

## 11. References

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	Modulus GPa	Strength at break MPa	Modulus GPa	Strength at break MPa
Polymer type	LLDPE	42.9	47.8	7.47
	Unfilled	32.9	27.7	5.2
	Filled	50.1	40.0	6.1
	AA, E	42.5	35.5	46.7
	LLDPE			
wt% Polymer	0%	42.5	42.5	7.47
	10%	51.0	35.3	10.0
	20%	51.0	45.9	10.7
	30%	55.0	35.7	10.4
	40%	55.0	35.7	8.45
Particle size	90	37.6	31.67	7.06
	125	40.9	37.73	8.80
	180	51.0	35.3	10.7
	250	51.0	42.7	10.7

Table 40: Variance ratios at a 10% level of significance

	Flexural properties				Tensile properties			
	Modulus		Strength at Yield		Modulus		Strength at break	
	Unfilled	Filled	Unfilled	Filled	Unfilled	Filled	Unfilled	Filled
	F= 3.3	F= 2.81	F= 3.3	F= 3.3	F= 3.3	F= 2.6	F= 3.3	F= 3.3
Polymer type	8.1	2.8	3.9		0.5	Pecked	0.9	Pecked
wt% Polymer	30.2	21.8	121.8		0.6	Pecked	13.6	13.3
Particle size	2.2	Pecked	7.1		1.0	0.7	1.2	Pecked