Raman classification of the glass beads excavated on Mapungubwe hill and K2, two archaeological sites in South Africa.

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Abstract
About two hundred coloured glass beads (red, yellow, green, blue, white, black, pink, plum) excavated on Mapungubwe hill and at K2, archaeological sites in the Limpopo valley South Africa, have been studied with Raman scattering. This is also the most southern site in Africa where evidence for glass reworking has been found. The glass matrix of the beads was classified according to its Raman signature into 3 main subgroups and corroded glass could also be identified. At least seven different chromophores or pigments (lazurite, lead tin yellow type II, Ca/Pb arsenate, chromate, calcium antimonate, Fe-S “amber” and a spinel) have been identified. Many of the pigments were manufactured after the 13th century, confirming the presence of modern beads in the archaeological record. This calls for further research to find a way to reconcile the carbon dating of the hill, which currently gives the last occupation date on the hill as 1290 AD with the physical evidence of the modern beads excavated on the hill. The results are and discussed in terms of the glass production origin of the beads (Europe, Mediterranean area, India, China,..).

Key-words
Raman Spectroscopy, beads, trade, Africa, Mapungubwe

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1. INTRODUCTION

Mapungubwe is a small flat-topped sandstone plateau situated in the Limpopo valley close to the present-day borders of South Africa, Botswana and Zimbabwe (Fig. 1). Excavations on Mapungubwe hill during 1933-1934 exposed three “royal” burials in which gold funerary objects, beads and bangles, were found together with imported glass beads. The sheer volume of beads recovered is remarkable; from one burial alone 26 037 glass beads were counted. Shortly after the discovery of Mapungubwe another archaeological site, namely Bambandyanalo (later renamed K2), approximately 1 Km to the southwest of Mapungubwe hill, was also discovered. During subsequent excavations at both sites (1934-1940) thousands more glass beads were found.

Figure 1: Location of Mapungubwe sites at the confluence of the Limpopo and Shashe rivers close to the present-day borders of South Africa, Botswana and Zimbabwe.

Exotic imports, when found in an archaeological context, are clear proof of international trade and if the provenance of the object can be determined, light can be shed on trade routes and even roughly date the site. Glass beads are the most abundant of the imported trade goods that have been excavated at archaeological sites all over Africa and the central position of Mapungubwe hill, at the confluence of the Limpopo and Shashe rivers, made it from the earliest time accessible to Central Africa, Egypt, the Mediterranean world and trade around the Indian ocean, which stretched as far as
Possible trading partners were therefore numerous and the potential origin of the beads widespread.

Not all the beads were imported. “Garden Roller” beads (Fig. 2, Fig. 3 indicated as GR) shaped like the heavy rollers used to level grass lawns were discovered at Bambandyanalo (K2) in 1934. The discovery of broken (and one whole) clay moulds at K2, into which the beads fit perfectly, proved that the beads were manufactured on site. It is the most southern site in Africa where evidence of glass-reworking has been discovered and it was shown that the beads were manufactured by heating smaller glass trade beads found in association with the large “Garden Rollers” up to the temperature required for sintering and glass formation.

Initial studies on the beads found during the early excavations classified them according to morphological appearances, specific gravity tests and fluorescence measurements. India, Fustat (Egypt) and Venice were proposed as origin for the beads. Various studies, in which X-ray fluorescence (XRF), neutron activation analysis (NAA), X-ray powder diffraction (XRD) and rare earth elemental analyses (REE) were used, have been undertaken to chemically analyse the beads, but the exact origin of most of the beads is still unknown.

Recently Wood proposed a classification system for the beads excavated at various archaeological sites in southern Africa, including Mapungubwe and K2, according to their morphological and technological attributes and dated each series by reference to established radiocarbon chronologies. We follow her classification system and Table 1 summarizes the beads’ series, namely Zhizo (after the site where

Figure 2: Garden Roller clay moulds and bead (bead diameter ~ 12-15 mm; photograph from Mapungubwe Museum Collection).
they were first discovered), K2 (after the K2 site), Garden Rollers, Indo-Pacific (an established group named by Francis) and Mapungubwe Oblates (named by Davison). A few large Islamic beads were also found at Mapungubwe, but not analysed in this study. She also described a Zimbabwe and Khami bead series, of which she did not find examples amongst the beads she studied from the Mapungubwe and K2 sites. Not many of the oldest type of beads, namely the Zhizo beads, occur at Mapungubwe and K2 and they are usually heavily corroded. K2 type beads are the predominant kind of bead discovered at the K2 site, but many were also excavated in the earlier layers on Mapungubwe hill. Garden Rollers and their moulds occur mostly at K2, but a few beads were also excavated on Mapungubwe hill, where no moulds were discovered. Indo-Pacific beads occur at both sites and the Mapungubwe oblates are associated with the graves and occupational layers on Mapungubwe, but at K2 only appear in graves and are therefore seen as intrusive from the hill.

<table>
<thead>
<tr>
<th>Bead series</th>
<th>Period traded in southern Africa</th>
<th>Method of manufacture</th>
<th>Size</th>
<th>Colour</th>
<th>Shape</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zhizo</td>
<td>ca. AD 8-1000</td>
<td>Drawn</td>
<td>2.5-13 mm diameter up to 20 mm long</td>
<td>Cobalt, yellow, blue-green, green</td>
<td>Tubes</td>
</tr>
<tr>
<td>K2</td>
<td>ca. AD 980-1200</td>
<td>Drawn</td>
<td>Small 2-3.5 mm diameter 1.2-4 mm long</td>
<td>Transparent to translucent blue-green to light green</td>
<td>Tubes, cylinders</td>
</tr>
<tr>
<td>Garden Roller</td>
<td>ca. AD 980-1200</td>
<td>Re-melted K2 series beads in single-use clay mould</td>
<td>Large 10 to 14 mm diameter to 7 to 15 mm long</td>
<td>Transparent to translucent blue-green to light green</td>
<td>Barrel-shaped</td>
</tr>
<tr>
<td>Indo-Pacific</td>
<td>ca. AD 1000-1250</td>
<td>Drawn, Heat rounded</td>
<td>Vary but most are 2.5 to 4.5 mm diameter</td>
<td>Black and brownish-red beads are opaque; yellow, soft orange, green and blue-green are translucent</td>
<td>Vary but most are cylindrical</td>
</tr>
<tr>
<td>Mapungubwe oblate</td>
<td>ca. AD 1240-1300</td>
<td>Drawn, Heat rounded</td>
<td>Uniform 2 to 3.5 mm diameter</td>
<td>Black, cobalt blue, green, yellow, plum, turquoise, bright orange</td>
<td>Uniform Oblate or cylindrical with well-rounded end</td>
</tr>
</tbody>
</table>
The current view, based on carbon dating, is that the K2 site dates between 1030-1220AD and that the occupation on Mapungubwe hill lasted to 1290 AD when the site was permanently abandoned. Therefore the beads that Wood used for classification purposes from these two sites are only from this period, where she could link the beads to carbon dates. However, in his report on the 1937-1940 excavations at the sites, Gardner described a class of bead that he regarded as more modern as it was found in the top layers of the excavation and according to him some of the beads originated from Europe (large blue hexagonals, red beads with green centre and pink beads). This was one of the reasons why the early excavators such as Gardner, estimated the last occupation date on the hill to be the middle of the 19th century. The existence of these beads has been ignored in studies on the beads after the seventies, although they are part of the formal Mapungubwe bead collection.

The colouring elements used in beads imported into southern Africa before the 14th century were determined by elemental analysis as iron, lead, tin, copper and cobalt. The association of Pb with Sn in yellow glass indicated that lead stannate (lead tin yellow type 1 or 2) was the preferred yellow pigment, particularly for plant ash glasses. Iron dissolved as Fe$^{3+}$ was used to obtain yellow and acts as a reducing agent for copper so that it precipitates as metal or cuprite in brownish-red glasses. Copper was used to make blue-green and green glasses and cobalt generally for deep blue.

Raman and XRD analyses of the glaze of Chinese celadon shards, excavated in 1934 on Mapungubwe hill, re-dated the shards from its original classification as the Song dynasty (1127-1279 AD) to the Yuan (1279-1368 AD) or early Ming (1368-1644 AD) dynasties, which was an indication that the last occupation date of Mapungubwe may have been one to two centuries later than 1290 AD. In order to obtain supportive evidence for these results a Raman spectroscopic study of the thousands of glass trade beads, excavated at the same site was initiated. First, an in-depth study utilizing Raman spectroscopy and supportive techniques was conducted on the Mapungubwe oblates, the beads associated with the gold-bearing graves. The glass was found to be typical soda/lime/potash glass similar to Islamic glass from the 8th century (Ommayad), but with higher levels of aluminium, iron and magnesium. The turquoise, bright green, bright yellow and orange colours were obtained by utilizing a combination of cassiterite (SnO$_2$) and lead tin yellow type II (PbSn$_{1-x}$Si$_x$O$_3$). Doping with cobalt and manganese produced dark blue and plum coloured glasses.
beads. The Fe-S chromophore was detected through its resonance enhanced spectrum in the black beads. Corrosion of the black beads was investigated and an organic phase detected on the beads, which might have influenced the corrosion process. It has been shown that Raman spectroscopy can classify the glass matrix and provide unique information about the pigments used that is not possible with other analytical techniques.

The aim of this investigation is to extend the Raman spectroscopic study on the Mapungubwe Oblates to the other beads excavated at the Mapungubwe and K2 archaeological sites and to compile a Raman spectral database, which can be used as a guide to identify beads of this region with a fast and non-destructive technique.

2. SAMPLES

An assemblage of 175 beads that appeared to be different in shape, size and colour was selected from the formal Mapungubwe collection under the stewardship of the Department of Arts, University of Pretoria. The accessioned bead collection is extensive (>100 000 beads) and has accumulated over a 75 year period of archaeological excavation. The beads in this study were excavated on Mapungubwe hill and K2 and are mostly from the older excavations (1934-1938) of the grave area where most of the beads were found.

In Figure 3 representative examples of the beads studied are shown. A legend indicates the type of bead that could be identified according to the Wood classification system in Table 1. It should be noted that the classification was done by comparing the beads to photos and some classifications could be wrong. Some of the beads studied do not fall under this classification system and was regarded to date from the last occupation of Mapungubwe hill which according to Gardner was the 19th century and is indicated as “modern” on the figure. Only two of the beads in the figure are from the Mapungubwe Oblates series, for more details see reference 27. The large wound bead is not a true oblate, but has a similar composition.
Figure 3: Representative beads excavated at Mapungubwe hill and K2 classified according to colour a) yellow, b) green, c-d) blue, e) red, f) white, g) black, h) others namely pink, quartz, striped and tiny arranged in the same order as the electronic database. Classifications according to the bead series in Table 1 are indicated, namely Zhizo, K2, Garden Roller (GR), Mapungubwe oblate and Indo-Pacific. "Modern" corresponds to the class of bead described by Gardner and regarded as more recent. (scale: 1mm; Photograph : A. Carr).

3. EXPERIMENTAL

Micro-Raman spectroscopy was performed with a Labram Infinity, HR 800 and a T64000 micro-Raman spectrometers from HORIBA Scientific, Jobin Yvon Technology (Villeneuve d’Ascq, France).

All the beads were analysed with the HR 800 with a 514 nm Argon exciting laser (50mW at laser exit), a x50 objective and 600 t/mm grating with recording times ranging between 50-300s. The T64000 Raman spectrometer (514 nm laser) was used later to record spectra on some beads where no Raman signature or spectra of very poor quality were obtained with the HR 800 (~10% of the spectra). In many cases where the Raman signal of the beads was low the edge filter of the HR 800 caused interferences in the form of a wavy background and as the T64000 spectrometer uses a triple monochromator system to eliminate contributions from the Rayleigh line, this
aspect is eliminated. In the database an asterisk indicates the spectra recorded with the T64000.

The beads were analysed, if possible, on a clean part of the bead (more than one measurement for each bead) in order to obtain the Raman signature of the original glass without interference of corrosion products. In order to compare and identify the silicate glasses according to their Raman signatures, the fluorescence background was subtracted and the maximum positions of the bending and stretching bands respectively ($\delta_{\text{max}} \text{SiO}_2$ and $\nu_{\text{max}} \text{SiO}_2$) were obtained to use for the classification of the glass matrix.$^{22,31}$

A database with photographs of each of the beads analysed, museum reference number, excavation date, site (Mabungubwe hill, K2, Southern Terrace or Treasure pot), baseline corrected Raman spectrum, type of glass matrix (Na$_2$O or Na$_2$O/CaO) and the pigment identified was compiled and available in reference 28.

4. RAMAN RESULTS AND DISCUSSION

4.1 Glass matrix classification

The Raman signature of an amorphous silicate is composed of two broad bands, one centred around 500 cm$^{-1}$ and the other one around 1000 cm$^{-1}$. The first represents bending vibrations of the SiO$_4$ tetrahedron and the second stretching vibrations. The wavenumber maxima of the Si-O bending and stretching bands are well-established tools for the classification of amorphous silicates,$^{22,23,25,29-42}$ as illustrated in Figure 4 where the maximum positions of the bending ($\delta_{\text{max}} \text{SiO}_2$) and stretching bands ($\nu_{\text{max}} \text{SiO}_2$) of a very large collection of glass, varying in technology used, production period and origin, are plotted against each other. Specific areas on the plot represent different groups and representative compositions showing the composition range are also indicated. In general, an increase in alumina and lead concentration in the glass composition induces a bathochromic shift of the position of the bending and stretching bands respectively.$^{25,27,32,36,37}$ Lixiviation also induces a wavenumber shift and a decrease in intensity.$^{32,37}$
In Figure 4 the data extracted from the Raman spectra of the selection of beads excavated at Mapungubwe hill and K2 are also shown. The spectra used are free of significant bands originating from pigments, which could disturb the glass matrix. In some cases a decomposition treatment was used that made it possible to extract the required Raman parameters even when the pigment signature superimposes on that of the glass matrix.\textsuperscript{23,25,27,32} All the beads fit into two main groups, namely soda (Na$_2$O) and soda-lime (Na$_2$O/CaO) glasses, which is in agreement with previous chemical analysis of the beads.\textsuperscript{2,3,5,10,11,13} Only one spectrum corresponds to a PbO-rich composition. The large scattering of the data shows a variability of composition, which can be related to the raw materials used (mineral or sea plant ash for soda glass, continental plant ash for potash-lime glass), workshop technology or recycling of glass of different origins. Pigment addition can also shift the position of the bands. The beads excavated on Mapungubwe hill are well distributed between the Na$_2$O and Na$_2$O/CaO groups, while the majority of beads excavated at K2 are in one group namely Na$_2$O. The diversity of the Mapungubwe hill beads arises from the longer
occupation time of the site in comparison to the K2 site and indicates diverse origins of the beads.

Table 2: Average composition of the main beads series (K2, Garden Roller (K2GR), K2, Indo-pacific and Mapungubwe oblate) excavated at Mapungubwe and K2 according to Robertshaw et. al.\textsuperscript{13}

<table>
<thead>
<tr>
<th></th>
<th>K2GR</th>
<th>K2</th>
<th>Indo-Pacific</th>
<th>Mapungubwe oblate</th>
</tr>
</thead>
<tbody>
<tr>
<td>Na\textsubscript{2}O</td>
<td>14.36</td>
<td>16.22</td>
<td>14.75</td>
<td>13.47</td>
</tr>
<tr>
<td>MgO</td>
<td>0.37</td>
<td>0.43</td>
<td>0.59</td>
<td>5.8</td>
</tr>
<tr>
<td>Al\textsubscript{2}O\textsubscript{3}</td>
<td>16.63</td>
<td>11.85</td>
<td>13</td>
<td>7.67</td>
</tr>
<tr>
<td>SiO\textsubscript{2}</td>
<td>61.05</td>
<td>64.51</td>
<td>63.08</td>
<td>61.88</td>
</tr>
<tr>
<td>K\textsubscript{2}O</td>
<td>3.39</td>
<td>3.34</td>
<td>3.46</td>
<td>3.47</td>
</tr>
<tr>
<td>CaO</td>
<td>2.85</td>
<td>2.34</td>
<td>2.85</td>
<td>6.66</td>
</tr>
<tr>
<td>Fe\textsubscript{2}O\textsubscript{3}</td>
<td>1.35</td>
<td>1.3</td>
<td>2.27</td>
<td>104</td>
</tr>
</tbody>
</table>

In Figure 4 it can be seen that some of the beads (from both sites), with the bending band around 450 cm\textsuperscript{-1}, form a new group outside the established groups related to the Na\textsubscript{2}O group. The majority of beads from the K2 site (stretching band around 1090 cm\textsuperscript{-1}) are typical of South Asian glass and beads with stretching band around 1080 cm\textsuperscript{-1} are similar to Chinese Cloisonné enamel and glass from Venice and Holland (16\textsuperscript{th}-17\textsuperscript{th} c.) with a composition close to 20% Na\textsubscript{2}O, 11% Al\textsubscript{2}O\textsubscript{3} and 4% K\textsubscript{2}O wt.\textsuperscript{27,36,37} The beads excavated at Mapungubwe hill, which belong to the Na\textsubscript{2}O/CaO group, exhibit bending bands between 540 and 630 cm\textsuperscript{-1} and are more scattered between groups than the beads from the Na\textsubscript{2}O group. The beads with bending band around 570 cm\textsuperscript{-1}, are included in the Roman and Chinese Cloisonné enamel (17\textsuperscript{th} c.) areas with a composition close to 20% Na\textsubscript{2}O and 8% CaO wt. Mapungubwe beads with spectra with the bending band around 615 cm\textsuperscript{-1} fall into the area of the stained glass windows from 19\textsuperscript{th} c. with a composition close to 14% Na\textsubscript{2}O and 16% CaO.

A more detailed classification of the glass types can be made by examining the shape of the vibrational signature that is directly related to the glass nanostructure and hence not only to the composition but also the production technology. In Figure 5, five representative Raman signatures of the glass matrix of all the collected spectra are shown. Type 1 (soda glass) is characterized by three bands at 320, 497 and 595 cm\textsuperscript{-1} for the bending band and three bands at 952, 991 and 1092 cm\textsuperscript{-1} for the stretching bands. Type 2 (soda-lime glass) is also characterized by 3 bands for the
bending band, but only two bands for the stretching band at 943 and 1084 cm\(^{-1}\). Type 3 is a typical Roman type soda-lime glass.\(^{23,24,33,38}\)

**Figure 5:** Representative Raman signatures of the five types of glass matrix observed among the assemblage of glass beads. Type 2 is a soda glass, Type 3 is soda-lime glass, Type 4 is a very corroded glass and Type 5 corresponds to the lead-rich composition. Type 2 seems to be an intermediate between Type 1 and 3.

Type 2 can be considered as an intermediate between Type 1 and Type 3 and Type 4 is due to corrosion by acidic water. Previous studies have demonstrated that K\(^+\)/H\(^+\) substitution (lixiviation) induces an increase in intensity of the ~480 cm\(^{-1}\) component in the bending multiplet and a move towards lower frequencies of the stretching maximum.\(^{32,37}\) Comparing the spectra of types 3 and 4 it is clear that the intensity of the 492 cm\(^{-1}\) component has increased in Type 4, which indicates a modification of the O-Si-O angle in the SiO\(_4\) polymeric framework due to proton insertion.\(^{32,37,39,40}\) Also, a shift to lower wavenumbers, from ~1090 to ~1075 cm\(^{-1}\), is observed for the stretching component and corresponds to a lengthening of the Si-O bond due to the interaction of the oxygen atoms with the inserted protonic species. Finally Type 5 is a lead-rich glass easily identified by a strong stretching mode at 972
cm\(^{-1}\). A narrow component at \(\sim 985\ cm^{-1}\) could correspond to sulphate traces,\(^{41,42}\) a common phase in ancient glass.

Figure 6 focuses only on the data from beads excavated at Mapungubwe hill and K2. The glass matrix of the majority of beads excavated at the K2 site is Type 2, corresponding to the K2 and Indo-Pacific bead series. In contrast, the beads from the Mapungubwe hill excavation are distributed evenly among all the types of glass. These observations confirm the previous results obtained from Figure 4 namely that the data of the assemblage of beads from Mapungubwe hill is scattered broadly and may be related to many different origins and periods of production. It should be noted that the type of glass is determined from the general shape of the spectrum; thus, even if there is a bathochromic shift it can still be possible to recognise the original type of glass. If the lixiviation is too strong, the spectrum shape is distorted too much with a huge loss of intensity, the spectrum is assigned as Type 4 without a possibility to recognise the original type of glass.

![Figure 6: Classification of the glass beads from Mapungubwe hill and K2 sites by plotting the maximum positions of the bending and stretching bands of SiO\(_4\) against each other. The type of glass matrix (Na\(_2\)O and Na\(_2\)O/CaO), the tendency of glass matrix (Al\(_2\)O\(_3\), PbO or corroded) and the bead series (K2, Mapungubwe, Indo-Pacific and European) are also indicated.](image-url)
4.2 Pigments

Raman spectrometry is a very efficient method to determine the type of pigment or chromophore used to colour glass and Table 3 summarises the pigments/chromophores and other crystalline phases identified in this study and incorporates the results of the study of the Mapungubwe Oblates. Bead colour, main Raman peaks, first production or origin and some references are also indicated.\(^{27}\)

Table 3: Summary of colouring agents, opacifiers and other crystalline phases identified through their Raman spectra. Characteristic peak positions are indicated.

<table>
<thead>
<tr>
<th>Coloring agent/Opacifier/crystalline phase</th>
<th>Colour bead</th>
<th>Phases</th>
<th>Raman peaks / cm(^{-1})</th>
<th>1(^{st}) production origin</th>
<th>References</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lazurite</td>
<td>turquoise</td>
<td>(S_3^+) and (S_2^-) in (Na_8(Al_6Si_6O_{24})S_n)</td>
<td>540</td>
<td>Synthetic from 1828</td>
<td>21,22</td>
</tr>
<tr>
<td>Calcium antimoniate</td>
<td>Blue, green, white</td>
<td>(CaSb_2O_7)</td>
<td>480, 634</td>
<td>Antiquity</td>
<td>24,25,53,54</td>
</tr>
<tr>
<td>Ca / Pb Arsenate</td>
<td>Blue, white, pink, striped</td>
<td>(CaAs_2O_6)</td>
<td>830</td>
<td>16(^{th}) c. in Italy</td>
<td>25,36,57</td>
</tr>
<tr>
<td>Chromate</td>
<td>blue</td>
<td>(CrO_4) ions</td>
<td>844</td>
<td>18(^{th}) c.</td>
<td>38,49,59</td>
</tr>
<tr>
<td>Copper</td>
<td>Blue, red</td>
<td>(Cu)</td>
<td>490</td>
<td>Antiquity</td>
<td>20</td>
</tr>
<tr>
<td>Cobalt</td>
<td>blue</td>
<td>(Co)</td>
<td>605</td>
<td>Antiquity</td>
<td>48,49,59</td>
</tr>
<tr>
<td>Yellow Naples</td>
<td>Yellow, green</td>
<td>(PbSb_2O_7) pyrochlore</td>
<td>144</td>
<td>1(^{st}) synthesis 1570-1293 BC in ancient Egypt</td>
<td>17,21,25,35</td>
</tr>
<tr>
<td>Stannate</td>
<td>Yellow, green</td>
<td>(PbSnO_4) pyrochlore</td>
<td>129, 196 457</td>
<td></td>
<td>17,21, 60</td>
</tr>
<tr>
<td>Clinopyroxene diopside</td>
<td>green</td>
<td>(CaMgSi_2O_6)</td>
<td>390,665,1010</td>
<td></td>
<td>65</td>
</tr>
<tr>
<td>Pb-Sn solid solutions</td>
<td>orange</td>
<td>pyrochlore</td>
<td>112, 136, 280, 427, 528</td>
<td></td>
<td>27</td>
</tr>
<tr>
<td>Amber</td>
<td>Black</td>
<td>Fe-S chromophore</td>
<td>415</td>
<td>From India, Sri Lank, Mapungubwe</td>
<td>27</td>
</tr>
<tr>
<td>Amber</td>
<td>Black</td>
<td>Fe-S chromophore Mapungubwe Oblate</td>
<td>290, 332, 355, 410</td>
<td>Mapungubwe</td>
<td>27</td>
</tr>
<tr>
<td>Spinel</td>
<td>Black</td>
<td>(Fe_{3-x} [Co, Cr, Zn]_xO_4)</td>
<td>640</td>
<td></td>
<td>44,59,62</td>
</tr>
</tbody>
</table>

4.2.1 Blue

Eight different Raman signatures were observed for the blue beads as shown in Figure 7. The lazurite signature, due to the sulphide ion chromophore, typical of natural lapis lazuli\(^{43}\) or of synthetic ultramarine\(^{44,45}\) (Figure 7a (1), Table 3) is
observed for several glass beads such as the one shown in Figure 3 c1. Differentiation between lapis lazuli and ultramarine is not possible from their Raman spectra with visible excitation. Lapis lazuli was previously identified in some Iranian ceramic glazes made during the 13th/14th c. and is very common in Mamluk glasses from 13th-15th c. The use of lapis lazuli in these beads as pigment led us to assign them to an Islamic (Fustat or Iran) production.

![Raman Spectra](image)

**Figure 7a & b:** Representative Raman signatures recorded on blue beads excavated at Mapungubwe hill and K2.

The Raman spectrum of the blue bead in Figure 3 d3, exhibits an intense peak at 845 cm\(^{-1}\) (Figure 7a (4), Table 3) that may correspond to two phases: i) a chromate (CrO\(_4\)) as found in Iznik chromites and ii) cobalt silicate (nesosilicate) in some 18th century porcelain glazes. Chromium is often associated with cobalt and refractory Cr-based second phase spectra may overlap the signature of Co-ones. Actually some Iranian and Asian cobalt sources consist of Co-Cr (Fe) or Co-Mn (Fe) ores.

In spectrum 2 of Figure 7a, a pair of peaks at 480 and 630 cm\(^{-1}\) appears, which is typical of calcium antimonite. This pigment was used from antiquity, as opacifier or white pigment in Egypt. In Europe a transition was made from tin-
rich to antimony-rich opacifiers during the 17th century, which was again replaced by arsenic in the 18th and 19th centuries.\textsuperscript{56}

A Raman signature of arsenate was observed (Figure 7a (3), Table 3) for milky blue beads (Figure 3 c5). The use of arsenate was developed in Italy (Venice) during the 16th c.\textsuperscript{57} to make \textit{lattimo} glass but the use only spread out during the 19th c. We assign this production to a 19th c. import. The transition from Sn to Sb to As is then clearly illustrated in the beads found on Mapungubwe hill as previously observed for trade beads of Northeastern North America\textsuperscript{56} and indicates a long trading period.

The Raman spectrum in Fig. 7b (2) of a large cobalt blue hexagonal bead (Fig. 3, d5) shows a narrow peak at 960 cm\textsuperscript{-1}, characteristic of calcium phosphate as also observed in Islamic glazes, Medici porcelain and bone China glazes.\textsuperscript{25,48,49} The chromophore is the Co ion but calcium phosphate opacifier may modify the hue. These beads were produced in Czekoslovakia (Bohemia) and used during the slave trade. Examples occur at many archaeological sites in Africa and are popularly known as “Russians”.\textsuperscript{6}

The Garden Roller beads (Figure 3 d6-7) analysed in this study are of the light green variety and the Raman spectrum in Figure 7b (1) shows a sulphate signature (SO\textsubscript{4}\textsuperscript{-} stretching peak at \textasciitilde985 cm\textsuperscript{-1},\textsuperscript{41,42} characteristic of a glass melt that have not been sufficiently annealed. This Raman signature is very close to a Raman signature of glass containing a high quantity of alumina. It has been shown that the Al content of the Garden Rollers is higher than that of the small beads that were used to make them and it has been attributed to contamination from the clay mould in which the beads were fired.\textsuperscript{14} This spectrum is also typical of corroded glass \textit{(Type 4)} because of the peaks at 480 and 988 cm\textsuperscript{-1} previously attributed to corroded glass.\textsuperscript{32,33,37} This spectrum is not representative of the Garden Roller beads as there is a very large variation in colour and degree of vitrification between the beads and some spectra closely resembles a \textit{Type 3} glass.\textsuperscript{58} Optical microscopic examination of some bead fractures showed that in some instances the small beads could still be distinguished as separate entities. Consequently the composition of a Garden roller bead is not constant throughout the bead and Raman spectra will vary accordingly.

In spectra 3 and 4 of Figure 7b there is no Raman signature of a pigment but only that of the glass matrix. Spectrum 3 in Figure 7b, characterized by a bending band at 548 cm\textsuperscript{-1}, is observed for the blue beads typical of the K2 series and shown in Figure 3 c6 and 9. It has been determined with XRF analyses\textsuperscript{10,11} that the colouring
agent in the K2 beads is copper or iron dissolved in the glass matrix, which has no special Raman signal. Spectra of the deep cobalt blue beads in Figure 7a (4) show an intense bending band at 605 cm$^{-1}$ (Figure 3 c2, 3, d1). The absence of a pigment signature indicates that the colour was obtained by dissolution of Co transition metal ions in the glass matrix.$^{59}$

As for all turquoise coloured glass, the colour of Mapungubwe oblate beads results from copper in alkaline glass matrix. Lead tin yellow type II and cassiterite are added as opacifiers.$^{27}$

4.2.2 Yellow and green
The bright yellow, for the Mapungubwe oblates, was obtained with lead tin yellow type II, as identified through Raman spectroscopy as well as XRF measurements. The Raman spectrum of lead tin yellow type II has bands at 138 (vs), 324 (m, br), which is very close to that of Naples Yellow (lead antimonite) (both pigments have the same pyrochlore structure) with bands at 140 (vs), 329 (m, br) and 448 (w, br),$^{17,35,60,61}$ so it is not possible to distinguish unambiguously between the two pigments through their Raman spectra. Naples yellow as pigment was developed during the Renaissance period but it has been claimed that it was already present on tiles in Babylon from 16th c. BC.$^{22,55}$ Representative Raman signatures of yellow beads are shown in Figure 8a (1 and 2). The position of the strongest peak in the spectra varies between 136-144 cm$^{-1}$, which shows that the pigments are all Pb–Sn-based pyrochlore solid solutions.$^{36}$ Lead (II) stannate, Pb$_2$SnO$_4$ (lead tin yellow Type 1) with two very strong peaks at 129 and 196 cm$^{-1}$ was not observed.

Another type of Pb-Sn solid solution was identified in Figure 8a (5) for the bright orange beads that forms part of the Mapungubwe oblates.$^{27}$ Raman bands originating from lead tin yellow type II can be distinguished, but in addition a very strong signal at 112 cm$^{-1}$ and a peak at 528 cm$^{-1}$ are observed. The orange colour was obtained by adding lead to the mix and the extra peaks occur at wavenumbers very near to that of red lead oxide.$^{27}$ A similar spectrum has previously been reported in Islamic ceramics from Dougga in Ifriqiya, one sample dating from the 11th-12th century (Zirides period), the other from the 17th-18th century (Ottoman period).$^{61}$

The bright green of the small opaque Mapungubwe oblates was obtained by a combination of lead tin yellow type II and copper ions.$^{27}$ Two other Raman signatures were observed for green beads as shown in Figure 8a (3 and 4). One (3) is assigned to
calcium antimonate which confers to the bead a milky aspect (Figure 3 b6,7) and the
colouring element is certainly copper because copper ions do not form specific phases
that can be recognised in a Raman spectrum. The second one (4) corresponds to a
large wound bead (Figure 3 b8) found on Mapungubwe hill and the sharp peaks at
~328, 395, 671 and 1015 cm\(^{-1}\) is characteristic of the clinopyroxene diopside. This is
consistent with the large Mg content (Table 2) and indicates a thermal treatment
above 900-1000°C but not sufficient for a complete homogeneisation of the glass. The
Raman signature of diopside has previously also been detected in a glass paste vase
from Egypt (6th–5th century BC).\(^{54,55}\)

\[\text{Figure 8: Representative Raman signature of a) yellow and green beads and b) black and white beads excavated at Mapungubwe hill and K2.}\]

4.2.3 Black and white

Three representative Raman signatures for black beads are shown in Figure 8b
(1-3). The black pigment of the thousands (>50 000) of black beads associated with
the middle period of Mapungubwe was identified as a Fe-S chromophore, which is
used to produce amber glass.\(^{27}\) The majority of the black beads are Mapungubwe
Oblates, represented by the spectrum with a few sharp peaks in Figure 8b (3). The
position, relative intensities and number of peaks vary on different positions on a bead and also between beads (for more details see reference 28). For larger cylindrical and round beads the Fe-S peak is very strong and appears at 415 cm$^{-1}$ (Table 3), indicating that they were not produced in the same way as the oblates. Although the Raman spectra of the large round and cylindrical beads are similar, their chemical composition differs from each other and from the oblates and therefore might have different origins or periods of production at the same site. A similar spectrum of the Fe-S chromophore of the large cylindrical and round beads is also obtained from black South Indian and Sri Lanka glass samples. In this study we identified another pigment (Fig. 8b (1)) for black beads corresponding to the spinel Fe$_3$O$_4$ or Co, Cr, Zn-substituted homologues and this is an indication that the black beads probably even had a fourth production centre.

Two different pigments were detected for the white beads; calcium antimonate and Ca/Pb arsenate (Figure 7b, Table 3). The arsenate were also detected on the pink (Figure 3 h1,2) and striped beads (Figure 3 h4) which are typical modern beads and in agreement with Gardner’s classification.

4.3 Glass matrix, pigments and place/period of production

Table 4 summarizes the assignments for the different beads. The glass matrixes of the lazurite coloured beads (glass Types 2 and 3, Figure 5) and beads containing calcium antimonate are distributed into both the Na$_2$O and Na$_2$O/CaO (Figure 9) groups. This implies that these blue beads have two different origins or periods of production. The glass matrixes of the arsenate-based blue beads and copper blue beads fit into the Na$_2$O groups with a majority displaying the Type 1 Raman signature. The cobalt blue beads fit in the Na$_2$O/CaO groups (Figure 9) with a majority of Types 1 and 2 and a few of Type 3 Raman signatures.

The red beads belong in both groups Na$_2$O and Na$_2$O/CaO and the majority of the Raman spectra is Type 4 (corroded glass, Figure 9). A red coloured glass was obtained from Neolithic times by distributing copper nanoparticles in a glass matrix and very large quantities of red glass were produced during Roman times. Note that in this reference 1075 cm$^{-1}$ is the position of the stretching massive of uncorroded red Cu$^0$ containing glass, likely due to some lead addition) and
continued in Islamic productions. Copper corrosion is easy and explains the beads degradation.

Table 4: Summary of beads classified and analysed in this study regarding to colour and glass matrix. Raman signature type and quantity of representative beads that was analysed where available the quantity of similar beads in the bead collection is also given. Possible origins for the beads based on the pigment identified are also given.

<table>
<thead>
<tr>
<th>Pigment/Chromophore</th>
<th>Quantity</th>
<th>Measured</th>
<th>Glass matrix</th>
<th>Possible origin / Period of trade</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>Na₂O</td>
<td>Na₂O/CaO</td>
</tr>
<tr>
<td>Blue/Lazurite</td>
<td>400</td>
<td>6</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blue/Arsenate</td>
<td>400</td>
<td>9</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>White/Arsenate</td>
<td>50</td>
<td>12</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>Striped/Arsenate</td>
<td>10</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pink/Arsenate</td>
<td>550</td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blue/copper</td>
<td>&gt; 8 000⁶</td>
<td>16</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>Red/copper</td>
<td>&gt; 2000⁶</td>
<td>30</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>Blue/Cobalt</td>
<td>930</td>
<td>15</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blue/chromate</td>
<td>50</td>
<td>3</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Blue/Ca antimonate</td>
<td>450</td>
<td>5</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td>Green/Ca antimonate</td>
<td>10</td>
<td>4</td>
<td></td>
<td></td>
</tr>
<tr>
<td>White/Ca antimonate</td>
<td>500</td>
<td>8</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>Green/Lead Tin</td>
<td>&gt; 900⁵</td>
<td>13</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>Yellow Type II/Naples Yellow</td>
<td>&gt; 900⁵</td>
<td>13</td>
<td>x</td>
<td>only 1</td>
</tr>
<tr>
<td>Yellow/Lead tin</td>
<td>&gt; 1900⁶</td>
<td>15</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>Yellow Type II/Naples yellow</td>
<td>&gt; 1900⁶</td>
<td>15</td>
<td>x</td>
<td></td>
</tr>
<tr>
<td>Black/Spinel</td>
<td>unknown</td>
<td>2</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>Black/Fe-S chromophore</td>
<td>&gt; 80 000⁶</td>
<td>18</td>
<td></td>
<td>x</td>
</tr>
</tbody>
</table>

The green and yellow beads with Ca antimonate and Naples yellow / lead tin yellow type 2 belong to the Na₂O group except one green bead (Figure 9). For other beads also coloured with Naples yellow / lead tin yellow type 2, the Raman signature of the green bead is Type 2 and the yellow one is Type 4 (Roman like glass corroded).

The white beads coloured with arsenate fit into to the Na₂O group while Ca antimonate white beads belong to the Na₂O/CaO group (Type 3). Finally, the black beads belong to the Na₂O/CaO groups.
Figure 9: Classification of the glass beads from Mapungubwe hill and K2 sites according to the bending and stretching bands of SiO$_4$. The colour and pigments used to colour the beads are indicated. Question marks indicate beads where the pigments could not be identified using Raman spectroscopy.

It is therefore possible to speculate about the number of possible origins and/or periods of production for each colour of Mapungubwe hill and K2 beads. For example, 6 techniques were used to colour the blue beads and some pigments are identified in two different glass matrixes, for example lazurite and blue antimonate. So, in total there might be approximately 8 possible origins or periods of production for blue beads spread between Europe, Indo-Pacific and Middle East. Regarding the white beads, 2 pigments were observed with Raman spectrometry, both associated with bead production in Europe. The pink and striped beads also containing arsenate probably originate from the same location as the white beads containing arsenate. The next step will be to analyse historic beads from possible production centres to find a final answer.

The beads that we analysed in during this study that we found to originate from Europe and dates after 1290AD are representative of similar beads that amount to more than 2000 beads in the collection. This is a significant quantity and indicates a longer occupation time on the hill which lasted well after the 14$^{th}$ c. and at least until the 19$^{th}$ c.
6. CONCLUSION

It was possible to classify the beads into two groups using the parameters extracted from their Raman signatures, namely soda and soda/lime glass. The classification is in accordance with previous work where other analytical techniques were used to determine the type of glass matrix. It provides an easy non-destructive method for archaeologist to discriminate non-destructively between bead types, when it is not possible to differentiate between beads on morphological factors alone.

The strength of Raman spectroscopy was illustrated in identifying the pigments used to colour the beads. Many of them was first used after the 13th century some even dating from the 19th century. This supports our previous results, which found that the celadon shards excavated on the hill dates from a later period than the original classification and indicates a later occupation date for the hill. This calls for more research to find a way to reconcile the carbon dating of the hill with the physical evidence of the modern beads excavated on the hill. A few pigments were identified that is typical of Islamic productions and is supportive of previous authors who claimed Fustat to be a possible production site. The presence of celadon shards at the site indicates that the beads could also have been produced in China and a recent Raman study identified calcium antimonite as opacifier in beads excavated in China, which might change the attribution of these beads from Europe to China. As the body of Raman work on beads progress around the world the possibility of identifying the exact origin of beads will increase.

The information obtained from identifying both pigments and type of glass matrix of the beads indicates a large number of production sites and therefore a considerable quantity of trading partners over a long period of time. Future, more in-depth studies of the beads, where other parameters extracted from their Raman signatures such as polymerisation index are also used might even reveal more production origins.

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