

Complementary effects of cell wall degrading enzymes together with lactic acid fermentation on cassava tuber cell wall breakdown

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Highlights

- Combining cell wall degrading enzymes with fermentation enabled starch release.
- Lowering of pH by fermentation optimizes enzyme activity.
- Lignified cell wall materials were resistant to the cell wall degrading enzymes.
- Gum and hemicellulose hydrolysis exposes cellulosic material to breakdown.

Abstract

Entrapment of starch granules within cassava parenchyma cells constitutes a major challenge in starch extraction from cassava tuber. This was addressed by applying cellulolytic and hemicellulolytic enzymes coupled with spontaneous lactic acid bacteria fermentation in the pre-treatment of wet milled cassava. The hydrolytic activities of the enzymes and pH lowering by the fermentation resulted in fragmentation of the cassava cell walls, with improved release of free starch granules. The residual cell wall material after the treatments was characterized by microscopy and gas chromatography. Lignified material was resistant to hydrolysis. Material that was not hydrolysed by the enzymes consisted of arabinose, galactose, rhamnose, xylose and glucose, with the latter two the most abundant. It appears that the gums and hemicelluloses were hydrolysed first, enabling subsequent hydrolysis of the cellulosic materials. The complementary effects of these treatments could improve wet milling extraction of cassava starch.

Keywords: Cassava tuber; cellulolytic; hemicellulolytic; lactic acid fermentation; parenchyma cell walls; starch

Abbreviations: CWM, cell wall material; LAB, Lactic Acid Bacteria; TA, Titratable Acidity

1. Introduction

Cassava (*Manihot esculenta* Crantz L.) is grown mainly for its large starch-rich storage roots (Blagbrough et al., 2010). Cassava serves as an important food crop for millions of people in tropical and sub-tropical Africa, Asia and Latin America. After rice and maize, cassava is the third most important source of calories in the world (FAO, 2015). The agronomic characteristics of the cassava crop such as its tolerance to low-fertility soil and drought stress contribute to its global economic importance (Poonsrisawat et al., 2014). Total cassava world production in 2013 was approx. 277 million tonnes, of which Africa represented about 57% (FAO, 2015).

Proximate analysis of five different cassava genotypes indicated that starch and crude fibre composition ranges between 80-86% and 1.5-3.5% dry weight basis, respectively (Charles et al., 2005). Cassava root tuber is processed commercially mostly for its starch (Teixeira et al., 2009). The process of extracting cassava starch is mostly by wet milling, due to the root's high moisture content (between 60-70%) (reviewed by Breuninger et al., 2009). In the cassava tuber, the starch granules are located within the parenchyma cells (Sriroth et al., 2000b). The process of extracting the starch involves pre-cutting the tuber into small pieces before rasping to open up the cells to release the starch granules. However, the efficiency of cassava starch extraction and yield are low due to a substantial quantity of starch not being recovered from the pulp (cell wall materials) (Dzogbefia et al., 2008). This is attributable to the starch granules being trapped within the parenchyma cells. In fact, the residual starch content of the pulp can range between 50 and 60%, dry weight basis (Sriroth et al., 2000a).

Improvement in starch extraction and starch yield through the use of hydrolytic enzymes have been investigated to treat the cassava mash and the waste materials (Sriroth et al., 2000a; Dzagbafia et al., 2008; Teixeira et al., 2009). Enzymatic hydrolysis opens up the compact cell wall structure leading to the release of the trapped starch granules (Kordylas, 1990). However, the right combination of suitable enzymes has been noted to be fundamental in the pretreatment of the cassava mash in order to achieve an increase in starch extraction (Dzagbafia et al., 2008). Traditionally, cassava root tubers are commonly processed by spontaneous lactic acid bacteria (LAB) fermentation in producing food products such as gari (fried cassava flakes) (Kostinek et al., 2005). As reported by Kostinek et al. (2007), a wide range of endogenous LAB have been characterized in cassava root tuber.

Hence, application of suitable exogenous enzyme treatments with multiple cell wall degrading activities to the cassava cake (wet milled cassava tuber) coupled with LAB fermentation could more effectively modify the cassava cell wall structure. The objective of this study was to examine treatment of cassava tuber after wet milling using cellulolytic and hemicellulolytic enzymes in combination with LAB fermentation.

2. Materials and Methods

2.1 Materials

Fresh cassava root tubers grown in Mozambique were obtained from a retail outlet in Pretoria. The commercial enzyme preparations used were Viscozyme L (a cocktail of cellulase and multi-hemicellulase enzymes) and Ultraflo Max (a cocktail of multi-hemicellulase enzymes), and Termamyl SC (a thermal-stable α -amylase enzyme) kindly provided by Novozymes (Benmore,

South Africa). The Ultraflo preparation has β -glucanase, xylanase and other pentosanase activities, while the Viscozyme enzyme preparation has β -glucanase, cellulase, xylanase, pentosanase (presumably more general pentosanase) and arabanase activities (Novozymes, 2008).

2.2 Methods

Pre-weighed fresh cassava root tubers were washed, peeled, chopped into chips and re-weighed. The cassava chips were milled using a Waring blender for 2 min at low speed and 1 min at high speed, with a small quantity of water added to aid the wet milling process. After milling, the cassava cake (wet milled cassava tuber) was weighed again.

2.2.1 Effects of the enzyme preparations on cassava cell wall degradation

Cassava cake (450 g) was weighed into beakers. Nine ml Viscozyme and Ultraflo enzyme solution, individually and in 50:50 combination, were diluted with distilled water and added to give 250 ppm of the enzyme preparations (relative to cassava cake solids) and mixed thoroughly. The cassava cake samples were covered with Parafilm to obtain an anaerobic condition to aid spontaneous LAB fermentation. A control treatment was obtained by mixing the cassava cake with 9 ml distilled water. The cassava cake samples were incubated at 24°C for one week and two weeks. The treatments were performed twice. Enzyme activity was stopped by freezing the cassava cake samples at -20 °C.

Spontaneous fermentation of the cassava cake by LAB was monitored over the period of incubation by determining the pH and titratable acidity (TA). TA was expressed as % lactic acid equivalents.

2.2.2 Starch removal

Starch was removed to enable characterization of the remaining cassava cell wall materials after incubation. It was carried out using a BRF mashing bath (Brewing Research Foundation, Nutfield, UK). The pH of the cassava cake samples was adjusted to pH 5.0 with 0.1 M NaOH solution, the optimum pH for the α -amylase used. Six ml diluted Termamyl SC was added to give 100 ppm of the enzyme preparation in the slurry. It was then cooked for 1 hr at 96°C. After cooking for 1 hr, 1 ml full strength Termamyl SC was added to the mash and the cooking continued until the starch was negative by iodine. After starch removal, the samples were centrifuged at 470 g for 2 min and the clear supernatant carefully removed. The insoluble solids residue was frozen for later analysis.

2.2.3 Purification of the treated cassava cake and mashed solid materials

After incubation for one week and two weeks, 25 g cassava cake samples before and after were weighed and diluted to 50 g with distilled water in 100 ml glass centrifuge tubes. They were centrifuged at 470 g for 2 min and the clear supernatant carefully removed. The samples were then re-suspended in distilled water and re-centrifuged in order to completely wash out the soluble solids and this was repeated four times in total. The purified residual solid materials of the treated cassava cake samples both before and after starch removal were analysed for total solids, starch, soluble and insoluble fibre contents, particle size (sieve analysis) and by light microscopy.

2.3 Analyses

2.3.1 Total solids

Total solids content of the washed enzyme treated and untreated cassava cake samples was determined based on dry matter remaining, by drying at 103°C for 3 hr.

2.3.2 Starch content

Starch content of the cellulolytic and hemicellulolytic enzyme treated and untreated cassava cake samples before starch removal was determined using the Megazyme Total Starch Assay Procedure (Amyloglucosidase/ α -Amylase Method) (Megazyme International, 2011).

2.3.3 Insoluble fibre content

After starch removal and washing of the remaining solid material to remove the soluble solids, total insoluble fibre content was estimated based on the dry matter remaining, by drying at 103°C for 3 hr.

2.3.4 Particle size

Particle size of the cassava cake samples before and after starch removal was determined by weighing 10 g samples of the cassava cake samples and then sieving through 500 and 250 μ m opening sieves with small amount of distilled water. The solid materials retained by the 500 and 250 μ m sieves and the materials that passed through the 250 μ m sieve were dried and then weighed.

2.3.5 Light microscopy

Microscopic examination of the cassava cake samples was carried out before and after starch removal, as well as on the particle size fractions. The cake samples before starch removal were stained with iodine solution to identify the starch granules.

2.3.6 Gas chromatography characterization of hydrolyzable residual cell wall materials

Purified remaining insoluble cell wall materials were freeze dried. They were characterized for compositional and structural properties, as described by Ciucanu and Caprita (2007) and Laine et al. (2002), respectively, but with modifications as outlined in du Clou and Walford (2010).

Hydrolysis of the cell wall materials into their monosaccharide components was carried out with acidified methanol. Samples for structural analysis were first per-methylated using Hakamori's reagent in dimethyl sulphoxide (Hakamori 1965). This was followed by hydrolysis with acidified methanol. Following derivatization, the cell wall monosaccharide structural linkages were determined using a GC fitted with a VF-5ms column (Agilent Technologies, Santa Clara, CA) and flame ionization detector. For composition analysis, 1 μ L of sample was injected at a 1:100 split with the injector temperature set at 280°C. The carrier gas was nitrogen, set at a flow of 1.3 mL/min. The initial oven temperature of 140°C was held for 1 min before rising to 158°C (at 2°C/min), then 186°C (at 1°C/min), then 280°C (at 10°C/min) and holding for 2 min. For structural linkage analysis, the injector temperature was set at 260°C and the gas flow rate at 1 mL/min. The oven programme was altered so that the initial temperature was 100°C, holding for 2 min, before rising to 180°C (at 2°C/min), then 300°C (at 40°C/min) and holding for 2 min.

2.4 Statistical analysis

All experiments were repeated at least once. The independent variables were treatment of the cassava cake with enzyme and incubation period, while the dependent variables were the total solids, starch and insoluble fibre contents determined. Data were analysed by one-way analysis of variance. Significant differences among the means were determined by Fisher's least significant difference test at $p < 0.05$.

3. Results and Discussion

The moisture content of the cassava root tuber was approx. 58% (Table 1). The starch content of the total solids was approx. 85% (dry weight basis). Hence, the starch content of the cassava cake was approx. 36% (fresh basis), similar to the 34.7% reported by Charles et al. (2004). The remaining 15% of the total solids consisted mainly of non-starch polysaccharides (both soluble and insoluble cell wall materials); as there are only trace levels of protein, lipids and ash in cassava tuber (Blagbrough et al., 2010).

3.1 Effects of cell wall degrading enzyme preparations on cassava cake composition

The pH of the cassava cake at day 0 was pH 6.4 and after 24 hr it had dropped to pH 4.3. This large change in pH was due to the activity of LAB, such *Lactobacillus plantarum* which has been isolated from cassava roots (Giraud et al., 1991) and was found to be present in these particular cassava fermentations by MALDI-TOF analysis (unpublished data). After 24 hr, the rate of drop in pH of the cake slowed considerably. The pH after incubation for two weeks with the Viscozyme enzyme treatment was pH 3.7 (Table 1). The pH after incubation for two weeks for both Ultraflo and combined enzymes treatments was pH 3.8, while that of untreated control

Table 1: Effects of combining Viscozyme and Ultraflo on the insoluble solids content of cassava cake, cake total starch content and particle size distribution

Treatments	pH	Titratable acidity (% lactic acid equivalent)	Insoluble solids content (g/100 g cake ²)	Starch content (g/100 g insoluble solids ³)	Starch content (g/100 g cake ²)	Sieved particle size fraction (%)		
						≥500	>250 - <500	≤250
						(µm)	(µm)	(µm)
Cassava cake ¹	6.39±0.01	ND	42.5±0.1	84.6±0.8	36.0±0.2	ND	ND	ND
*Control (1 week)	4.09±0.01	0.21±0.01	46.6	82.4	38.4	54.9 ^c ±0.5	2.5 ^a ±0.1	42.6 ^a ±0.7
Control (2 weeks)	4.10±0.10	0.17±0.06	42.6 ^b ±0.9	87.0 ^b ±0.3	37.1 ^{cd} ±0.9	54.4 ^c ±2.8	3.5 ^{ab} ±0.5	42.0 ^a ±2.5
Ultraflo (1 week)	3.96±0.06	0.26±0.01	43.8 ^b ±1.5	86.0 ^b ±0.8	37.7 ^d ±1.6	17.6 ^b ±2.5	12.2 ^d ±4.0	70.3 ^b ±1.5
Ultraflo (2 weeks)	3.80±0.01	0.29±0.02	39.1 ^a ±0.4	85.8 ^b ±1.0	33.6 ^b ±0.1	12.6 ^a ±1.7	8.1 ^{bcd} ±0.3	79.4 ^c ±2.0
Viscozyme (1 week)	3.96±0.05	0.28±0	43.4 ^b ±0.2	81.9 ^a ±0.1	35.5 ^c ±0.1	12.5 ^a ±1.6	8.9 ^{cd} ±2.5	78.8 ^c ±4.0
Viscozyme (2 weeks)	3.67±0.04	0.40±0	38.6 ^a ±0.2	82.4 ^a ±0.9	31.8 ^a ±0.2	10.1 ^a ±0.6	8.2 ^{bcd} ±1.9	81.8 ^c ±1.3
Visco+Ultra (1 week)	3.94±0.08	0.26±0.02	38.4 ^a ±0.5	85.9 ^b ±0.2	33.0 ^{ab} ±0.5	10.7 ^a ±2.5	6.3 ^{abc} ±3.2	83.2 ^c ±5.7
*Visco+Ultra (2 weeks)	3.74±0.06	0.29±0.03	38.1 ^a ±0.4	82.8 ^a ±0.4	31.6 ^a ±0.5	9.0 ^a ±0.5	6.7 ^{abc} ±0.4	84.3 ^c ±0.2

ND: Not determined; * Analysis not repeated; Mean values of two replicate treatments in the same column with different letters are significantly different

(p<0.05); ¹Cassava cake was not washed to remove soluble solids; ²As is basis; ³Dry weight basis.

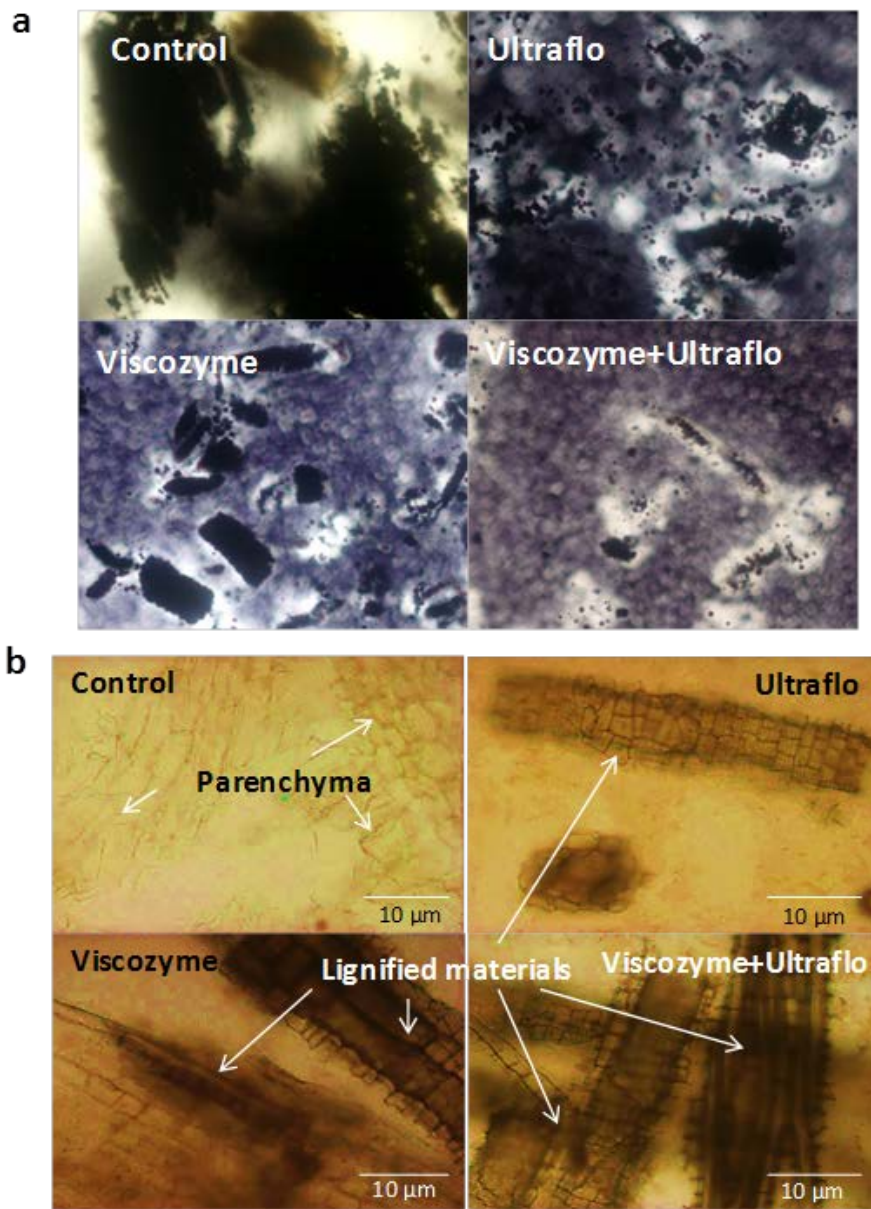


Figure 1: Light microscopy images of cassava insoluble solid residues showing the effects of Viscozyme and Ultraflo treatments on the cell wall materials incubated for two weeks; a. before starch removal; b. after starch removal.

was pH 4.1. In agreement with the pH, the Viscozyme treatment had higher TA than the Ultraflo and combined treatments. The untreated control had the lowest TA, which remained the same throughout the incubation period. The LAB fermentation provided the required pH range for the enzyme preparations to act. According to Novozymes (2008), effective performance of the enzyme preparations used are in the pH range of 3.5-5.8. The probable explanation for the greater drop in pH with the enzyme treated cakes was that the hydrolytic actions of the enzymes on the cell wall materials produced fermentable sugar substrates for the LAB.

The enzyme treated (Ultraflo, Viscozyme and combined treatment) cassava cake samples had lower insoluble solids than the untreated control (Table 1). The combined enzyme treatment and the Viscozyme treatment incubated for two weeks also resulted in a substantial reduction in the starch content of the cake, to approx. 32% starch. This reduction in starch content suggests that the Viscozyme enzyme preparation had amylase side activity, thereby hydrolyzing the freed starch granules. Particle size distribution did not differ significantly between the enzyme treatments, but all the enzyme treatments yielded substantially ($p < 0.05$) less large ($\geq 500 \mu\text{m}$) and more small ($\leq 250 \mu\text{m}$) particle size materials than the untreated control. Light microscopy of the cake insoluble solid materials after incubation for two weeks confirmed the reductions in size of the cell wall fibre materials in all the enzyme treatments coupled with increased amounts of freed starch granules, as indicated by the more diffuse background compared to the control treatment (Figure 1a).

The combined Ultraflo and Viscozyme treatment resulted in the greatest reduction in insoluble cell wall fibre materials in the cake (Table 2). This indicates that complementary hydrolytic activities were obtained by Viscozyme and Ultraflo coupled with LAB fermentation. Also, all the enzymatic treatments of the cassava cake resulted in a great reduction in the particle size of

Table 2: Effects of combining Viscozyme and Ultraflo on non-starch solids and insoluble fibre contents and particle size of cassava cake

Treatments	Non-starch solids content (g/100 g cake ²)	Insoluble fibre (% solids ³)	Insoluble fibre (g/100 g cake)	Sieved particle size fraction (%)		
				≥500	>250 - <500	≤250
				(µm)	(µm)	(µm)
*Control (1 week) ¹	8.2	5.7	2.6	92.1 ^c ±0.1	3.6 ^{ab} ±1.3	4.0 ^a ±1.7
Control (2 weeks) ¹	5.5 ^{ab} ±0.0	7.2 ^d ±0.1	3.0 ^d ±0.1	92.1 ^c ±1.1	2.4 ^a ±0.7	3.0 ^a ±0.8
Ultraflo (1 week) ¹	6.1 ^{bc} ±0.1	4.8 ^c ±0.2	2.1 ^c ±0.0	52.2 ^b ±1.8	7.8 ^{bc} ±0.5	39.9 ^b ±2.7
Ultraflo (2 weeks) ¹	5.6 ^{ab} ±0.5	3.6 ^{abc} ±0.9	1.4 ^{ab} ±0.3	44.9 ^b ±2.2	8.1 ^{bc} ±1.6	47.2 ^b ±1.1
Viscozyme (1 week) ¹	7.9 ^e ±0.1	4.4 ^{bc} ±1.0	1.9 ^{bc} ±0.4	29.3 ^a ±2.1	12.5 ^c ±4.8	57.5 ^c ±2.1
Viscozyme (2 weeks) ¹	6.8 ^d ±0.4	3.4 ^{ab} ±0.1	1.3 ^a ±0.0	29.0 ^a ±1.3	9.4 ^c ±0.3	62.4 ^c ±0.8
Visco+Ultra (1 week) ¹	5.4 ^a ±0.0	3.0 ^a ±0.0	1.2 ^a ±0.0	33.8 ^a ±0.3	8.0 ^{bc} ±0.3	58.7 ^c ±0.4
*Visco+Ultra (2 weeks) ¹	6.6 ^{cd} ±0.1	3.1 ^a ±0.0	1.2 ^a ±0.0	49.5	5.4	45.8

*Analysis not repeated; Mean values of two replicate treatments in the same column with different letters are significantly different (p<0.05); ¹Cassava slurry washed to remove soluble solids; ²As is basis; ³Dry weight basis

the fibre materials compared to the untreated control. Light microscopy of the cake insoluble solids after removal of starch also revealed considerable differences in the cell wall material appearance (Figure 1b). With the combined enzyme treatment, the thin parenchyma cell walls had disappeared, and the remaining materials were thick, dark stained cell walls, indicating lignified material. The concentration of the lignified cell walls shows that these were not degraded by the enzyme preparations. This is because lignified materials contain few hydrolysable bonds and are poorly susceptible to hydrolytic enzymes (Marsden and Gray, 1986). The thin parenchyma cell walls are not lignified (McCluskey et al., 1984), which explains their complete degradation by the enzymes. In contrast, the untreated control still had clusters of intact thin parenchyma cell wall materials present (Figure 1b).

3.2 Effects of the treatment on cassava cell wall structural composition

As analysed by GC, the monosaccharide composition of the cassava residual CWM soluble in acidified methanol included arabinose, rhamnose, xylose, galactose and glucose (Table 3). Glucose was the major sugar unit of the CWM, and constituted about 85% of the remaining hydrolysable material in the control (untreated). Similar data were reported by Salvador et al. (2000) with the cellulose fraction of the cassava CWM having 82% glucose. Xylose and galactose contents of the remaining CWM in the control (without enzymatic treatment) were 3 and 8%, respectively. These levels were much lower than the 27% xylose and 38% galactose reported by Salvador et al. (2000). This could be due to enzymatic activity of the LAB in the cassava cake during incubation, which probably partially hydrolysed the soluble cell wall components. As characterized by Williams and Banks (1997), non-starter LABs have been found to exhibit a wide range of hydrolytic enzymic activities.

Table 3: Sugar composition of cassava cell wall material (CWM) remaining after treatment with Ultraflo and Viscozyme

Treatments	Arabinose (%)	Rhamnose (%)	Xylose (%)	Galactose (%)	Glucose (%)	Not characterised (%)	CWM not hydrolysed (%)
Control 1 week	1.8(1.2)	1.4(1.0)	3.4(2.3)	7.5(5.0)	72.7(90.6)	13.2	0
Control 2 weeks	0.8(0.9)	0.7(0.7)	1.4(1.6)	1.2(1.4)	84.8(95.3)	8.3	2.9
Ultraflo 1 week	1.1(5.2)	0.8(4.0)	3.3(15.9)	2.3(11.3)	13.0(63.6)	3.1	76.4
Ultraflo 2 weeks	3.4(9.4)	2.3(6.2)	5.1(13.9)	1.5(4.1)	24.4(66.3)	11.2	52.0
Viscozyme 1 week	0.4(1.4)	0.3(1.0)	4.6(16.3)	1.1(4.0)	21.6(77.3)	3.1	69.0
Viscozyme 2 weeks	0.2(1.2)	0.2(1.4)	4.7(27.7)	0.7(3.8)	11.2(65.9)	2.2	80.8
Visco/Ultra 1 week	0.1(1.1)	0.1(1.7)	2.0(24.6)	0.6(7.5)	5.3(65.2)	6.4	85.4
Visco/Ultra 2 weeks	0.9(4.2)	0.6(2.7)	10.9(51.3)	0.5(2.2)	8.4(39.5)	5.6	73.1

Values in parentheses are relative percentages of sugar components in the remaining CWM after treatment with Ultraflo and Viscozyme.

With the enzyme treated residual CWMs, there was a considerable reduction in the level of glucose compared to the control (Table 3). The combined Ultraflo and Viscozyme treatment had the lowest glucose content (5 and 8%) in the residual CWMs incubated for one week and two weeks, respectively. In the separate enzyme treatments, the Viscozyme treated residual CWM had slightly lower content of glucose than the Ultraflo treated CWM. There was an increase in xylose content with a decrease in glucose content of the enzyme treated residual CWMs compared to the control. This indicates a higher level of degradation of cellulosic type components of the cassava cell walls by the Viscozyme enzyme preparation. This is presumably because the Viscozyme preparation has cellulase enzyme activity (Novozymes, 2008). The proportion of cell wall components not characterized generally decreased with the enzyme treatments. This component may have been lignified components hydrolysed by the acidified methanol. The proportion of residual CWM not hydrolyzed in acidified methanol increased with the enzyme treatments. The hydrolysis of the non-starch polysaccharides components of the CWM by the enzyme activities resulted in concentration of the lignified materials, as shown in Fig 1b. As stated, lignified CWMs are more resistant to enzyme hydrolysis (Marsden and Gray, 1986).

Although the enzyme treated samples had a lower relative percentage of glucose compared to the control, the proportion was generally much higher in all the treatments than those of arabinose, rhamnose, and galactose. The combined Ultraflo and Viscozyme treatment, however, had the highest percentage of xylose after two weeks (Table 3). It appears that the combined enzyme preparation hydrolysed more of the cellulosic components of the CWM, resulting in a higher relative concentration of the hemicellulose component remaining. In the separate enzyme treatments, Viscozyme treated CWM had a much lower proportion of arabinose and a higher

proportion of xylose, while Ultraflo treated CWM had a higher proportion of arabinose and a lower proportion of xylose. This indicates that Ultraflo had degraded more of the xylan, while Viscozyme had degraded more of the araban.

The glycosidic bonds considered for quantitation were those arising mainly from the remaining cellulosic component of the CWM i.e. 1,4-glycosidic, 1,6-glycosidic and terminal glycosidic bonds (Table 4). The proportion of these identified glycosidic bonds in the residual CWM after hydrolysis with Ultraflo and Viscozyme (separately and combination) was low (<50%) compared to the untreated control (>65%) (Table 4). The linkages not characterized in the residual CWM were much higher in the enzyme treated samples than the untreated control. These uncharacterized linkages could include other glycosidic bonds (e.g. 1,3-glycosidic) and other non-glycosidic bonds. Non-glycosidic bonds are most likely due to the lignified components of the residual CWM that were hydrolyzed during the acidified methanol preparation of the CWM. This increase in uncharacterized linkages in the enzyme treated residual CWM analyzed, supports the concept of an increase in the relative concentration of lignified cell walls. In relation to the identified linkages, the relative percentage of 1,4-glycosidic linkages in all the treatments was much higher than terminal and 1,6-glycosidic bonds. The terminal glycosidic linkages in the enzyme treated residual CWMs decreased considerably compared to the untreated control residual CWM. This could be due to more complete hydrolysis of the cell wall matrix polymers holding together the cassava cell walls by the various hemicellulolytic enzyme activities. Combined activities of Ultraflo and Viscozyme preparations on the cell walls incubated for two weeks indicated that both terminal and 1,6-glycosidic bonds were completely hydrolysed, while the level of 1,4-glycosidic linkages obtained from the residual CWM were reduced considerably. In contrast, the proportion of 1,4-glycosidic linkages was much higher in the control CWM than

Table 4: Different glycosidic linkages and their relative percentages in cassava cell wall material (CWM) remaining after treatment with Ultraflo and Viscozyme

Treatments	Terminal glycosidic linkages (%)	1,6-glycosidic linkages (%)	1,4-glycosidic linkages (%)	Sum of Glycosidic linkages (%)	Not characterised linkages (%)¹	Terminal glycosidic linkages (relative %)	1,6-glycosidic linkages (relative %)	1,4-glycosidic linkages (relative %)
Control 1 week	7.2	0.8	60.9	68.9	31.1	10.4	1.2	88.4
Control 2 weeks	8.3	0.5	56.7	65.5	34.3	12.7	0.8	86.6
Ultraflo 1 week	0	0	12.1	12.1	87.9	0	0	100.0
Ultraflo 2 weeks	0.6	0.3	17.9	18.8	81.2	3.2	1.6	95.2
Viscozyme 1 week	0.5	0.7	38.6	39.8	60.2	1.3	1.8	97.0
Viscozyme 2 weeks	3.3	1.0	43.6	47.9	52.3	6.9	2.1	91.0
Visco+Ultra 1 week	0.1	0.5	17.9	18.5	81.2	0.5	2.7	96.8
Visco+Ultra 2 weeks	0	0	9.3	9.3	90.7	0	0	100.0

¹Not characterized linkages: represent the unknown bonds from the lignin components hydrolyzed by the acidified methanol treatment of CWM.

the enzyme treated samples. This high proportion of 1,4-glycosidic linkages in the control residual CWM can be linked with the parenchyma cell walls still intact, as shown in Figure 1. However, the relative percentage of 1,4-glycosidic linkages were higher in the enzyme treatments compared to the untreated control. This implies that there was more complete hydrolysis of the hemicellulosic cell wall polymers than the cellulosic cell wall polymers. These effects correspond with the various hemicellulolytic enzyme activities present in both enzyme preparations.

3.3 Mechanism of cell wall breakdown in freeing the trapped starch granules

Based on the above findings, the proposed mode of hydrolysis of the cassava parenchyma cell wall polymer by the combined enzymatic treatment and activity of LAB to breakdown the cell wall and free the starch granules is illustrated in Figures 2 and 3. The fibrous nature of cassava storage roots develops through massive cell division and differentiation of parenchyma cells of the secondary xylem (Sheffield et al., 2006). The lignified cell wall materials in cassava root tuber are cross-linked phenylpropane units, which are made up of xylem tissue and schlerenchymous fibres (Buschmann et al., 2002). As illustrated in Figure 2a, the general cell wall arrangement and structural organization is based on the primary cell walls referred to as cellulosic cell walls (Maieves et al., 2012). The secondary cell walls are made up of hemicellulosic polymers of arabinose, xylose, other pentoses with hexoses, glucuronic acids and some deoxyl sugars (Saha, 2003). The intracellular spaces contain pectic polysaccharides, which serve as adhesive connecting the cellulosic cell walls in the middle lamella (Maieves et al., 2012). In addition, cassava root tuber cell walls also contain soluble hemicellulose

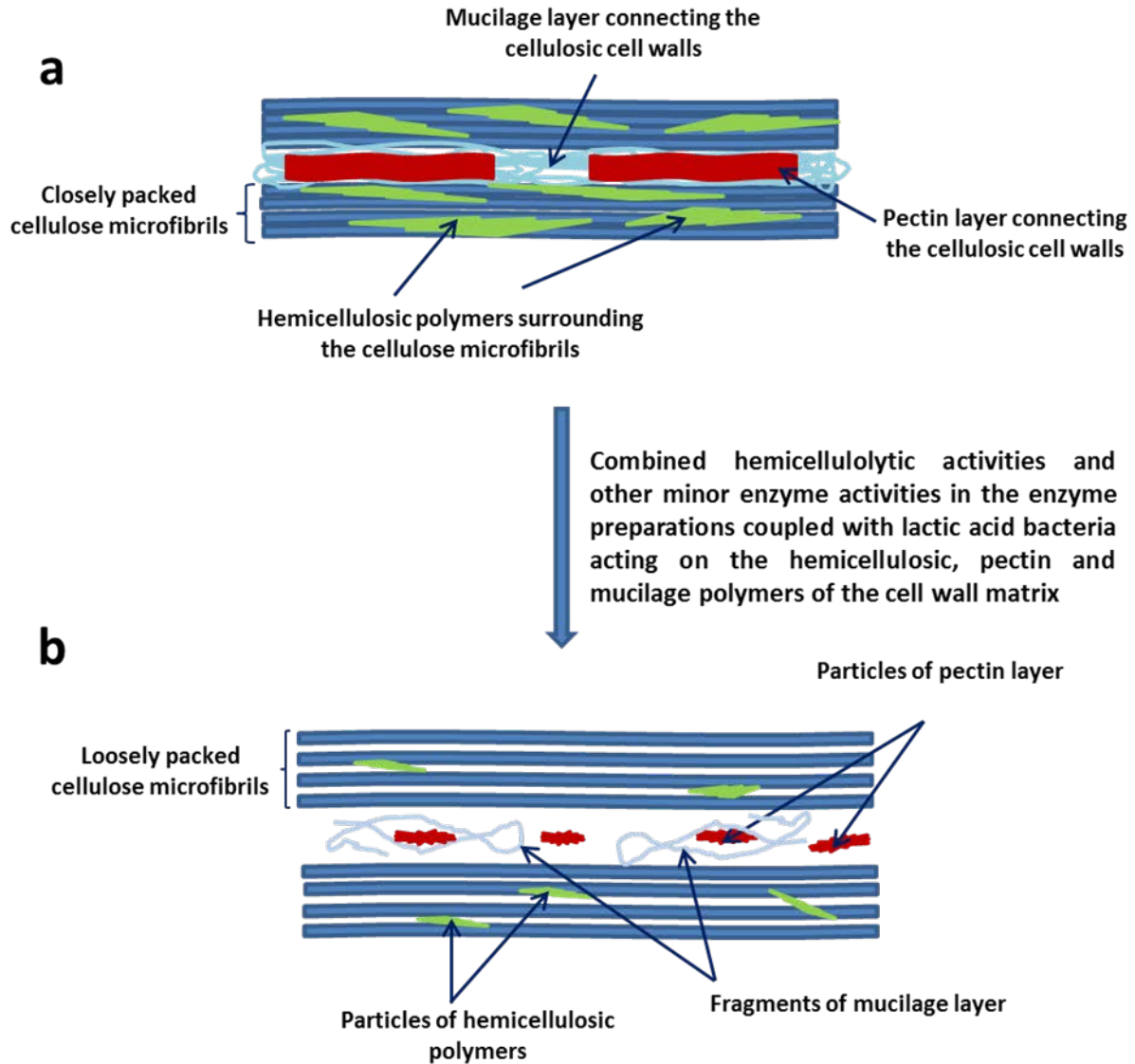


Figure 2: Schematic illustration of the proposed mechanism of the hemicellulolytic and other minor enzyme activities in the enzyme preparations coupled with lactic acid bacteria fermentation on the structure and composition of the cassava parenchyma cell walls.
a: Cell wall structural organization before the enzymatic treatment;
b: Hydrolysis of the mucilage, pectin and hemicellulosic polymers opening up the compact cellulosic cell walls.

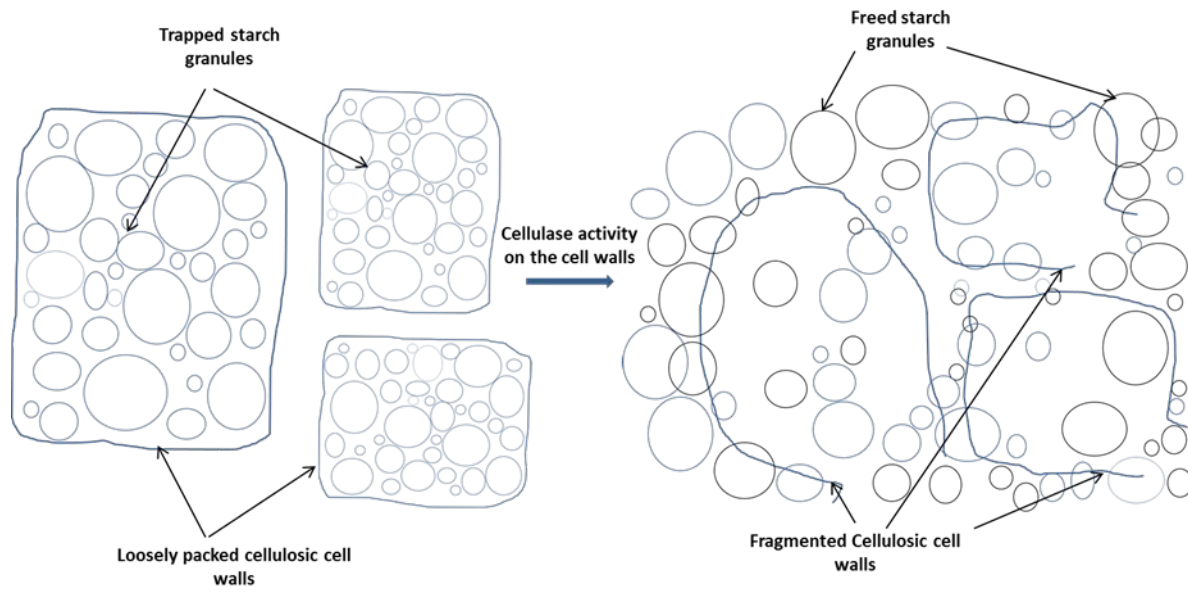


Figure 3: Schematic illustration of the effect of cellulase activity from the Viscozyme preparation on the loosely packed cellulose microfibrils, fragmenting the parenchyma cell walls and freeing the starch granules.

mucopolysaccharides, known as cassava tuber mucilage (Charles et al., 2008). This mucilage also constitutes part of the adhesive components of the intercellular spaces.

Figure 2b illustrates the hydrolytic actions of the various xylanases, pentosanases and arabanase in the enzyme preparations, as well as the activity of LAB on the soluble hemicellulosic polymers around the closely packed cellulose microfibrils. Beta-glucanases coupled with minor enzyme activities in the enzyme preparations and LAB acted on the pectin polymers and mucilage in the intercellular spaces holding the cellulosic cell walls together. All these activities resulted in opening up of the compact structure of the cell walls through hydrolysis of the cell wall hemicellulosic polymers, pectin and mucilage layers, thereby exposing the cellulosic cell walls. With the cellulose microfibrils loosely packed (Figure 2b), this enabled access of the cellulase in the Viscozyme preparation to the cellulosic cell walls (Souza, et al., 1998). The cellulase activity resulted in fragmentation (breakdown) and hydrolysis of the cellulosic cell walls, hence releasing the trapped starch granules (Figure 3).

4. Conclusions

Combined activities of various hydrolytic enzymes in the Viscozyme and Ultraflo preparations, as well as the effect of LAB fermentation, results in fragmentation of the cassava tuber parenchyma cell walls. This facilitates improved release of starch granules trapped within the parenchyma cells. The mechanism of cassava tuber cell wall breakdown is based on the opening of the compact cell wall structure by the activities of hemicellulolytic enzymes, exposing the cellulosic parenchyma cell walls to the activity of cellulolytic enzymes. The complementary effects of combining this type of enzymatic treatment with LAB fermentation could effectively improve starch extraction process and yield in the production of starch from cassava root tubers

after wet milling. In addition, this enzymatic pre-treatment technology should reduce the quantity of cassava bagasse residual CWM generated.

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