



Master Punch 30.2 Soft

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	63.058	26	63.052
2	63.049	27	62.923
3	63.046	28	63.061
4	63.049	29	62.926
5	63.055	30	63.061
6	63.064	31	62.923
7	63.066	32	63.055
8	63.066	33	62.881
9	62.871	34	62.989
10	62.860	35	62.869
11	62.861	36	62.977
12	62.875	37	62.897
13	62.893	38	63.004
14	62.905	39	62.906
15	62.903	40	63.016
16	62.892	41	20.538
17	62.915	42	20.539
18	63.046	43	13.158
19	62.905	44	13.160
20	63.040	45	63.062
21	62.901	46	62.869
22	63.039	47	62.881
23	62.907	48	62.903
24	63.043	49	62.900
25	62.915		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.187
2	0.189
3	0.185
4	0.174
5	0.162
6	0.159
7	0.163
8	0.174
Average	0.174

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.131
19	0.135
21	0.138
23	0.136
25	0.137
27	0.138
29	0.135
31	0.132
Average	0.135

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.108
35	0.108
37	0.107
39	0.110
Average	0.108

Dome

0.044

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.058
D2	40.056
D3	40.025
D4	40.023
D5	40.004
D6	40.004





Master Punch 30.2 Hardened

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	63.006	26	63.008
2	62.999	27	62.876
3	62.998	28	63.016
4	63.003	29	62.879
5	63.009	30	63.016
6	63.016	31	62.875
7	63.020	32	63.009
8	63.016	33	62.833
9	62.822	34	62.942
10	62.811	35	62.824
11	62.813	36	62.933
12	62.828	37	62.849
13	62.843	38	62.961
14	62.854	39	62.859
15	62.852	40	62.969
16	62.841	41	20.530
17	62.866	42	20.533
18	62.999	43	13.144
19	62.856	44	13.150
20	62.993	45	63.008
21	62.854	46	62.822
22	62.991	47	62.835
23	62.859	48	62.858
24	62.998	49	62.850
25	62.869		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.184
2	0.188
3	0.185
4	0.175
5	0.166
6	0.162
7	0.168
8	0.175
Average	0.175

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.133
19	0.137
21	0.137
23	0.139
25	0.139
27	0.140
29	0.137
31	0.134
Average	0.137

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.109
35	0.109
37	0.112
39	0.110
Average	0.110

<u>Dome</u>
0.038

<u>Diameter</u>	
<i>Ref. Point</i>	<i>Diameter</i>
D1	40.042
D2	40.040
D3	40.004
D4	40.003
D5	39.985
D6	39.988



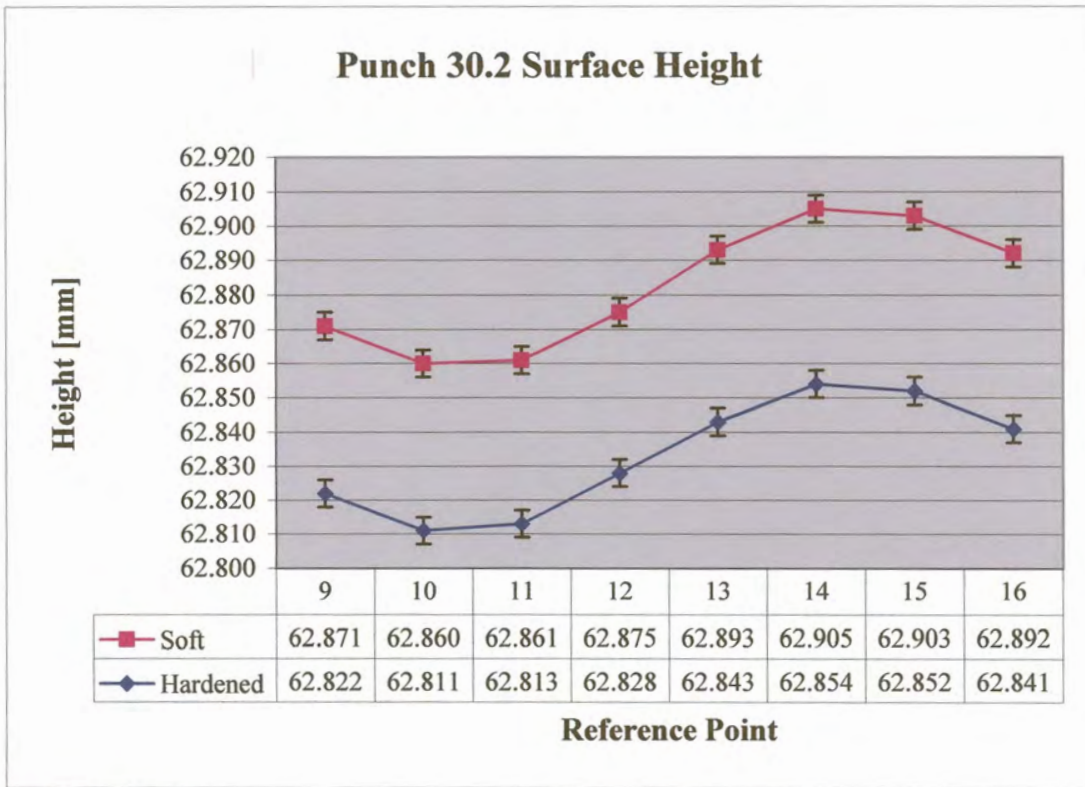


FIGURE F 37

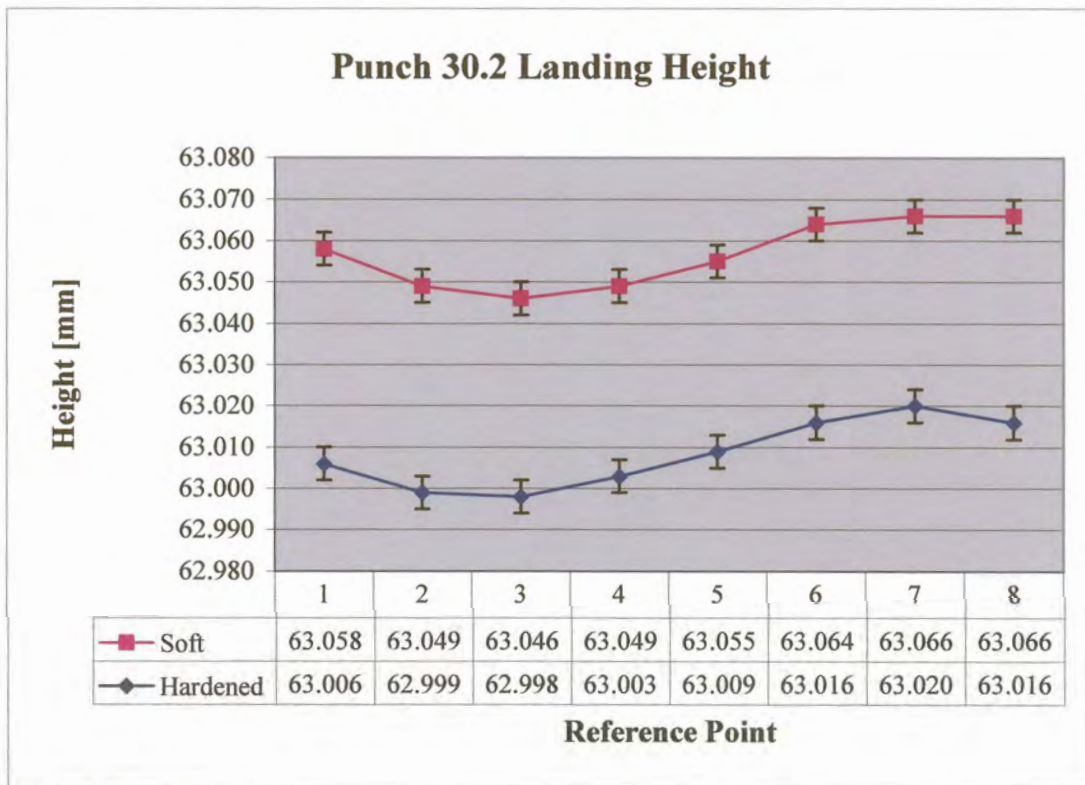


FIGURE F 38

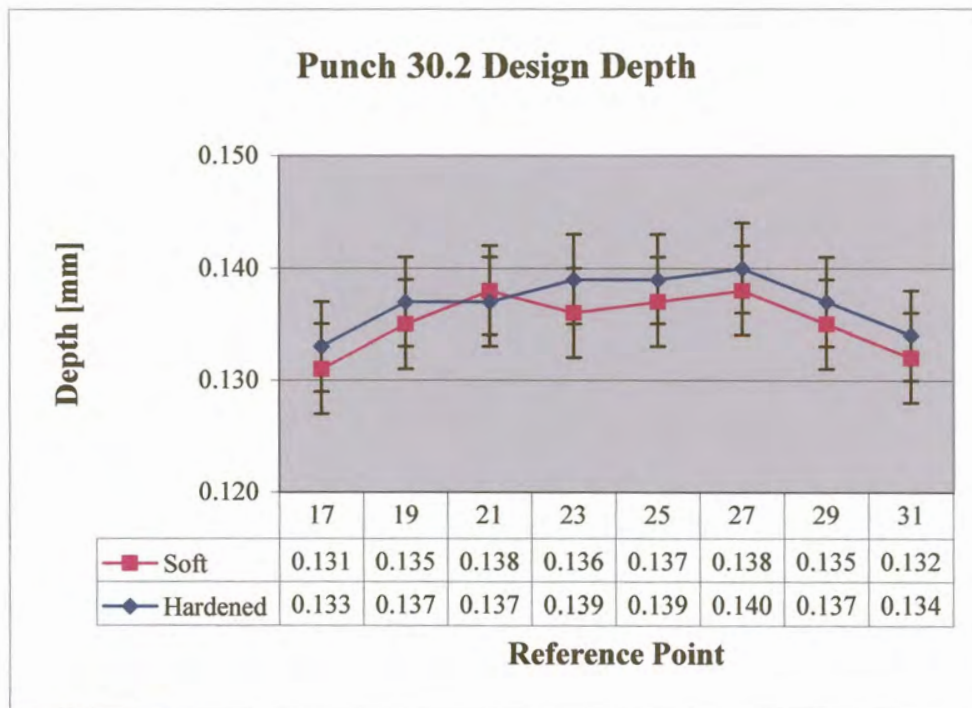


FIGURE F 39

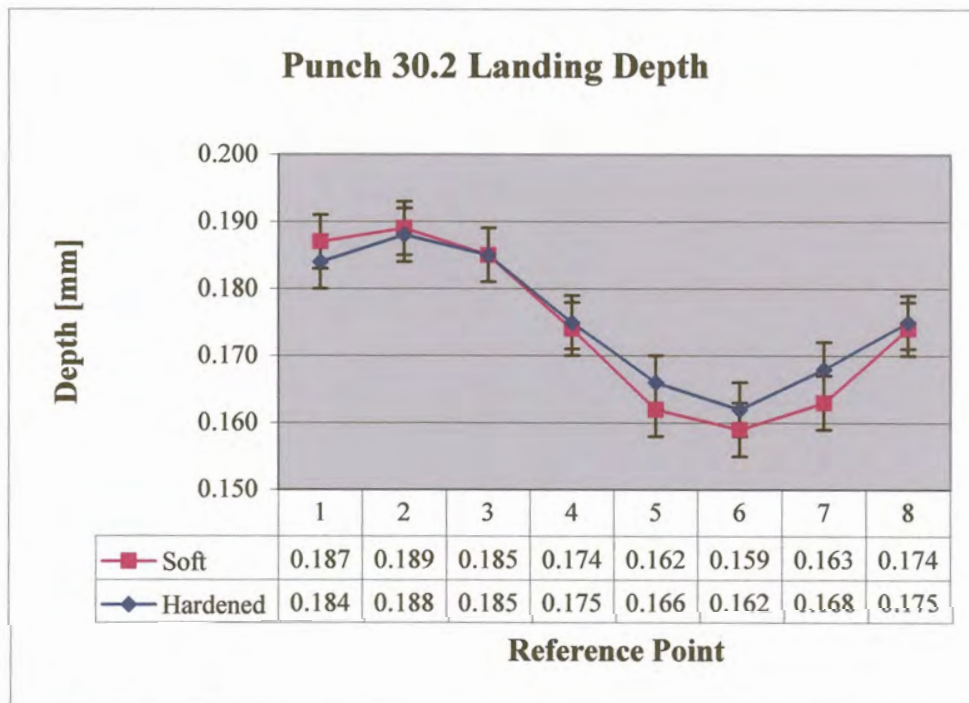


FIGURE F 40

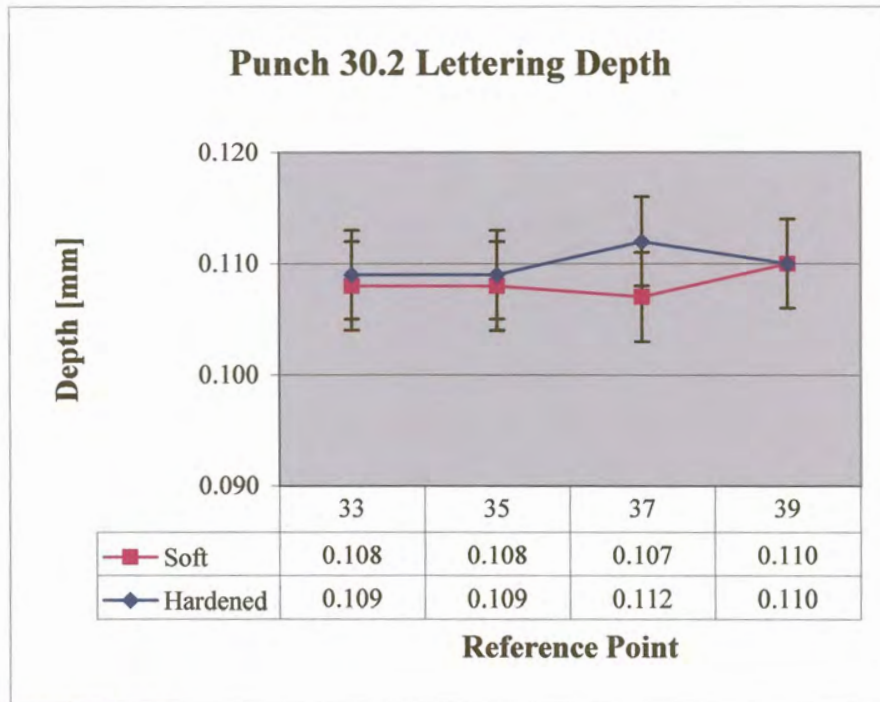


FIGURE F 41

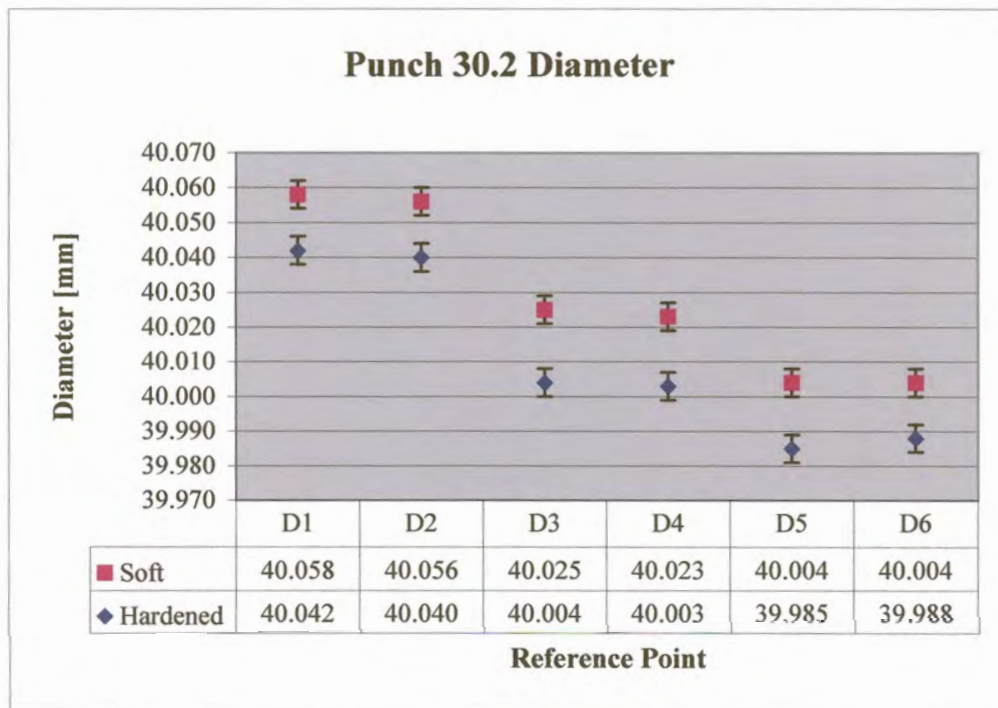


FIGURE F 42



Master Punch 30.3 Soft

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	59.758	26	59.681
2	59.753	27	59.549
3	59.747	28	59.686
4	59.741	29	59.553
5	59.740	30	59.691
6	59.744	31	59.555
7	59.753	32	59.690
8	59.757	33	59.560
9	59.565	34	59.666
10	59.555	35	59.547
11	59.553	36	59.653
12	59.558	37	59.556
13	59.567	38	59.665
14	59.574	39	59.568
15	59.578	40	59.677
16	59.577	41	20.447
17	59.552	42	20.445
18	59.684	43	13.101
19	59.542	44	13.103
20	59.680	45	59.661
21	59.537	46	59.549
22	59.676	47	59.549
23	59.540	48	59.562
24	59.675	49	59.568
25	59.543		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.193
2	0.198
3	0.194
4	0.183
5	0.173
6	0.170
7	0.175
8	0.180
Average	0.183

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.132
19	0.138
21	0.139
23	0.135
25	0.138
27	0.137
29	0.138
31	0.135
Average	0.137

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.106
35	0.106
37	0.109
39	0.109
Average	0.108

Dome

-0.041

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.020
D2	40.021
D3	39.997
D4	39.998
D5	39.987
D6	39.986





Master Punch 30.3 Hardened

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	59.738	26	59.650
2	59.730	27	59.519
3	59.724	28	59.658
4	59.715	29	59.524
5	59.716	30	59.663
6	59.722	31	59.528
7	59.732	32	59.663
8	59.738	33	59.538
9	59.544	34	59.645
10	59.531	35	59.521
11	59.528	36	59.629
12	59.531	37	59.531
13	59.541	38	59.639
14	59.549	39	59.548
15	59.556	40	59.654
16	59.554	41	20.440
17	59.522	42	20.444
18	59.658	43	13.084
19	59.515	44	13.088
20	59.652	45	59.623
21	59.509	46	59.526
22	59.647	47	59.523
23	59.509	48	59.540
24	59.645	49	59.549
25	59.513		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.194
2	0.199
3	0.196
4	0.184
5	0.175
6	0.173
7	0.176
8	0.184
Average	0.185

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.136
19	0.137
21	0.138
23	0.136
25	0.137
27	0.139
29	0.139
31	0.135
Average	0.137

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.107
35	0.108
37	0.108
39	0.106
Average	0.107

Dome

-0.056

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.004
D2	40.006
D3	39.984
D4	39.987
D5	39.978
D6	39.979



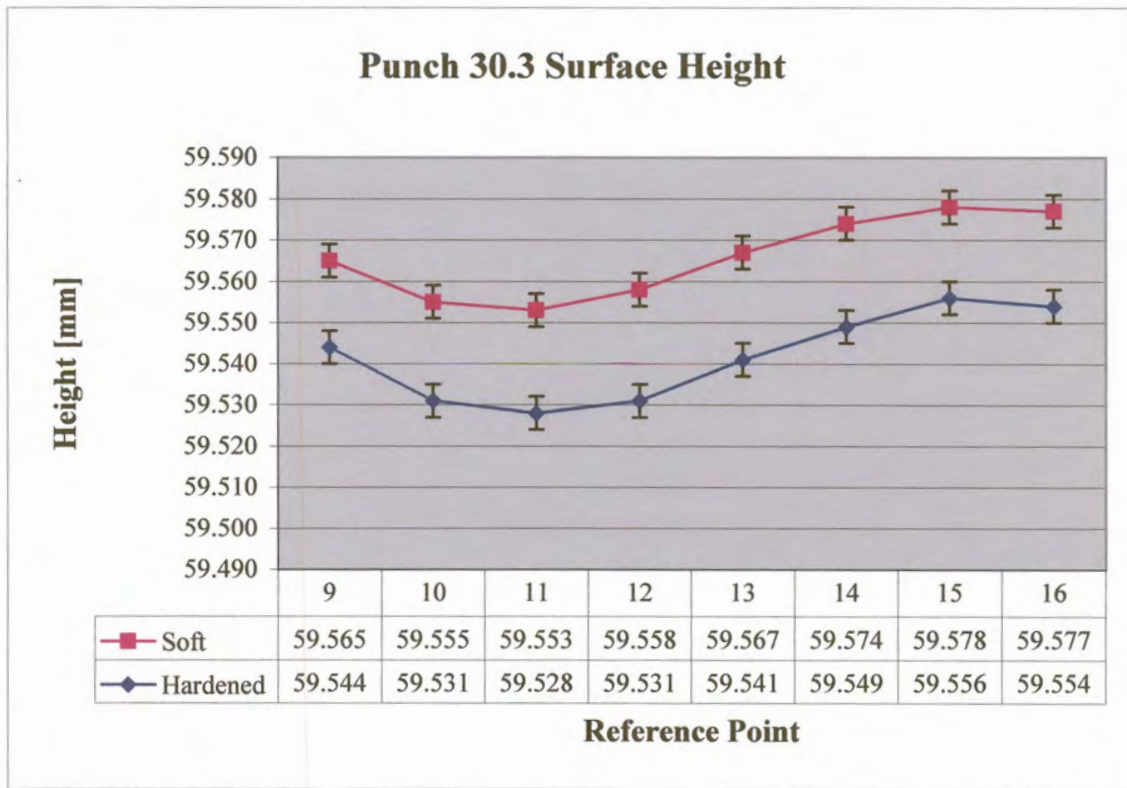


FIGURE F 43

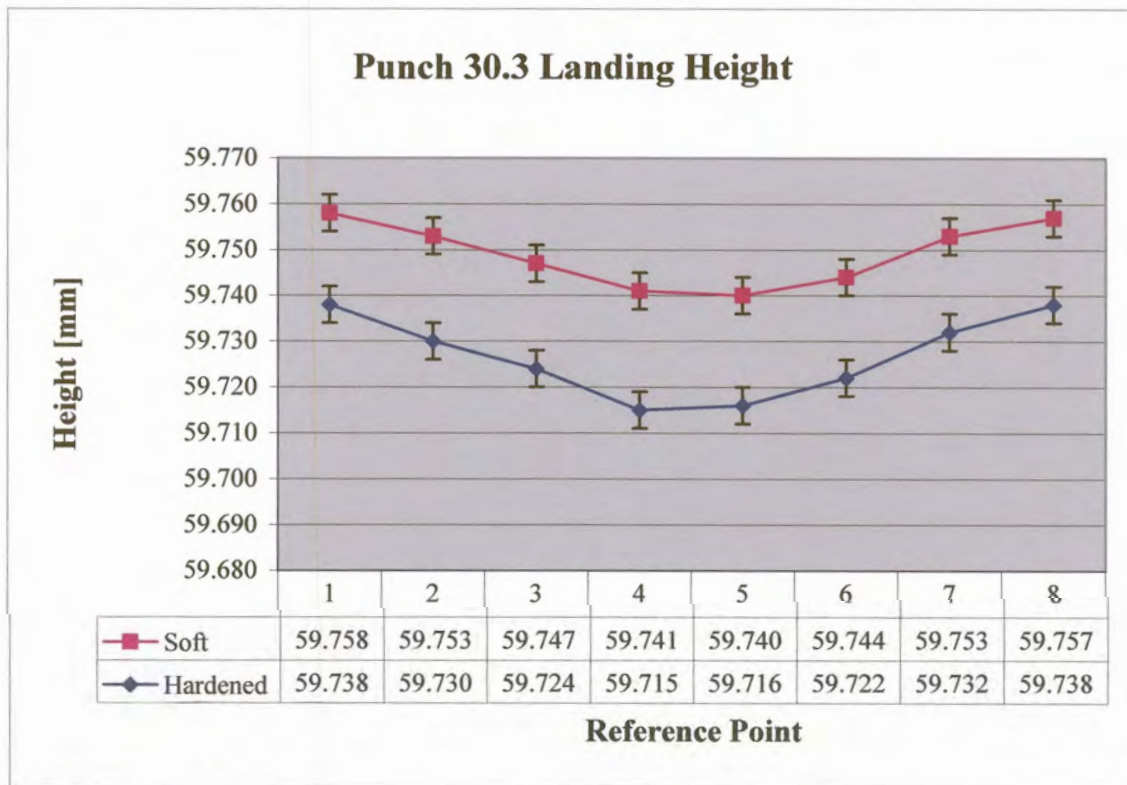


FIGURE F 44

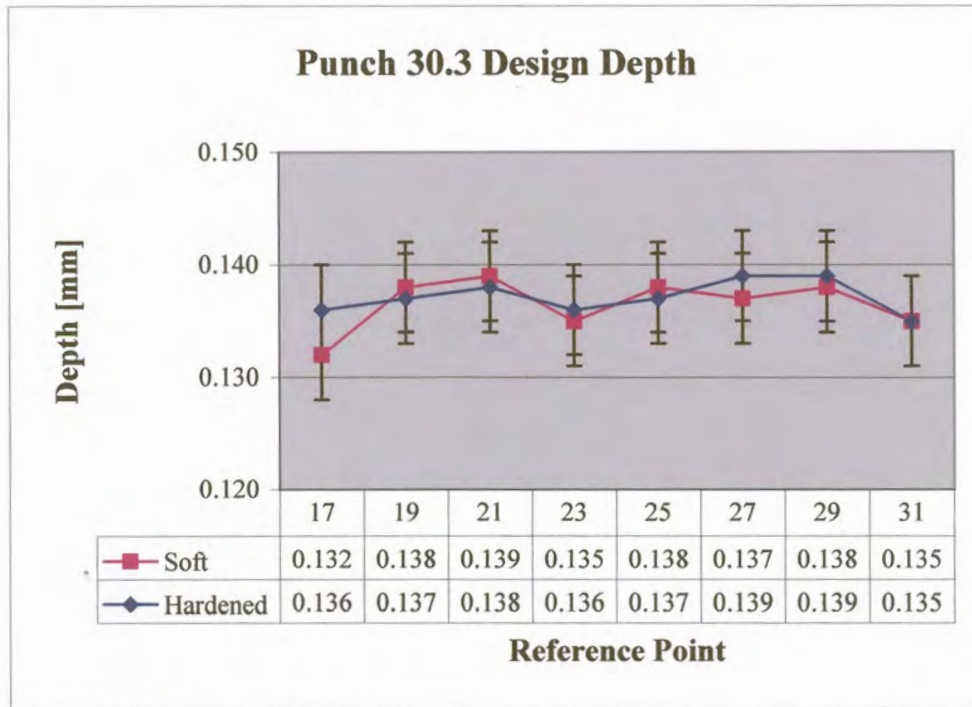


FIGURE F 45

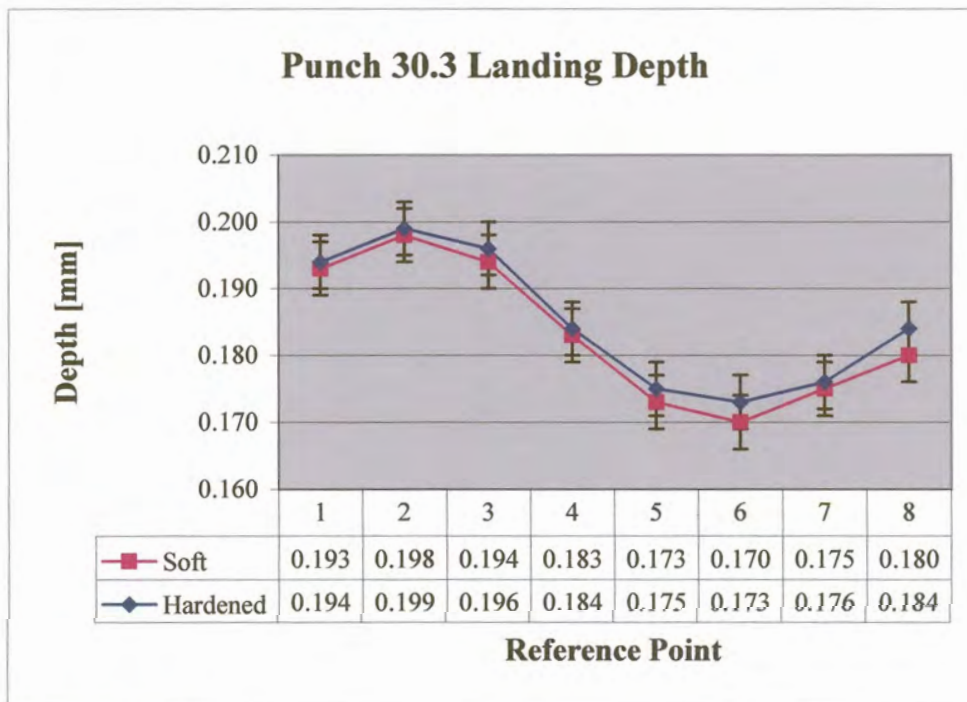


FIGURE F 46

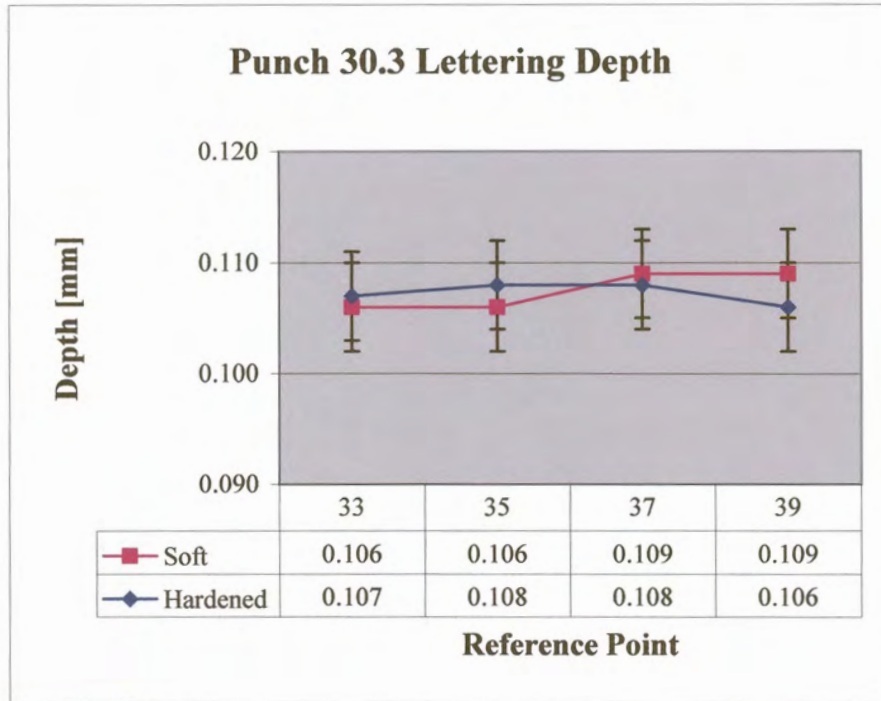


FIGURE F 47

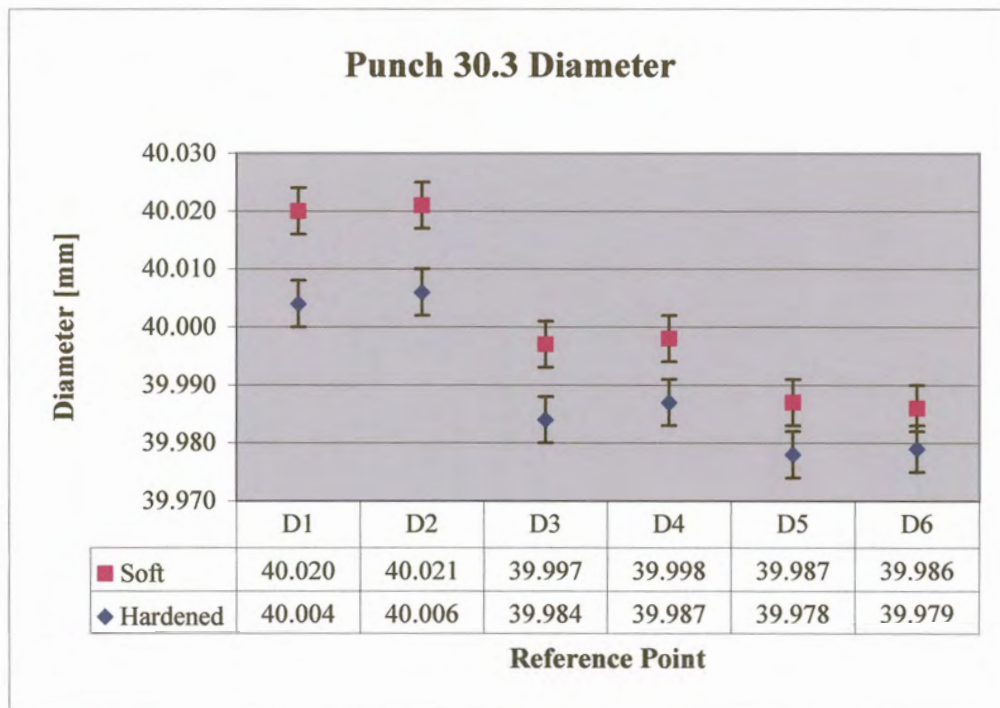


FIGURE F 48



Master Punch 30.4 Soft

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	61.841	26	61.831
2	61.841	27	61.698
3	61.840	28	61.835
4	61.838	29	61.699
5	61.838	30	61.834
6	61.837	31	61.697
7	61.838	32	61.830
8	61.839	33	61.664
9	61.655	34	61.771
10	61.650	35	61.660
11	61.654	36	61.770
12	61.663	37	61.675
13	61.671	38	61.784
14	61.674	39	61.676
15	61.671	40	61.786
16	61.666	41	20.533
17	61.695	42	20.530
18	61.826	43	13.160
19	61.689	44	13.157
20	61.826	45	61.840
21	61.689	46	61.656
22	61.824	47	61.668
23	61.693	48	61.676
24	61.828	49	61.671
25	61.697		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.186
2	0.191
3	0.186
4	0.175
5	0.167
6	0.163
7	0.167
8	0.173
Average	0.176

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.131
19	0.137
21	0.135
23	0.135
25	0.134
27	0.137
29	0.135
31	0.133
Average	0.135

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.107
35	0.110
37	0.109
39	0.110
Average	0.109

Dome

0.042

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.046
D2	40.045
D3	40.017
D4	40.019
D5	40.001
D6	40.001



Master Punch 30.4 Hardened

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	61.812	26	61.808
2	61.810	27	61.675
3	61.811	28	61.812
4	61.810	29	61.676
5	61.810	30	61.811
6	61.809	31	61.673
7	61.810	32	61.806
8	61.813	33	61.636
9	61.626	34	61.746
10	61.621	35	61.635
11	61.625	36	61.746
12	61.634	37	61.649
13	61.643	38	61.760
14	61.645	39	61.650
15	61.643	40	61.761
16	61.637	41	20.526
17	61.670	42	20.527
18	61.802	43	13.145
19	61.664	44	13.143
20	61.801	45	61.812
21	61.665	46	61.632
22	61.802	47	61.643
23	61.667	48	61.650
24	61.804	49	61.646
25	61.672		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.186
2	0.189
3	0.186
4	0.176
5	0.167
6	0.164
7	0.167
8	0.176
Average	0.176

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.132
19	0.137
21	0.137
23	0.137
25	0.136
27	0.137
29	0.135
31	0.133
Average	0.136

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.110
35	0.111
37	0.111
39	0.111
Average	0.111



Dome

0.042

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.043
D2	40.042
D3	40.017
D4	40.015
D5	40.000
D6	39.995

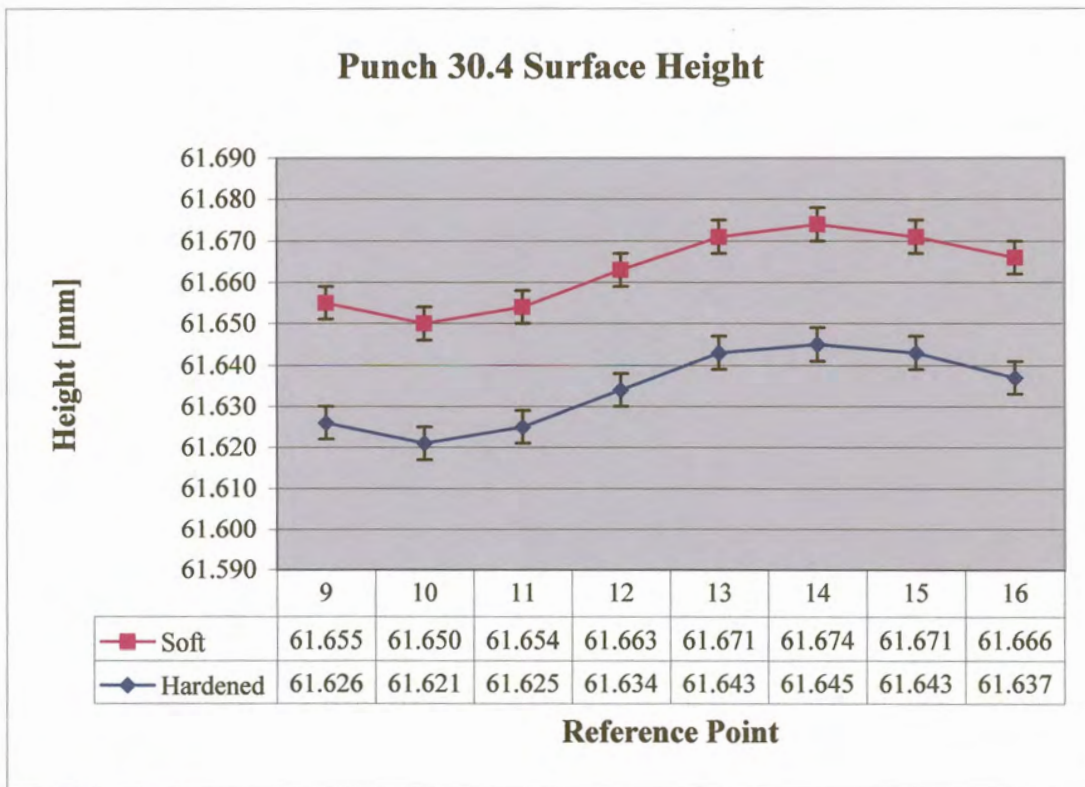


FIGURE F 49

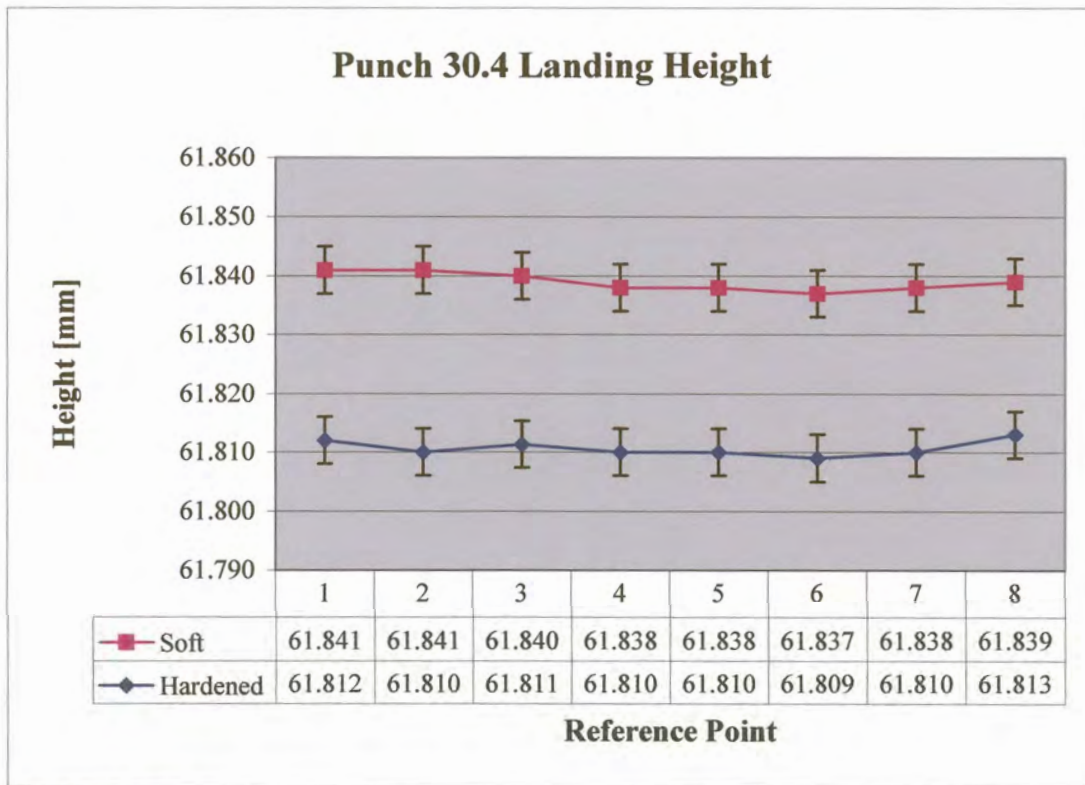


FIGURE F 50

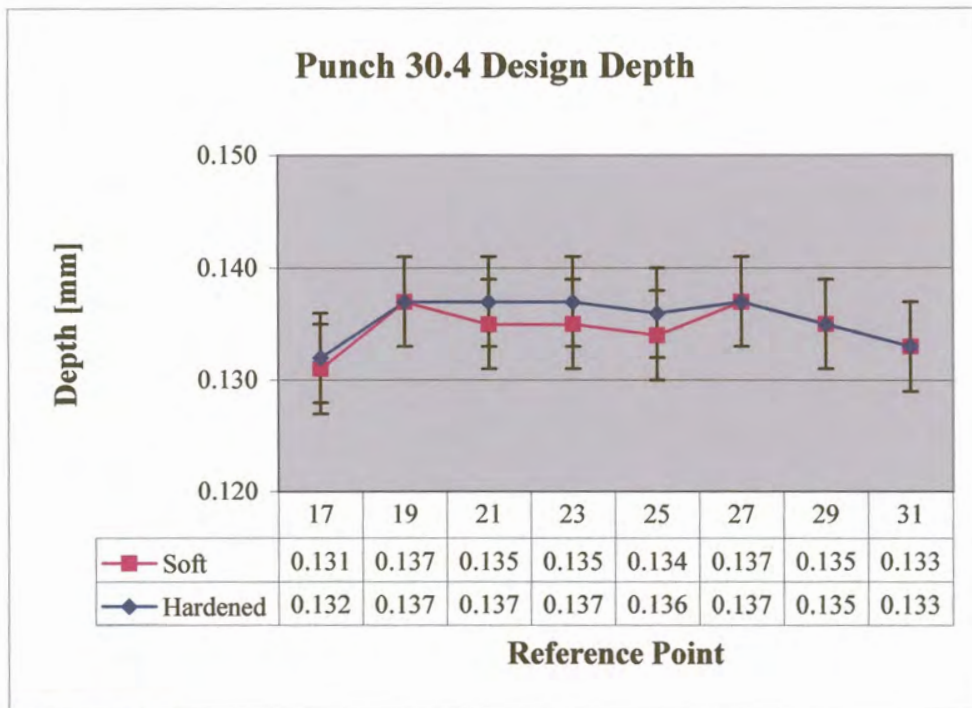


FIGURE F 51

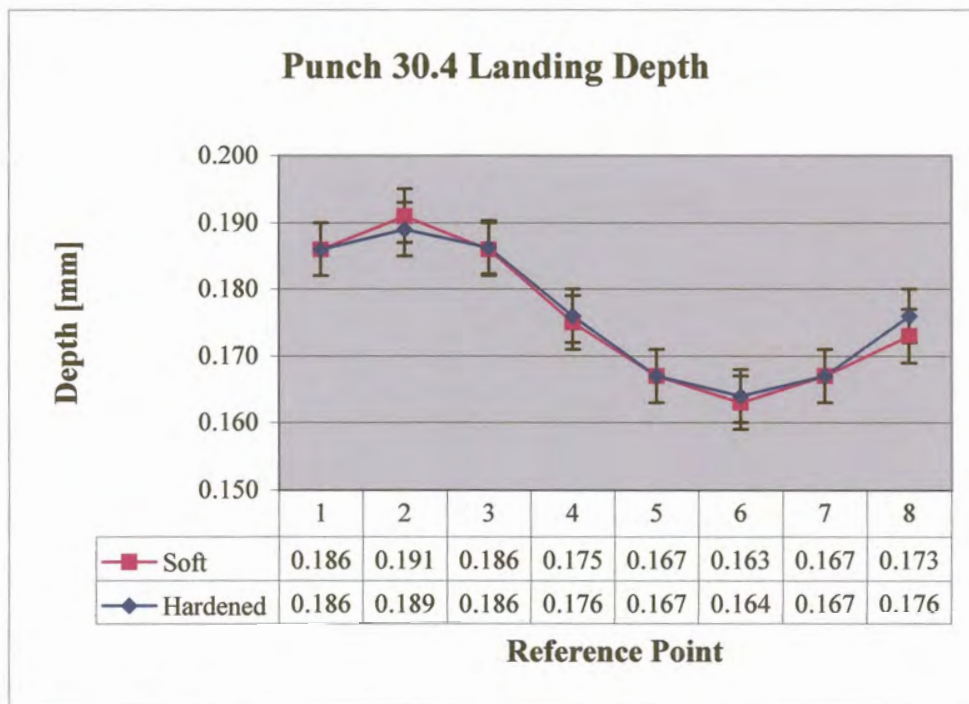


FIGURE F 52

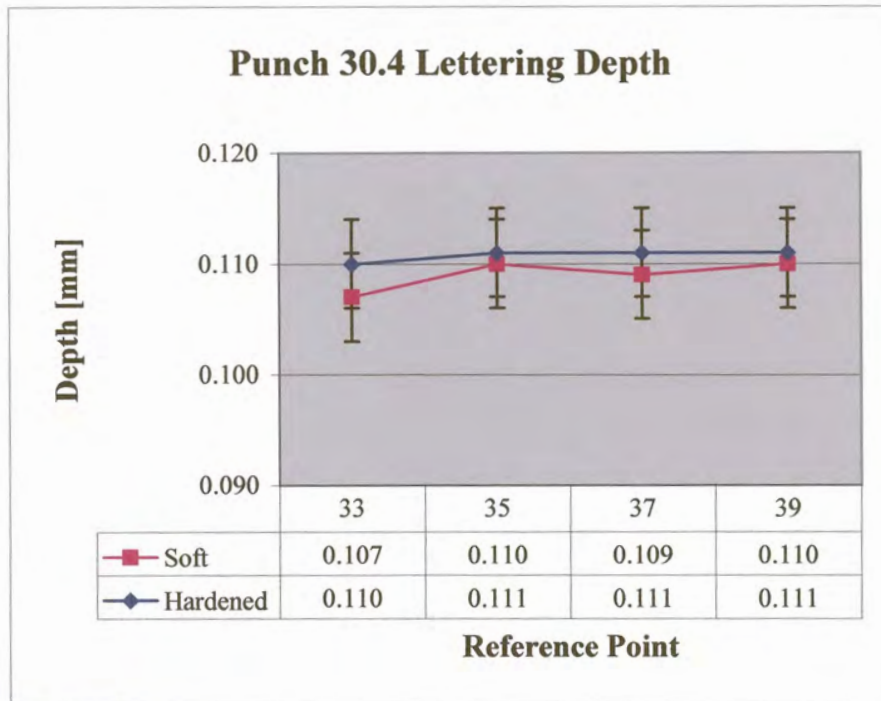


FIGURE F 53

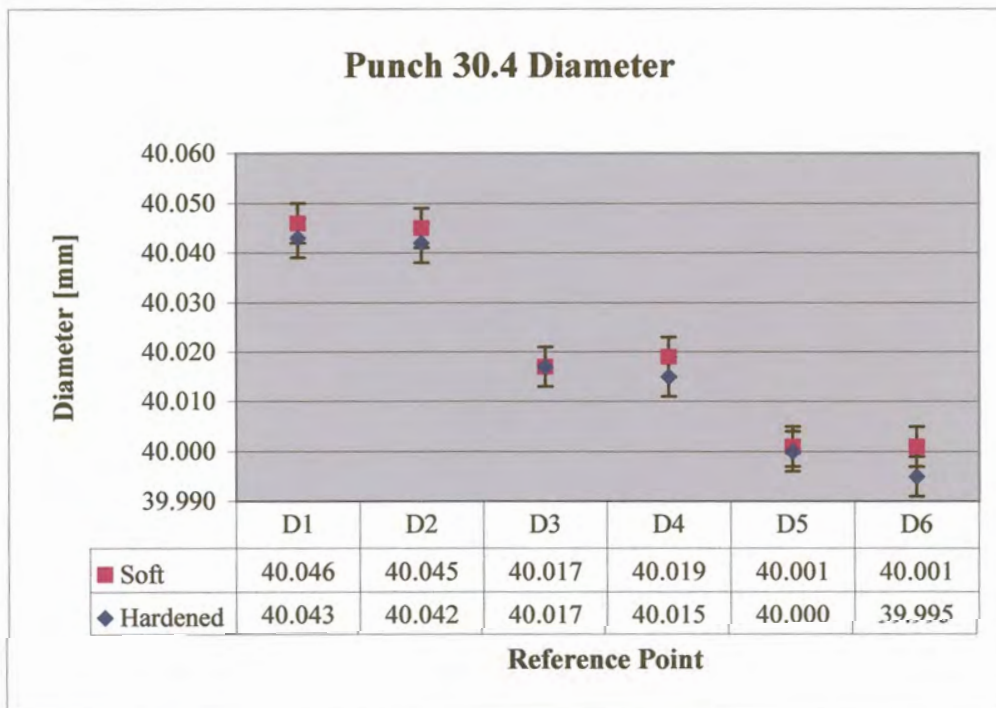


FIGURE F 54



Master Punch 30.5 Soft

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	60.410	26	60.381
2	60.415	27	60.245
3	60.420	28	60.382
4	60.420	29	60.242
5	60.419	30	60.378
6	60.415	31	60.238
7	60.409	32	60.372
8	60.408	33	60.224
9	60.223	34	60.332
10	60.223	35	60.228
11	60.230	36	60.337
12	60.240	37	60.243
13	60.246	38	60.352
14	60.246	39	60.238
15	60.238	40	60.346
16	60.231	41	20.481
17	60.233	42	20.486
18	60.369	43	13.124
19	60.231	44	13.127
20	60.370	45	60.369
21	60.236	46	60.223
22	60.374	47	60.238
23	60.240	48	60.242
24	60.377	49	60.231
25	60.245		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.187
2	0.192
3	0.190
4	0.180
5	0.173
6	0.169
7	0.171
8	0.177
Average	0.180

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.136
19	0.139
21	0.138
23	0.137
25	0.136
27	0.137
29	0.136
31	0.134
Average	0.137

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.108
35	0.109
37	0.109
39	0.108
Average	0.108

<u>Dome</u>
-0.002

<u>Diameter</u>	
<i>Ref. Point</i>	<i>Diameter</i>
D1	39.943
D2	39.945
D3	39.913
D4	39.914
D5	39.892
D6	39.893





Master Punch 30.5 Hardened

* All measurements are in millimeters

Measurements

<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	60.406	26	60.374
2	60.414	27	60.237
3	60.419	28	60.373
4	60.415	29	60.235
5	60.410	30	60.372
6	60.404	31	60.232
7	60.401	32	60.365
8	60.403	33	60.221
9	60.216	34	60.328
10	60.218	35	60.227
11	60.229	36	60.335
12	60.233	37	60.235
13	60.238	38	60.344
14	60.236	39	60.231
15	60.230	40	60.339
16	60.223	41	20.477
17	60.229	42	20.480
18	60.363	43	13.115
19	60.227	44	13.120
20	60.365	45	60.354
21	60.230	46	60.220
22	60.367	47	60.231
23	60.233	48	60.234
24	60.370	49	60.222
25	60.236		

Landing

<i>Ref. Point</i>	<i>Depth</i>
1	0.190
2	0.196
3	0.190
4	0.182
5	0.172
6	0.168
7	0.171
8	0.180
Average	0.181

Design

<i>Ref. Point</i>	<i>Depth</i>
17	0.134
19	0.138
21	0.137
23	0.137
25	0.138
27	0.136
29	0.137
31	0.133
Average	0.136

Lettering

<i>Ref. Point</i>	<i>Depth</i>
33	0.107
35	0.108
37	0.109
39	0.108
Average	0.108

Dome

-0.010

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	39.935
D2	39.933
D3	39.914
D4	39.913
D5	39.893
D6	39.892



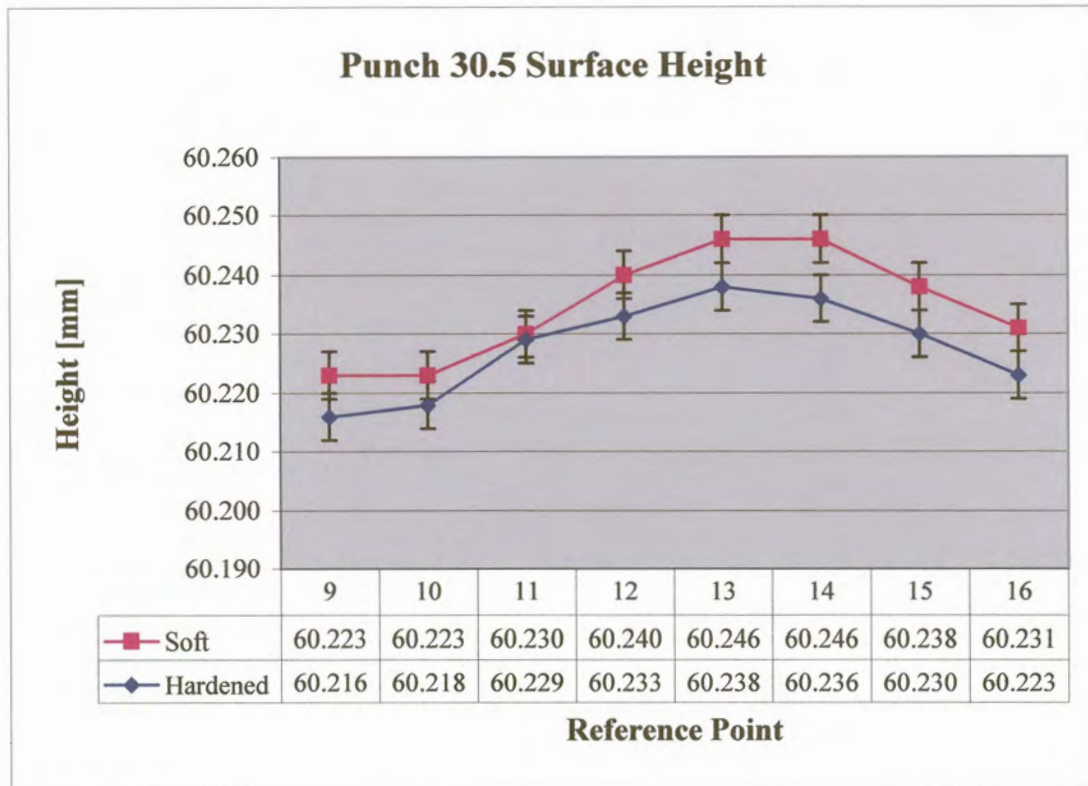


FIGURE F 55

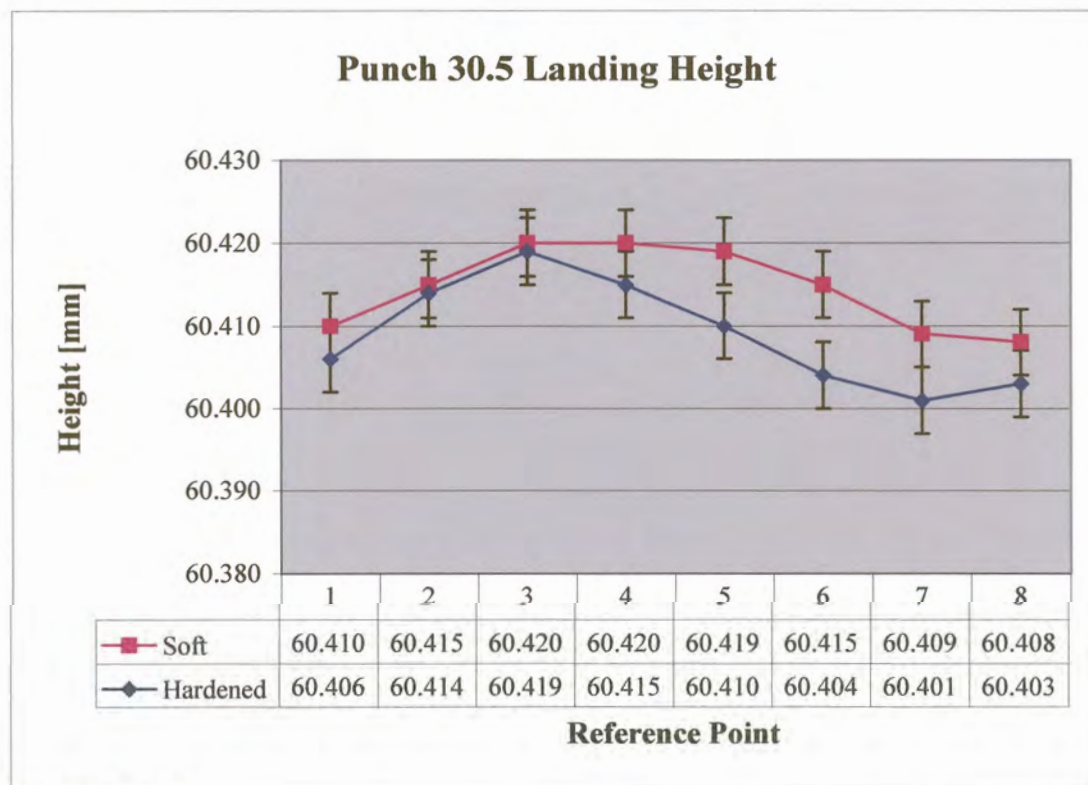


FIGURE F 56

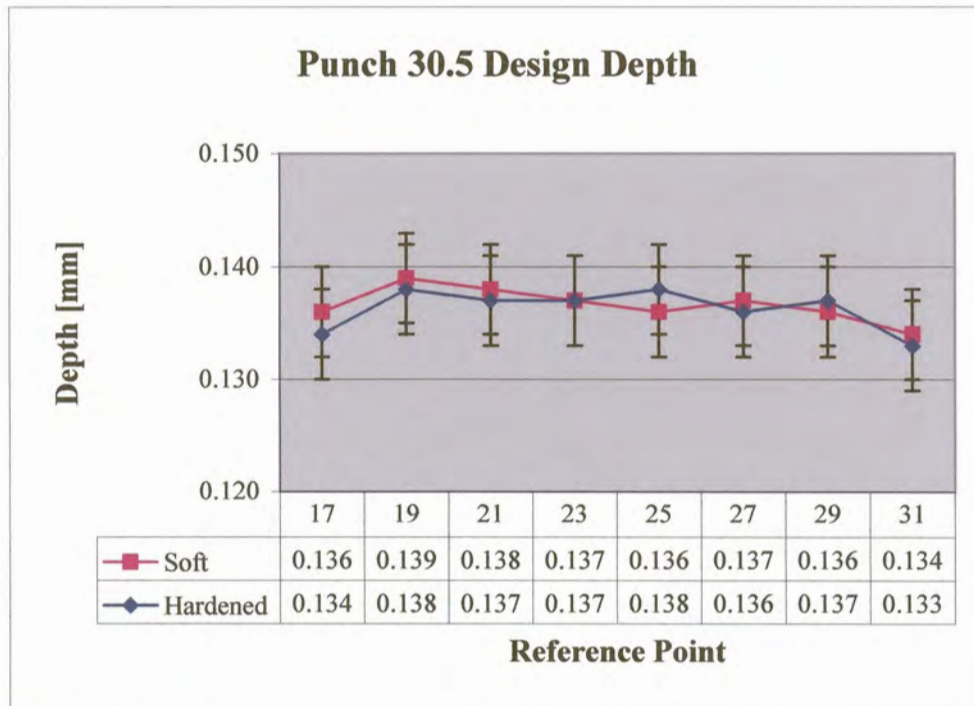


FIGURE F 57

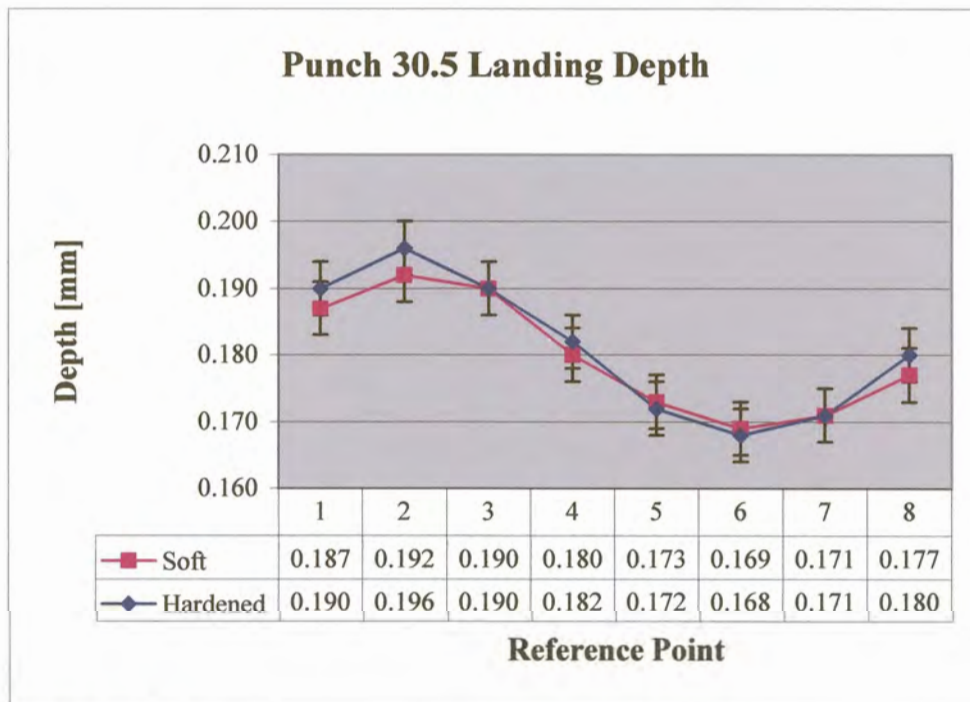


FIGURE F 58

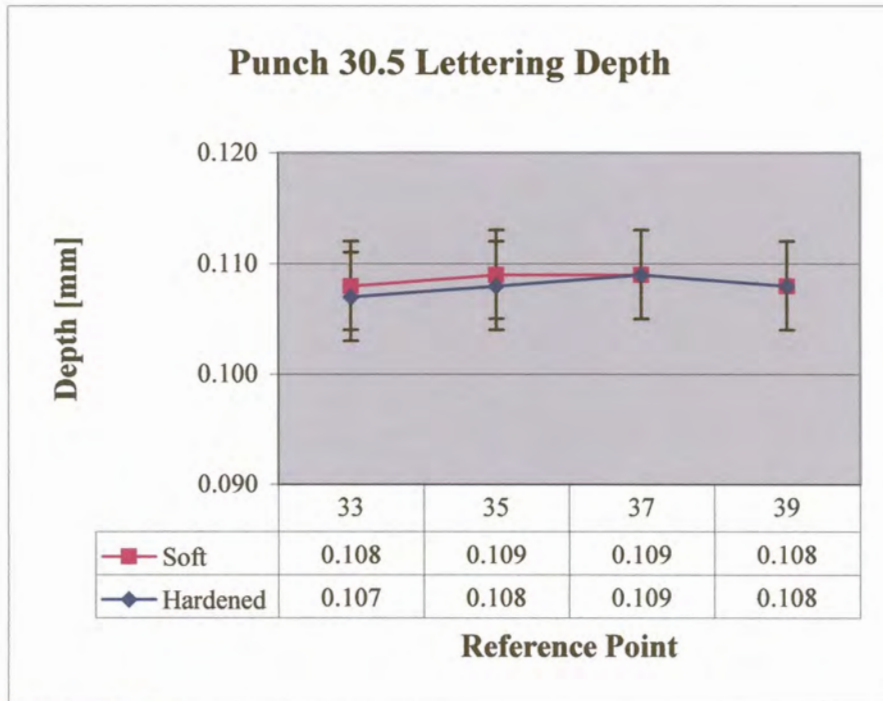


FIGURE F 59

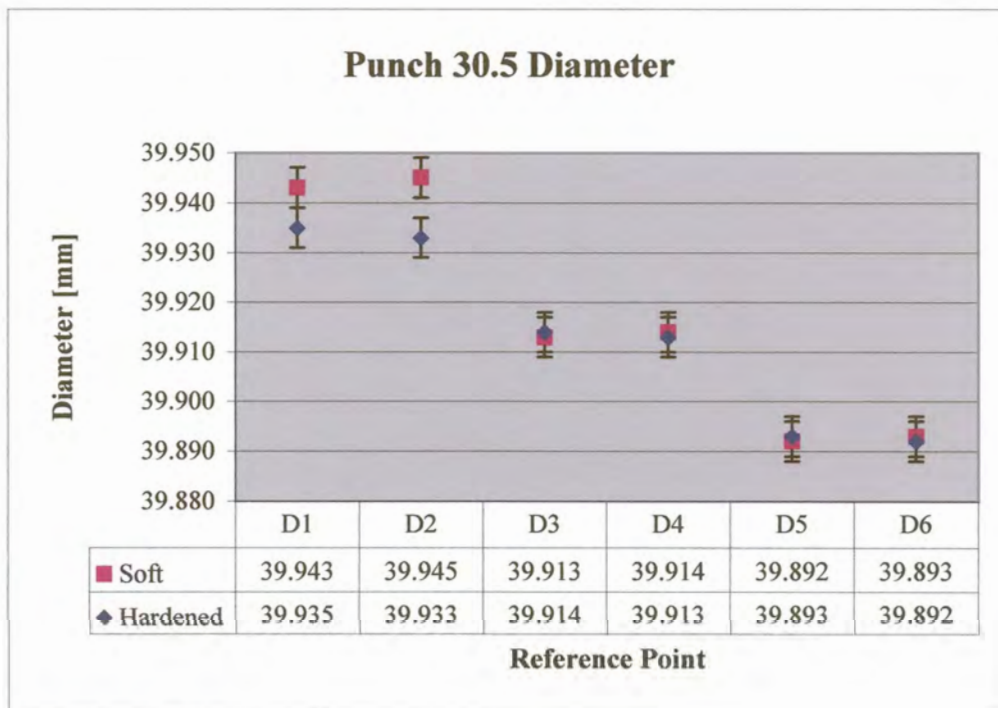


FIGURE F 60



Master Punch 35.1 Soft

* All measurements are in millimeters

Measurements

<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	61.548	26	61.538
2	61.544	27	61.405
3	61.542	28	61.543
4	61.539	29	61.408
5	61.541	30	61.544
6	61.545	31	61.407
7	61.547	32	61.540
8	61.549	33	61.371
9	61.362	34	61.481
10	61.354	35	61.365
11	61.356	36	61.474
12	61.366	37	61.378
13	61.379	38	61.491
14	61.383	39	61.387
15	61.381	40	61.497
16	61.375	41	20.543
17	61.402	42	20.544
18	61.535	43	13.162
19	61.394	44	13.161
20	61.532	45	61.547
21	61.393	46	61.362
22	61.531	47	61.374
23	61.397	48	61.385
24	61.533	49	61.384
25	61.402		

Landing

<i>Ref. Point</i>	<i>Depth</i>
1	0.186
2	0.190
3	0.186
4	0.173
5	0.162
6	0.162
7	0.166
8	0.174
Average	0.175

Design

<i>Ref. Point</i>	<i>Depth</i>
17	0.133
19	0.138
21	0.138
23	0.136
25	0.136
27	0.138
29	0.136
31	0.133
Average	0.136

Lettering

<i>Ref. Point</i>	<i>Depth</i>
33	0.110
35	0.109
37	0.113
39	0.110
Average	0.110



Dome

0.041

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.053
D2	40.053
D3	40.028
D4	40.027
D5	40.012
D6	40.012



Master Punch 35.1 Hardened

* All measurements are in millimeters

Measurements

<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	61.543	26	61.537
2	61.538	27	61.403
3	61.535	28	61.542
4	61.532	29	61.405
5	61.533	30	61.544
6	61.539	31	61.406
7	61.542	32	61.539
8	61.545	33	61.368
9	61.356	34	61.479
10	61.348	35	61.360
11	61.349	36	61.471
12	61.358	37	61.373
13	61.369	38	61.485
14	61.375	39	61.382
15	61.375	40	61.494
16	61.370	41	20.537
17	61.401	42	20.540
18	61.534	43	13.153
19	61.392	44	13.158
20	61.531	45	61.545
21	61.389	46	61.359
22	61.528	47	61.366
23	61.394	48	61.381
24	61.531	49	61.379
25	61.400		

Landing

<i>Ref. Point</i>	<i>Depth</i>
1	0.187
2	0.190
3	0.186
4	0.174
5	0.164
6	0.164
7	0.167
8	0.175
Average	0.176

Design

<i>Ref. Point</i>	<i>Depth</i>
17	0.133
19	0.139
21	0.139
23	0.137
25	0.137
27	0.139
29	0.139
31	0.133
Average	0.137

Lettering

<i>Ref. Point</i>	<i>Depth</i>
33	0.111
35	0.111
37	0.112
39	0.112
Average	0.111

Dome

0.046

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.059
D2	40.058
D3	40.031
D4	40.032
D5	40.011
D6	40.011



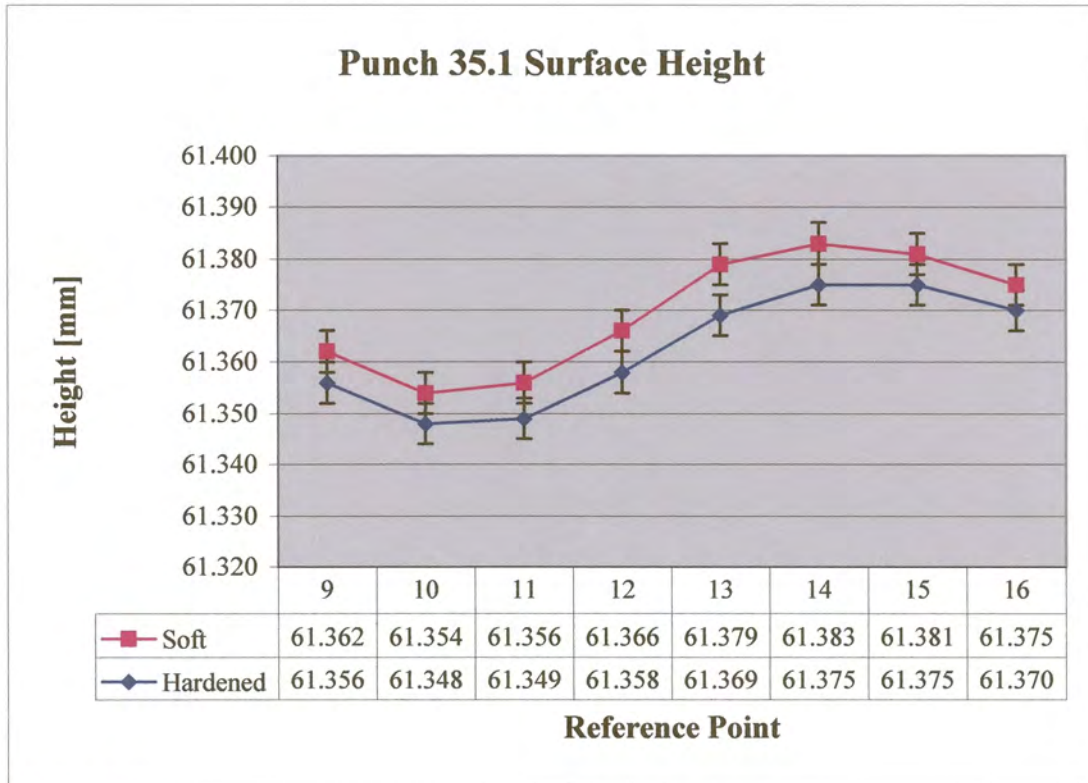


FIGURE F 61

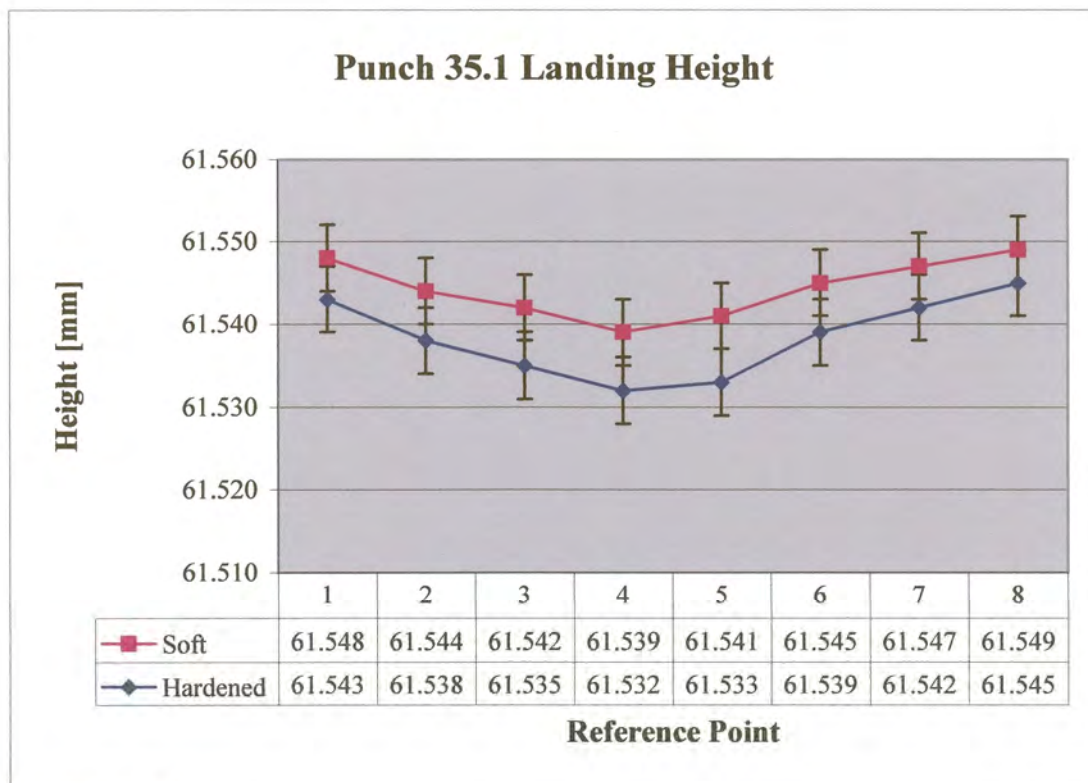


FIGURE F 62

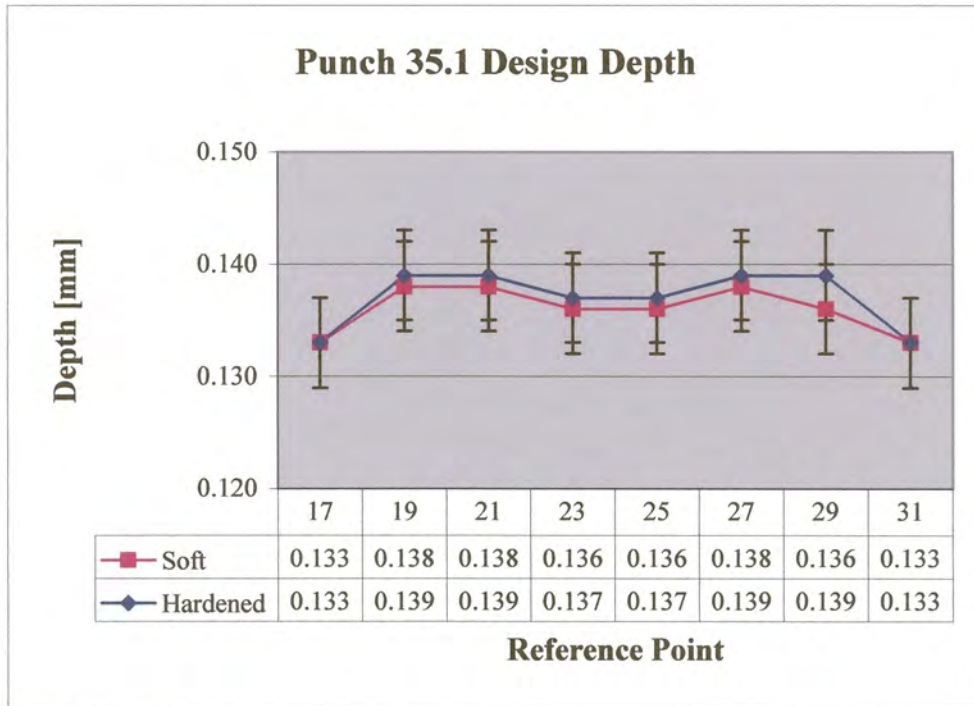


FIGURE F 63

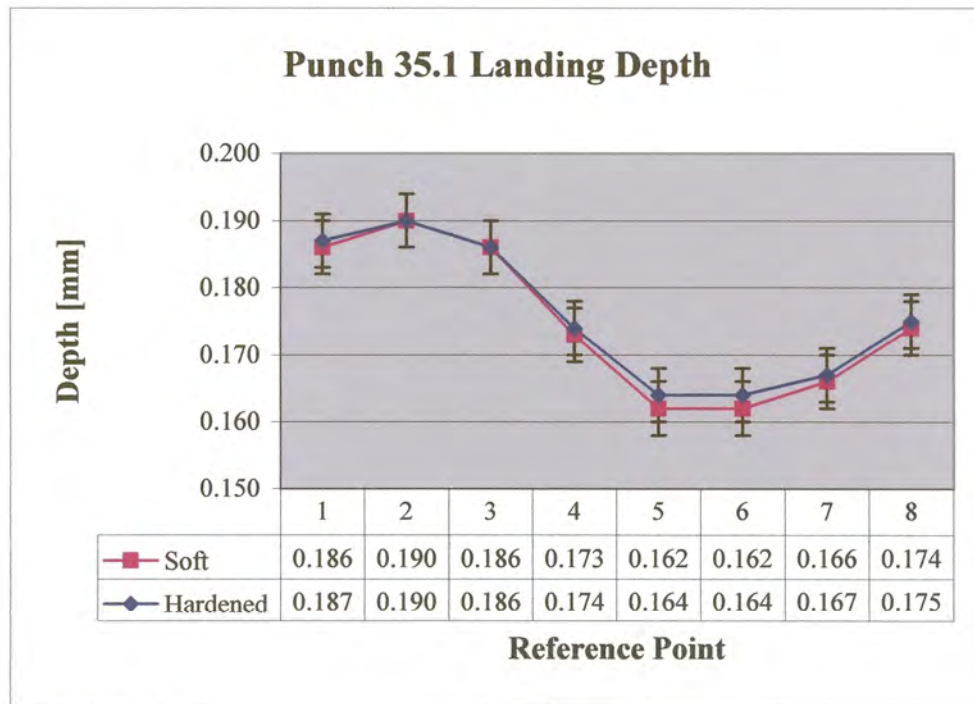


FIGURE F 64

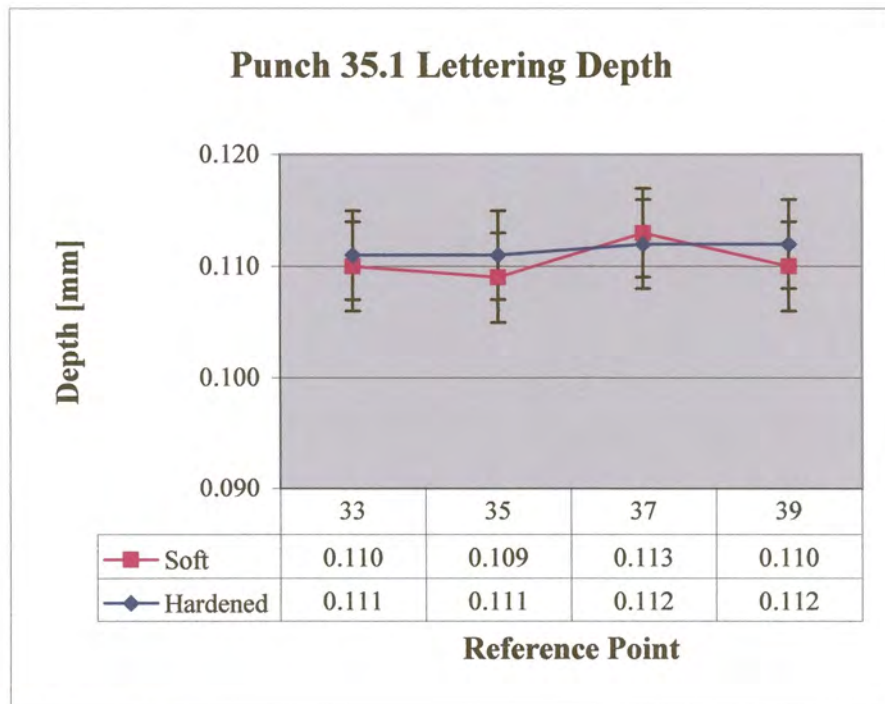


FIGURE F 65

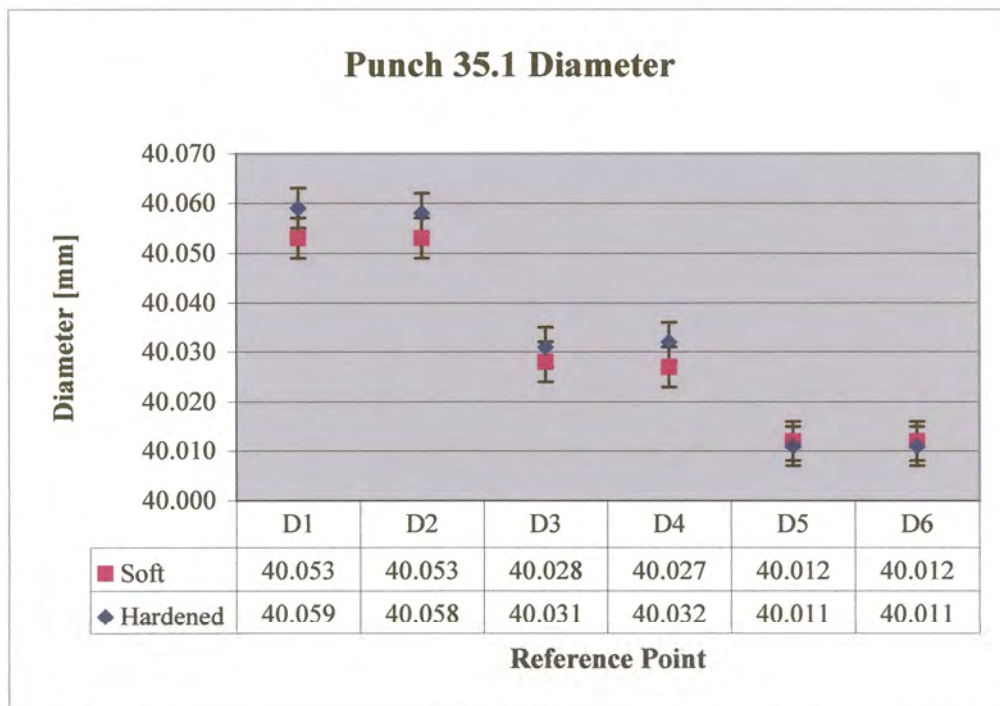


FIGURE F 66



Master Punch 35.2 Soft

* All measurements are in millimeters

Measurements

Ref. Point	Height	Ref. Point	Height
1	61.390	26	61.390
2	61.392	27	61.254
3	61.397	28	61.390
4	61.397	29	61.252
5	61.394	30	61.388
6	61.391	31	61.251
7	61.389	32	61.382
8	61.389	33	61.215
9	61.205	34	61.323
10	61.205	35	61.217
11	61.213	36	61.328
12	61.222	37	61.233
13	61.229	38	61.343
14	61.228	39	61.227
15	61.223	40	61.337
16	61.215	41	20.537
17	61.245	42	20.538
18	61.378	43	13.159
19	61.242	44	13.160
20	61.379	45	61.395
21	61.244	46	61.212
22	61.383	47	61.227
23	61.252	48	61.231
24	61.387	49	61.222
25	61.255		

Landing

Ref. Point	Depth
1	0.185
2	0.187
3	0.184
4	0.175
5	0.165
6	0.163
7	0.166
8	0.174
Average	0.175

Design

Ref. Point	Depth
17	0.133
19	0.137
21	0.139
23	0.135
25	0.135
27	0.136
29	0.136
31	0.131
Average	0.135

Lettering

Ref. Point	Depth
33	0.108
35	0.111
37	0.110
39	0.110
Average	0.110

Dome

0.042

Diameter

Ref. Point	Diameter
D1	40.064
D2	40.066
D3	40.048
D4	40.049
D5	40.039
D6	40.038





Master Punch 35.2 Hardened

* All measurements are in millimeters

Measurements

<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	61.386	26	61.381
2	61.386	27	61.247
3	61.387	28	61.385
4	61.383	29	61.246
5	61.380	30	61.383
6	61.380	31	61.245
7	61.381	32	61.378
8	61.384	33	61.210
9	61.199	34	61.318
10	61.196	35	61.209
11	61.202	36	61.319
12	61.209	37	61.222
13	61.216	38	61.331
14	61.217	39	61.222
15	61.215	40	61.332
16	61.209	41	20.540
17	61.241	42	20.544
18	61.375	43	13.157
19	61.237	44	13.161
20	61.375	45	61.386
21	61.238	46	61.204
22	61.376	47	61.215
23	61.241	48	61.224
24	61.379	49	61.218
25	61.246		

Landing

<i>Ref. Point</i>	<i>Depth</i>
1	0.187
2	0.190
3	0.185
4	0.174
5	0.164
6	0.163
7	0.166
8	0.175
Average	0.176

Design

<i>Ref. Point</i>	<i>Depth</i>
17	0.134
19	0.138
21	0.138
23	0.138
25	0.135
27	0.138
29	0.137
31	0.133
Average	0.136

Lettering

<i>Ref. Point</i>	<i>Depth</i>
33	0.108
35	0.110
37	0.109
39	0.110
Average	0.109

Dome

0.042

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.072
D2	40.073
D3	40.050
D4	40.053
D5	40.041
D6	40.042



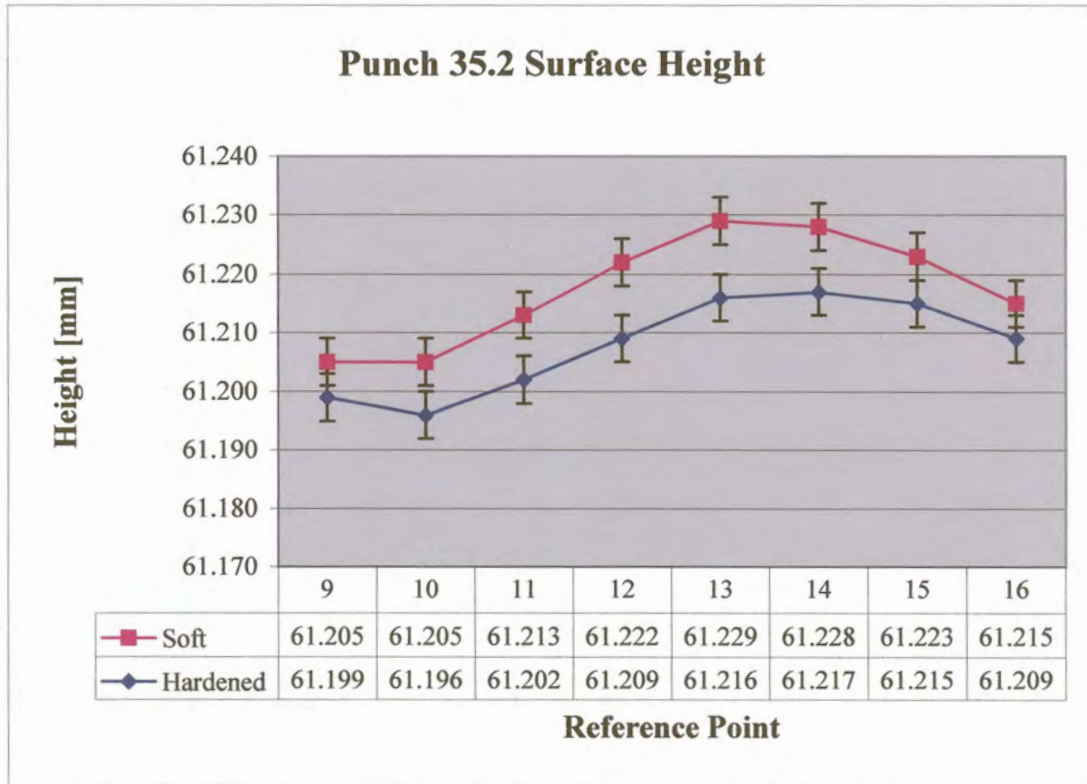


FIGURE F 67

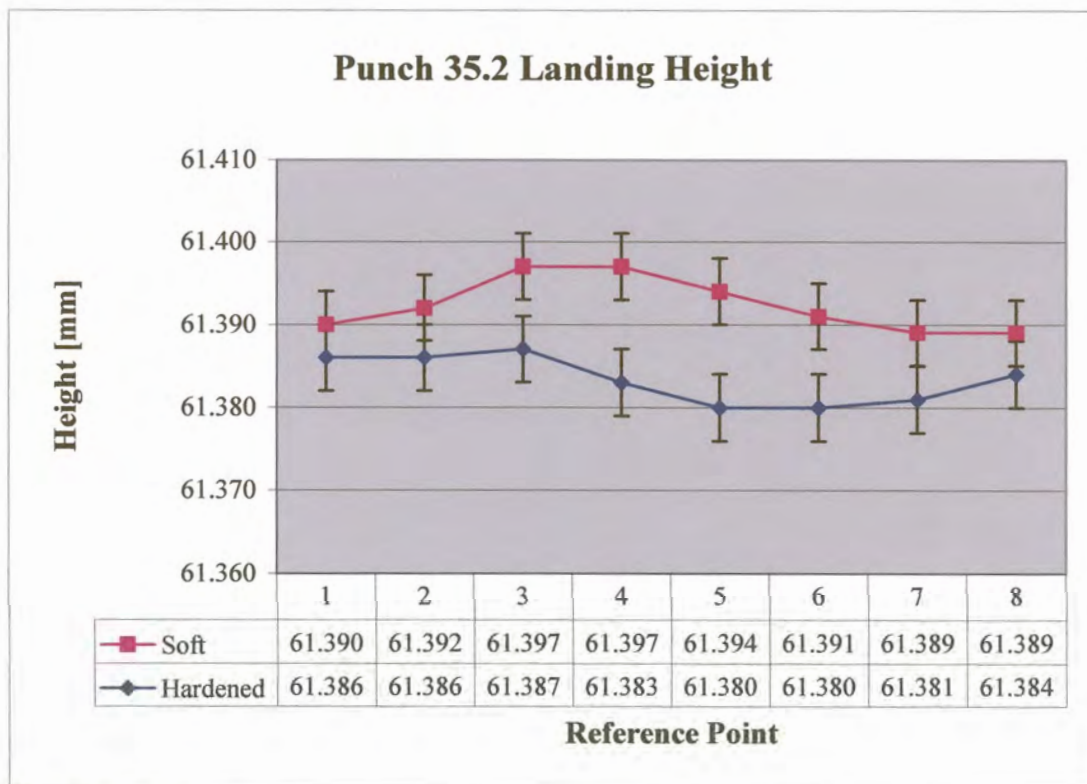


FIGURE F 68

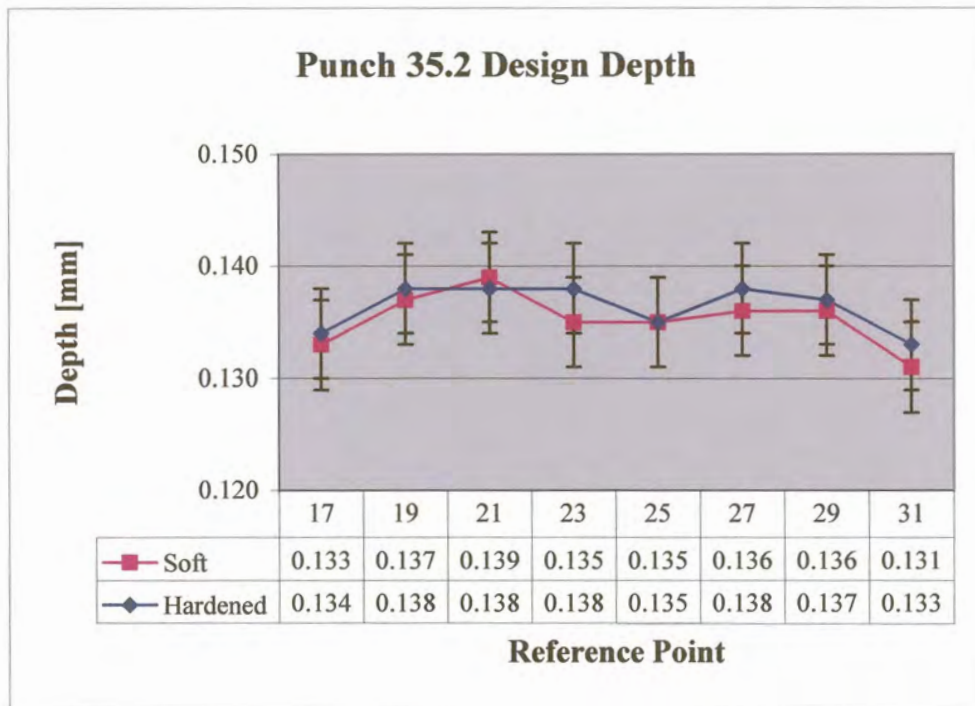


FIGURE F 69

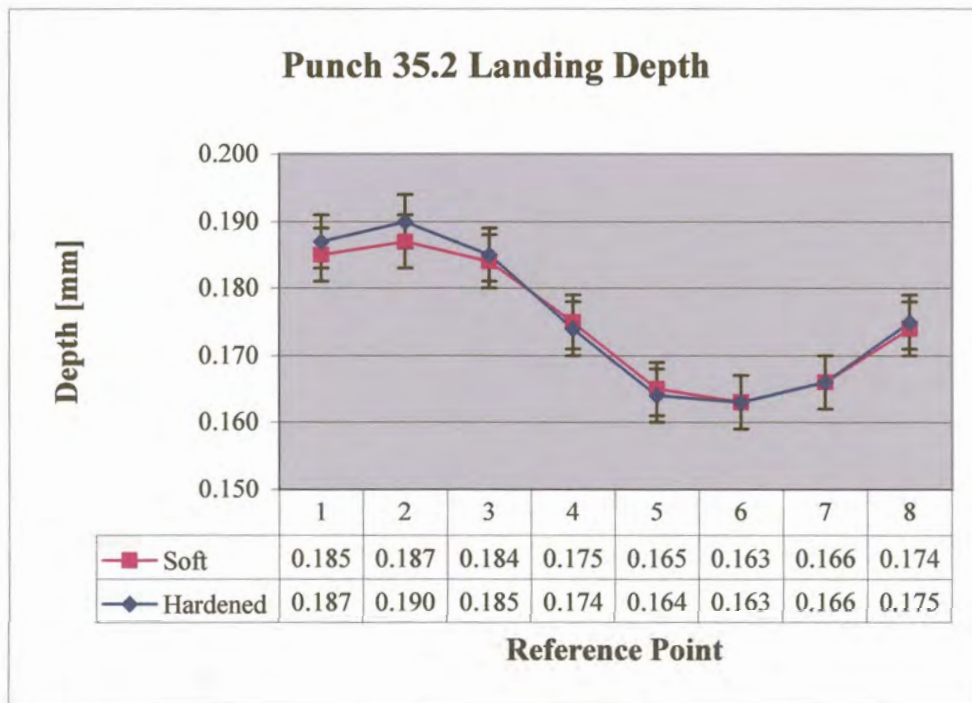


FIGURE F 70

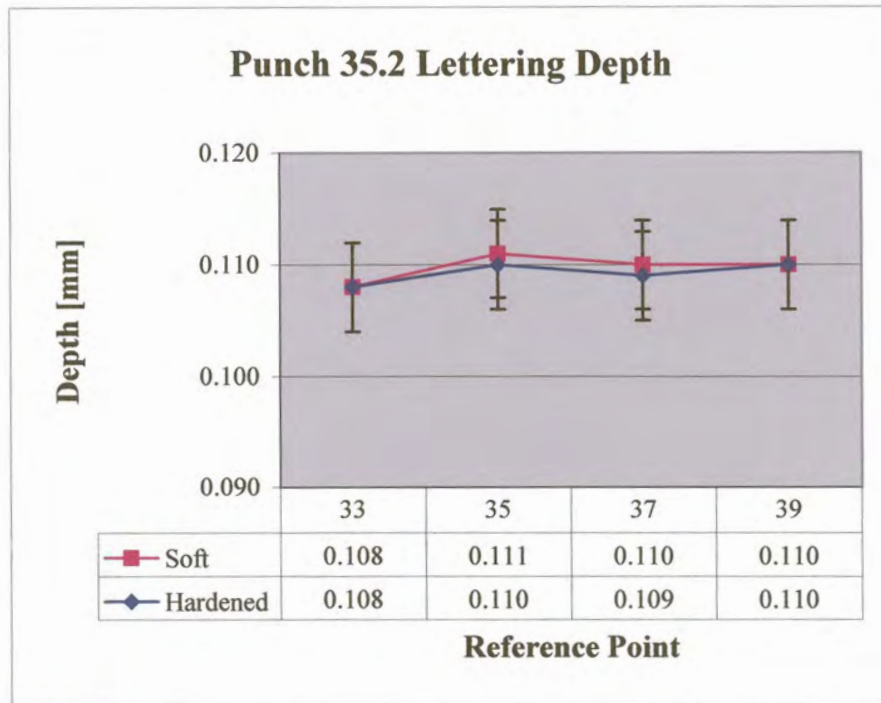


FIGURE F 71

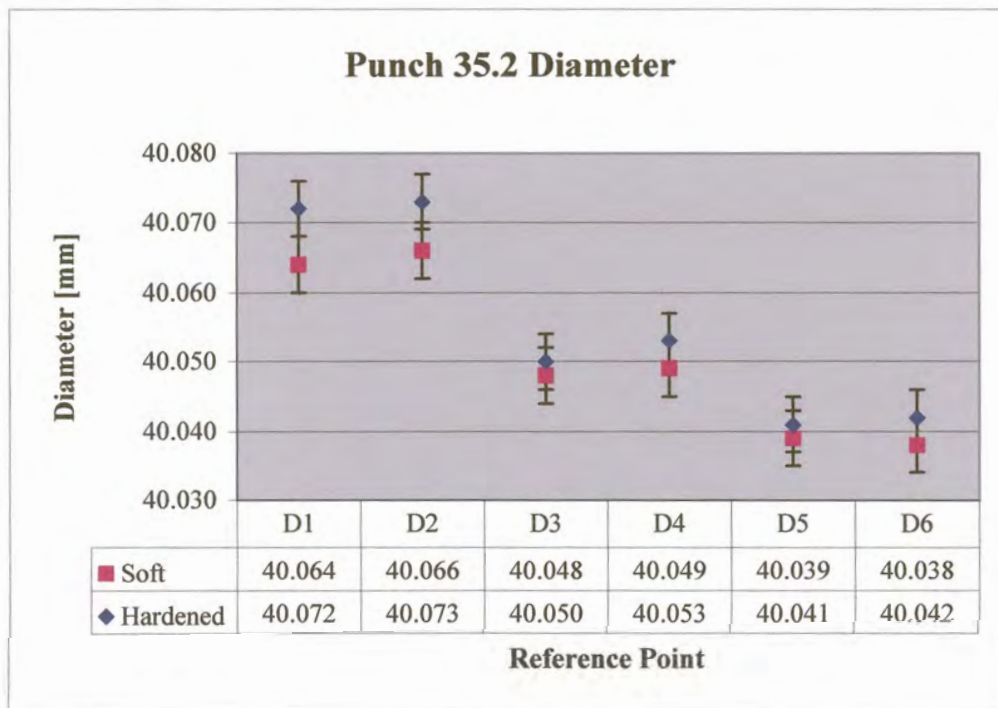


FIGURE F 72



Master Punch 40.1 Hardened

* All measurements are in millimeters

<u>Measurements</u>			
<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	59.509	26	59.496
2	59.509	27	59.359
3	59.507	28	59.499
4	59.500	29	59.361
5	59.495	30	59.499
6	59.495	31	59.362
7	59.499	32	59.497
8	59.505	33	59.333
9	59.322	34	59.443
10	59.320	35	59.328
11	59.320	36	59.439
12	59.324	37	59.334
13	59.329	38	59.445
14	59.331	39	59.337
15	59.330	40	59.448
16	59.330	41	20.539
17	59.361	42	20.540
18	59.495	43	13.152
19	59.356	44	13.154
20	59.496	45	59.504
21	59.354	46	59.328
22	59.492	47	59.331
23	59.357	48	59.336
24	59.494	49	59.337
25	59.359		

<u>Landing</u>	
<i>Ref. Point</i>	<i>Depth</i>
1	0.187
2	0.189
3	0.187
4	0.176
5	0.166
6	0.164
7	0.169
8	0.175
Average	0.177

<u>Design</u>	
<i>Ref. Point</i>	<i>Depth</i>
17	0.134
19	0.140
21	0.138
23	0.137
25	0.137
27	0.140
29	0.138
31	0.135
Average	0.137

<u>Lettering</u>	
<i>Ref. Point</i>	<i>Depth</i>
33	0.110
35	0.111
37	0.111
39	0.111
Average	0.111

Dome

0.041

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.077
D2	40.078
D3	40.057
D4	40.055
D5	40.046
D6	40.044



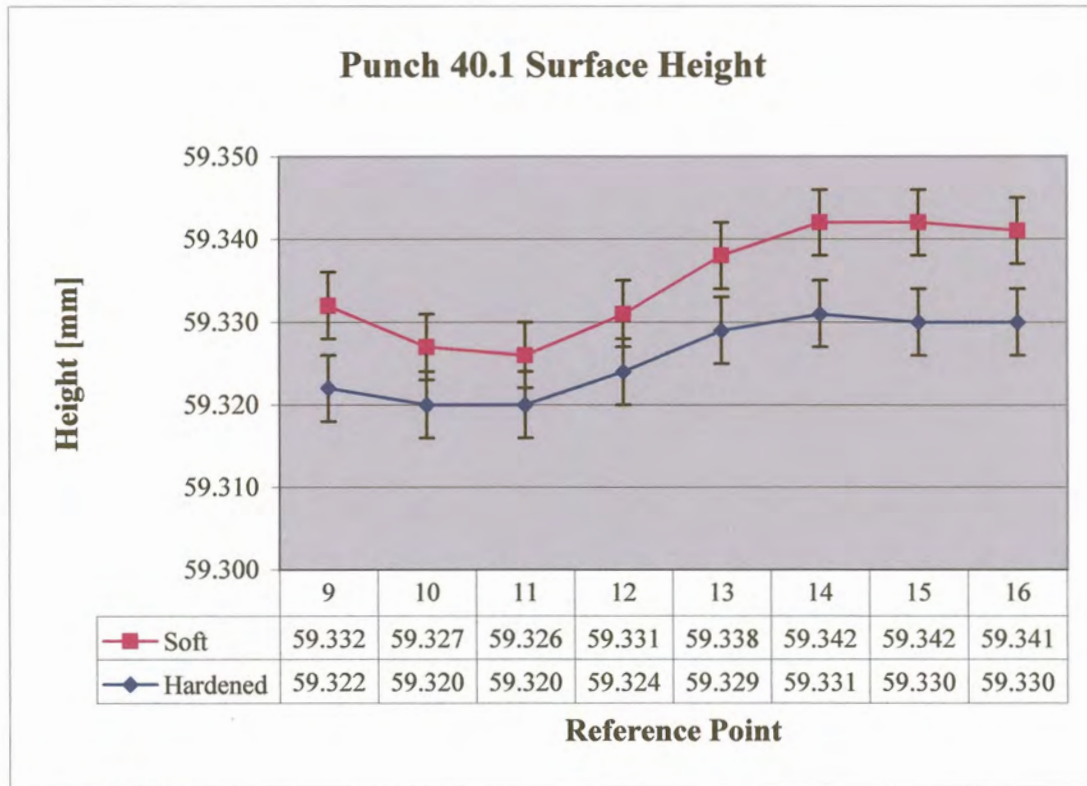


FIGURE F 73

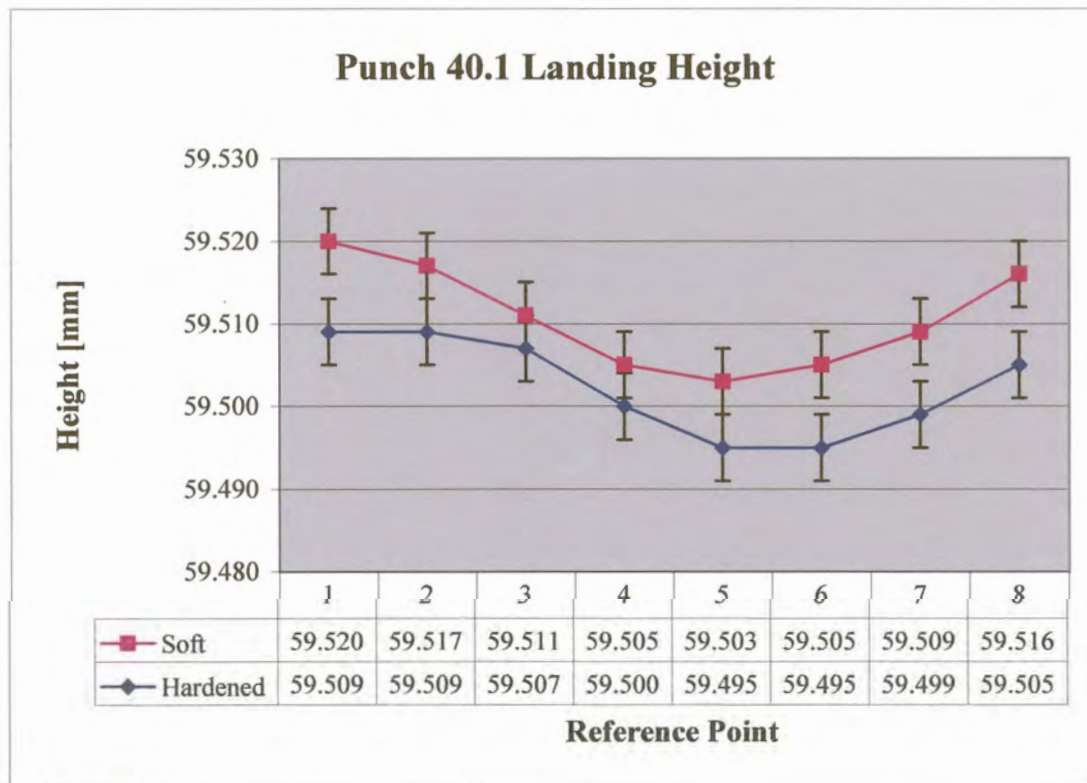


FIGURE F 74

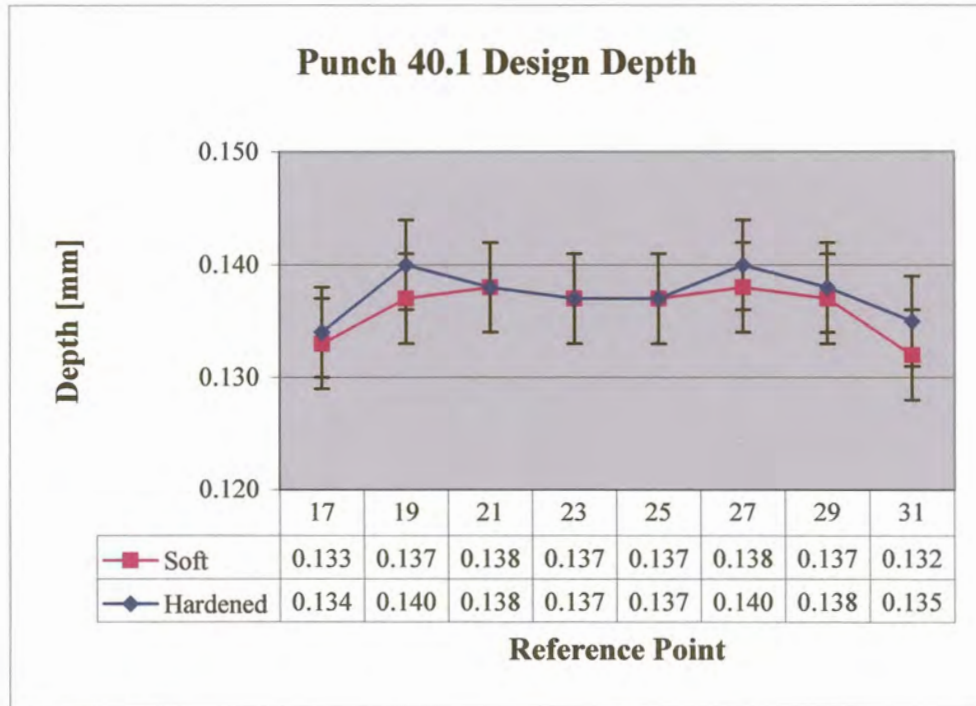


FIGURE F 75

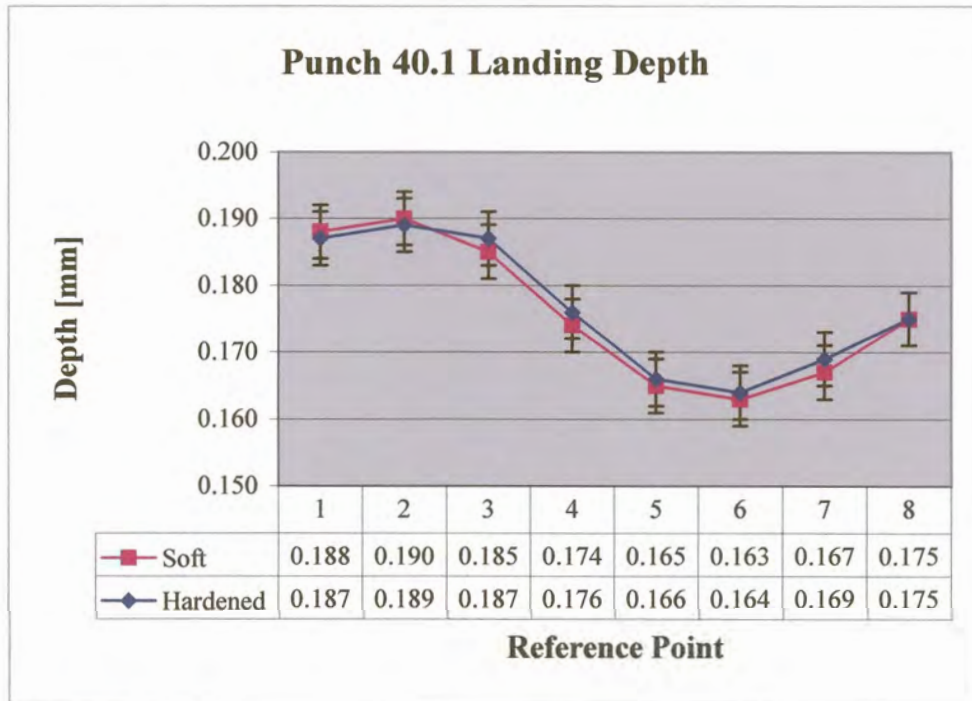


FIGURE F 76

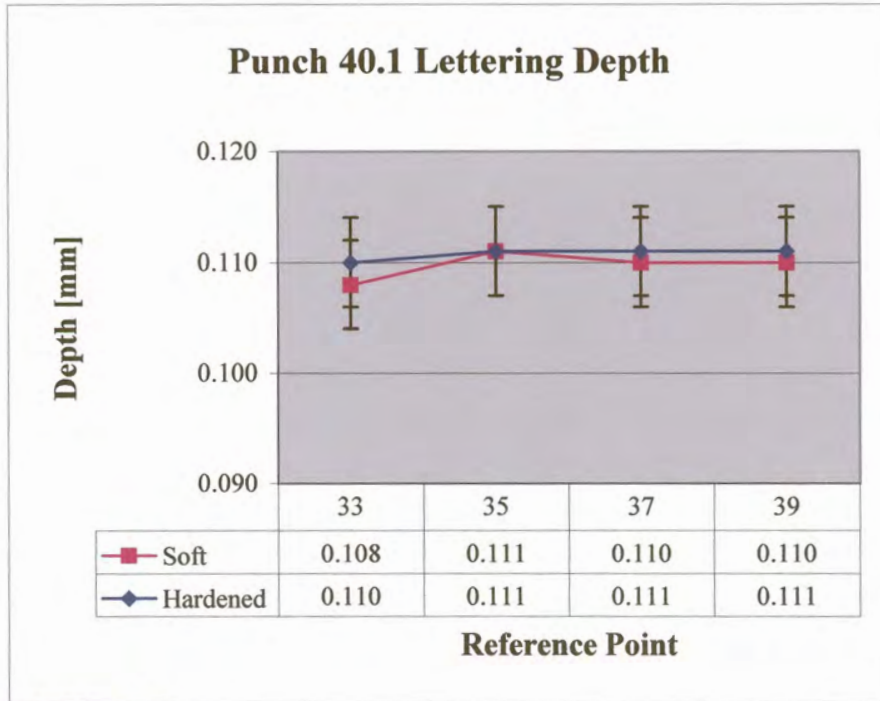


FIGURE F 77

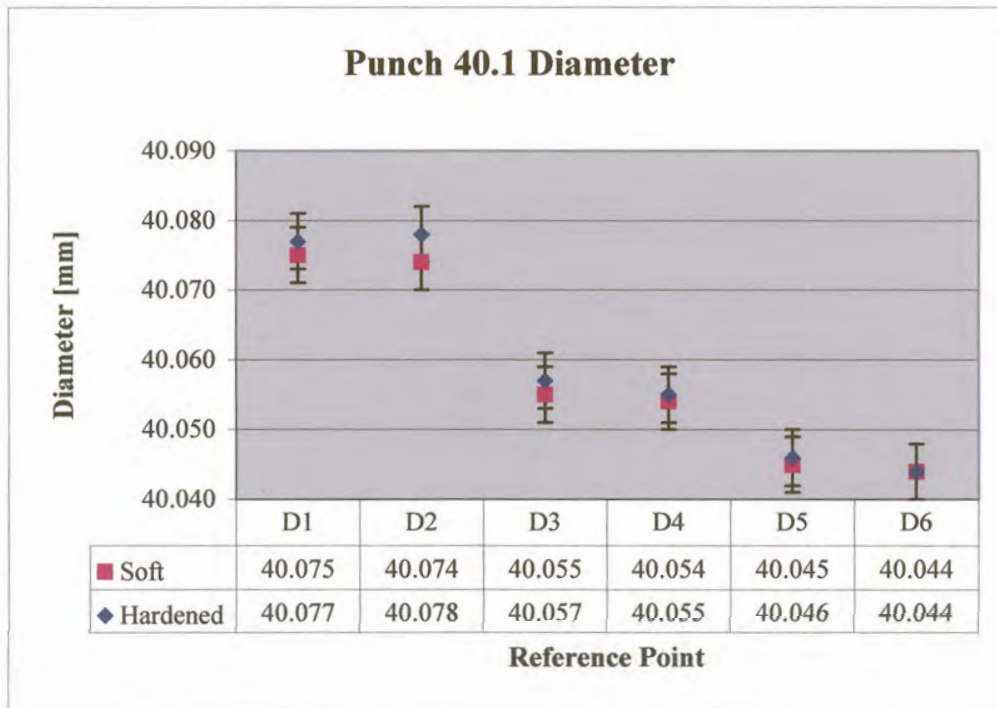


FIGURE F 78

Master Punch 40.2 Soft

* All measurements are in millimeters

<u>Measurements</u>			
<u>Ref. Point</u>	<u>Height</u>	<u>Ref. Point</u>	<u>Height</u>
1	59.679	26	59.659
2	59.677	27	59.523
3	59.674	28	59.661
4	59.668	29	59.526
5	59.664	30	59.662
6	59.666	31	59.528
7	59.670	32	59.660
8	59.676	33	59.500
9	59.491	34	59.609
10	59.486	35	59.492
11	59.488	36	59.603
12	59.493	37	59.499
13	59.498	38	59.611
14	59.502	39	59.505
15	59.501	40	59.617
16	59.499	41	20.542
17	59.526	42	20.547
18	59.658	43	13.162
19	59.519	44	16.155
20	59.659	45	59.665
21	59.518	46	59.492
22	59.657	47	59.497
23	59.521	48	59.504
24	59.657	49	59.505
25	59.522		

<u>Landing</u>	
<u>Ref. Point</u>	<u>Depth</u>
1	0.188
2	0.191
3	0.186
4	0.175
5	0.166
6	0.164
7	0.169
8	0.177
Average	0.177

<u>Design</u>	
<u>Ref. Point</u>	<u>Depth</u>
17	0.132
19	0.140
21	0.139
23	0.136
25	0.137
27	0.138
29	0.136
31	0.132
Average	0.136

<u>Lettering</u>	
<u>Ref. Point</u>	<u>Depth</u>
33	0.109
35	0.111
37	0.112
39	0.112
Average	0.111

Dome

0.034

Diameter

<u>Ref. Point</u>	<u>Diameter</u>
D1	40.060
D2	40.060
D3	40.038
D4	40.039
D5	40.029
D6	40.028





Master Punch 40.2 Hardened

* All measurements are in millimeters

Measurements

<i>Ref. Point</i>	<i>Height</i>	<i>Ref. Point</i>	<i>Height</i>
1	59.654	26	59.643
2	59.654	27	59.507
3	59.651	28	59.646
4	59.645	29	59.510
5	59.642	30	59.646
6	59.643	31	59.510
7	59.648	32	59.645
8	59.653	33	59.479
9	59.469	34	59.590
10	59.466	35	59.474
11	59.466	36	59.585
12	59.471	37	59.482
13	59.475	38	59.592
14	59.479	39	59.487
15	59.480	40	59.597
16	59.477	41	20.533
17	59.509	42	20.537
18	59.642	43	13.152
19	59.503	44	13.156
20	59.641	45	59.649
21	59.502	46	59.474
22	59.641	47	59.477
23	59.503	48	59.482
24	59.641	49	59.485
25	59.506		

Landing

<i>Ref. Point</i>	<i>Depth</i>
1	0.185
2	0.188
3	0.185
4	0.174
5	0.167
6	0.164
7	0.168
8	0.176
Average	0.176

Design

<i>Ref. Point</i>	<i>Depth</i>
17	0.133
19	0.138
21	0.139
23	0.138
25	0.137
27	0.139
29	0.136
31	0.135
Average	0.137

Lettering

<i>Ref. Point</i>	<i>Depth</i>
33	0.111
35	0.111
37	0.110
39	0.110
Average	0.111

Dome

0.039

Diameter

<i>Ref. Point</i>	<i>Diameter</i>
D1	40.055
D2	40.054
D3	40.034
D4	40.031
D5	40.021
D6	40.021



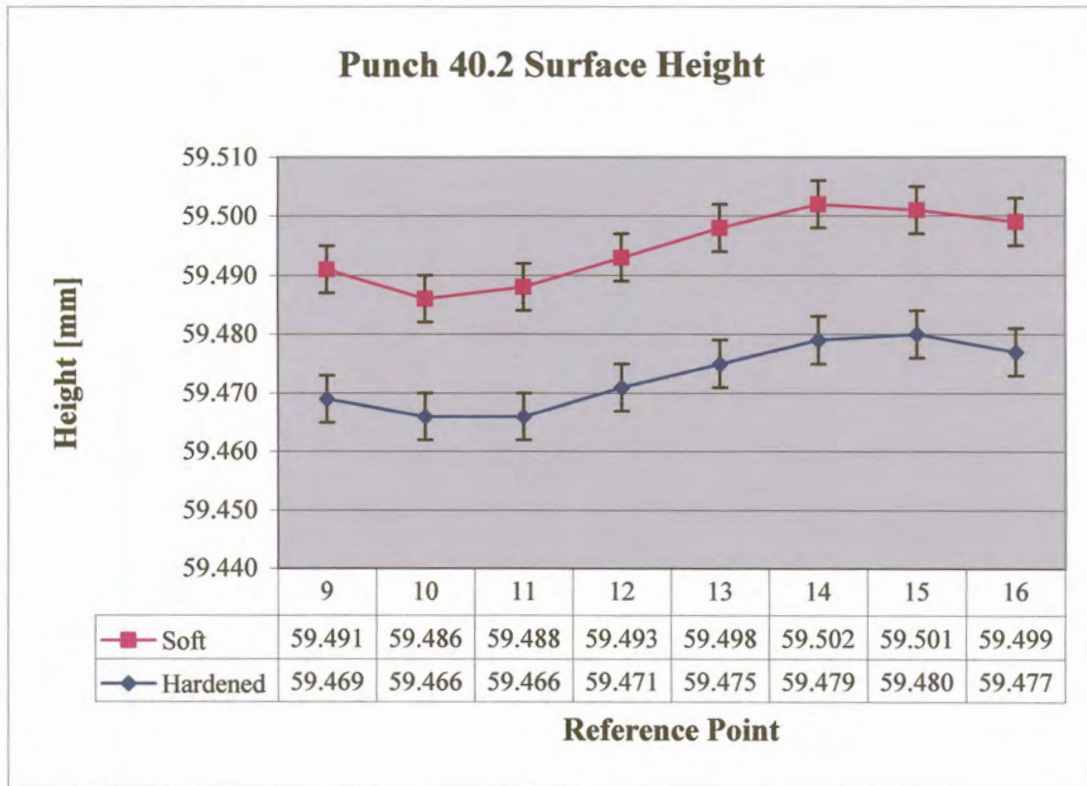


FIGURE F 79

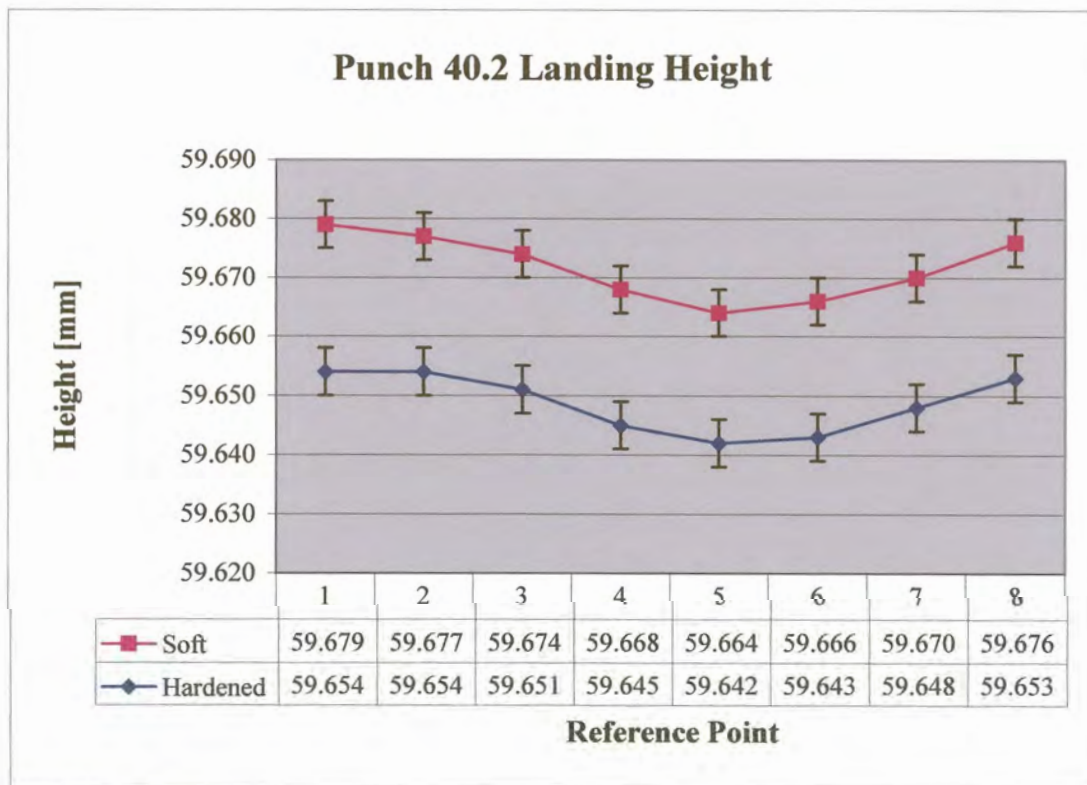


FIGURE F 80

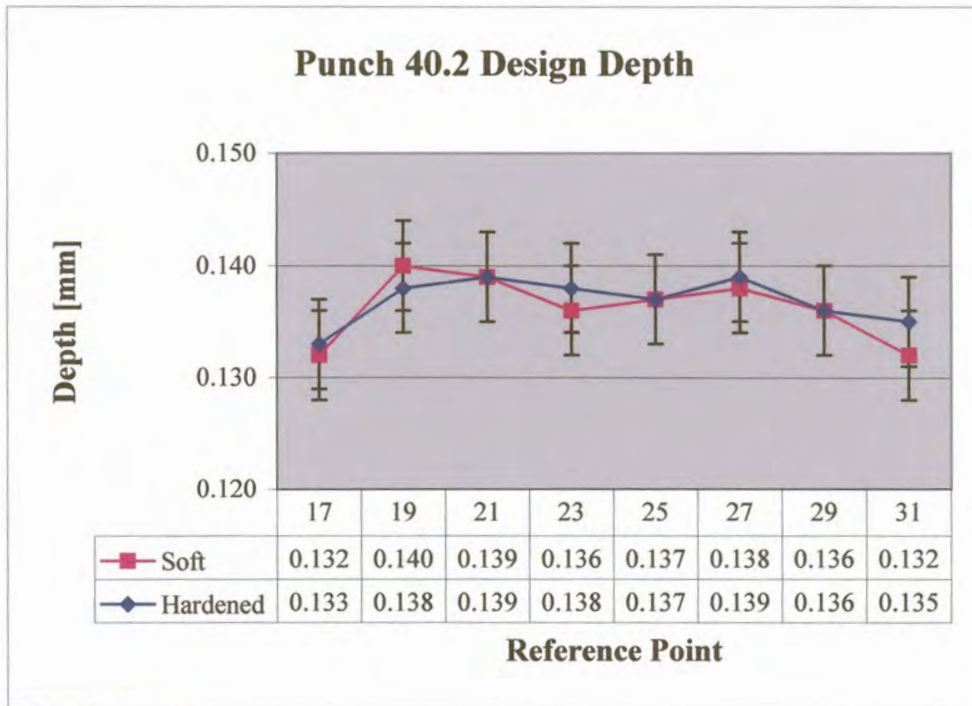


FIGURE F 81

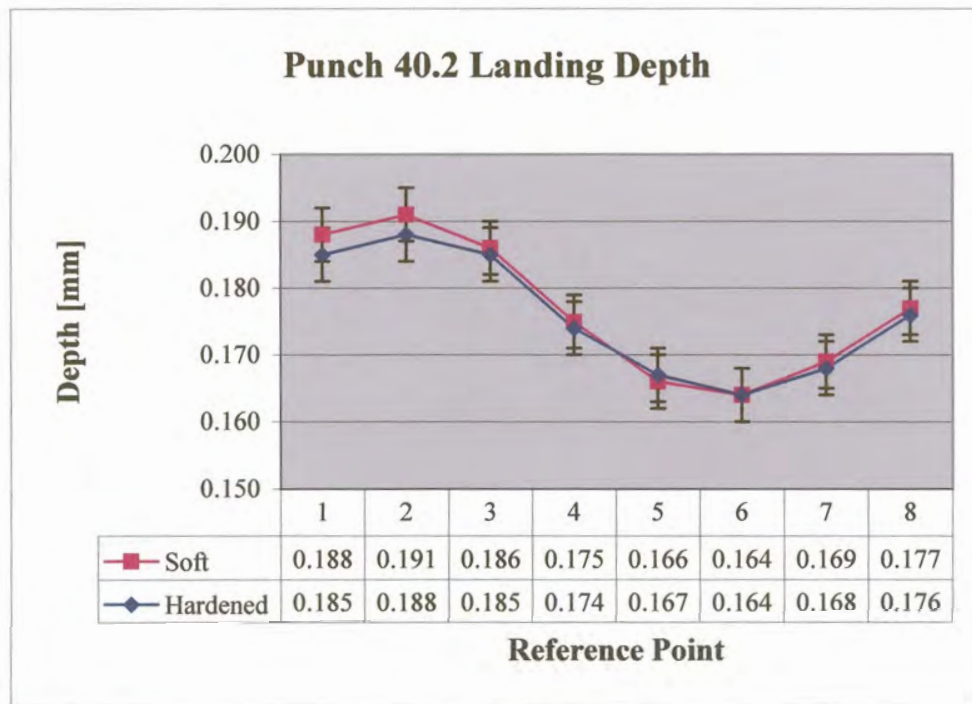


FIGURE F 82

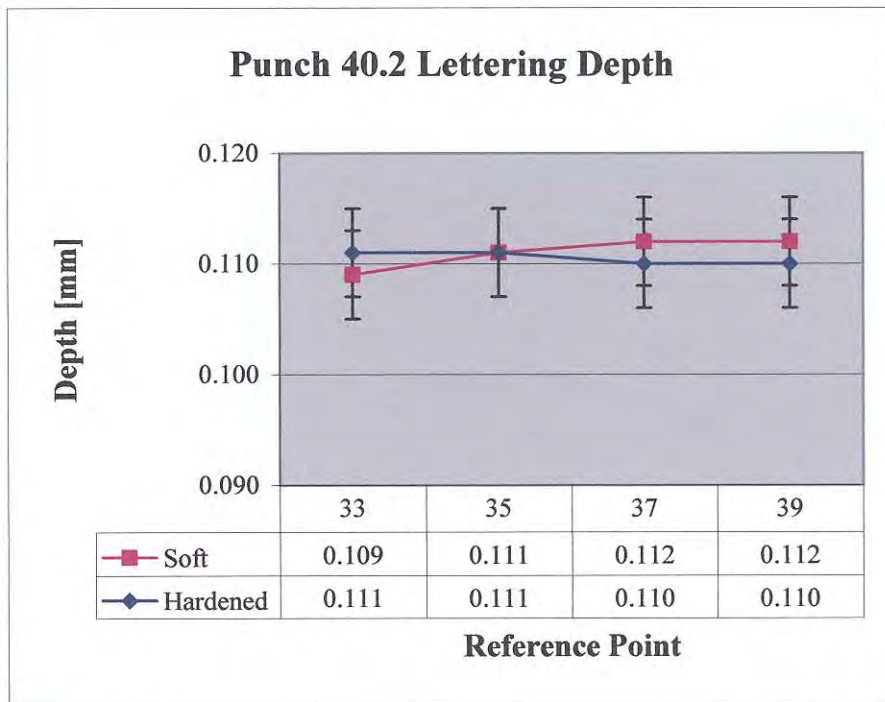


FIGURE F 83

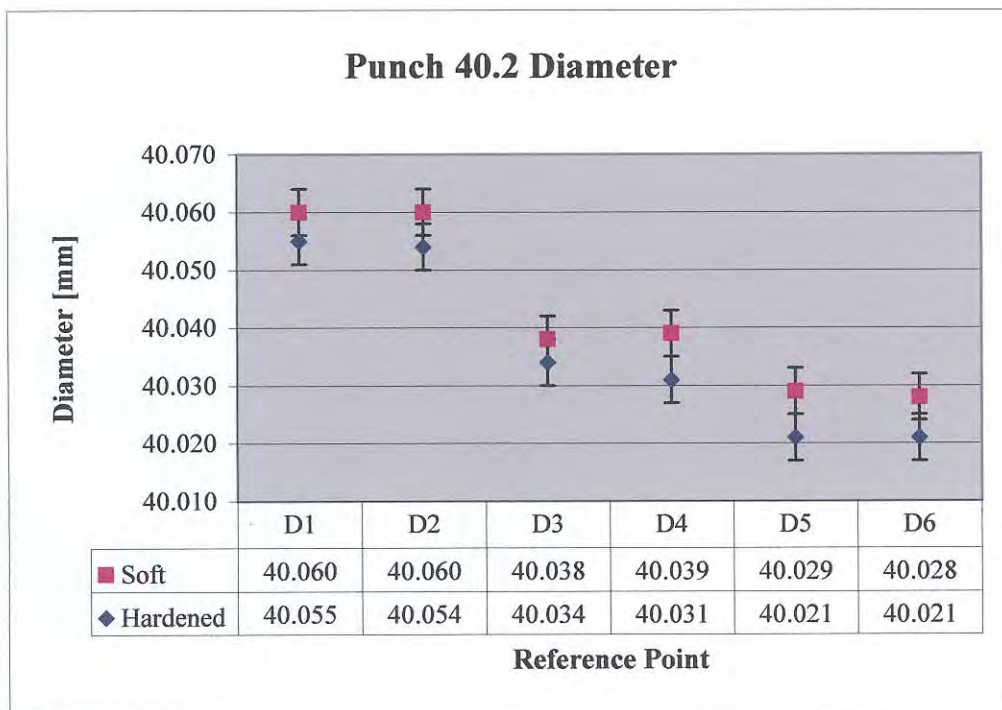


FIGURE F 84