Dec	Decay times			
Sample ID	τ_1 (ms)	τ_2 (ms)			
MMSS	514.51 ± 0.46	1346.49 ± 465.35			
MM	515.93 ± 1.01	1025.63 ± 298.14			
SS	514.14 ± 0.26	1912.33 ± 575.85			
x = 0.2%	514.12 ± 0.28	1885.80 ± 675.10			
x = 0.4%	514.55 ± 0.46	1356.27 ± 470.78			
x = 0.6%	514.28 ± 0.25	2050.71 ± 532.80			
x = 0.8%	514.05 ± 0.16	4818.29 ± 1267.45			
x = 1.2%	514.30 ± 0.23	2363.37 ± 597.76			
x = 1.4%	515.01 ± 0.66	1116.79 ± 306.79			
x = 1.8%	513.98 ± 0.16	4274.02 ± 995.93			

Table 3. Summary of samples identification and decay
times.

4. Conclusion

The un-doped MMSS, SS, MM and MMSS:x% Er^{3+} ($0 \le x \le 2$) series were successfully prepared by the citrate sol-gel method. The XRD results showed that the structure of the prepared nanopowders consists of the mixture of the cubic (MgAl₂O₄, MgO and Sr₃Al₂O₆) and monoclinic SrAl₂O₄ phases. Varying the Er^{3+} concentration did not affect much the crystal structure of the MMSS phases. Electron microscopy results showed that doping affected the morphology of the prepared powders. The reflectance spectra showed absorption bands at 210, 265, 310, 380, 406, 493, 524 and 652 nm which were attributed to the MgAl₂O₄, Sr₃Al₂O₆ host and Er^{3+} ions. Vaying the Er^{3+} concentration resulted in addition of absorption peaks. PL results showed four emission peaks located at 444, 500, 546, 653 and 704 nm. These peaks were attributed to the MgAl₂O₄, Sr₃Al₂O₆ and SrAl₂O₄ phases. Increasing the Er^{3+} concentration lead to the 653 nm emission luminescence quenching.

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