



technical resolution

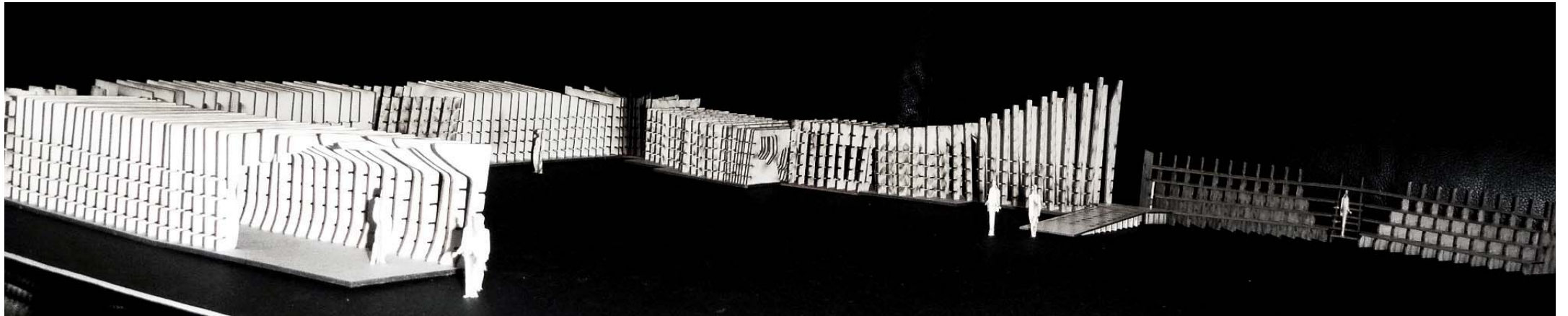


FIGURE 7.1 Final model of IFI  
Installation in SCC configuration



### 7.1 CNC CAD DRAWING APPLICATION

The diagram to the left illustrates typical fabrication CAD drawings prepared for CNC input. The colours used to indicate cutting and engraving are likely to be different between CNC machines.

#### Damaged or lost components:

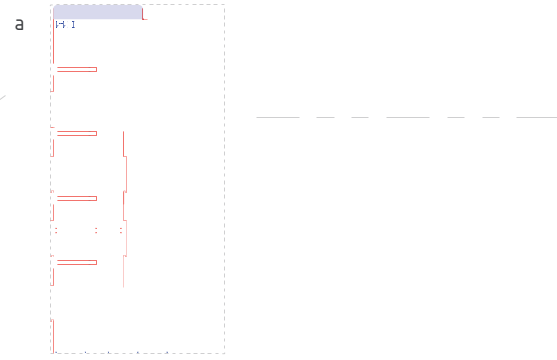
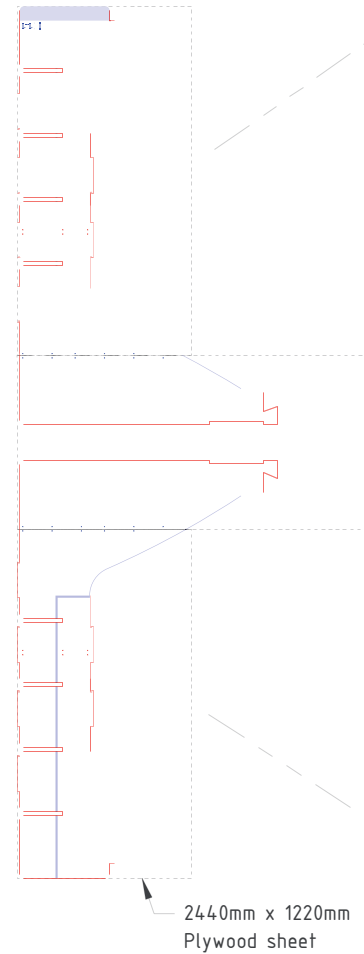
If a component of the IFI Installation can no longer be used as a result of damage or loss it will be re-fabricated in the country it inhabits at the time. This will reduce the energy consumption associated with transporting the component over long distances.

The CNC CAD layout for the installation is stored on a digital information chip within each component. When the chip is scanned the drawings become available for remanufacture.

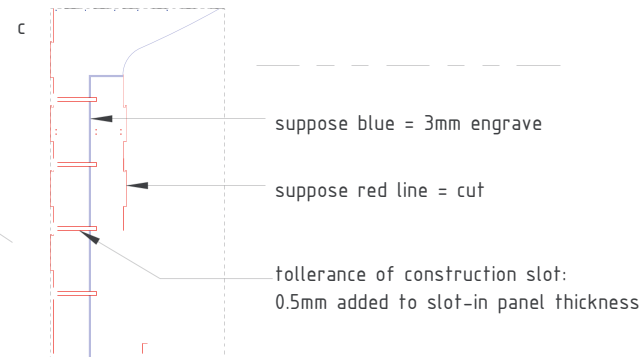
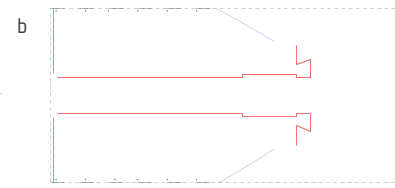


Lay installation components out on standard plywood sheet sizes in CAD. Different colours (determined by CNC machine used) indicating depth routed in panel thickness.

to be exported to CNC machine (verify that CNC machine bed size can accommodate panel product sheet size and thickness)



typical CAD layouts (a-c) drawing for CNC cutting

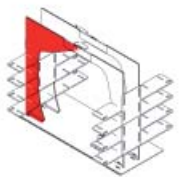
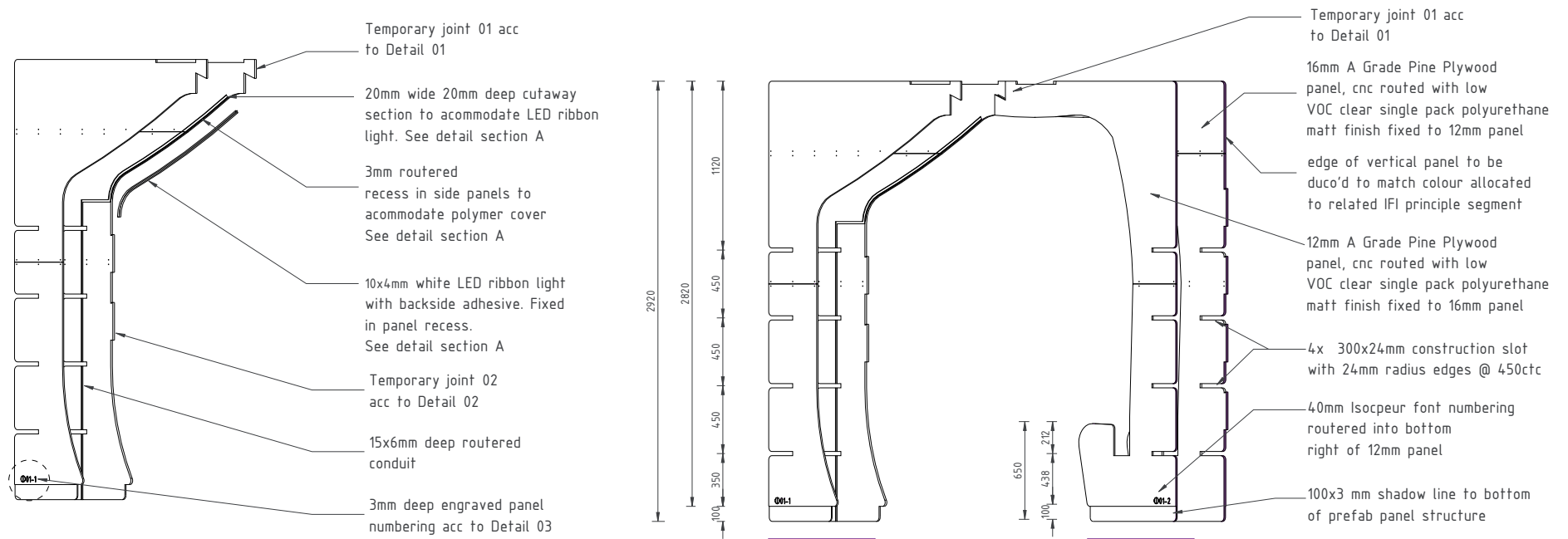


Panel off-cuts that are too small to be accommodated as installation components are allocated a new end use application (as stated in Chapter 5)

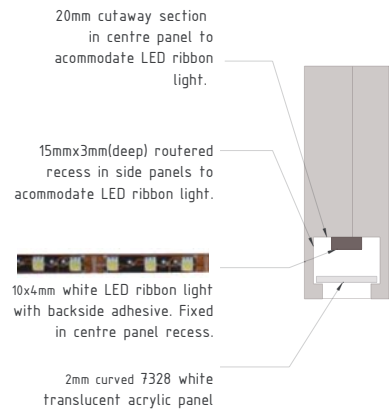
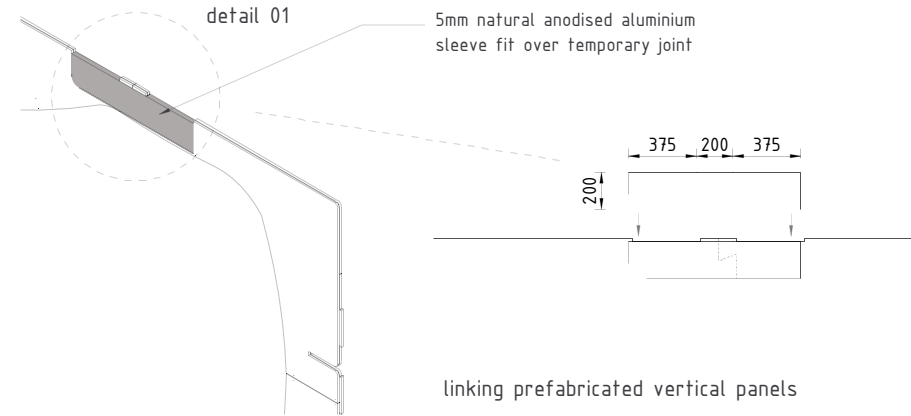
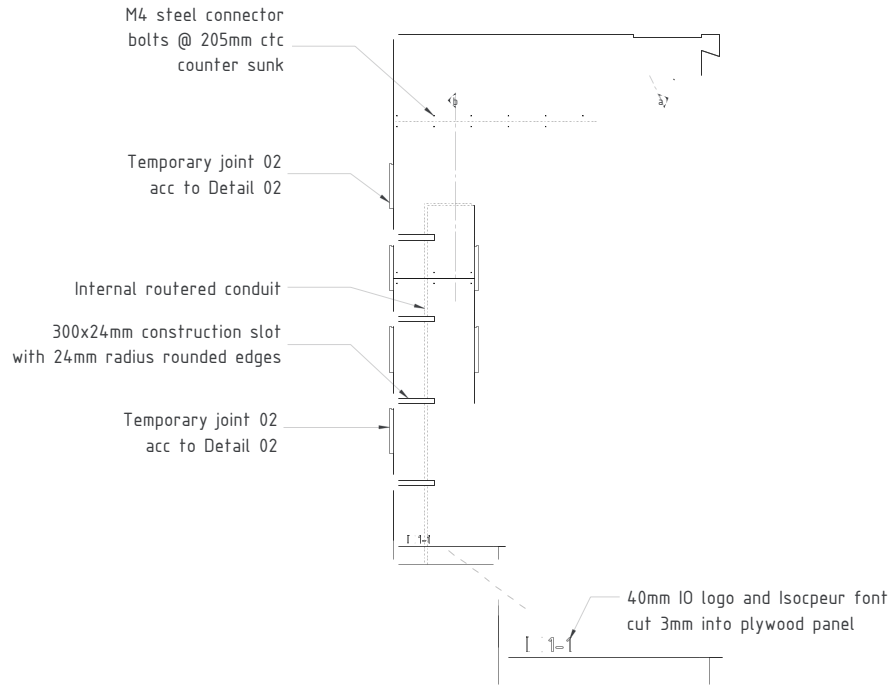


## 7.2 THE KIT OF PARTS

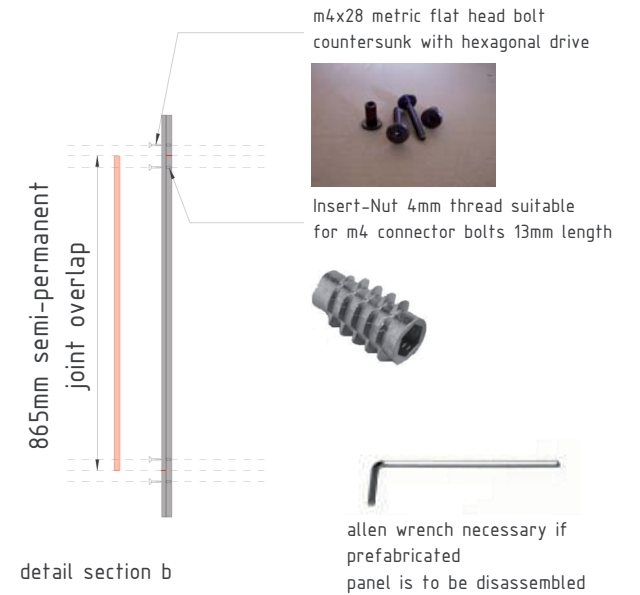
All installation components are routed from A Grade, fire retardant pine plywood panels (2440mm x 1220mm) adhered with formaldehyde-free PureBond adhesive (discussed in Chapter 5).



PREFABRICATED VERTICAL PANEL



detail section a



detail section b

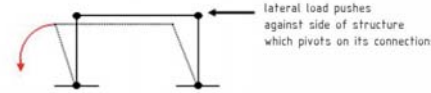
### Controlling lateral instability:

Buildings and structures are usually stabilised against lateral loads by using any or a combination of the three following structural systems (Worksafe 2011):

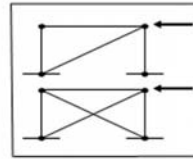
Triangulation - additional interconnecting diagonal components (bracing) connecting the columns and beams (See 02).

Rigid Structure - if the joints in the structure are made rigid, the structure can resist lateral loads. This can be accomplished by using knee-braces, deep footings etc (See 03).

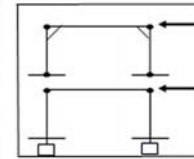
Shear - if the supporting structure has walls rather than beams and columns, these walls or panels can be used to resist the lateral loads, i.e. a shear panel (See 04).



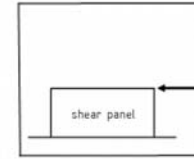
01: simplified unrestrained frame in two dimensions



02: triangulation

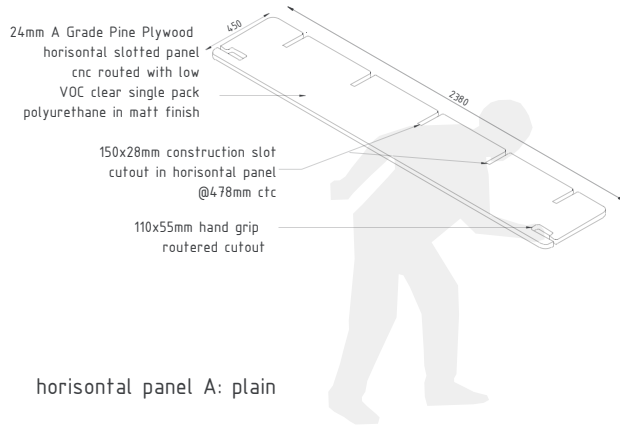


03: rigid structure

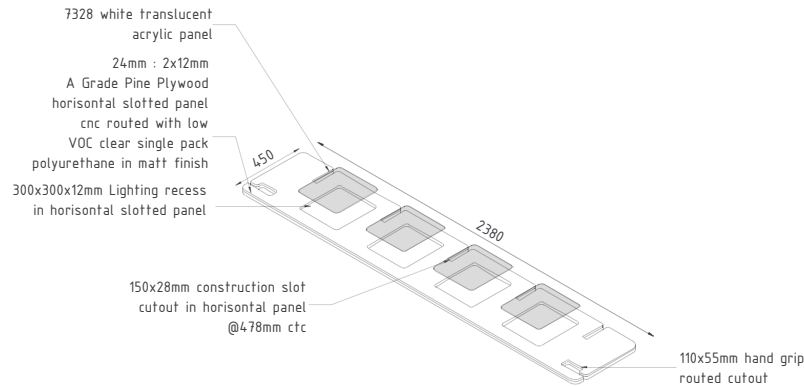


04: shear wall/ panel

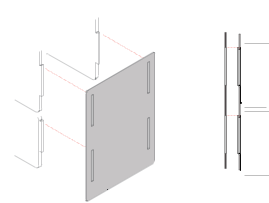
The IFI Installation will use shear support panels.



horizontal panel A: plain



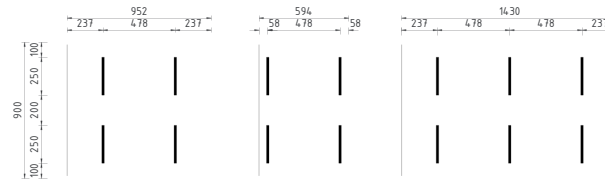
horizontal panel B: with lightbox



Detail 02: assembly- slide over and hook in



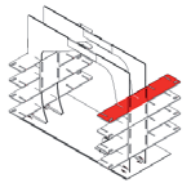
Shear panel with possible digital screen attachment



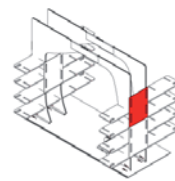
3 Standard shear panel patterns

- possible panel products:
- 16mm plywood
  - 16mm X Board closed cell for prints
  - 16mm translucent white Plexiglas
  - 16mm transparent Plexiglas

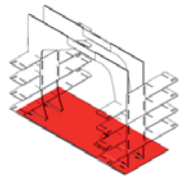
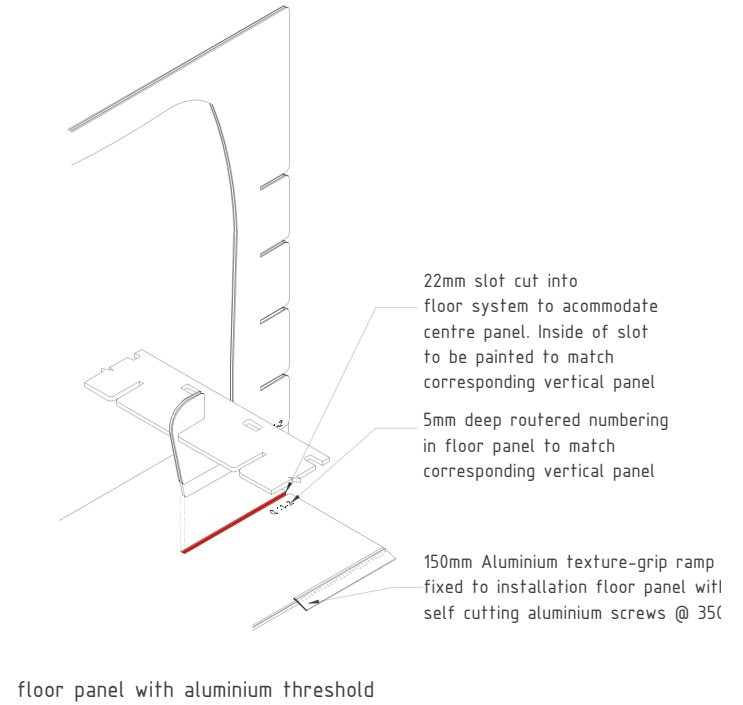
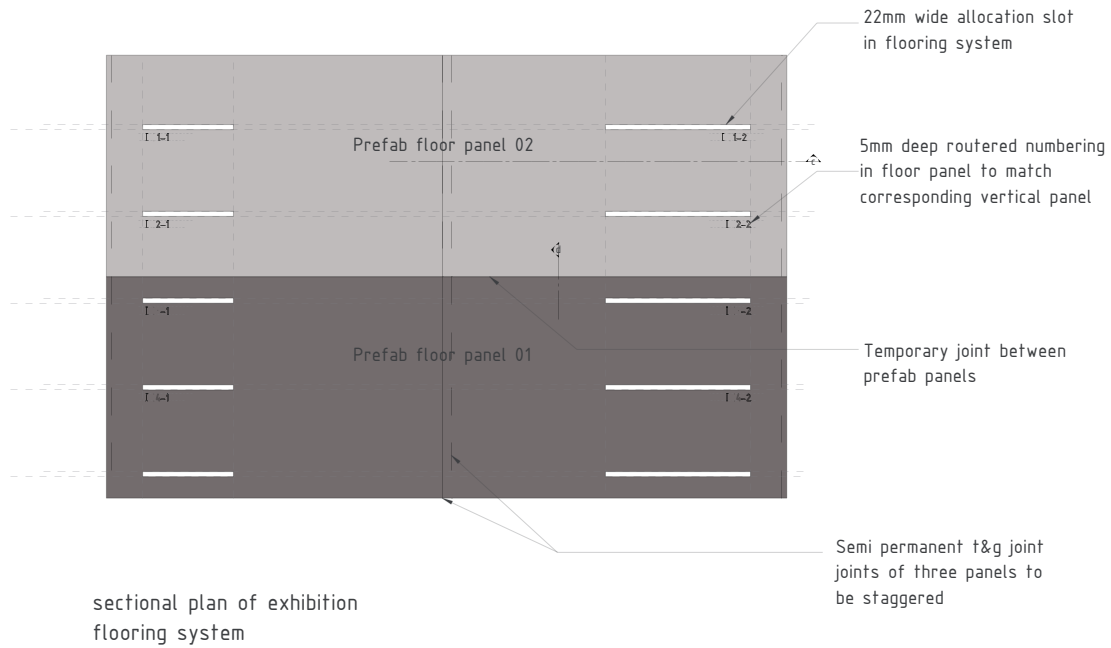
Final shear panel finish and attachments to be determined by curator



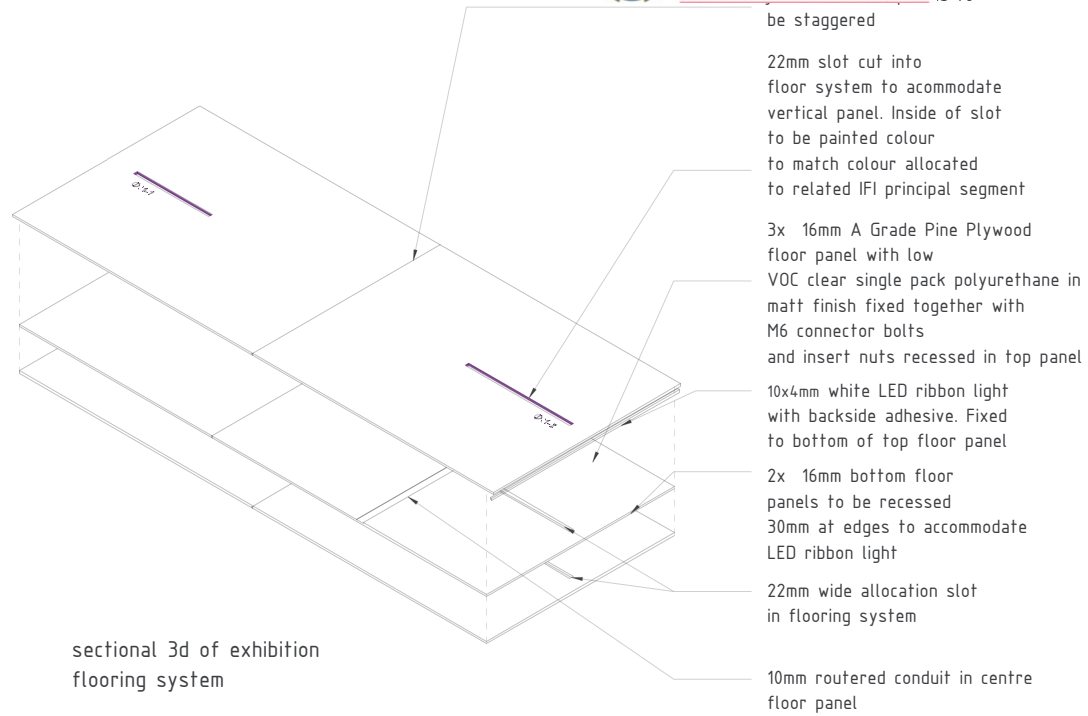
PREFABRICATED HORIZONTAL PANEL



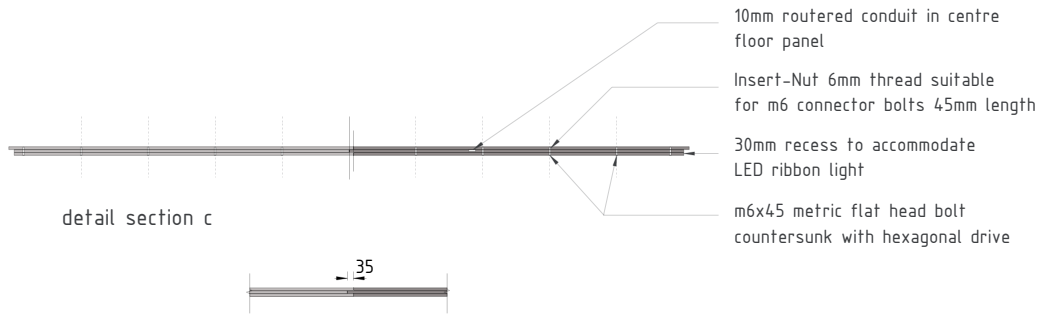
PREFABRICATED SHEAR PANEL



PREFABRICATED FLOOR PANEL SYSTEM



sectional 3d of exhibition flooring system

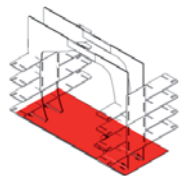


detail section c

detail section d

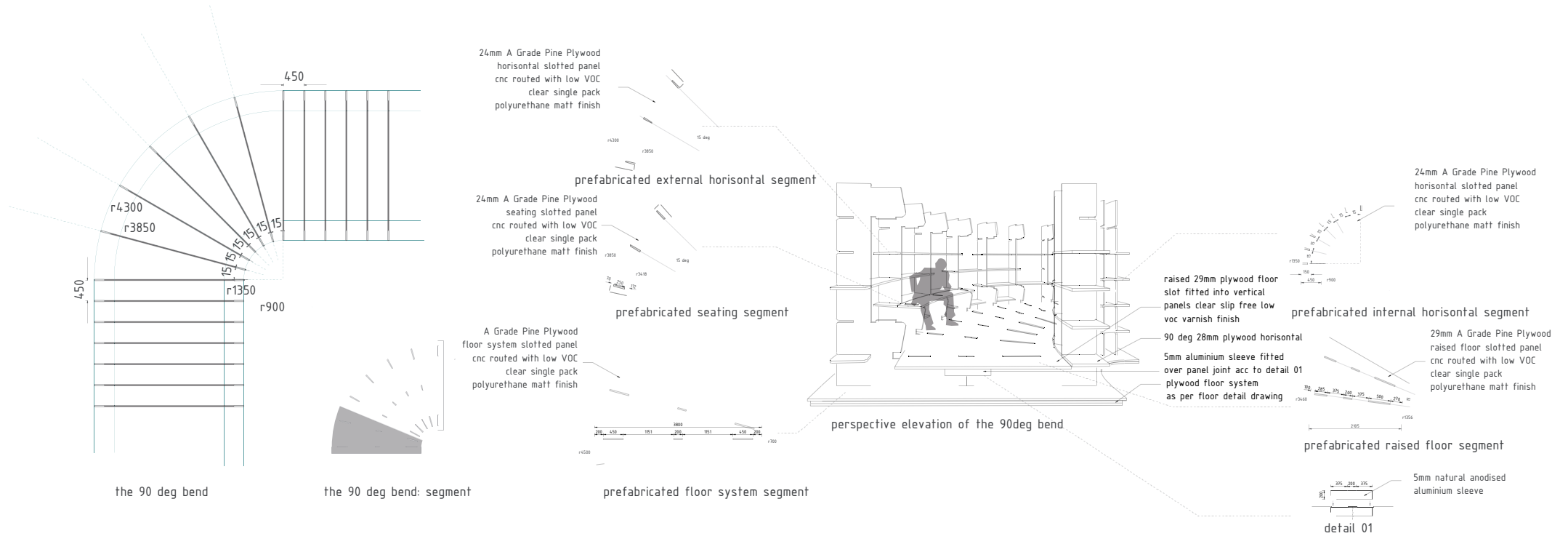


LED lighting effect to sides of floor panel

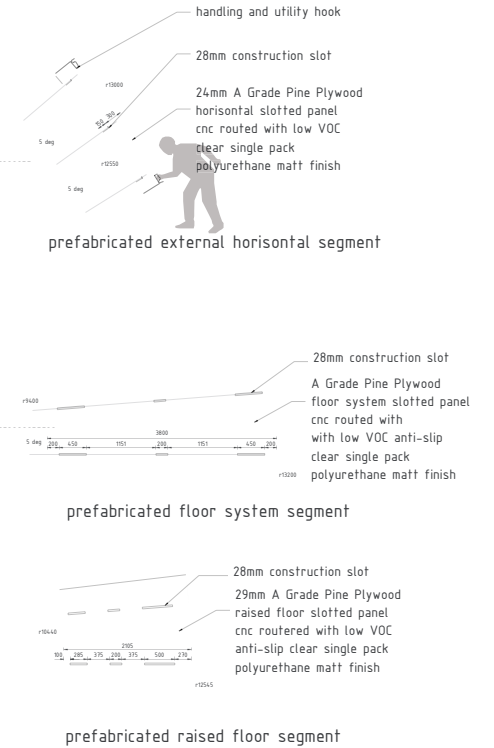
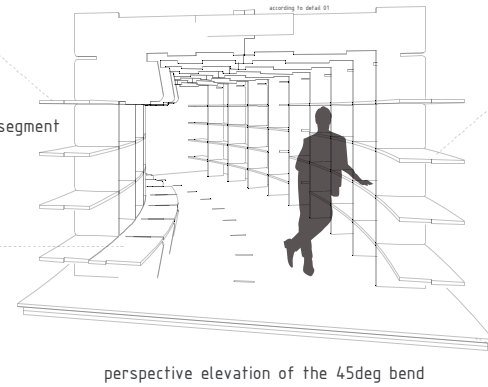
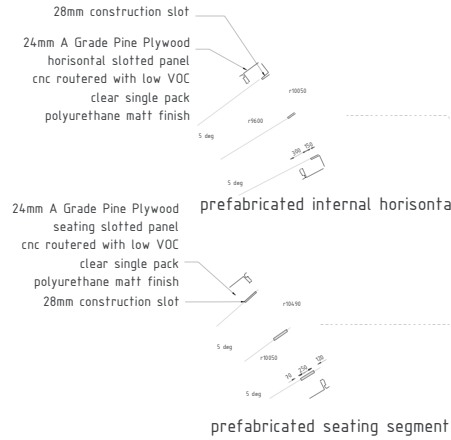
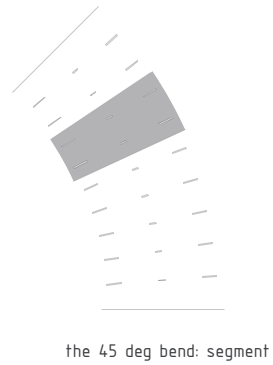
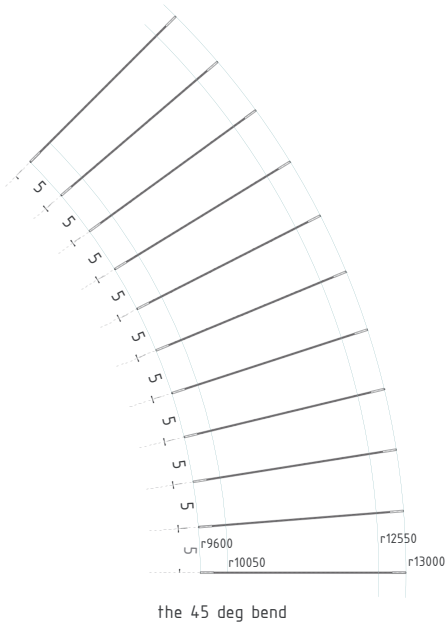




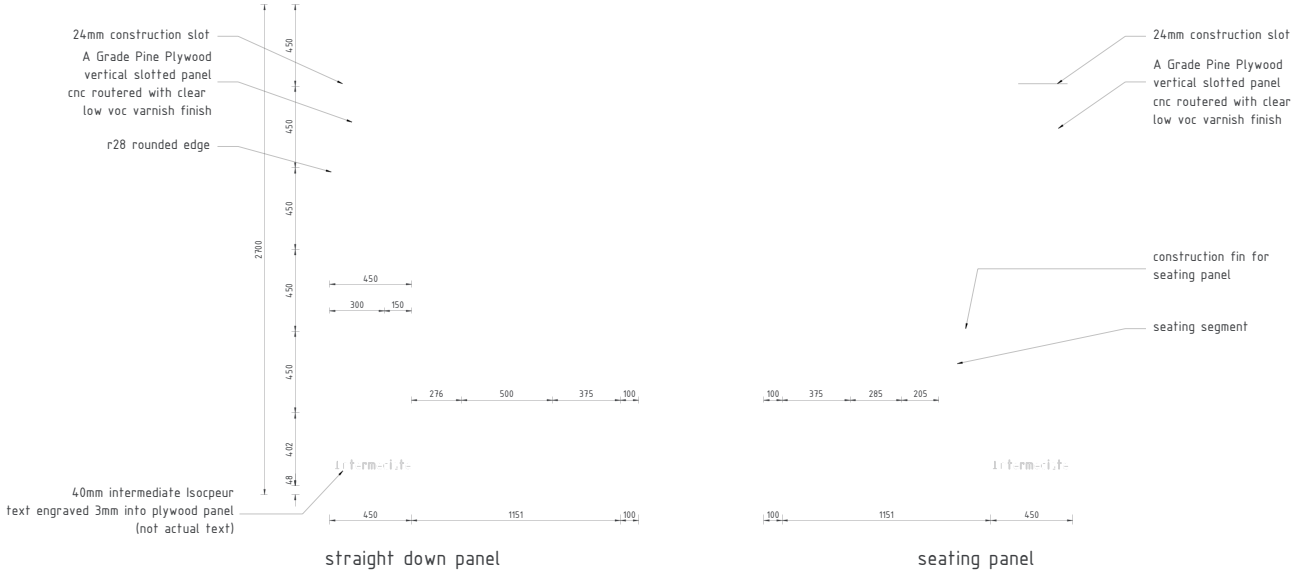
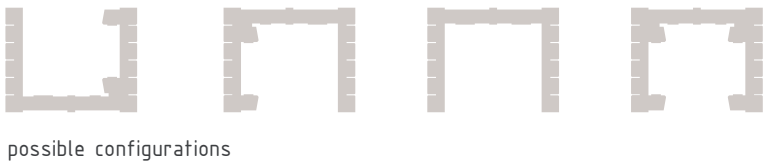
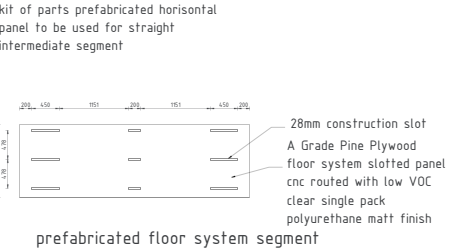
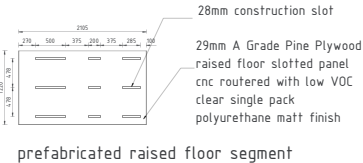
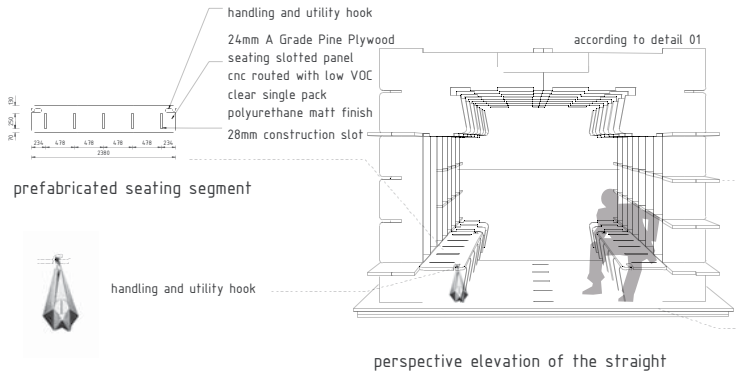
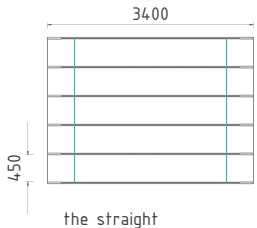
### 7.3 INTERMEDIATE SECTIONS



Intermediate sections : the 90deg bend



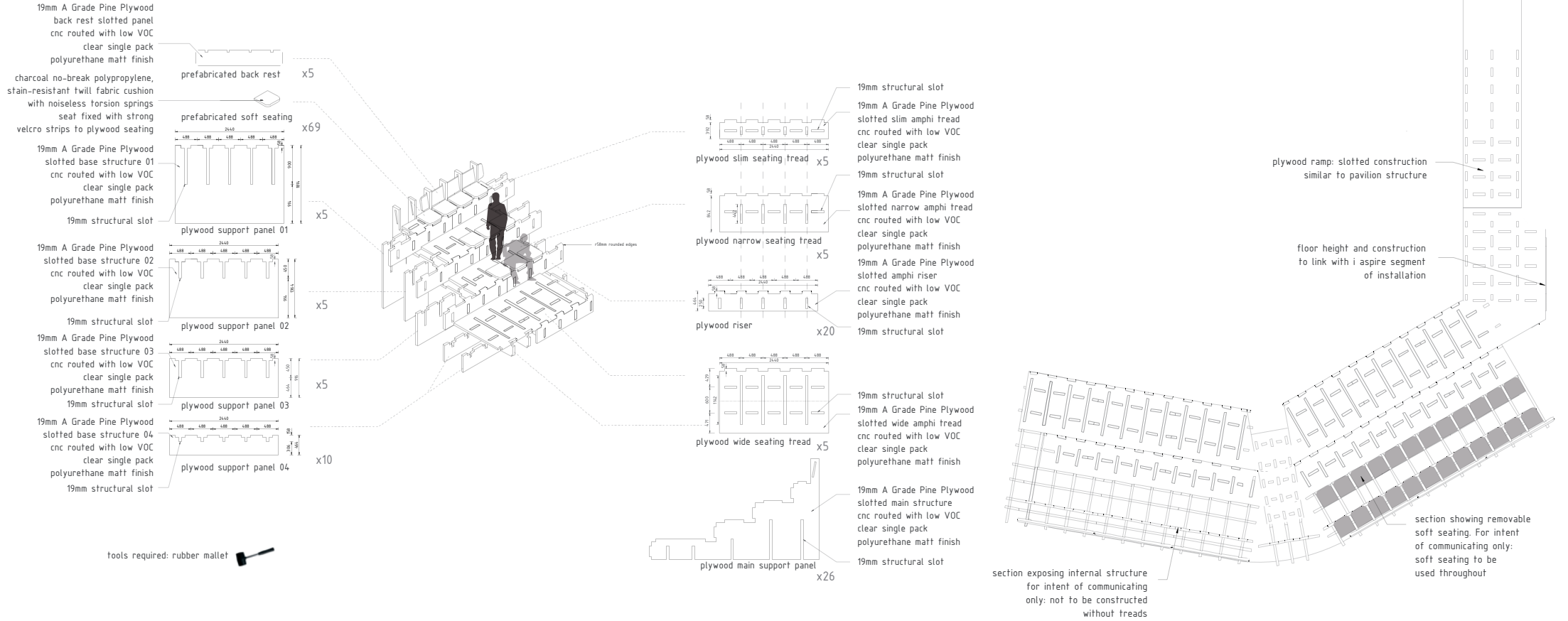
Intermediate sections : the 45deg bend



Intermediate sections : the straight

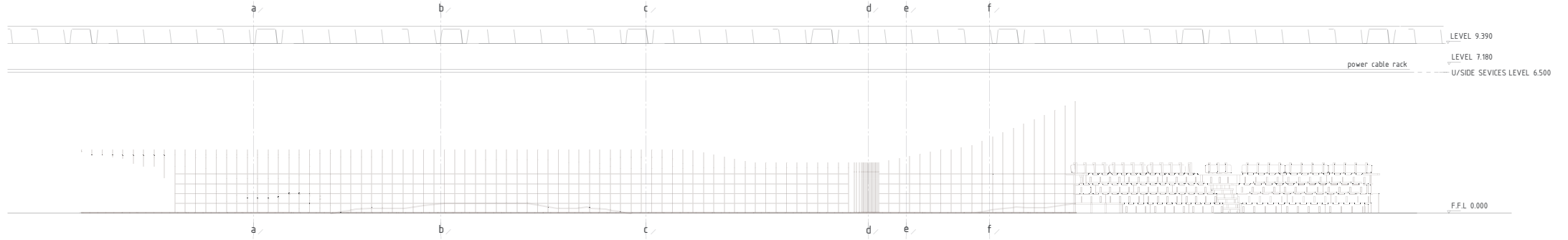
interchangeable intermediate prefabricated panels

## 7.4 THE CONTEMPLATION PAVILION

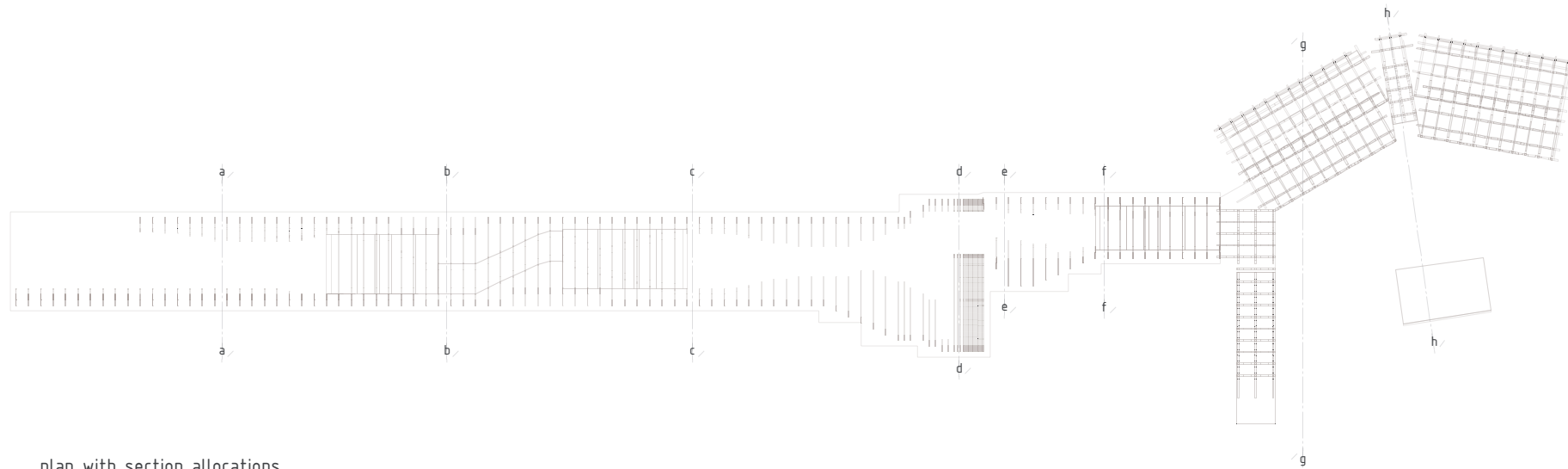


i am contemplation pavilion  
seats 90 people





elevation with section allocations

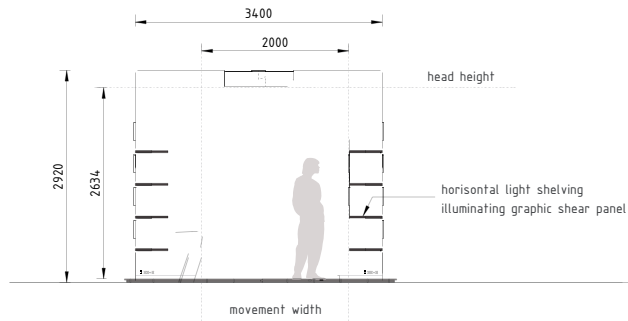
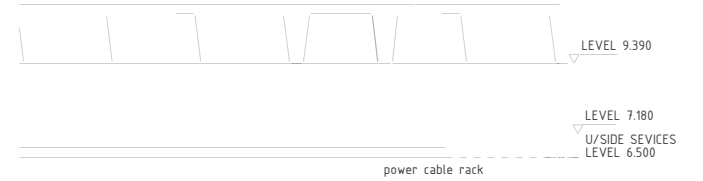


plan with section allocations



① installation: linear state

## 7.5 SECTIONS THROUGH PRINCIPLE SPACES WITH PROPOSED LIGHTING

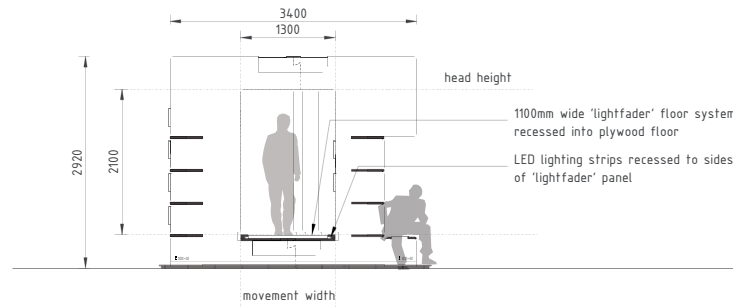


section a-a

Lighting effect reference:  
lighting from horizontal panels.  
Galaxy SOHO Interior by Zaha-Hadid (Hadid 2011)



FIGURE 7.2 Galaxy SOHO Interior



section b-b

When a pedestrian walks across Rogier Sterk's interactive 'lightfader' floor, his or her weight displaces fluid contained within the panel system, leaving light prints for about one minute after contact. The system may be constructed as an independent floor and can perform without the built-in light. In this installation, foot-prints allow light within an upper space to be visible (Sterk 2011)

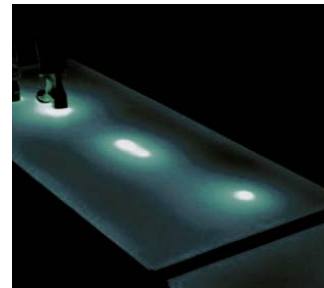
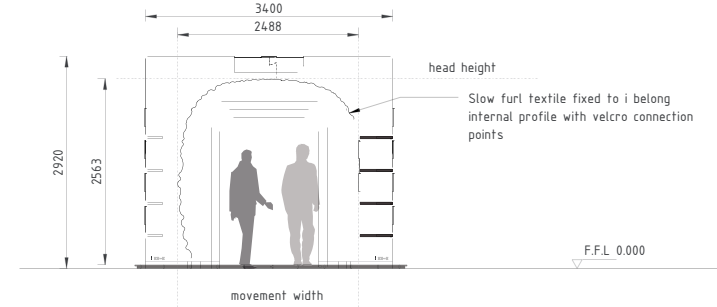


FIGURE 7.3 Lightfader floor

where we were



section c-c

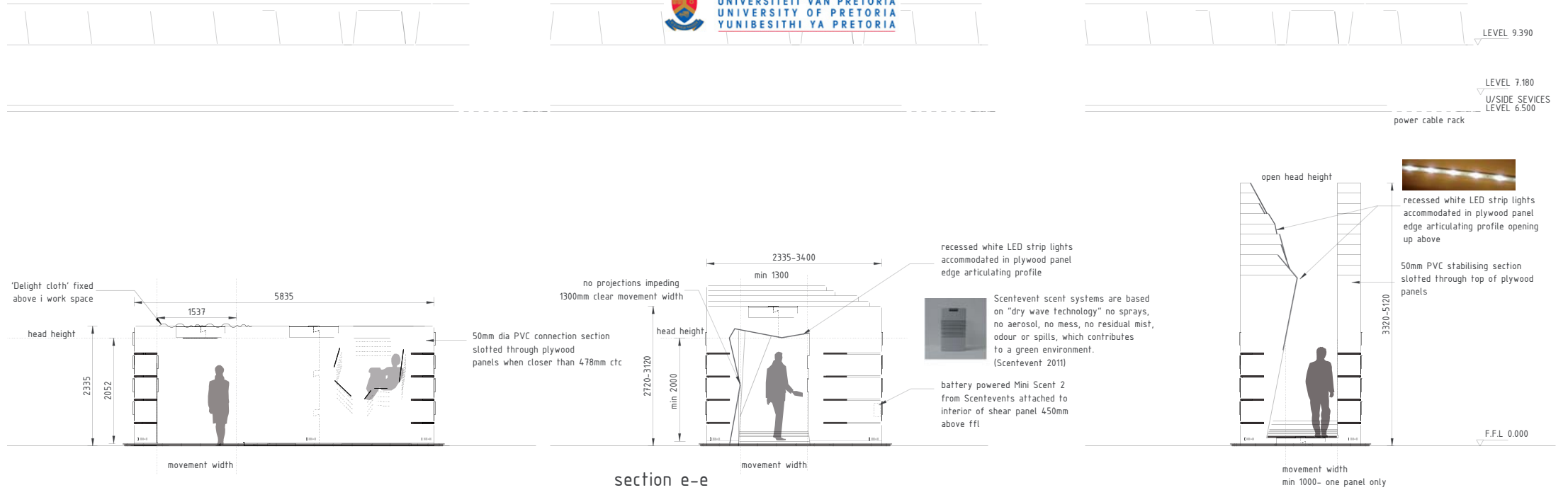
Slow Furl by Ruairi Glynn is a textile that acts and reacts on its inhabitation. The textile exists as a soft and pliable skin that lines the i belong space. The skin shifts. As guests enter and move within the 'room', the skin moves imperceptibly at deep time-frames, creating new cavities and spaces, revealing slits and apertures, manipulating light quality from horizontal light shelves (Glynn 2008).



FIGURE 7.4 Slow Furl textile

enclosed





section d-d

Delight Cloth by Tsuya Textile Co., in conjunction with the Fukui Engineering Center consists of super thin fiber optic strands woven into a tapestry (Tsuya 2011).

where we're going



FIGURE 7.5 Delight Cloth

section e-e

Lighting effect reference: The Carbon Bar, Park Hotel, Hyderabad, India (Khosla Associates 2011)

irregular



FIGURE 7.6 Carbon Bar interior

section f-f

Lighting effect reference: Kuokkala Church (2010) by Lassila Hirvilammi (Hirvilammi 2010)



FIGURE 7.7 Kuokkala church interior



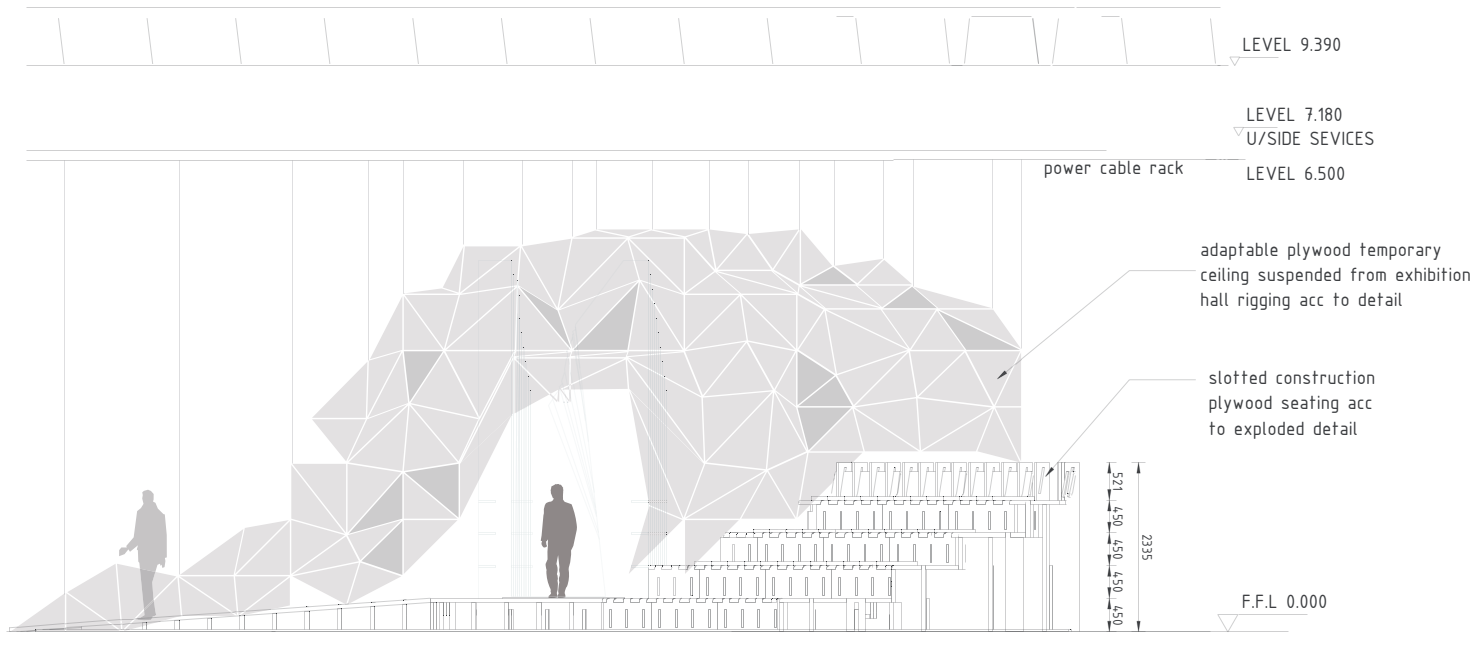
work



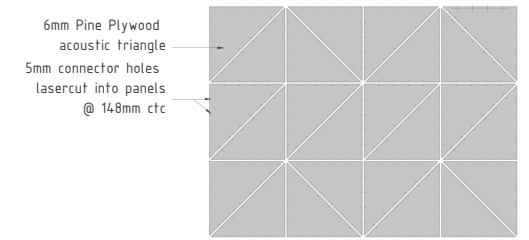
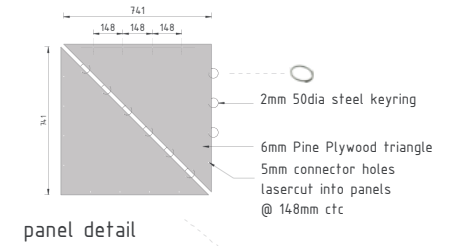
live



aspire



section g-g through iam contemplation space and auditorium



suspended Plywood panelled ceiling segment



considered patterns for suspended ceiling panels



FIGURE 7.8 Ale lamp by Mocoloco





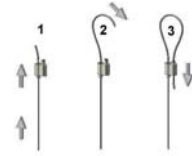
FIGURE 7.9 Voussoir cloud by IwamotoScott Architecture



FIGURE 7.10 PlyLight by Projectione

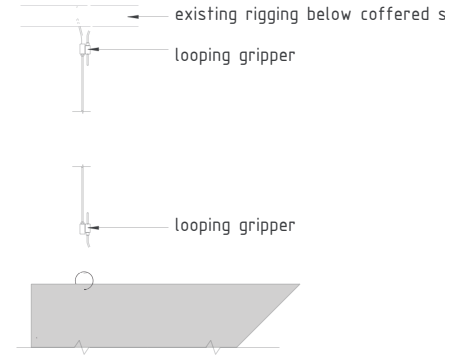


FIGURE 7.11 Haze by Tara Donovan



STEP 1: Insert cable into Looping Gripper.  
STEP 2: Pass cable through or around anchor point.  
STEP 3: Insert cable back into Looping Gripper.

ADJUSTMENT: Remove load from cable, depress plunger & adjust cable height. Release plunger to lock cable position (cablegrippers 2010)

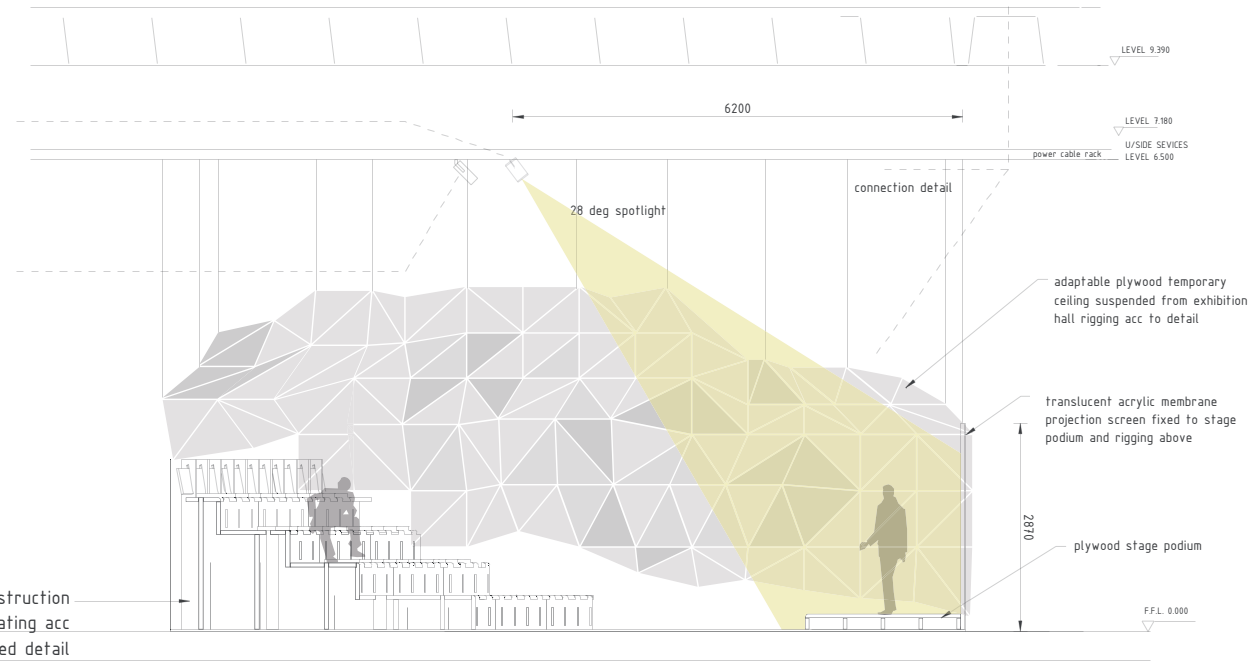


28 degree Sputnik spot light with LED light source from Regent Lighting



EB-Z8000 WUXGA Epson projector

Projector designed for auditoriums and large venues. The high definition, high brightness WUXGA projector featuring industry leading 3LCD technology.



slotted construction plywood seating acc to exploded detail



section h-h through iam contemplation space and auditorium

## 7.6 ACOUSTIC SCREEN

The acoustic principles of the suspended pavilion screen could be described as similar to that of a lecture hall.

The goal of the space is to allow audience members to easily hear and understand the presenter without the use of a sound reinforcement system.

### Related Codes & Standards (acoustics.com 2009):

- Reverberation Time (RT 60)
- Noise Criteria (NC)

### Considerations:

- Recommended reverberation time is 1 second.
- Potential noise impact to the space from exterior sources and/or excessive HVAC noise which can greatly degrade speech intelligibility. The NC (Noise Criteria) level should not exceed 25 to 30.
- The front and ceiling panels can be reflective, enabling sound to reach everyone.
- Absorptive material on the back and side panels will help reduce the reverberation time and unwanted reflections.
- Avoid parallel surfaces, which can cause flutter echoes. Consider splaying or canting the sidewalls.

### Application:

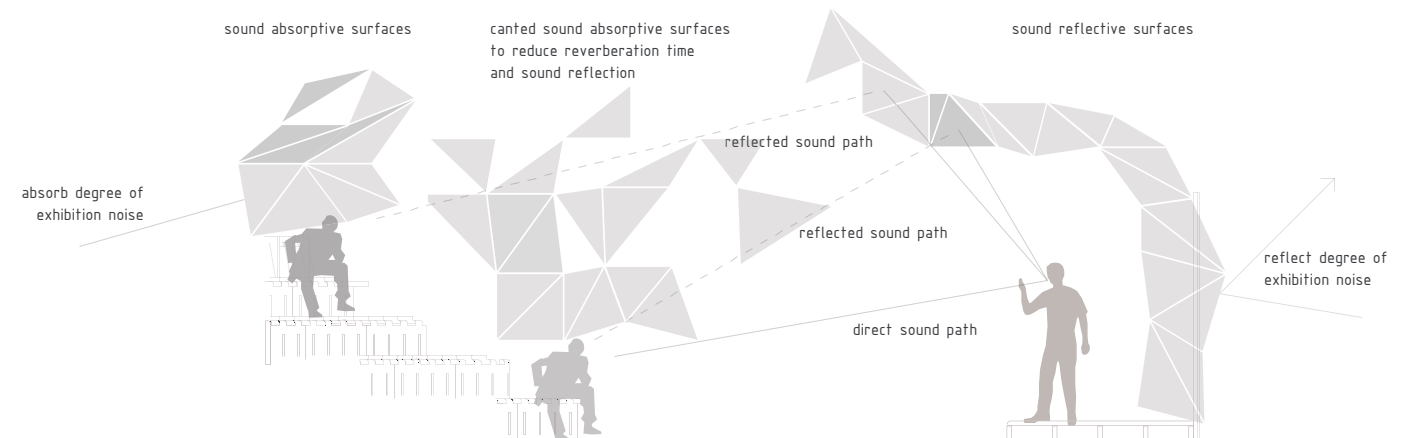
#### Room space reverberation time:

length: 11 500 mm  
width: 11 000 mm  
height: 7 800 mm

#### Surfaces:

front: reflective plywood  
back: 85% absorptive plywood  
left: 40/60 mixture between 30% and 70% absorptive plywood

#### Pavilion acoustic diagram:

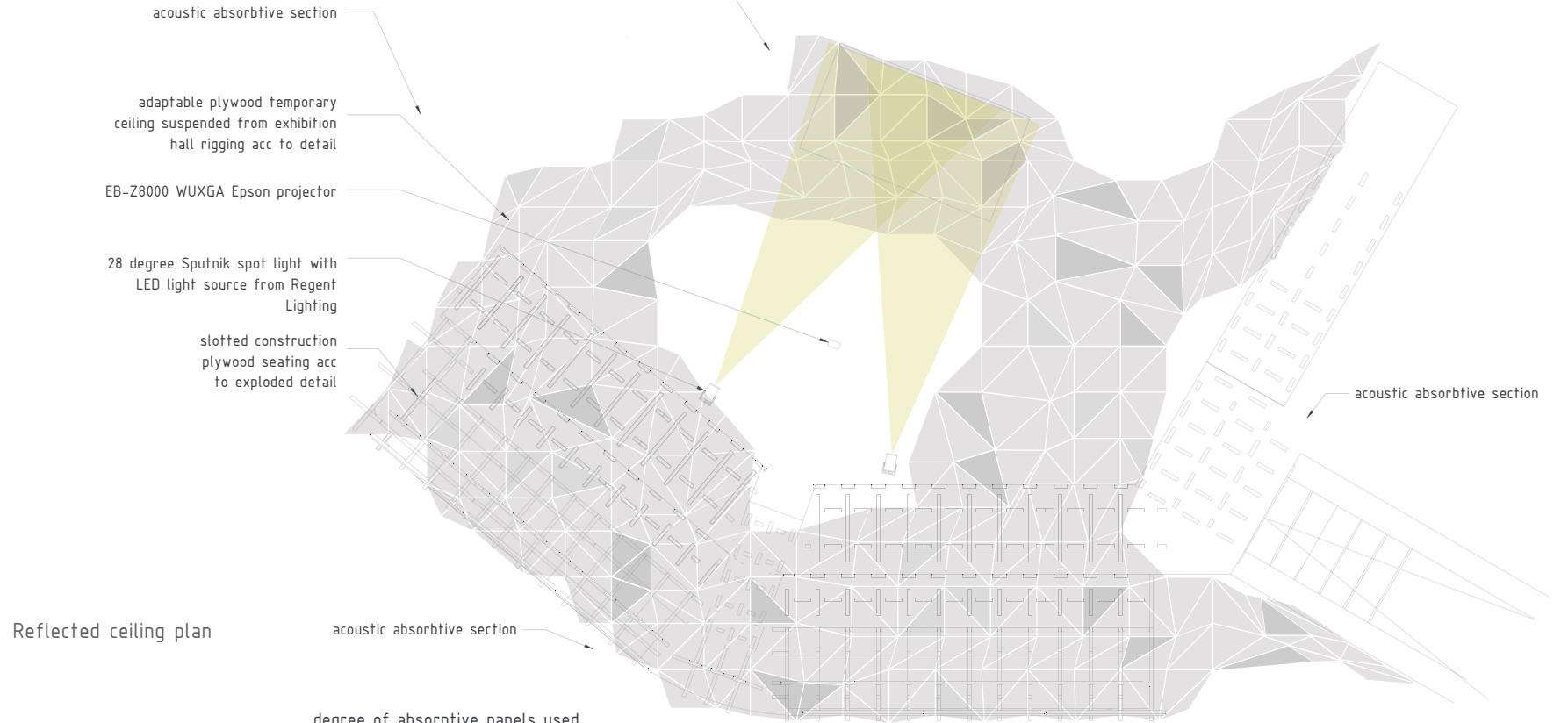


right: 40/60 mixture between 30% and 70%  
above stage: reflective plywood  
ceiling: concrete coffered slab  
floor: carpet on plywood substrate  
pavilion: reflective plywood with upholstered seating

Calculated reverberation time: 1.17 second

The calculated time is slightly higher than recommended (acoustics.com 2009) but still suitable for the application.

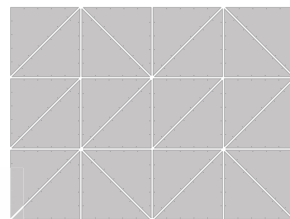
The NC can also be managed partially by reflecting the exhibition noise external to the stage (reflective plywood) and absorbing the noise exterior to the seating pavilion (absorptive felt).



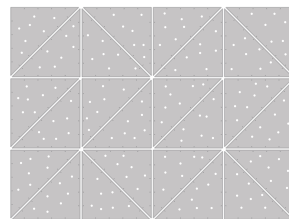
degree of absorptive panels used to be determined on site prior to each event when Noise Criteria (NC) level has been established

white felt adhered to back of perforated panel to increase sound absorption

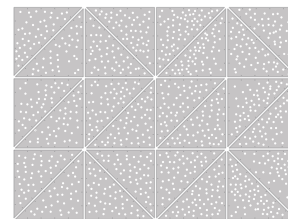
Acoustic screen components:



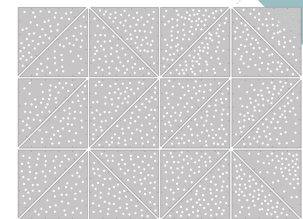
acoustic reflective



30% acoustic absorptive



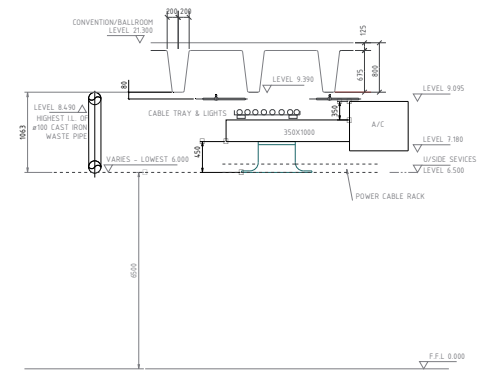
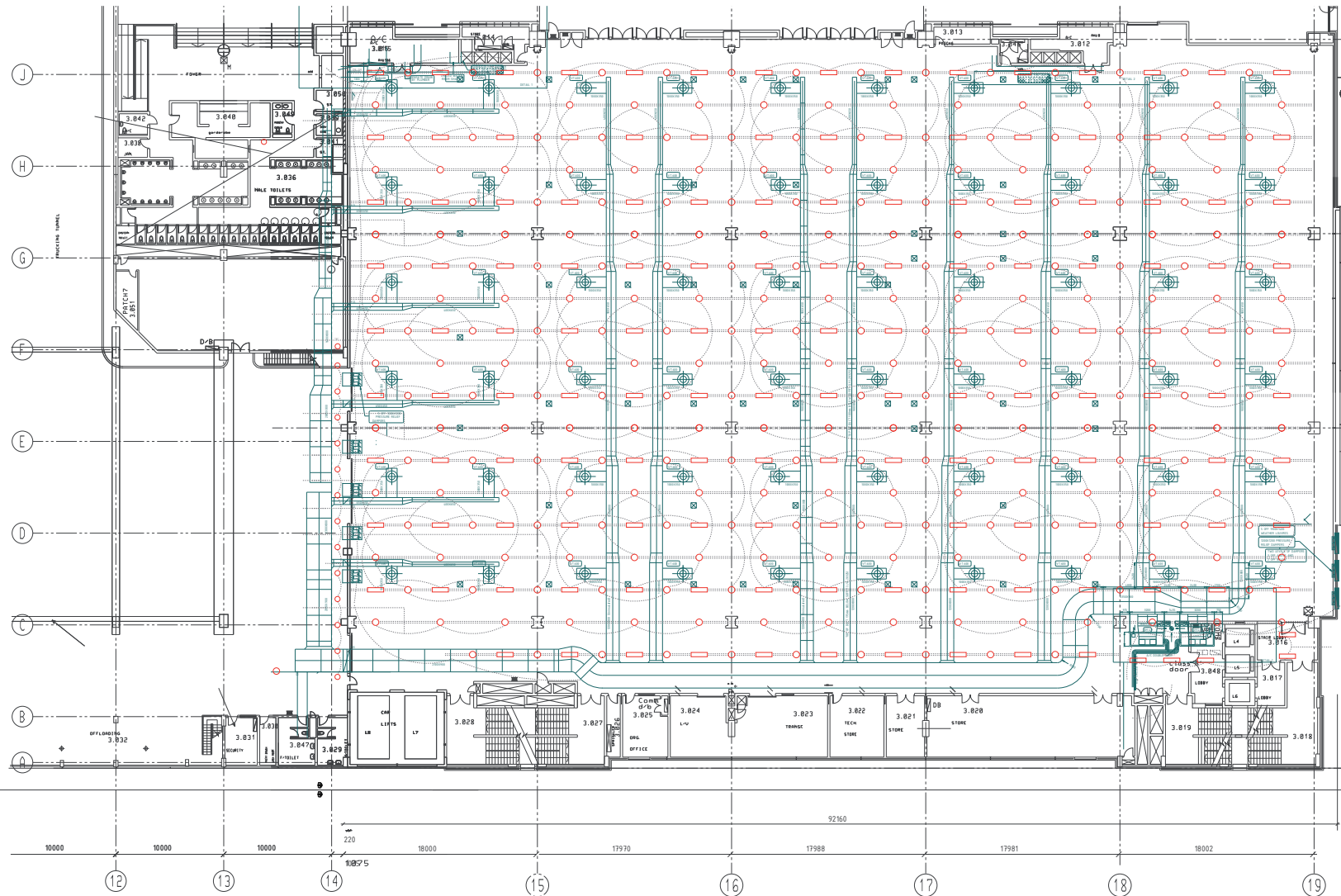
70% acoustic absorptive



85% acoustic absorptive

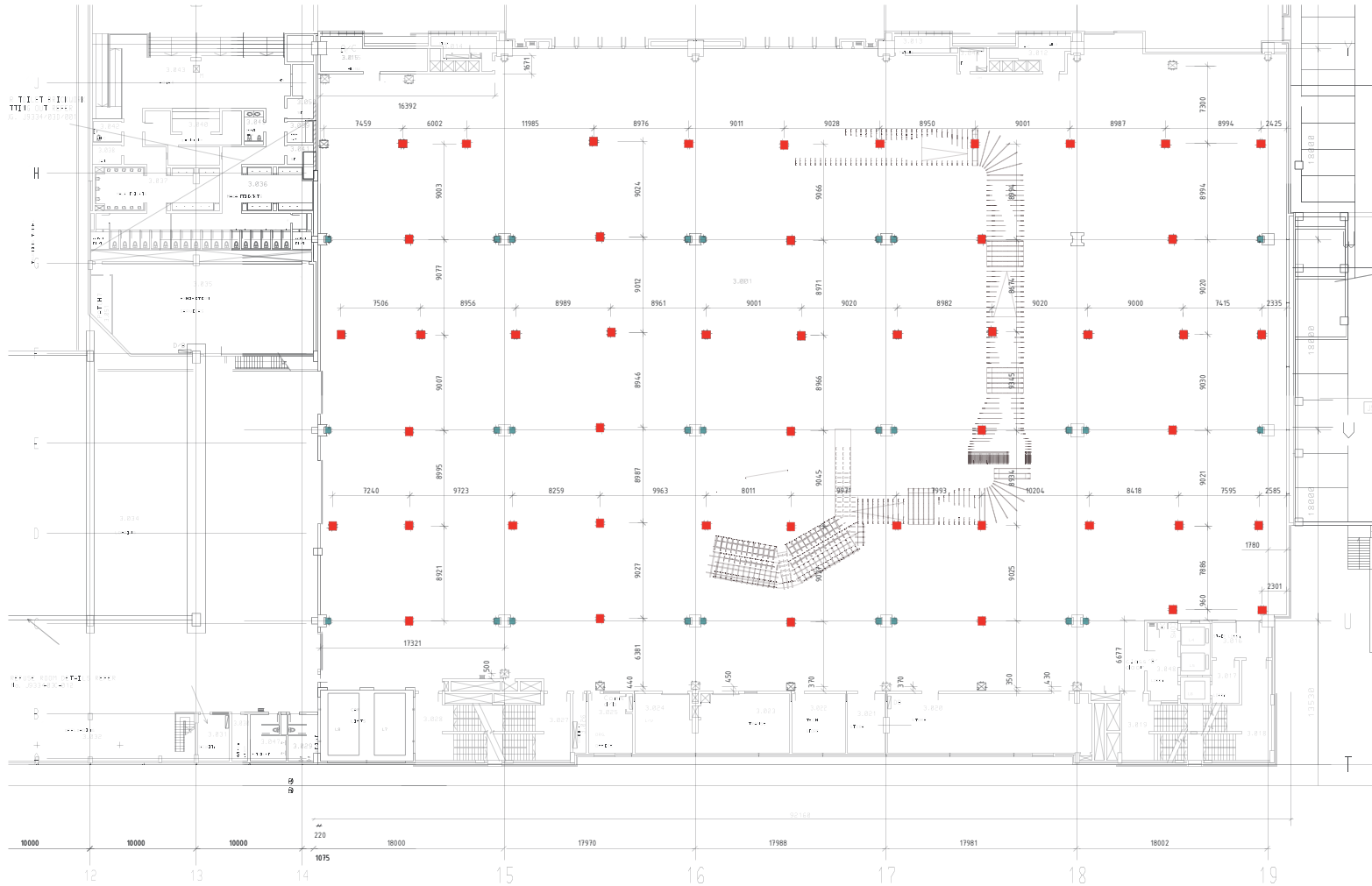


### 7.7 EXISTING SERVICES IN EXHIBITION 1, SCC



Typical section through coffer slab Exhibition 1, SCC

Reflected ceiling plan: existing lighting and ducting at Exhibition 1, SCC



Electrical service points at Exhibition 1, Sandton Convention Centre with preferred installation layout



■ floor access panel



■ column access panel

## 7.8 ELECTRICAL CONSIDERATIONS AND DESIGN

The travelling nature of the exhibition would require the installation to adapt to the electrical supply of different countries.

International power supply can be categorised into two main groups (Global Electric Directory 2011) namely 50 hertz or 115V (110–130V) and 60 hertz or 230V (220–230V). To accommodate this, a voltage input switch is used along with a distribution board to control the electrical flow and protect the installation and users. Various plug types would be part of the travel kit to allow the adaptation between countries.

TABLE 7.1 Possible countries to be visited during IFI Interiors Biennale 2013. Original table (Global Electric Directory 2011) edited by author

Country	Voltage	Frequency	Plug type
Australia	240 V	50 Hz	I
Canada	120 V	60 Hz	A & B
China, People's Republic	220 V	50 Hz	A, I, G
Egypt	220 V	50 Hz	C
Finland	230 V	50 Hz	C & F
France	230 V	50 Hz	E
Germany	230 V	50 Hz	C & F
Greece	220 V	50 Hz	C, D, E & F
Hong Kong	220 V	50 Hz	G, M
India	230 V	50 Hz	C & D
Italy	230 V	50 Hz	C, F & L
Japan	100 V	50/60 Hz	A, B
Mexico	127 V	60 Hz	A & B
New Zealand	230 V	50 Hz	I
South Africa	220/230 V	50 Hz	M
Spain	230 V	50 Hz	C & F
Taiwan	110 V	60 Hz	A, B
United Arab Emirates	220 V	50 Hz	G
United Kingdom	230 V	50 Hz	G
United States of America	120 V	60 Hz	A & B

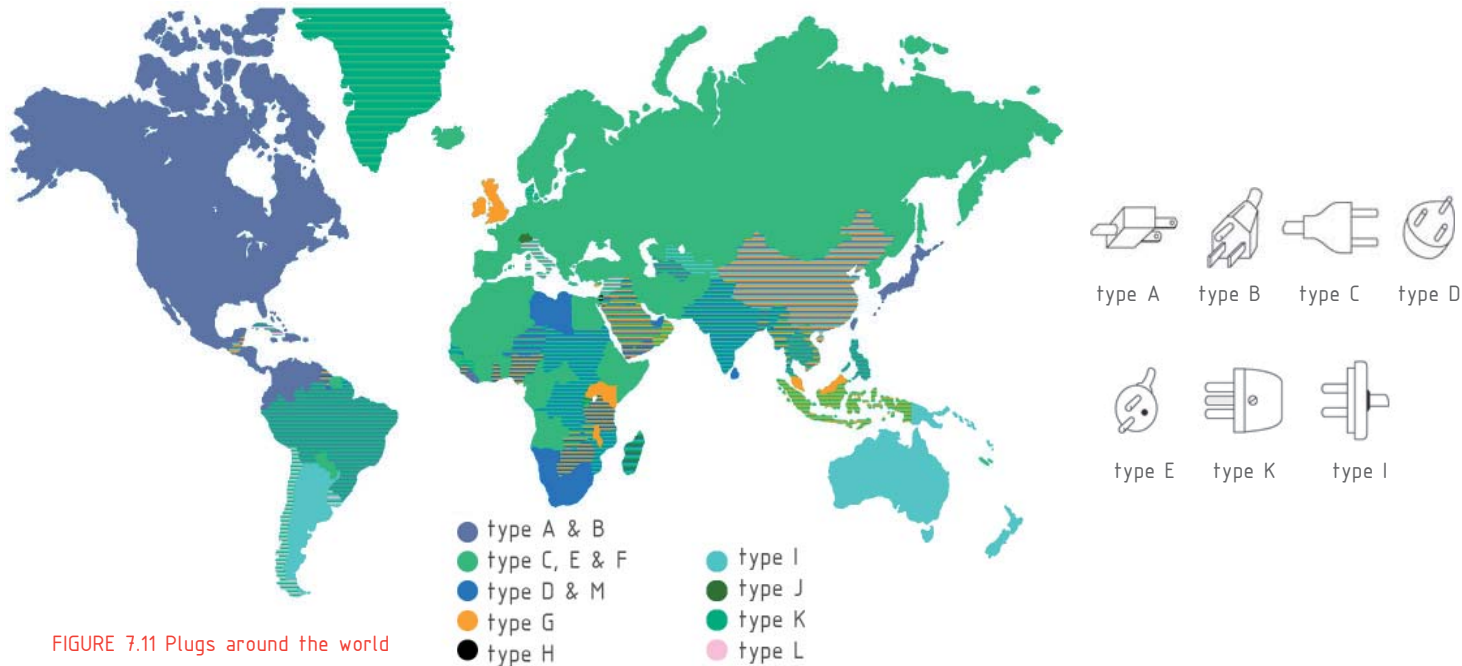
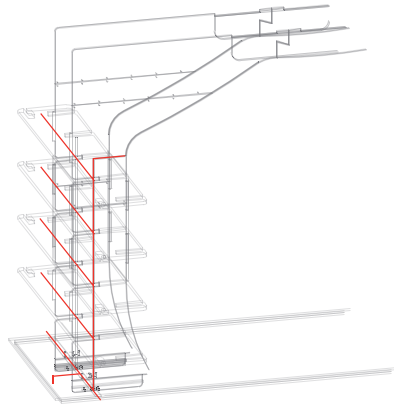
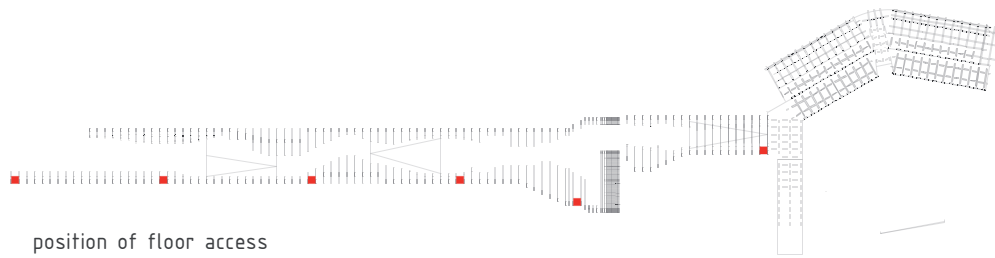


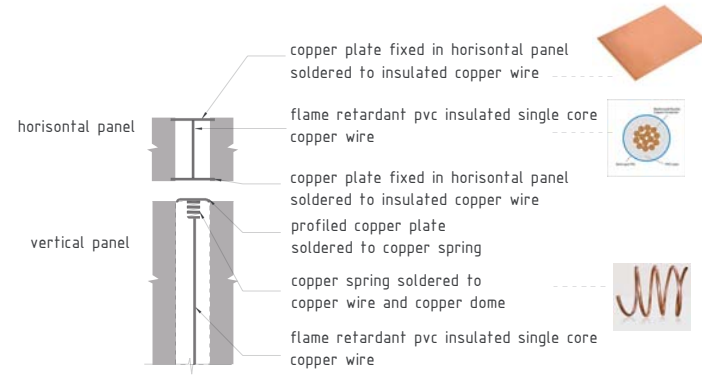
FIGURE 7.11 Plugs around the world



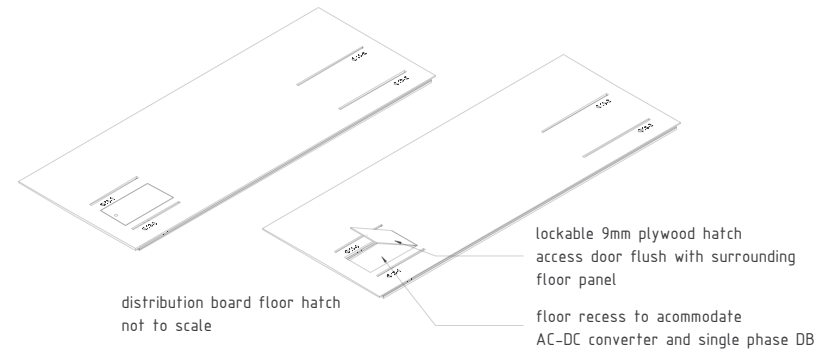
power supply from exhibition host directed from floor service points to installation distribution boards. From there it is distributed to groups of four vertical panels



position of floor access panels within installation not to scale



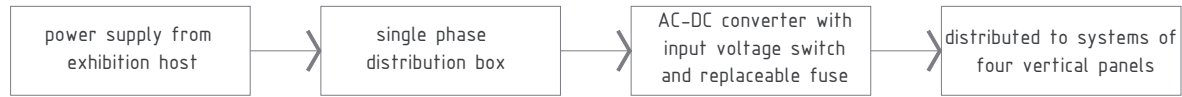
electrical ducting in plywood panel detail



distribution board floor hatch not to scale



Power distribution diagram:



single-phase distribution box, branched into three single-phase outputs. The distribution box to be fixed to the installation plate by screws, max.  $\varnothing$  6 mm, two holes in the middle 75 mm ctc



AC-DC converter



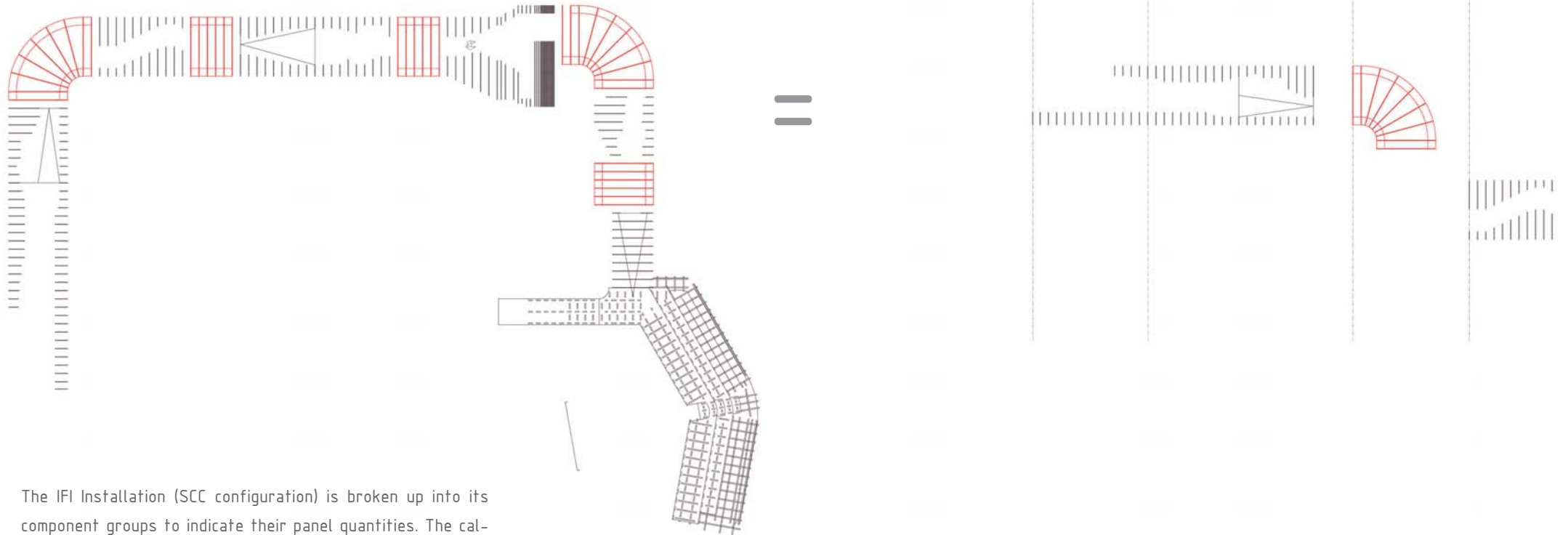
LED's use Direct Current (DC) electrical supply.



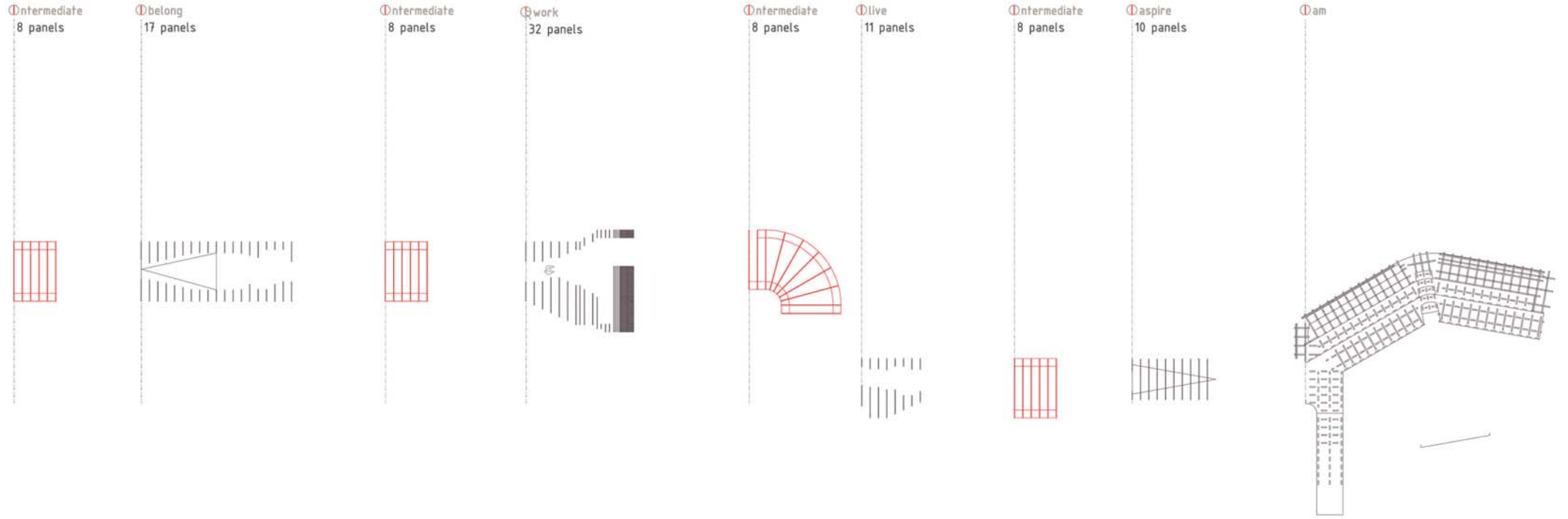
input voltage switch



Fuses are overcurrent protective devices that contain a calibrated current-carrying element which melts and opens under specified overcurrent conditions. Fuses can be used for a variety of overcurrent and overload applications (Automation Direct 2011).



The IFI Installation (SCC configuration) is broken up into its component groups to indicate their panel quantities. The calculated panel number together with additional intermediate sections and the acoustic screen would occupy three 20-foot containers (based on container exploration in Chapter 6).



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## Room occupancy effect on interior climate

Occupant energy production between sedentary and moderate physical activity =  $105 \text{ W/m}^2$  (Hausladen & Tichelmann 2010:4)

The "normal" BSA (Body Surface Area) is generally taken to be  $1.7 \text{ m}^2$  (Mosteller 1987)

Average energy production of occupant:

$$105 \text{ W/m}^2 \times 1.7 \text{ m}^2 = 178.5 \text{ W}$$

$$1 \text{ W} = 1.00 \text{ J/sec}$$

walking speed: seconds per meter: 2.6

The following table applies the gathered information to calculate the heat gain in each principle space:

TABLE 7.2 Heat gain through Installation occupancy

space	occupancy	length	time occupied (seconds)	occupants energy (Watt)	occupants energy (Joule)	'room' heat gain (Celsius)
① create	15	9.0 m	23.4 s	2677.5 W	114.4 J	0.06 °C
① learn	5	5.7 m	14.8 s	892.5 W	60.3 J	0.03 °C
① belong	15	9.0 m	23.4 s	2677.5 W	114.4 J	0.06 °C
① work	10	6.2 m	16.1 s	1785 W	110.9 J	0.06 °C
① live	5	4.3 m	11.2 s	892.5 W	79.7 J	0.04 °C
① aspire	5	4.8 m	12.5 s	892.5 W	71.4 J	0.03 °C

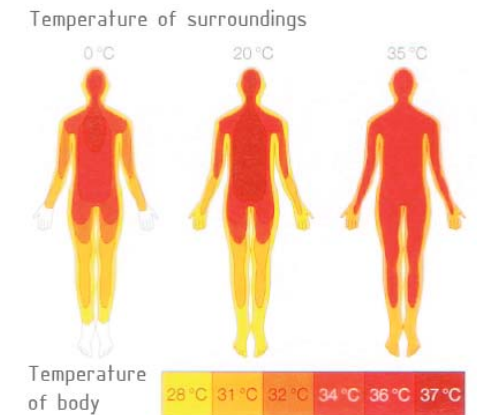
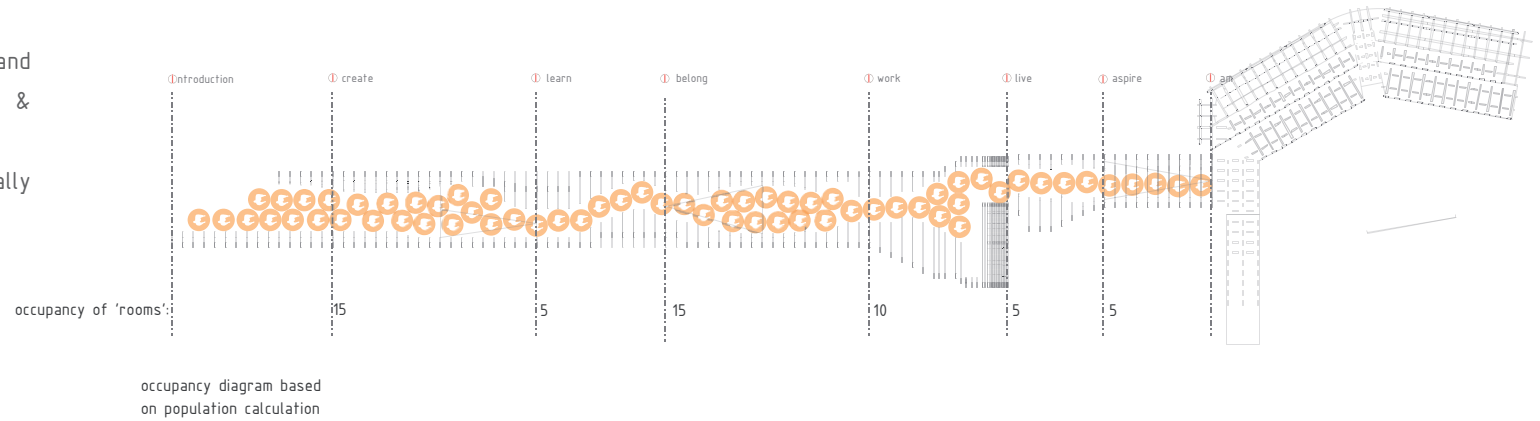
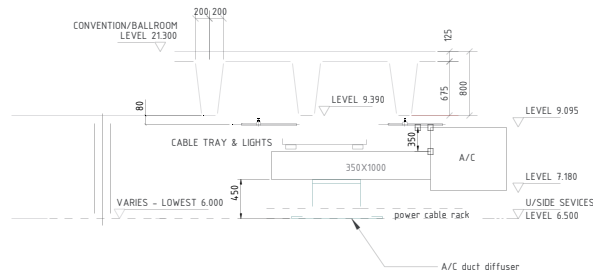
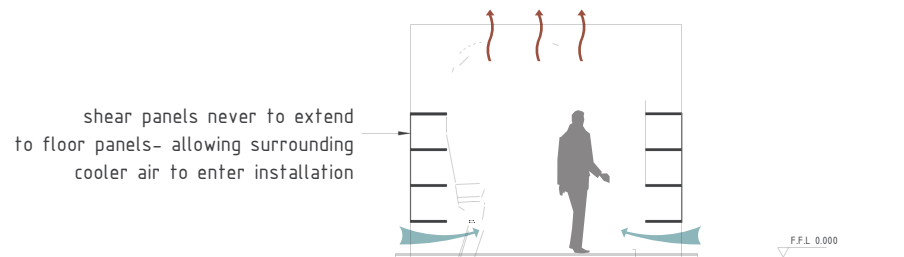


FIGURE 7.12 Body temperature in relation to surrounding temperature

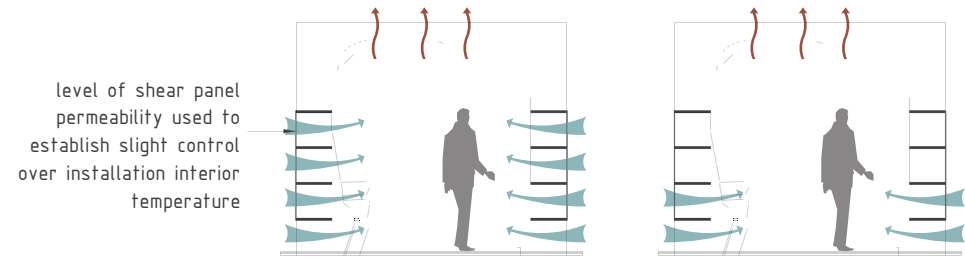


### Conclusion

The heat gain from room occupancy is negligible if the length of time in each principle space remains as calculated. In the case that the Installation interior climate becomes uncomfortable the shear panels specified could be allow a higher degree of permeability to allow better movement of air.



typical section showing air movement through installation



## 7.10 INSTALLATION EMERGENCY EXITS

The SCC requires an exhibition layout that allows emergency evacuation of all in the venue within five minutes (Annexure B).

To adhere to this requirement two emergency exits should be accommodated in the Installation. During a conversation with Cilliers (2011) a previous employee at Set Squared exhibition designers, it was determined that the bend (45/ 90 deg) intermediate sections could provide a clear 1000mm emergency exit.

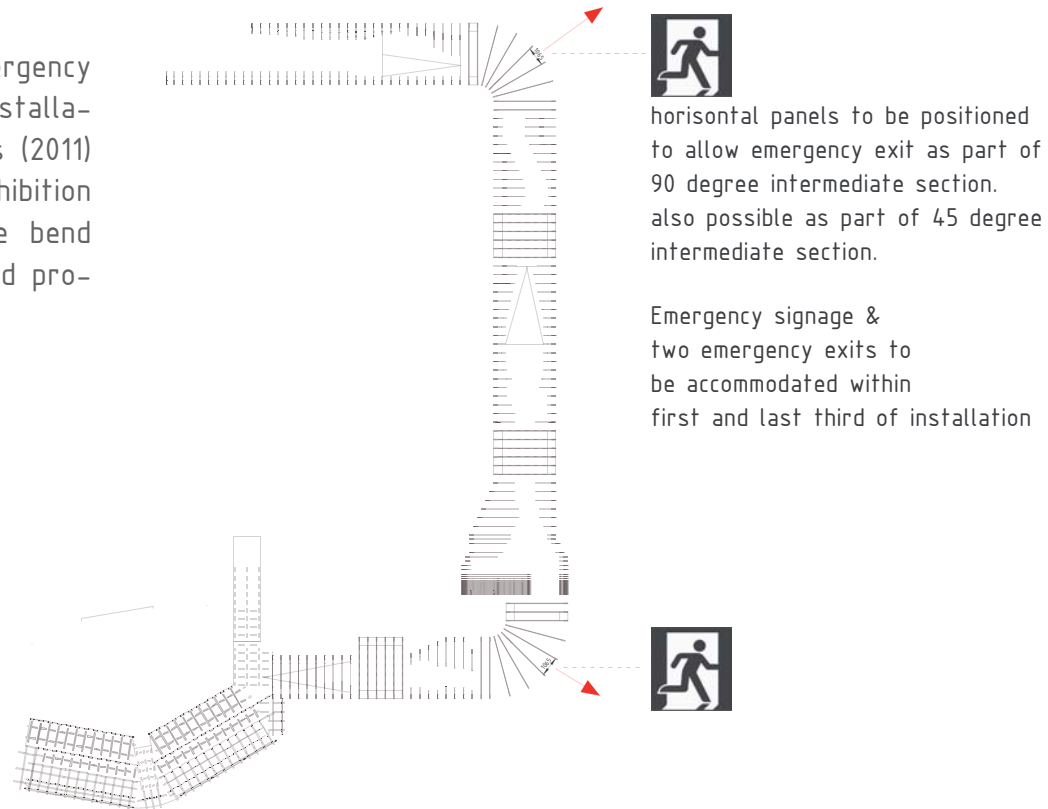


FIGURE 7.13 Emergency signage as part of prototype