

Radiopharmaceutical enhancement by drug delivery systems: A review

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ABSTRACT

Introduction: Drug delivery systems are entities designed to alter the biological behaviour of the pharmaceutical active ingredients that they carry in order to afford more beneficial biodistribution and safety profiles. Many problems currently faced by the field of nuclear medicine (e.g. developing new theranostic agents, utilizing mul-timodal imaging platforms and providing targeted delivery) can be facilitated by applying drug delivery systems to radiopharmaceuticals that have been proven successful in other medical fields. This review describes the advancements being made towards this goal.

Areas covered: All aspects of drug delivery systems (liposomes, nanoparticles, microspheres) in the field of nuclear medicine are discussed. Only systems with foreseen or confirmed clinical applications in nuclear medicine are discussed, not instances where nuclear imaging is merely a tool to evaluate the biodistribution of novel delivery technologies.

Conclusion: Great advancements have been made with the development of novel systems incorporating nuclear entities in drug delivery systems, with the possibility of reshaping the nuclear medicine landscape. Nonetheless, translation from preclinical evaluations to clinical use is lacking and serious investment needs to be made towards this goal.

Keywords:

Nuclear medicine Drug carrier systems Radiopharmaceuticals Theranostics Multi-modality imaging

1. Introduction

Drug delivery systems can provide solutions to the continuously growing social and economic problems faced by modern health care [1–3]. Currently there is great concern regarding a decrease in the number of new pharmacological agents registered with the FDA (Food and Drug Administration, USA) which may be a symptom of a reduction in the number of drugs entering the different phases of the drug development pipeline. A substantial number of tested entities' development is abandoned due to toxicity, low activity at the target site, unsuitable pharmacokinetic profiles and the lack of absorption across biological membranes [4–7]. Drug delivery systems (see Table 1) pro-

motes the concentration of the drug reaching the target site and the enhancement of less than favourable pharmacokinetic profiles. This allows the revisiting of failed compounds with the opportunity to adjust the relationship between safety and efficacy as well as the possibility to administer a lower dosage reducing the risk of adverse effects [1, 8, 9].

This issue is by no means limited to therapeutic agents alone and the same plague is hampering radiopharmaceutical production [14]. Due to the escalating shortage of medical isotopes, in particular molybdenum-99 (⁹⁹Mo) and subsequently technetium-99m (^{99m}Tc), the more effective delivery of radiopharmaceuticals will ensure a lowering in the demand for these agents. Whilst enormous amounts of capital are invested in the development of more sensitive detecting equipment to allow for a decrease of isotope dosage administered per patient scan (re-

Abbreviations: ALARA, As Low As Reasonably Achievable; BMEDA, *N,N*-bis [2-mercaptoethyl]-*N,N*-diethylethylenediamine; CLI, Cerenkov Luminescence Imaging; CT, Computed Tomography; DFO B, desferrioxamine B; DNA, deoxyribonucleic acid; DOTA, 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid; FDA, Food and Drug Administration; MnMEIO, Mn-doped Magnetism Engineered Iron Oxide; MRI, Magnetic Resonance Imaging; MWNT, Multi-Walled Nano Particles; NIRF, Near Infrared Fluorescence; NOTA, 1,4,7-triazacyclononane-1,4,7-triacetic acid; N-type Ca²⁺ channels, voltage-dependent calcium channels; PEG, Polyethylene glycol; PET, Positron Emission Tomography; RIT, Radioimmunotherapy; SIRT, Selective Internal Radiation Therapy; SLN, Sentinel lymph node; SPECT, Single Photon Emission Computed Tomography; SWNT, Single-Walled Nano Particles; UCL, Up Conversion Luminescence.

Table 1
Characteristics of drug carrier systems [10–13].

	Liposomes	Microspheres	Nanoparticles
Components	Phospholipid vesicles with one or more lipid bilayers encompassing an aqueous phase.	Manufactured from various material, most commonly glass, polymers and ceramic.	Unlimited materials may be used as long as the material exhibits novel properties due to the reduction in size.
Size	Small (≤ 100 nm) Intermediate (100–250 nm) Large (≥ 250 nm) Giant (> 1 μm)	1–1000 μm	1–100 nm
Pros	Very adaptable system	Easy manufacturing Biocompatible Slow-release capability	Adaptable and easily functionalized with targeting entities
Cons	Mostly unstable Repeatability of production and quality control difficult	Drug release from particle not always controlled	Questions remain regarding the safety of these systems

ducing risk of exposure as well as cost), drug delivery systems may provide a similar dosage reduction without the need of any investment on additional hardware by medical facilities [15, 16, 17]. Selective targeting to the regions of interest is also important for radiopharmaceuticals since failure to accumulate at the target site, will reduce image quality and result in the presence of artefacts. Since the ALARA (As Low As Reasonably Achievable) principle will always be an important goal in the medical application of nuclear isotopes, the reduction of the dosage administered will contribute further to the safety of medical personnel and patients.

With the development of new theranostic (radiopharmaceutical agents with application in both diagnosis and treatment) radiotracers, the targeting becomes a great priority due to high amounts of irradiation during the treatment phase (associated with repeated dosing) and possible side-effects in unspecific delivery areas. In the context of radiopharmaceuticals, a theranostic agent will combine a PET (Positron Emission Tomography) or SPECT (Single Photon Emission Computed Tomography) isotope to act as a biomarker for imaging of the target but simultaneously incorporate a therapeutic entity (for example immunotherapeutic drugs or chemotherapeutic drugs) that will be delivered at the same area of biodistribution. Although radiopharmaceutical theranostics are mainly focused on the treatment of cancer, other applications are currently under investigation such as agents developed to combat infectious diseases [18–20].

Nowadays diagnosis is mostly based on the information received from more than one modality to increase the accuracy of information. The concurrent measurement of both anatomic and physiological data solves the issues regarding accurate localization of nuclear signals [21–26]. The combination of PET/CT and SPECT/CT has become standard practice and individual scanners are rarely employed [27]. Due to the successes of the tandem technologies, various other combinations of modalities are under development (for example PET and magnetic resonance imaging-[MRI]), sometimes necessitating the combination of more than one tracer, for instance a radiopharmaceutical as well as a contrast agent [28–32]. To ensure that all the administered tracers be-

have in the same pharmacokinetic pattern and that the results are interconnected, these individual entities can be packaged in one drug delivery system. During the hybridization of two imaging techniques it is important that the system will, above all, provide added clinical benefit that cannot be obtained with other interventions [33].

Almost every group of drug delivery systems developed, has been applied in the radiopharmaceutical field [34, 35]. Probably contributing to these investigations is the fact that these systems are routinely labelled with an isotope to follow their movement in living organisms without disturbing the natural functioning of the system in question [36–38]. Often it is then brought to light that the properties of the isotope employed to evaluate the drug carrier system, deviates from its normal behaviour when entrapped in the entity. If these new qualities can contribute novel possibilities to the arsenal of diagnostic entities available to the medical world, a logical next step is to launch further investigation [37, 39]. Only drug delivery systems paired with radiopharmaceuticals that demonstrated foreseen diagnostic value are included in this review. Radiopharmaceuticals utilized purely for the sake of evaluation of the biological functioning of the drug delivery system are excluded from this assessment. It is important to note that in a sense, radiopharmaceutical tracers can already be viewed as a carrier system that locates the selected isotope at a specific target site due to ligand interactions. This review will focus exclusively on known drug carrier systems traditionally applied in pharmaceutical delivery (for example liposomes and nanoparticles), with applications in the field of nuclear medicine.

2. Liposomes

Liposomes are drug carrier systems that incorporate bilayers of lipids encapsulating a hydrophilic interior where the active pharmaceutical ingredient accumulates. Other variations of this technology (for example oil-emulsions type systems) occur with different interplays between hydrophobic and hydrophilic layers. Liposomes are extremely versatile (Fig. 1) and can be tailor-made to suit the entity to be delivered as well as the characteristics of the cellular target to be reached. The consensus is that the hydrophilic pharmaceutical active ingredient will become entrapped in the system whilst the lipid component thereof, will allow for the transportation through hydrophobic biological barriers to release the load at the area of interest. Liposomes as drug delivery systems have produced substantial results with various products reaching the marketing phase. There is however a large discrepancy between the amount of preclinical work and products researching the market [40–44].

Liposomes can be adapted in various manners (see Fig. 1) to enhance the efficacy of their payload delivery. A very important characteristic of liposomes is the accumulation by enhanced permeation and retention (EPR). The blood vessels of tumours have abnormally large endothelial tight junction gaps which allows for the penetration of drug carriers and accumulation. The intact barriers of normal blood vessels does not allow for the movement of these larger molecules to tissue and this leads to higher accumulation in tumours [45]. The modification of the surface of the liposome (i.e. incorporating monoclonal antibodies for immunoradiotherapy or targeting ligands) can ensure the distribution of the liposome to the target tissue through active targeting. Another way of targeting the release of the active ingredient is with pH sensitive liposomes. Liposomes sensitive to pH is destabilised in an acidic environment (e.g. tumour tissue) where upon the contents is released [46]. When the liposome surface is modified to contain polyethylene glycol (pegylated) this results in the longer circulation of liposomes due to higher membrane integrity. If a longer circulation is combined with the EPR effect, this allow for an increased time frame for accumulation at tumour tissue [47]. The lipids incorporated in the liposome can also be adapted with chelators to allow for the direct la-

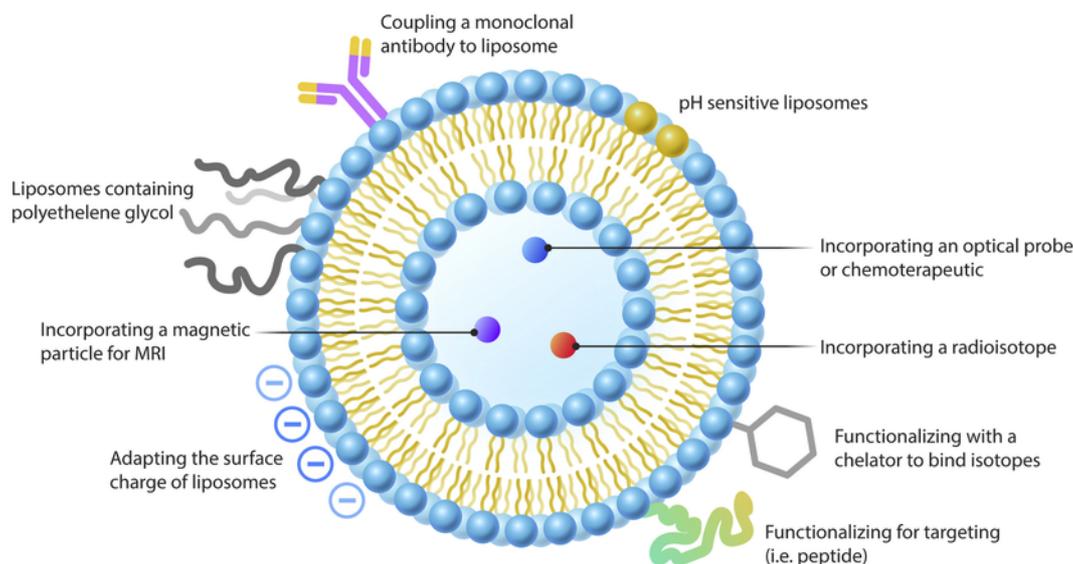


Fig. 1. A liposome with the different adaptations as included in this review.

belling of these drug carriers. Various isotopes and radiotracers have been incorporated in liposomes, either alone or with other tracers (MRI or optical) or therapeutic agents.

When the EPR effect is used, it is important to strike a balance between size, with a larger system allowing for the selective leakage to the tumour tissue as well as extending the residence in the circulation. But if the drug carrier is too large (leading to the failure of carrier systems) this could oppositely lead to a failure of crossing all the biological barriers in order to penetrate to the direct target of action. A feasible strategy is to combine both active targeting (with targeting ligand) with passive targeting (due to size) and ensure that all the barriers for absorption (including removal through the reticuloendothelial system) is negated. Overall the lack in clinical translation of drug carrier systems must be a warning to researchers in this field, that the successful development of such a system requires intensive investigations and a very complex dynamic that needs to be addressed as a whole.

The labelling of liposomes can be done by various strategies. Goins and co-workers investigated various methods of manufacturing liposomes which allows for the “afterloading” of liposomes. This is the process of adding the radiopharmaceutical after the liposome is manufactured and not during the process of liposome assembly. This process is more beneficial if the half-life of most radiopharmaceuticals is considered. The liposome is manufactured with an interior component that promotes the movement of the tracer across the lipophilic membrane. One method is to encapsulate glutathione in the liposome which forms an interaction with the radiotracer once it crosses the lipid bilayer and keeps it entrapped. Transport across the bilayer is enhanced by complexing the isotope with a lipophilic chelator – in this case *N,N*-bis(2-mercaptoethyl)-*N',N'*-diethylethylenediamine (BMEDA) or hexamethylpropyleneamine oxime (HMPAO). Another strategy includes the generation of a pH gradient with ammonium sulphate across the liposome interior (pH 5.1) and the liposome exterior (pH 7.4) [48]. Liposomes for nuclear medicine applications are mostly synthesised in a similar way [49–56]. Other methods include adsorption or entrapment of the radiochemical to the liposome (with or without functionalization of lipid component) with prolonged incubation [57–61] as well as the use of an ionophore (for example 2-hydroxyquinoline) to transport the radiochemical across the membrane [62]. With radioisotopes that have a longer half-life (like iodine-124), it is possible to include the radioactive isotope in the synthesis of the liposome, or complex it with the individual components before assembly [63].

2.1. Rhenium containing liposomes as theranostics

Since liposomes for other non-nuclear applications have been extensively characterized it is no surprise that the Institute of Nuclear Energy Research (Taiwan) has already advanced a lipid theranostic agent into Phase 1 clinical testing (ClinicalTrials.gov identifier NCT02271516), although the trial is currently not yet in the recruiting stage. The tested liposome system contains rhenium-188 as a dual imaging (155 keV gamma emission) and therapeutic isotope (2.12 MeV beta emission) linked to BMEDA (*N,N*-bis [2-mercaptoethyl]-*N',N'*-diethylethylenediamine) acting as chelator. The chelator-isotope complex is entrapped into the fully assembled pegylated liposomes by a remote loading method before administration [48]. Preclinical studies demonstrated the ability of the liposomes to passively target rhenium-188 with EPR to various neoplasms in the gastrointestinal tract. The survival rate was increased in a C26 colon carcinoma ascites mice model, with inhibition of both the tumour and subsequent ascites [49, 50]. Compared to the gold standard treatment of 5-fluorouracil for colon carcinoma as well as colonic peritoneal carcinomatosis, [¹⁸⁸Re]Re-BMEDA liposomes exhibited a higher therapeutic efficacy in rodent xenografts [50, 64]. No severe toxicity was demonstrated in the selected rodent models. High dosages were associated with short term weight-loss, a temporary reduction in haematological parameters and a cytogenetic risk [65, 66]. Synergistic enhancement of the efficacy of this system is reported with concomitant administration of doxorubicin liposomes as well as external beam radiotherapy [67, 68]. The short physical half-life of this isotope as well as the availability of a tungsten-188/rhenium-188 generator bodes well for its theranostic application.

Other pre-clinical applications of rhenium isotopes entrapped in liposomes showing promise *in vivo* include pancreatic cancer, glioma, head and neck cancer, lung metastases, breast cancer and intraperitoneal treatment of ovarian cancer [69–76]. Rhenium-188 has also been incorporated in various other drug carrier systems – none yet transitioned into clinical testing [77–80].

2.2. Multimodal imaging liposomes

An example of multimodal imaging liposomes contains the paramagnetic radiopharmaceutical zirconium-89 labelled octreotide as well as gadolinium. This liposome showed good targeting for the somatostatin receptor subtype 2, with both probes incorporated in the lipid

phase during the manufacturing of the liposome. This combination can provide high-resolution anatomical information through MRI as well as functional information offered by the PET component [57]. Various copper-64 labelled liposomes are also under investigation for possible clinical use. These can be manufactured by covering the superparamagnetic iron core for MRI contrast with phospholipids which allows for chelating with copper-64 as PET imaging agents [81]. Liposomes also have the ability to entrap radiotracers and fluorophores without having an effect on *in vivo* distribution characteristics of the drug carrier, allowing for adaptability of this system for various targets as needed.

A liposome carrying hexadecyl-4-[¹²⁴I]iodobenzoate as well as a gadolinium-1,2-dipalmitoyl-*sn*-glycero-3-phosphoethanolamine-complex is also under development. The choice of radioisotope is based on the long half-life of iodine-124 (4.2 days) which allows ample time for production (radiolabelling before assembly) and follow-up scan procedures post-administration. Iodine-124 also emits strong Cerenkov luminescence that allows for optical imaging. MRI is provided by the inclusion of a gadolinium complex. The components of this liposome were adapted to enable the fast removal of carriers from the reticuloendothelial system and prolonged retention at the tumour site resulting in clear images with minimal background interference [63].

2.3. Multimodal theranostics

Li et al. designed a liposome to carry gadolinium (MRI), a near infrared fluorescence (NIRF) dye (IRDye-DPSE) and either technetium-99m (SPECT) or copper-64 (PET) for multimodal imaging. Following through with a theranostic approach, doxorubicin could be post-loaded onto this system to target tumour cells. It is clear that the liposome carrier system offers unique capabilities to entrap as many different probes and therapeutic entities into one core, as is desired [51]. Zielhuis et al. successfully synthesized liposomes loaded with holmium-166 to provide beta- and gamma emission as a therapeutic component, technetium-99m for SPECT and paramagnetic gadolinium for MRI. *In vivo* studies are yet to be undertaken [58].

2.4. Radiochemotherapeutics

The indium-111 labelled vinca alkaloid vinorelbine, which inhibits cell growth, was proposed as a colon carcinoma theranostic agent when formulated in a liposome. Promising results were obtained in three studies on xenograft rodents, with passive targeting of tumour cells allowed by the pegylated nanoliposomes entrapping the combination. The system showed an increased reduction in tumour growth and less toxicity with this system compared to unformulated vinorelbine [59, 82, 83]. Since rhenium isotopes (rhenium-186 and rhenium-188) have intrinsic theranostic capabilities due the release of energy that is capable of both being cytotoxic and being useful for imaging, the combination with a chemotherapeutic agent like doxorubicin can have substantial benefits. This system was evaluated for the treatment of head and neck cancer in rat xenografts and displayed a reduction in tumour size with a good toxicity profile [52]. Another agent for colorectal cancer, sorafenib, was combined with rhenium-188 in a liposome carrier and this compound also demonstrated viability in a mouse cancer model [84].

The concept of theranostic radiochemotherapeutics is not limited to cancer therapy and also demonstrates possibilities in anti-infective therapy. Liposomal radiochemotherapeutics for mycobacterial infections were developed utilizing ofloxacin and rifampicin combined with technetium-99m for SPECT imaging. In this instance the application might not truly be purely theranostic, but also that of a companion diagnostic depending on the outcome of the clinical trials. Preliminary studies on this system show *in vitro* efficacy against mycobacteria as well as *in vivo* targeting efficacy confirmed by SPECT imaging in an in-

fect mouse model [60]. A companion diagnostic is a diagnostic agent used as pre-treatment to determine the applicability of the therapeutic drug as treatment. These agents are developed based on the biomarkers that predict the efficacy of toxicity of the planned treatment [85]. When a theranostic agent is developed which entraps two different entities in one drug carrier system, it is important that the dosing characteristics of these agents (e.g. dosage frequency required) are marriageable to avoid overexposure to a particular entity. In the case of the packaging of radioisotopes in a system with other pharmaceuticals, this becomes even more important due to ALARA principles and the safety of the patient.

2.5. Liposomes in alpha therapy

Alpha-particle emitters are potent cytotoxic agents (due to high linear energy transfer) with a DNA damage capacity far greater compared to beta emitters. With their high linear energy transfer (LET) and short penetration ranges (~30 µm), just a few alpha tracks through the nucleus of a cell are sufficient to cause apoptosis (due to double strand breaks in cellular DNA). The damage to healthy cells can be limited if the alpha emitter is successfully targeted to tumour tissue due to the small radiation distance exhibited by these agents. Actinium-225 is a very promising radionuclide for targeted alpha therapy (TAT). With its relatively long half-life (9.9 d) it has enough time to target also less-easily accessible tumours, and the 4 emitted alpha's in the decay chain ensure optimal damage once at the targeted site. However, upon the emission of an alpha particle, the daughter nuclide experiences a recoil energy. This recoil energy is several orders of magnitude larger than the energy of the chemical bond of the nuclide with a targeting antibody or peptide. The daughter nuclide will thus break free after the first decay, and in the case of actinium-225 this is particularly problematic as the first daughter is francium-221. Francium is a potassium analogue and as is excreted from the cell by the Na/K pump with subsequent decay (generation of the rest of the 3 alpha emissions) happening outside the target. This will lead to off-target radiation which diminishes the potential as a therapeutic radionuclide. Although recent clinical studies with actinium-225 alpha-particle emitting agents have given remarkable results, routine clinical implementation is overshadowed by the above as well as the limitation of the shortage of the radionuclide supply [86, 87].

One of the approaches to overcome this is encapsulation in drug carriers, where (partial) retention of the daughter nuclides can be achieved. Polymersomes (seen as an synthetic analogue of liposomes) have shown to be very efficient in encapsulating actinium-225 and retaining its recoiling daughters. These carriers can be passively targeted to tumour tissue through the EPR effect with further targeting improvement brought about by attaching targeting moieties. Recently very encouraging results were obtained with actinium-225 loaded polymersomes and liposomes in *in vitro* experiments. No animal evaluations or human trials are published in literature at this stage [61, 86–93].

2.6. Liposomes for targeted imaging

A liposomal SPECT imaging agent, Vescan® (containing ¹¹¹Indium) was developed in the 1980s for the imaging of tumours. This agent was proven effective in various clinical trials including a Phase II and Phase III trial but was never commercialized [53, 86–90]. Long circulating pegylated liposomes containing ¹¹¹In was also investigated clinically in human trials with positive results indicating accumulation at tumour sites and reduced scavenging by the reticuloendothelial system [86, 87].

In order to change the pharmacokinetic properties of [^{99m}Tc]Tc-MIBI ([^{99m}Tc]Tc-hexakis-2-methoxyisobutylisonitrile) to allow for tumour imaging, Belhaj-Thayeb et al. entrapped it in pegylated lipo-

somes. *In vivo* biodistribution studies show evidence of a higher accumulation in tumours as well as longer retention in blood circulation to make it a feasible option for the imaging of cancer lesions [54]. The linking of liposomes with pure pertechnetate was also investigated in animal models and avoidance of the reticuloendothelial system was accomplished with the adaptation of the surface charge of particles [55]. Incorporating ^{99m}Tc in a nanosystem comprising of folated- γ -glutamic acid and chitosan had positive effects on intratumoral applications in an *in vivo* study [91]. Liposomes coupled with vasoactive intestinal peptide also showed a higher accumulation of their entrapped [^{99m}Tc]Tc-HM-PAO ([^{99m}Tc]Tc-hexamethylpropyleneamineoxime) in breast cancer xenografts [92]. To predict the efficacy of therapy by liposomes containing chemotherapeutic drugs (for example Doxil®), Kleiter et al. [93] evaluated the effects of co-administered [^{99m}Tc]Tc-liposomes. It was verified that both types of liposomes accumulated similarly without having any effect on the distribution of one another and this is therefore a valid method for prediction of therapy outcomes. The pre-administration of a labelled liposome might therefore afford the same qualities as theranostic agents in the case of Doxil® therapy success prediction and the provision of possible side-effect expectations. Different liposomes containing gallium-67 was developed with surface charge variations and it was shown that these systems can differentiate between tumours and inflammation during *in vivo* evaluations. Various adaptations enhanced tumour delivery but these liposomes never translated to clinical use [94–96]. Liposomes have been developed to target copper-64 to neuroendocrine tumours, breast cancer lesions and head and neck cancer, with all of these systems demonstrating promising enhancement of accumulation in tumour tissue *in vivo* [62, 97–99].

In some instances, the use of liposomes for imaging has been negatively influenced by the EPR effect, resulting in a high background noise during imaging. A method was developed to remove liposomes from circulation once tumour accumulation is sufficient. This system is based on the strong affinity of biotin to bind to avidin. The radiotracer containing liposomes were functionalized with biotin and upon administration of avidin 2 h later, all residual liposomes were collected and removed from the circulation by the reticuloendothelial system providing a neat solution to reduce background interference [100, 101].

2.7. Liposomes for radioimmunotherapy

Radioimmunotherapy (RIT) involves the isotope providing therapeutic radiation being coupled to a mAb with affinity to tumour tissue directly targeting the malignancy. The concept is mainly focused on the passive targeting ability of liposomes to accumulate more RIT molecules at the tumour site. Jestin and co-workers [102, 103] manufactured various liposome nanocapsules containing haptens and technetium-99m complexes with affinities for bispecific anti-bodies in tumour tissue.

2.8. Imaging infection and inflammation

The differentiation between infection and sterile inflammation is always a conundrum in the clinical setting. Distinguishing between these two disease processes allows for administration of the most appropriate therapy for the particular manifestation [104]. A first in-human study determined that technetium-99m labelled liposomes with a negatively charged surface demonstrate a tendency to localize at inflammation caused by rheumatoid arthritis. No side-effects were experienced by the test subjects. This system uses the normally unwanted effect of the reticuloendothelial system to accumulate liposomes due to a higher presence of these cells in the inflamed synovial tissue. It is important to note that this system does not distinguish between infection and sterile inflammation [105–107]. Dams et al. also verified the efficacy of pegy-

lated liposomes labelled with technetium-99m to visualize infection and inflammation establishing this system as an effective imaging agent in human trials. However, again no distinction between infection and inflammation exists [56]. A first-in-human trial evaluating the efficacy of [^{99m}Tc]Tc-PEG-liposomes for imaging inflammation due to Chron's disease showed good efficacy but also substantial side-effects (dyspnoea and facial erythema) which caused the termination of the investigation [108]. Modification of the system is needed before further application can take place. Various animal studies are published on the visualization of infection or inflammation in animal models by technetium-99m or indium-111 containing liposomes without determining the ability of selectivity for infection imaging above inflammation [109–116].

In an effort to develop nuclear imaging agents that distinguish between bone infection as opposed to aseptic bone inflammation, Ferreira and co-workers coupled ceftizoxime to long-circulating pH-sensitive liposomes (labelled with technetium-99m). This liposome harnesses the broad-spectrum antibiotic properties of this antibiotic to target bacterial cell walls and accumulate by preference at areas of infection. Selectivity for infection was ascertained *in vivo* (Fig. 2) and was subsequently further enhanced by performing two imaging procedures, 8 hours apart [117]. It is important that targeting strategies such as these, which focus on disease specific mechanisms, are further developed in order to provide agents that effectively distinguish between infection and inflammation.

2.9. Blood pool imaging

Liposomes coupled with technetium-99m have been developed as blood-pool imaging agents that provide a system independent from the injection of radiolabeled red blood cells. These liposomes did show good stability and prolonged blood circulation time and pegylated liposomes ensured that liver accumulation is reduced [118, 119].

2.10. Neurological imaging

Although [^{18}F]deoxyfluoroglucose is currently used as the standard imaging agent for visualization of brain tumours, controversy surrounds its usefulness since brain tissue (similarly to tumours) exhibits a high glucose consumption. A search for new agents that might prove more accurate and useful is therefore on-going. Liposomes that contains 1- [^{18}F]fluoro-3,6-dioxatetracosane exhibits a higher contrast *in vivo* during the imaging of brain glioma compared to that of the gold standard [^{18}F]deoxyfluoroglucose. The liposomes did not distribute to normal brain tissue due to an inability to cross the blood-brain barrier, but even the smallest tumour lesion was picked up with this liposomal tracer [120].

A novel application of liposomal flourine-18 would be the imaging of synaptic density in the brain by targeting voltage-dependent calcium channels (N-type Ca^{2+}). This tracer can image neurodegeneration and evaluate cognitive function during therapy. A derivative of ω -conotoxin is bound to flourine-18 to form K24- [^{18}F]-GVIA, a tracer that has affinity for Ca^{2+} channels with the affinity to be entrapped in liposomes. The liposomes were modified to enhance brain penetration by incorporation of cerebroside 3-sulfate – a constituent of myelin sheath tissue. The viability of this research needs to be proven *in vivo* and clinically, but this is a good example of the versatility of liposomes to be adapted for targeting different regions of interest [121].

It is possible to label whole blood with [^{15}O]-oxygen to measure the oxygen consumption in humans, but this has the propensity to damage red blood cell function and necessitate removal of the protein fraction by the washing of red blood cells. Tiwari and colleagues are proposing the use of liposomes containing haemoglobin labelled with [^{15}O]-oxygen to be injected as a type of surrogate red-blood cell for the measure-

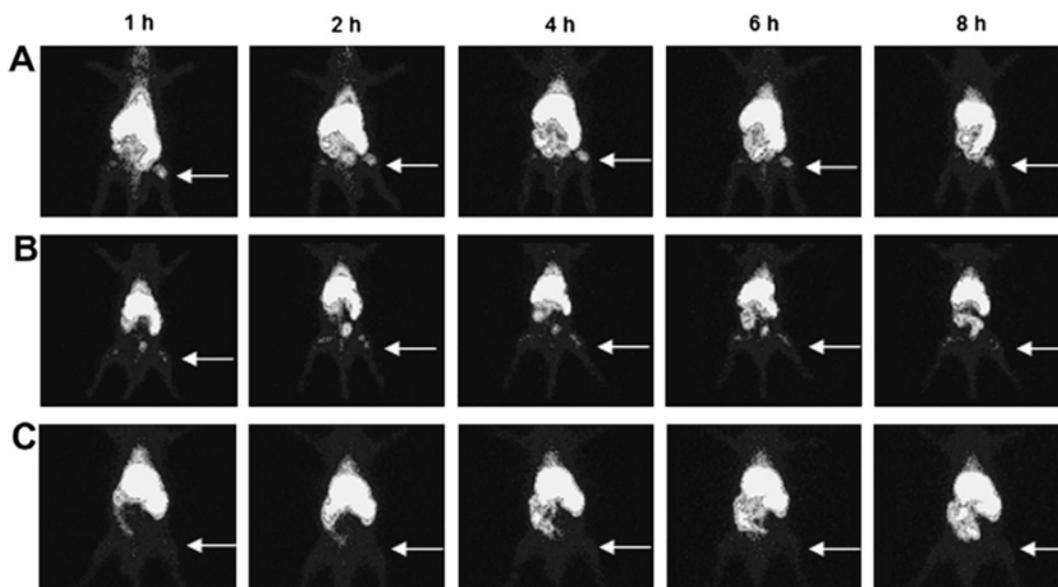


Fig. 2. The selective imaging of infection over a series of images with A being the osteomyelitis infection, B the sterile inflammation and C the healthy animals. Reproduced with permission from the reference [117].

ment of brain oxygen consumption [122]. This method provides a tracer that effectively measures the cerebral metabolic rate of oxygen consumption in rats and may have further applications in the clinical setting. It is however important to note that the half-life of oxygen-15 is extremely short (2.04 minutes) and restrictions therefore exist regarding clinical usage [123].

2.11. Protection against degradation

Certain peptides are unstable when circulating in body fluids. For instance the use of bombesin, which binds to gastrin-releasing peptide receptors that are over expressed in certain tumours, is hampered by the susceptibility of this peptide to destruction by biological fluids. In order to utilize $[^{99m}\text{Tc}]\text{Tc}$ -bombesin as a radiotracer, De Barros *et al.* formulated long circulating liposomes containing this tracer and demonstrated the viability to image breast cancer tumours *in vivo* [124]. Drug carrier systems can therefore provide additional protection of sensitive proteins and enable their use as tracers for nuclear imaging.

3. Microspheres

Included in this review are microsphere technologies which, although not in the nanoscale range, are still effective delivery systems that change the behaviour of the materials they carry. These entities are small spherical structures with dimensions between 10 nm to 1000 μm made of a wide range of materials that integrates the active ingredient in a stable solid form of uniform size [125, 126].

3.1. Microspheres as therapeutic agents

One such instance is microspheres (bioactive glass) combining samarium-153 with doxorubicin for the treatment and palliation of bone cancer. These microspheres are however still in the development phase and have not been evaluated preclinically [127].

For application of selective internal radiation therapy (SIRT) in hepatocellular carcinoma, two types of microspheres are currently used in the clinical setting namely the TheraSphere[®] and SIR-Sphere[®]. The TheraSphere[®] was developed as an insoluble, damage and irradiation

resistant carrier of yttrium-90, developed due to previously investigated resin-bead microspheres resulting in fatal adverse events. These were caused by the leaching of yttrium-90 out of the system and subsequent distribution to the bone marrow [128]. The TheraSpheres[®] are pre-manufactured with the yttrium-89 captured in non-toxic glass microspheres (20-30 μm), which is bombarded post-manufacture with neutrons to produce yttrium-90 microspheres. This isotope is a 2 MeV beta exclusive emitter with a half-life of 2.7 days, making it ideal for local irradiation of tumours. Since external beam irradiation is insufficient in liver tumours, these spheres are injected intra-arterial and trapped in the vascular system of the tumour to deliver a high local dosage. TheraSpheres[®] were registered by the FDA under the Humanitarian Device Exemption Guidelines and extensive clinical trials before adoption in clinical practice was therefore not required. An exhaustive number of publications followed (with only some referenced in this article) regarding the safety and efficacy of this invention with the overall consensus that administration with adherence to proper protocol leads to a reasonable effective and non-toxic treatment option. Non-life threatening gastrointestinal complications, lymphoemia without clinical significance, pneumonitis, cholecystitis, acute pancreatitis, radiation dermatitis and gastro-intestinal ulceration was reported in some cases. These side-effects are also reported with resin yttrium-90 microspheres (SIR-Sphere[®]) and are related to the irradiation dosage received [129–134]. SIR-Spheres[®], the second FDA-registered yttrium-90 sphere to reach the stage of clinical use, has a wider particle size distribution (20-60 μm) when compared to TheraSphere[®] technology (20-30 μm) and also contains less activity (40-70 Bq per SIR-Sphere[®] compared to the 2500 Bq per TheraSphere[®]). SIR-Spheres[®] are non-degradable plastic resin spheres into which yttrium-90 is incorporated. The possible competitive edge for SIR-Spheres[®] are a lower activity dosage as well as lower specific gravity compared to the TheraSphere[®] but this does not clearly translate to more beneficence in clinical practice. The clinical results of SIR-Spheres[®] demonstrated efficacy and safety equal to TheraSpheres[®] and the system design allows for the effective containment of yttrium-90 with no leaching [135–139]. Taking into account the limited options available in the treatment of hepatic malignancy, which is an extremely aggressive cancer, radioembolization with either type of yttrium-90 microbeads are a viable choice of agent in the clinical setting.

4. Nanoparticles

Further down the size range, nanotechnology is a rapidly expanding frontier of modern research that even managed to reach notoriety in the common household. These structures can be manufactured from a myriad of materials (including metals in different states, polymers, lipids, and larger biological molecules) as long as their size are restricted to the nanometre range and they exhibit novel properties, different compared to the parent substances [140–142]. Although nanoparticles have great capacity to incorporate different types of imaging and therapeutic entities in one system, development of these agents are hampered by additional intensive investigations required to determine pharmacokinetics, biocompatibility and safety (nanotoxicology) due to the undefined characteristics of these units [143]. The core of the nanoparticle (see Fig. 3) must be chosen to provide the needed characteristic. A multimodal imaging agent will for example include a magnetic core for MRI contrast such as iron oxide. Nanoparticles can be functionalized to either target the nanoparticle (with ligands or proteins) or to allow for the addition of a nuclear isotope or tracer. Nanoparticles has been applied to nuclear medicine in the fields of multimodality imaging, theranostics as well as to target the radioisotope for enhancement of localization at the area of interest.

4.1. Multimodal imaging

Iron oxide nanoparticles were conjugated with NOTA (1,4,7-triazacyclononane-1,4,7-triacetic acid) to allow radiolabelling with gallium-68 resulting in dual function probes substituted to the functional amine groups of PEG phospholipids. This compound allowed for PET and MRI in mouse xenograft models (Fig. 4) and this system therefore has dual-imaging potential [144]. Dextran coated iron oxide particles can be adapted to permit for the modification of the surfaces of these nanoparticles and allow coupling to PET agents. This method has been successfully applied in iron containing nanoparticles linked with copper-64 for the targeting of vascular inflammation [145, 146] and ultra-small paramagnetic iron oxide particles with the ability to bind to various isotopes (zirconium-89, copper-64 and indium-111) [147]. Protein based nanoparticles can also be employed to develop dual-modality imaging agents. MnMEIO (Mn-doped magnetism engineered iron oxide) probes were functionalized with serum albumin to provide nanoparticles that can be used as probes for magnetic resonance imaging. To these nanoparticles, iodo-beads (iodine-124) were coupled to provide with dual PET imaging capabilities [148]. In similar research, polyaspartic acid coated iron oxide nanoparticles conjugated with the tripeptide arginine-glycine-aspartic acid (RGD) were synthesized, providing a

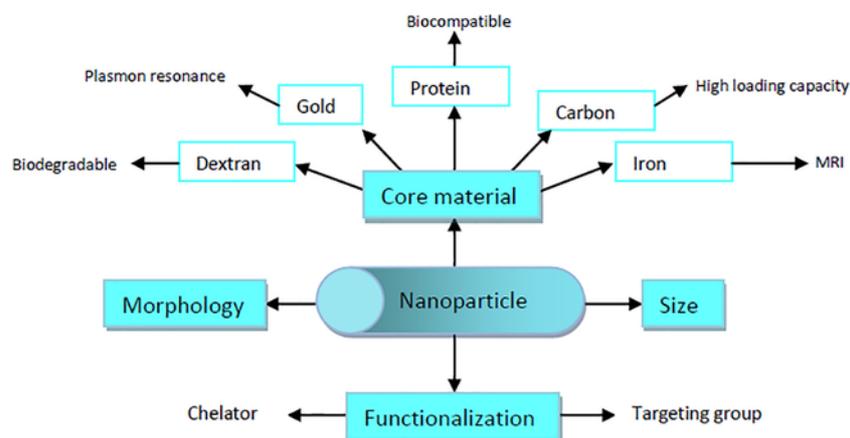


Fig. 3. The various adaptations of nanoparticles as discussed in this review article.

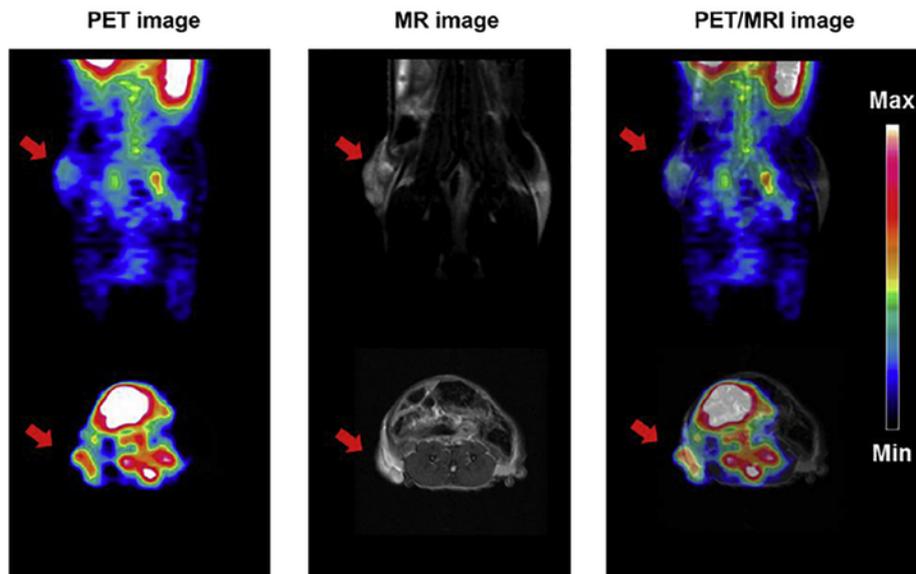


Fig. 4. PET and MR images obtained with ^{68}Ga -NOTA-OA-IOPN for tumour diagnosis. Reproduced with permission from the reference [144].

nanoparticle platform for coupling with copper-64 for PET imaging as well MRI. This probe showed potential in the detection of tumours that demonstrates integrin expression [149].

Successful imaging of cancers expressing mesothelin was performed *in vivo* by [¹¹¹In]In-mAbMb conjugated to dextran coated super magnetic iron oxide nanoparticles. These particles also demonstrate the optimal size distribution for their application as dual-SPECT/MRI nanoprobe [150]. In order to allow direct radiolabeling of the supermagnetic iron oxide nanoparticles with a radiolabeled tracer, De Rosales et al. [151] removed the dextran core of commercially available Endorem SPION's and bound ^{99m}Tc-alendronate directly to the core of the iron oxide particle. It is envisioned that the bisphosphonate of the radiotracer (alendronate) can be further adapted for SPECT or PET combined with MRI. An even smaller bisphosphonate iron oxide nanoparticle for functionalizing with SPECT agents has been developed [152]. All these nanoparticles have not yet been modified to target specific disease mechanisms and needs further development to allow for clinical use. To target angiogenesis of tumour tissue, Lijowski and colleagues [153] produced nanoparticles containing technetium-99m (for SPECT imaging), gadolinium (for MR imaging) and an $\alpha_v\beta_3$ -integrin antagonist. *In vivo* testing showed a high targeting of tumours and this probe therefore has the potential to be used for tumour localization with SPECT as well as visualization of tumour vasculature by MRI. Lee and co-workers synthesized supermagnetic iron oxide nanoparticles labelled with technetium-99m and coupled with lactobionic acid to target hepatocytes. In a bio-distribution study these nanoparticles accumulated in liver tissue [154].

To allow for imaging of patients, imaging probes used in optical systems, including multimodal systems, emit in the near-infrared region. Combining the modalities of optical imaging (or optical visualization with dyes) with nuclear imaging has tangible advantages when applied to the mapping of the sentinel lymph node (SLN) during the evaluation of metastasis. Currently in clinical practice a technetium-99m radiotracer is injected into tumour lesions and the SLN (Sentinel Lymph Node, first node draining from the tumour site) is identified with SPECT imaging. Thereafter a dye may be injected into the same tumour site during the surgical procedure to provide optical guidance for the removal of the correct lymph node. The removed lymph nodes are then evaluated for the presence of malignant cells and this predicts the clinical staging of the patient as well as probable life expectancy [155]. The entrapment of a dye in this system has generated scientific interest since simultaneous localization will be of great clinical value [156]. Iron oxide nanoparticles functionalized with technetium-99m is proposed, contributing MRI to the system as well as visualization by black colouring of lymph tissue due to accumulation of iron oxide nanoparticles [157]. Nanoprobes could be synthesized to contain multiple optical imaging agents and radionuclides for application in SLN imaging [158]. Kim et al. [159] developed a PET/MRI/optical nanoprobe with a silica core incorporating a near-infrared dye and gallium-68 with positive *in vivo* imaging supporting the potential of further clinical application. In the case of SLN imaging, the size of the carrier system is more important than in other applications since smaller particles will be cleared from the injection sites more efficiently, but larger particles will lead to less leakage at the SLN and therefore a balance needs to be found. No exact specifications are found in literature, and trial and error are currently the only way to identify the correct dimensions for each developed carrier system.

One dual PET-optical probe has been determined safe with favourable pharmacokinetic characteristics in a microdose first-in-human investigation. This tracer is composed of inorganic silica nanoparticles (C-dots) combined with iodine-124 for PET imaging, a cyanine (Cy5) dye for fluorescence and cRGDy as targeting peptide for imaging of integrin expressing tumours. This technology can provide PET diagnostics but also allow for image guided surgery [160, 161]. These C-

dot probes can be adapted to target a variety of biological processes and has been proven effective and safe in animal xenografts [162, 163]. Similar silica nanoparticles containing other fluorescent dyes in combination with PET tracers are under investigation. For example a quantum dot core functionalised with DOTA as chelator (to allow for the binding of copper-64 and vascular endothelial growth factor to allow targeting), was determined to be a viable probe for tumour imaging during *in vivo* studies [164]. The same principle was followed in the development of another probe, coupling quantum dots to copper-64 with the RGD motif to allow for tumour targeting [165].

UCL (up-conversion luminescence) is the ability of a particle to internalize two or more received photons and subsequently emit fluorescent light of high energy that is sufficient for the optical imaging of biological systems. Lanthanides are very popular UCL agents, providing strong enough signals for clinical application. A study investigated the incorporation of samarium-153 into nanoparticles containing a lanthanide but these nanoparticles need optimization since they were mostly accumulated by the liver and spleen *in vivo* [166].

Cerenkov radiation is the phenomena of the emission of photons by certain radioisotopes whilst decaying. These events can be captured by Cerenkov luminescence imaging (CLI). Cerenkov luminescence is present in certain positron emitters (e.g. fluorine-18, copper-64, zirconium-89, iodine-124), beta emitters (iodine-131) as well as alpha emitters (actinium-225) [167, 168]. To allow for the emission of Cerenkov radiation, the isotope should have a minimum beta energy yield of 263 keV [169]. To allow for the production of an image, these events need to be propagated additionally since Cerenkov luminescence is absorbed by the tissue surrounding these probes. A possible strategy for CLI is to convert this radiation to fluorescence and this was done successfully by utilization of europium oxide nanoparticles. This is an example where near infrared emitting nanophosphors are activated, not by outside applied energy, but from photons originating from nuclear isotopes incorporated in the same nanoparticle. Other lanthanide containing nanoparticles can exhibit similar ability, as well as noble metal nanoclusters [170–173]. A study evaluating the CLI provided by gold-198 incorporated in gold nanocages, provided evidence of *in vivo* efficacy to image breast cancer xenografts with this noble metal system optimizing its own luminescence [174]. Quantum dots can also be activated by internal radiation to produce fluorescence for the imaging of biological systems and can therefore be utilized as a carrier system for multi-modal imaging [175].

To combine PET, MR and fluorescence molecular tomography, a radioisotope modified trimodal nanoparticle [¹⁸F]F-CLIO was developed. This nanoparticle that has a dextran and superparamagnetic iron core and was labelled with fluorine-18 by the so called “click” chemistry. This system is biodegradable *in vivo*, and no long-term toxicities are envisioned for these agents, but extensive biological evaluations are necessary [176]. Xie et al. developed a trimodal PET/MR/optical nanoprobe with iron oxide nanoparticles functionalized by dopamine to afford the incorporation of other probes ([⁶⁴Cu]Cu-DOTA and Cy5.5). Substantial accumulation at tumour sites was recorded with low accumulation by macrophages which show promise for the clinical use thereof [177]. Yang et al. combined gold and iron-oxide to form a nanoparticle functionalized with copper-64 and a targeting antibody providing a trimodal tumour targeting imaging agent [178]. The use of porphyrins to manufacture copper-64 containing nanoparticles (porphyrosomes) results in a dual-modality probe since porphyrin exhibits intrinsic fluorescence with *in vivo* efficacy for applications in prostate cancer and imaging of micro-metastases [179, 180].

UCL can be combined with PET and MR to add high sensitivity and spatial resolution to the system but negate the limited penetration normally provided by fluorescence. Various lanthanides (gadolinium-3⁺, ytterbium-3⁺ and erbium-3⁺) were combined with fluorine-18 as PET agent in nanophosphors (NaYF₄). The incorporation of gadolinium af-

forded magnetic properties for MRI. The *in vivo* evaluation provided optimal results for both ultra-sensitive investigations on a molecular level as well as whole-body evaluation [181]. Other manufactured UCL/PET/MRI nanophosphors incorporating lanthanides was developed to contain iodine-124 and also provides tumour specificity [182].

4.2. Theranostics and radioimmunotherapy

Gold nanoparticles have also been implemented to stabilize and allow the targeting of various isotopes including copper-64 and iodine-125. *In vivo* imaging efficacy of alloyed gold nanoparticles containing copper-64 was demonstrated for tumour cells in a mouse breast cancer model. Targeting of radioimmuno-gold-nanoparticles to lung cancer tissue was achieved *in vivo* by the labelling of gold nanoparticles with the cetuximab antibody and iodine-131. Additionally, gold nanoparticles can be excited through the surface plasmon resonance phenomenon to produce photo-thermal heating locally thereby destroying the cancer cells. The theranostic capabilities of a PET agent combined with gold nanoparticles will therefore allow for imaging of the accumulation of these particles at the tumour site and activation thereof at the most opportune moment for therapy. Animal xenograft studies have confirmed the potential of such an application [183–186, 194]. Gold nanorods labelled with iodine-125 have been developed for the imaging of infection and inflammation but is yet to be applied as a theranostic agent [187]. Another study investigates only the therapeutic application and not the diagnostic, use of radioactive gold-198 nanoparticles for thermoablation [188]. This has been investigated for prostate tumours as well as liver neoplasms with success demonstrated *in vivo*. A stable gold-198 nanoparticle containing mangiferin was developed from a phytochemical origin. This unique approach to a more environmentally conscious application of nanotechnology is worth mentioning since this allows the reduction of the gold precursor to nanoparticles without the use of additional toxic reducing agents. During the *in vivo* evaluation no toxicity was found in the animals and a five-fold reduction in tumour volume over three weeks was demonstrated [189, 190].

Photo-thermal agents have the ability to convert externally applied electromagnetic radiation to release heat that destroys target cells in the vicinity of the molecule. The combination of such a nanoparticle with a radiopharmaceutical provides the ability to monitor the distribution inside the patient and monitor biodistribution before the external electromagnetic energy is applied. DeNardo et al. [191] synthesized an iron oxide nanoparticle linked with a mAb L6 analogue and indium-111 for scintigraphy imaging as a breast cancer theranostic. Xenograft studies in mice showed accumulation at the target site as well as subsequent tumour growth delay but acute animal deaths were present in some test groups. For combination of PET with photothermal ablation therapy, copper-64 containing copper monosulfide nanoparticles were synthesized. These nanoparticles are distributed by passive accumulation to the tumour site and absorb near-infrared light. *In vivo* efficacy was verified in glioblastoma xenografts [192]. It is however notoriously difficult to convert results from xenograft animal models to human efficacy due to different blood diffusion rates and biodistribution to organs. It is therefore important that thorough clinical investigations are performed and side-effects are reported meticulously before the technology is evaluated as unfeasible or indeed viable. Furthermore, since *in vivo* studies are the mainstay of pre-clinical evaluation, adverse-events or deaths in animals needs to be seen as serious indicators of failure, even though these might not be present in humans. Until better predictors of toxicity exist (especially for nano-technology), animal data are high indicators of the future of the invention under investigation.

Another example is lutetium-177 labelled cerasome nanoparticles that entrap indocyanine green to enable optical imaging (NIRF), nuclear imaging as well as photothermal ablation of tumours [193]. Wu

et al. synthesized lutetium-177 phosphate nanoparticles with apoferritin as core with the aim of providing an agent suitable for RIT that allows for imaging as well. The apoferritin core can be functionalized with different mAb antibodies to target tumour cells [194].

Radioimmunoconjugates can also be combined with magnetic nanoparticles which can then be localized to tumour sites with external magnetic fields during clinical use. An example of this is an iodine-131-anti-vascular endothelial growth factor mAb that is combined with magnetized dextran nanoparticles. This technology provides tumour reduction *in vivo* with no bone marrow suppression present [195]. Our search did not uncover any drug carrier systems containing an RIT agent that has been clinically evaluated in humans to date. These systems rely on the active targeting provided by an outside source (mAb or magnetic field) to localize the nuclear isotope to the area of interest rather than passive targeting inherent to the system itself. Overall, active targeting provides more control over the distribution of the isotope than demonstrated with passive targeting.

4.3. Targeted nanoparticles for imaging

Carbon nanotubes are one of the most scientifically valued nanostructures due to a variety of applications based on the physical strength of this material. This system has an above average electrical and thermal conductivity, an ordered structure, is highly elastic and flexible while at the same time exhibiting considerable strength and a high surface area. It is made of interconnected benzene rings forming a sheet-like structure that is rolled into a tube. This system is categorized into the carbon allotropic category of fullerenes. There are two types of structures namely single walled (SWNT) that has one rolled up sheet of carbon and is a smaller sized tube, and multi-walled (MWNT) which contains multiple rolled up sheets. Carbon nanotubes have a unique contribution to drug delivery because this system does not illicit an immune reaction when introduced into biological systems. This system is also very adaptable to incorporate various entities but is hampered by its hydrophobic nature which commands the need for surface modification to allow for biological applications [196–198]. Ruggiero et al. [199] report a SWNT made from carbon that utilize radiometal-ion chelates to allow better solubility and coupling to radioisotopes whilst simultaneously incorporating an antibody (E4G10) to target tumour vasculature. It was demonstrated that chelators 1,4,7,10-tetraazacyclododecane-1,4,7,10-tetraacetic acid (DOTA) and desferrioxamine B (DFO B) increased solubility of the SWNT substantially so that biological application is feasible. Due to the high increase in blood vessel formation of tumour tissue, these tissues exhibit a high number of structural errors which include expression of the monomeric vascular endothelial-cadherin epitope on epithelial cells to which the antibody E4G10 binds exclusively. The carbon tubes are therefore targeted to tumour vasculature by this antibody where the radioisotope is then subsequently delivered. For PET imaging zirconium-89 is coupled to the SWNT and for therapy following imaging the zirconium-89 can be substituted with the alpha particle-emitting actinium-225 to deliver highly concentrated ionizing radiation. This system showed high efficacy and a profitable safety profile in *in vivo* animal studies and is currently under investigation for clinical use [199]. Other tumour xenograft studies on carbon nanotubes coupled to radioisotopes involved copper-64 and indium-111. In general it was determined that carbon nanotubes clear rapidly from the blood pool to the target area and have ideal qualities as a drug carrier system for radiotheranostic agents [200, 201].

Nanoparticles were also evaluated for the possibility of imaging infection and/or inflammation. Macrophage targeting dextran nanoparticles containing fluorine-18 or zirconium-89 also provided *in vivo* efficacy to detect local inflammation but no data regarding the imaging of infection was provided [202, 203].

4.4. Nanoparticles for alpha therapy

Actinium-225 was successfully incorporated into lanthanum phosphate nanoparticles (coupled to mAb for targeting) and *in vivo* targeting efficacy was established. The system was further optimized to reduce the leakage of daughter isotopes and reduce possible toxicity [204, 205]. Since a preparation containing radium-233 has been approved by the FDA (Xofigo®), the optimization of this alpha-emitter is also under investigation. This isotope demonstrates distinct advantages over actinium-225 such as higher availability (a actinium-227/radium-233 generator is more accessible) as well as a lower amount of daughter isotopes being released by the target cells due to their very short half-life - lasting seconds. Current research regarding incorporation of this isotope in drug delivery systems is focused on developing a stable complex agent and no *in vitro* evaluations are available at this stage. Systems under evaluation include iron oxide nanoparticles, nanozeolite bioconjugates, hydroxyapatite particles and lanthanum phosphate nanoparticles [206–210].

5. Other drug carrier systems applied to nuclear medicine

Micelles are also being explored as possible carriers for dual nuclear-optical imaging probes, with all published studies demonstrating both probes coinciding at tumour tissue [211, 212]. A micelle has been developed that can harness the ability of quantum dots to generate light for the activation of a cisplatin pro-drug (also incorporated in the micelle) resulting in targeted chemotherapy. Furthermore, the quantum dots also add heat induction for photodynamic cancer therapy and the generation of singlet oxygen as two additional cancer treating mechanisms. Finally, technetium-99m is incorporated as SPECT component to provide nuclear imaging additionally to the optical imaging provided by the quantum dots [213]. If this probe can progress to clinical usage it will provide not only a three-pronged therapeutic attack, but also a dual imaging modality.

In order to allow for the administration of radiotracers by the oral route of administration rather than the traditional intravenous route, Grobler and Zeevaart [214] patented a formulation, entrapping radiotracers in Pheroid® technology. The system is a nano- or micro-emulsion and Pheroid® vesicles possess a lipid bilayer but cannot be grouped under the traditional liposomes due lack of a phospholipid or cholesterol component. While the unformulated [^{99m}Tc]Tc-MDP (technetium-99m-methyl diphosphonate) radiotracer offered no absorption out of the gastro-intestinal tract during the *in vivo* evaluations, the [^{99m}Tc]Tc-MDP formulated in Pheroid® provided blood circulation levels comparable to that obtained after the gold standard [^{99m}Tc]Tc-MDP

intravenous injections (Fig. 5). This technology enables the oral administration of radiotracers that can reduce stress in paediatrics, patients receiving multiple nuclear imaging procedures, patients that fears needles and patients with collapsed arteries. Clinical evaluation still needs to be performed. The Pheroid® employs passive entrapment. Active entrapment is however another possibility that can be explored to enhance clinical efficacy.

6. Discussion

6.1. Current challenges

Exciting preclinical work in this field rarely seems to reach clinical translation and this is a concerning trend (Table 2). Therefore, the most important current challenge is the translation of the vast number of *in vivo* success studies to clinical use. Similar alarm is expressed in other fields where drug carrier systems are applied as is evident in literature reviews on non-nuclear applications. Some of the reasons provided in literature are the difficulty of up-scaling complex manufacturing processes associated with these systems, additional costs regarding quality assurance, resistance offered by government regulatory boards, lengthy registration processes as well as intellectual property challenges [215–218]. It is our opinion that a lack of understanding of the complex interactions of these novel technologies with the biological environment and incorporated nuclear agents also leads to under optimization making them fall short of their potential.

6.2. Limitations to successful application of drug delivery systems to nuclear medicine

Although the vast amount of preclinical work did not directly translate to clinical usability, literature contributes hugely to the broad understanding of these systems by the scientific community. In order to define the ideal characteristics of a drug carrier system for it to succeed in contributing positively to nuclear medicine, it is necessary to consider both the limitations dictated by the radiotracer as well as those contributed by the characteristics of the drug carrier system itself.

We therefore propose some limitations (Fig. 6) for an ideal drug carrier system if it is to be utilized to deliver radiopharmaceuticals.

a) Particle size

- The drug carrier system size needs to be restricted to less than 400 nm otherwise the system will be removed from the blood circulation by the reticular endothelial systems before it can accumulate at the

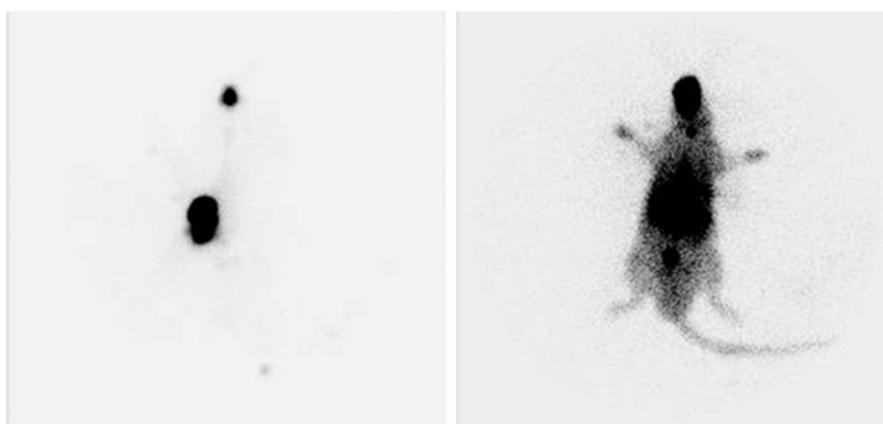


Fig. 5. The oral absorption of the Pheroid® formulated ^{99m}Tc-MDP (right) compared to no oral absorption of the unformulated ^{99m}Tc-MDP (left). Image is the property of the authors [214].

Table 2
Current research on the utilization of drug delivery systems in nuclear medicine.

	Therapeutic nuclear medicine	Theranostics (imaging + treatment)	Multimodality imaging	Enhancement of pharmacokinetics
Development phase	<ul style="list-style-type: none"> ①Actinium-225 liposomes and polymersomes (alpha emitter) [Section 2.5] ②Radium-223 nanoparticles (alpha emitter) [Section 4.5] ③Radioimmunotherapy [Section 2.7] 			
Preclinical phase	<ul style="list-style-type: none"> ①Actinium-225 liposomes (alpha emitter) [Section 2.5] 	<ul style="list-style-type: none"> ①Rhenium-188 nanoparticles (beta & gamma emitter) and microspheres [Section 2.1] ② Radiochemotherapeutics [Section 2.4] ③Technetium-99m anti-TB rifampicin & ofloxacin [Section 2.1] ④Thermal ablation gold nanoparticles with copper-64 and ¹²⁵I [Section 4.2] ⑤Multimodal imaging theranostics [Section 2.3] 	<ul style="list-style-type: none"> ①Liposomes for PET/MRI; Liposomes for PET/optical; SLN imaging liposomes [Section 2.2] ②Nanoparticles for PET/MRI ; SPECT/MRI ; PET/optical; SPECT/optical; SLN imaging [Section 4.1] ③Micelles for PET/optical [Section 5] 	<ul style="list-style-type: none"> ①Neurological imaging [Section 2.10] ②Technetium-99m infection and inflammation imaging [Section 2.8] ③Nanoparticles PET imaging infection and inflammation [Section 4.3] ④Distinguishing inflammation from infection [Section 2.8] ⑤ Technetium-99m liposome blood pool imaging [Section 2.9] ⑥Increased stability of labelled tracer with liposomes [Section 2.11] ⑦PET tracer targeting with nanoparticles [Section 4.3] ⑧Oral administration of tracers [Section 5] ⑨Targeting tracers with stealth liposomes [Section 2.6]
Clinical trial phase		<ul style="list-style-type: none"> ①Rhenium-188-BMEDA liposomes [Section 2.1] ②Zirconium-89/Actinium-225 nanoparticles [Section 4.1] 		
Clinical use	<ul style="list-style-type: none"> ①Yttrium-90 TheraSpheres or SIR-Spheres (beta emitter) [Section 3.1] 			

Abbreviations: TB: tuberculosis; PET: Positron Emission Tomography; SPECT: Single Photon Emission Computed Tomography, MRI: Magnetic Resonance Imaging; SNL: Sentinel Lymph Node.

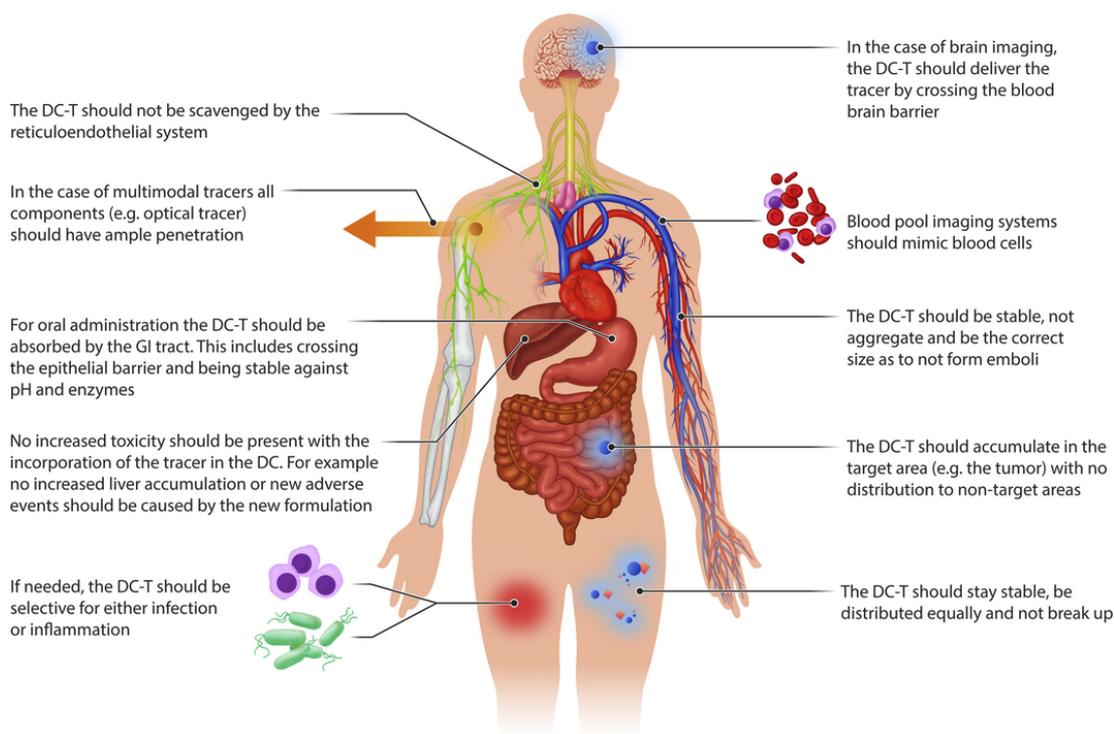


Fig. 6. A summary of the suggested characteristics a successful drug delivery system should possess (DC-T = drug carrier and tracer complex).

target site [219]. Recently it is believed that this should be even smaller to mimic the size of antibodies 10-35 nm.

- If however, the enhanced permeability and retention effect (EPR) associated with tumour vasculature, inflammation and other lesions is to be used for passive accumulation, macromolecules with high molecular weights (between 10 and 500 nm and restricted below 80 kDa) should be used and the drug delivery system should contribute to increase the size of the radiotracer [220]. Sonoporation (using combined ultrasonification and microbubbles) is able to enhance the EPR effect for particles on the larger side of the spectrum and this technique could also be employed if necessary [221].

b) Stability

- The system should be stable and not leach isotopes at unspecific areas. Premature release (called “burst release”) is unacceptable and the carrier system should only release its load at the target site [222]. Neither should it release recoiled daughter isotopes and be able to withstand the recoil energies for instance of alpha decay.
- The drug carrier system and the radiopharmaceutical should be coordinated in such a way that the radiotracer is delivered at the target site in a manner providing accumulation of such an amount to allow imaging/therapeutic activity within the constraints of the decay half-life of the isotope in question
- The drug delivery system should be stable during in the blood circulation and not aggregate since particles larger than 5 µm can cause emboli and cardiovascular events
- Once the drug carrier system reach the target site, the radiopharmaceutical should be released efficiently and effectively to ensure high therapeutic action. If the drug carrier system fails to release the on-site, the whole aim of the system fails [223]. This is of course not necessary for diagnostic radiopharmaceuticals where the radionuclide can stay within the delivery system as long as the latter has reached the target site as the resolution of the imaging is in any case only 2-8 mm.

c) Surface charge

- A negative surface charge of particles reduces removal by the reticular endothelial systems and this should therefore be taken into account during the development of the drug carrier system [224, 225]
- If the surface charge is overtly negative they can have the tendency to accumulate in the liver. It is therefore important to strike a balance between the surface charge and the excretion functions of the body [226]

d) Physiological acceptability

- In active targeting, the ligands (e.g. antibodies) used to target the drug carrier system and entrapped radiotracer should not illicit adverse events in the biological system
- The components of which the drug carrier system is manufactured should be Generally Regarded as Safe
- The drug carrier system should not increase the toxicity of the radiotracer due to changes in biodistribution. An example of increased side-effects in conventional pharmaceuticals is the additional side-effect of hand-foot syndrome when doxorubicin is delivered with liposomes. This was attributed to the extended circulation of the drug in the bloodstream resulting in a higher delivery of the drug to the skin surface [226]
- Drug delivery vehicles that fail to deliver their radiotracer load at the target site should be removed and excreted effectively since undelivered tracer can reduce image quality or expose the patient to higher radiation levels

- A combination of two entities (e.g. radiotracer and a chemotherapeutic agent) should be compatible
- A complete understanding of the drug carrier system's biodistribution, toxicity and pharmacokinetics is essential [227]. Furthermore, the available adaptations to the system as well as the biological effects should be quantified so that the system can be tailor-made for the radiotracer that needs to be delivered. Before all the basic characterization of the drug delivery system is not complete, it should therefore not be attempted to utilize it for clinical application in the field of nuclear medicine
- Biological constraints imposed by the target site should be kept in mind when formulating radiotracers into drug carrier systems. For example, if the blood brain barrier needs to be crossed, the drug delivery system should adhere to the specifications that will allow it to carry the radiotracer across this biological barrier [228]
- Radiotracer pharmacokinetics and decay rate need to be compatible with the drug delivery system and the biological effect longed for [223]

6.3. Future perspectives of drug delivery systems in nuclear medicine

Since the time Paul Ehrlich famously kicked off the search for the “magic bullet” to treat diseases effectively and efficiently, the progress of drug delivery systems can be described as slow but sure. It is evident from literature that there is a general disillusionment regarding the outcomes obtained from liposome research when the efforts and economic investments in this area of research are evaluated. The delivery of pharmaceutical active ingredients by nanoparticles also lacks clinical translation with the failure of most of these agents to accumulate at the target site in therapeutic quantities and not distribute to other tissue [229–231]. It is however important to realize that every failed development does still contribute to the understanding of these systems and the characteristics that negatively impact biological effectiveness.

Cell mediated drug delivery is a very promising area of drug delivery systems that might be investigated in the future for the delivery of radiopharmaceuticals. These systems use specific cells loaded with the pharmaceutical (or in this case radiotracer) and since the cells retain their function, their distribution will mimic their natural movement to disease areas. The cells adapted with this method include for instance red blood cells, leukocytes and – more recently- stem cells. These carrier systems have advantages over artificially produced systems including well known biodistribution behaviours, reduced side effects as well as reduced clearance by the reticuloendothelial systems [232]. Various other nanoparticulate delivery systems exists (e.g. dendrimers, virosomes) with only the systems already applied in nuclear medicine, discussed in this review. If these novel systems exhibits biological behaviours that can positively contribute to nuclear medicine goals, it is important to investigate such applications.

The funding for nanotechnology products for all applications is ample with the National Nanotechnology Initiative of the United States contributing \$1.5 billion per year and the private sector even more than that [233]. Although this budget is targeted at research and development in general (with \$400 million dollars dedicated to health research in 2011), the investigation of the properties of these technologies can be applied not only in the field of research, but also be translated to the health sector [234]. Currently this field progress through trial and error and with the vast number of literature publications regarding the behaviour of these systems as well as economic investment therein the future does look promising. It is therefore not a question of “if”, but rather of “when” the rewards for the vast amount of investment and research will start to provide benefits in quick succession.

7. Conclusion

Drug delivery systems have great potential when applied to nuclear medicine as is evident by the application of Yttrium-90 microspheres and Indium-111 liposomes. These technologies have however a vast tract record of research substantiating their use and it is necessary that all drug delivery systems should be investigated completely in order to also obtain successful utilization. In this review we aimed to increase awareness of the possibilities that can be afforded by drug delivery systems and we also introduced some preliminary suggestions regarding limitations that should be taken into account.

Conflicts of interest

The authors declare that they have no conflict of interest.

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