



Research paper

Preparation and physico-chemical investigation of anatase TiO₂ nanotubes for a stable anode of lithium-ion batteryO. Fasakin^{a,b}, Kabir O. Oyedotun^b, Mesfin Kebede^c, Mark Rohwer^c, Lukas Le Roux^c, Mkhulu Mathe^c, M.A. Eleruja^a, E.O.B. Ajayi^a, Ncholu Manyala^{b,*}^a Department of Physics and Engineering Physics, Obafemi Awolowo University, Ile-Ife, Osun State, 220005, Nigeria^b Department of Physics, Institute of Applied Materials, SARChI Chair in Carbon Technology and Materials, University of Pretoria, Pretoria, South Africa^c Energy Materials, Materials Science and Manufacturing, Council for Scientific and Industrial Research (CSIR), Pretoria 0001, South Africa

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ABSTRACT

Ab-initio, anatase titanium dioxide (TiO₂) nanotubes were prepared from pristine anatase titanium dioxide (TiO₂) nanoparticles via a low temperature modified stirring-hydrothermal technique. Scanning electron microscope (SEM) characterization of the as-synthesized sample depicted uniformly distributed one-dimensional nanotubular morphology, with an average length, thickness and diameter of ~4 μm, 17 nm and 20 nm, respectively. N₂ physisorption of the sample revealed two distinct peaks at mesopore and macropore scales of 3 nm and 100 nm, respectively. The specific surface area of the materials was observed to have increased from 8 m² g⁻¹ for the pristine to 62 m² g⁻¹ for the nanotubes. X-ray diffraction analysis indicated a tetragonal symmetry for the anatase TiO₂ nanotubes sample, which is similar to those reported in the literature. Core levels and elemental analyses showed the presence of titanium and oxygen in good proportion. Electrochemical performances of the TiO₂ nanotubes electrode offered good cyclic stability, good rate capability and a fairly large capacity of 160 mA h g⁻¹ at a specific current of 36 mA g⁻¹.

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1. Introduction

The preparation of TiO₂ nanotubes by a simple hydrothermal technique has been adopted by many researchers in recent years due to its various applications in lithium-ion batteries (Luo et al., 2012), solar cells (Ye et al., 2013), photo catalysts, Bagheri and Julkapli (2016) and biomedical applications (Li et al., 2015). Titania nanotubes can be produced by multiple methods such as replication, template, and anodic oxidation among others. The simple hydrothermal method involves the transformation of a titania particle precursor in sodium hydroxide into nanotubes or nanowires at high temperature, which can be reproducible, having the same composition and dimensions (Kasuga et al., 1998; Kasuga, 2006; Kasuga et al., 1999). TiO₂ nanotubes are formed through the influence of synthesis conditions such as temperature, TiO₂ precursor, reaction time, stirring rate and washing process (Nwankwo et al., 2019; Drozd et al., 2019; de Mendonça et al., 2019; Wang et al., 2012; Rubio et al., 2019). The structural evolution mechanism during hydrothermal treatment process starts immediately the Ti-O-Ti bonds of TiO₂ precursor

break and a six-coordinated monomer [Ti(OH)₆]₂ is formed and saturated (Zhang et al., 2019). Then, the thin nanosheets start growing leading to formation of 1D Na₂Ti₃O₇ nanostructures. Na₂Ti₃O₇ nanotubes synthesis occurs at lower temperature due to hydrogen deficiency at the surface of nanosheets, which increases surface tension and causes the surface layer to bend. When the Na₂Ti₃O₇ nanotubes are subjected to hydrogen exchange with diluted HNO₃ (0.1 M), the Na⁺ ions in the anatase TiO₂ matrix were replaced by H₃O⁺ ions to form H₂Ti₃O₇ nanotubes. An oriented attachment mechanism of the mechanical force-driven stirring process also enhanced the growth of the titanate nanotubes produced via this method. The anatase TiO₂ (bulk) even at its virgin state, is a good material with exceptional qualities for the anode of lithium-ion batteries, but its main drawback is the poor chemical diffusivity of lithium (Liang et al., 2016). To address the challenge, storage charge of the pristine anatase TiO₂ is subjected to transformation from battery-type to pseudocapacitive charge storage, thereby improving the electrochemical performance of the material. A battery-type electrode exhibits a characteristic cyclic voltammetry profiles with distinct redox peaks separated by a negligible capacitive envelope that does not contribute to the stored charge. For a pseudocapacitive electrode, the stored charge does not remain constant in a specified potential window but

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becomes more pronounced at certain potential while the charge storage mechanism is still faradaic by nature (Mathis et al., 2019).

In recent times, nanomaterials with different morphologies /aspect ratios have attracted elevated attention from many researchers. Such materials as one-dimensional (1D) nanostructures, which include belts, wires, fibres, rods, and tubes amongst others due to their electrical properties been dependent on directionality (Reddy et al., 2010). These 1D nanostructures have been synthesized via lithographic process and wet chemical techniques, on a laboratory scale. Nevertheless, these procedures limit the materials finite lengths to several microns. Thus, materials fabrication as continuous nanotubes/fibres via other methods such as stirring hydrothermal is of enhanced interest. TiO₂ nanowire membranes grown on the surfaces of Ti metal by a hydrothermal treatment process using 12 M NaOH aqueous solution at 160 °C for 24 h, displayed a more significant effect on the photocatalytic activity of the resulting TiO₂ nanowires compared to the calcination process (Chang et al., 2017). The TiO₂ in this study in comparison to some literature studies on anatase TiO₂ and other metal oxides such as NiO-Co₃O₄, NiCo₂O₄, and CuO-Co₃O₄, shows slight differences in particle size and morphology dependent charge storage mechanism (Reddy et al., 2010; Kunwar et al., 2019). The 1D anatase TiO₂ nanotubes in this work possessed improved performance as anode for lithium ion batteries compared to the nanobelts and nanoparticles earlier reported in the literature (Reddy et al., 2010). The excellent performance stability as well as improved rate capability, beside the satisfying specific capacity of ~160 mAh g⁻¹ obtained at a specific current of 36 mA g⁻¹ for the TiO₂ nanotubes compared well to some similar materials earlier reported in the literature (Wang et al., 2012; Reddy et al., 2010; Tang et al., 2014; Wei et al., 2013; Savva et al., 2018; Choi et al., 2010; Gentili et al., 2012).

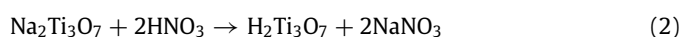
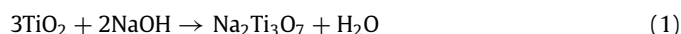
The electrochemical properties of anatase TiO₂ can be improved by increasing its surface area and changing its state from particles into nanotubes (battery-type into pseudocapacitive behaviour, respectively) via the stirring hydrothermal method as earlier reported (Tang et al., 2014).

The modified stirring hydrothermal technique adopted for the preparation of anatase titanium dioxide nanotubes is similar to the work reported in reference 10 above. Anatase TiO₂ powder was used as starting material to prepare anatase TiO₂ nanotubes instead of P25 TiO₂(B) powder that was reported in the literature. This material was selected because of its stability, and it is relatively cheaper compared to all other types of TiO₂ materials that had been adopted in the literature. Most importantly in the electrochemistry measurement, an increase in the initial capacity and an excellent reversible capacity at 100th cycle showed the uniqueness of the prepared anatase TiO₂ nanotubes for the fabrication of an anode of lithium-ion battery. The intercalation of lithium-ions in TiO₂ anode occurs at about 1.5 V and the chemical equation in the electrochemical processes is given by TiO₂ + x(Li⁺ + e⁻) ↔ Li_xTiO₂. Anatase TiO₂ has theoretical capacity of 170 mAh g⁻¹, almost equal to Li₄Ti₅O₁₂ (LTO), which is 175 mAh g⁻¹ (Tang et al., 2014; Wei et al., 2013; Kebede et al., 2016).

Herein, the pristine anatase TiO₂ and TiO₂ nanotubes were successfully investigated as negative electrode (anode) for lithium-ion battery. The growth of nanotubular structure of the TiO₂ is very important to the inclusion and exclusion of lithium ions in lithium ion batteries. It is interesting to note that the pristine anatase TiO₂ showed purely battery-type charge storage mechanism while as-prepared anatase TiO₂ nanotubes exhibited pseudocapacitive charge storage process but the faradaic reaction and diffusion control kinetics occur in the charging–discharging mechanism of both samples.

2. Experimental procedure

0.5 g of Anatase TiO₂ (MerckGAA) powder was added into 30 mL of 10 M sodium hydroxide (NaOH) solution followed by stirring continuously for 2 h to obtain a homogeneous mixture. The mixture was turned into 40 mL autoclave with a magnetic stirrer. Then the autoclave was sealed and gently put in a beaker containing silicon oil, which was eventually place on a hot plate pre-set at a temperature of 130 °C, the stirrer speed was 550 rpm for 24 h. The centrifuge was used to wash the product in deionized water, until the pH value of 9 was obtained. Finally, the residue in form of gel was collected and washed in diluted Nitric acid (0.1 M) and later in distilled water, until the pH value was reduced to 7 (neutral). The equation of the reaction is given below:



The recovered sample was oven dried at 60 °C for 24 h in ambient condition. The final product was annealed at 400 °C at a ramping rate of 5 °C/min for 4 h to produce the anatase nanotubular TiO₂ as shown in Fig. 1.

2.1. Characterization of pristine and prepared anatase TiO₂

The surface of the pristine and prepared anatase samples was observed by using a Zeiss Ultra Plus 55 field emission scanning electron microscope (FE-SEM) operated at 2.0 kV and JEM-2100F transmission electron microscope (TEM). The elemental analyses were also determined by using energy dispersive x-ray (EDX) Oxford instruments (Aztec 3.0 SP1 software) attached to the SEM. The surface areas and porosities of the samples were measured with Brunauer–Emmett–Teller (BET), the pristine and prepared TiO₂ nanotubes were characterized by using X-ray diffraction (XRD) on a XPERT-PRO Diffractometer with a cobalt target ($\lambda = 1.7890 \text{ \AA}$). Core level measurements were carried out using X-ray photoelectron spectroscopy (XPS). The XPS measurements of the samples were conducted using a Physical Electronics VersaProbe 5000 spectrometer operating with a 100 mm monochromatic Al-Ka exciting source.

2.2. Fabrication of half-cell device

The electrodes of pristine TiO₂ and TiO₂ nanotubes were produced by mixing 80% active material powder (pristine TiO₂ or prepared TiO₂ nanotubes) with 10% binder (polyvinylidene fluoride), 10% conductive carbon black and drops of N-methyl-2-pyrrolidone, then mixed for 2 h. The doctor blade was used to coat the mixture (slurry) on copper foil current collector. The film was allowed to dry in a vacuum at 100 °C overnight to ensure an oxygen-free environment for complete adherence of the film to the copper substrate. The dried film was punched into a 16 mm diameter disc, with active material loading-mass of ~3.5 mg cm⁻². The prepared electrode was then transferred into an argon-filled glovebox with moisture and oxygen levels maintained at less than 1 ppm for assembly as anode material, with a separator made of polypropylene (Celgard 2400), lithium foil as reference/counter electrode and an organic electrolyte, 1M LiPF₆ solution in the mixture of ethylene carbonate and dimethyl carbonate (EC/DEC 1:1 in volume). The lithium foil, separator and anode material were impacted by a metallic spacer for firm contact in a 2032 grade coin cell. Galvanostatic measurements of the materials were performed to understand the charge/discharge behaviour of the half-cell electrodes using a



Fig. 1. A set-up of stirring hydrothermal for the growth of TiO₂ Nanotubes.

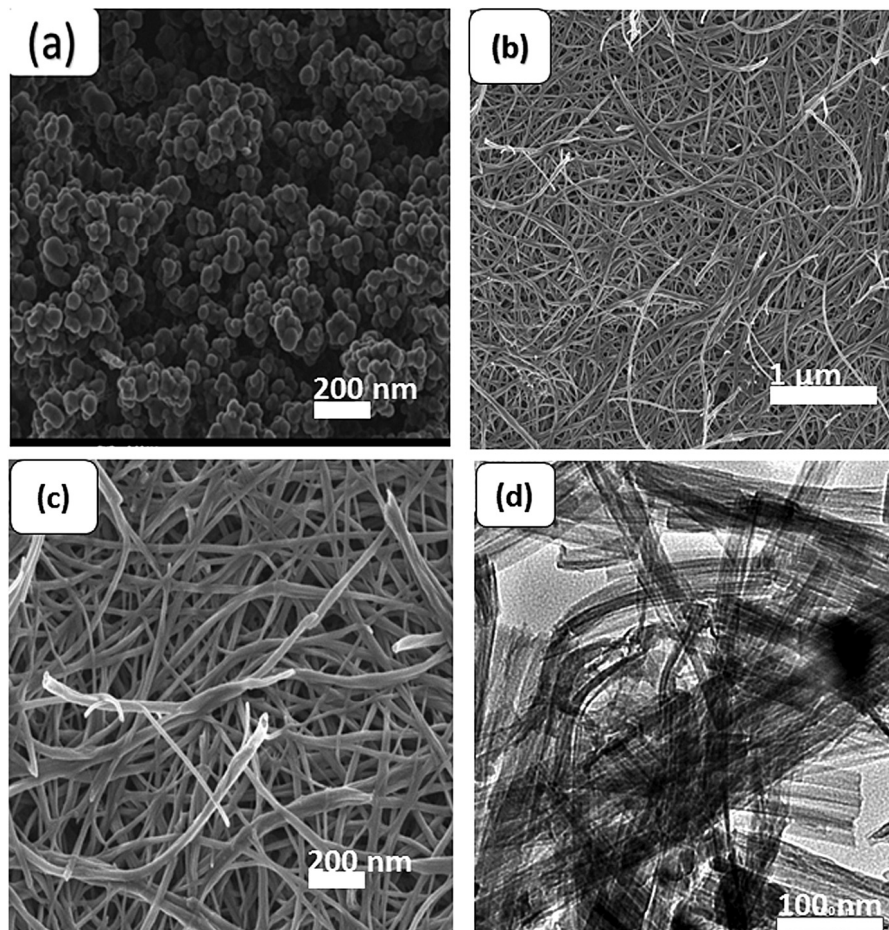


Fig. 2. (a) Anatase pristine TiO₂ powder micrograph (SEM) at high magnification, (b and c) Anatase TiO₂ nanotubes micrographs (SEM) at different magnifications and (d) TEM micrograph of anatase TiO₂ nanotubes at high magnification.

MACCOR series 4000 battery testing station, while the electrochemical impedance spectroscopy (EIS) analysis were performed using a VMP300 Bio-Logic potentiostat/galvanostat controlled by EC-Lab v10.40 software at a frequency range between 100 kHz and 10 mHz and cyclic voltammetry (CV) measurements were carried out at a scan rate of 0.1 mV s⁻¹ in the potential window of 1.0 to 3.0 V vs. Li/Li⁺ on a VMP300 Bio-logic facility.

3. Results and discussion

3.1. Surface and structural analyses

Fig. 2a shows the morphology of pristine TiO₂ powder at high magnification as agglomerated nanoparticles. Fig. 2(b and c)

shows the morphology of the anatase TiO₂ nanotubes at different magnifications. It was observed that the nanoparticles and nanotubes are uniformly distributed, depicting stone-like shape for the pristine material, and nanotubular shape for the prepared material, respectively. Therefore, the results showed that very long and evenly distributed nanotubes were successfully prepared. This corroborated the fact that there is an increase in the specific surface area of prepared material as revealed by the BET results (Fig. 3b). Fig. 2(c) displays the micrograph of the nanotubes at a higher magnification. The one dimensional (1D) hollow tubes were interconnected, which could enhance the intercalation and de-intercalation of lithium-ion in the electrode. Figure S3 in the supporting information depicts the SEM morphology of the anode

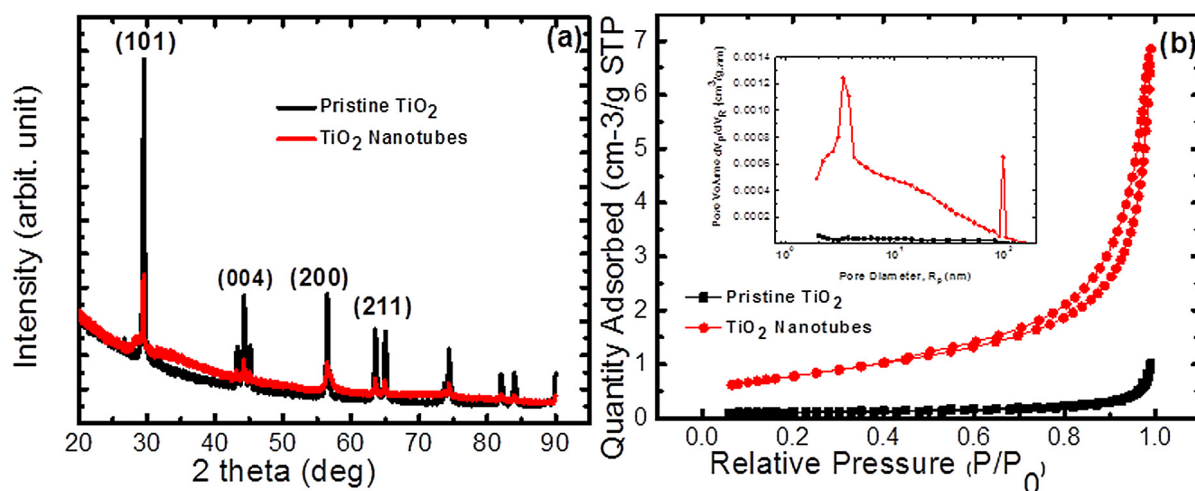


Fig. 3. (a) XRD patterns of pristine TiO_2 and TiO_2 nanotubes and (b) Nitrogen desorption isothermal pattern of the anatase pristine TiO_2 and prepared anatase TiO_2 nanotubes at 130°C for 24 h (inset of the graph shows the pore size distribution).

material after a cycling test of over 100 cycles. It could be observed that the electrode's morphology remained the same even after the long cycling test of over 100 cycles, indicating durability of the anode material after high cycling stability.

The TEM sample was prepared by adding the prepared material in high concentration ethanol (99%) and subjected it to ultrasonic treatment, dropping the solution onto on a copper substrate (grid) and then allowed to dry in the air. Fig. 2(d) showed agglomerated nanotubes with an average value of ~ 20 nm, 3 nm and $4\ \mu\text{m}$ for external diameter, internal diameter and length, respectively. The average thickness of the nanotube was estimated to about 17 nm.

Fig. S1 in supporting information shows the elemental analysis of the TiO_2 nanotubes with that of plane epoxy resin (inset) used as substrate in sample preparation for analysis. Also as inset to Figure S1 is a table showing both the sample and epoxy resin compositional elements (at wt.%). The EDX spectra show the presence of Ti and O as major elements in the sample. A trace of Na (0.09 wt%) observed in the spectrum could be attributed to the high concentration sodium hydroxide used in sample preparation, while C is due to the graphite coating employed in sample preparation for the EDX analysis. Si and Cl recorded in the spectra are present due to the epoxy resin adopted as substrate in sample preparation for the EDX analysis, and are not in any way part of the sample used for electrode (Anode) fabrication. Thus, they do not affect the final electrochemical properties.

Fig. 3a represents the patterns of XRD for anatase pristine TiO_2 and TiO_2 nanotubes carried out via a XPERT-PRO diffractometer at 2θ values (20 – 90°), using a Co- $K\alpha$ radiation source ($\lambda = 1.7890\ \text{\AA}$) at 50 kV and 30 mA. The figure shows the corresponding first four diffraction peaks indexed at $29.43(101)$, $44.07(004)$, $56.35(200)$, $64.84(211)$ planes (Taleatu et al., 2016) belonging to tetragonal structure. The peaks were identified as anatase TiO_2 peaks (COD: 01-071-1167) which crystallized in the tetragonal symmetry with space group $I4_1/amd$ and lattice parameters $a = b = 3.7892\ \text{\AA}$, $c = 9.5370\ \text{\AA}$. The (101) peak was clearly identified, and confirmed the presence of anatase phase. The rutile and brookite phases are completely absent in the prepared samples.

The BET analysis revealed the absorption and desorption properties of the samples as shown in Fig. 3b. The inset of the graph shows the pore size distribution of both samples. The nitrogen desorption isothermal patterns of the pristine and prepared TiO_2 nanotubes possessed type III behaviour with H3-type hysteresis (Alothman, 2012). The absorbent pores categorized the materials into three major classes: micropore (diameter < 2 nm), mesopore

(diameter 2–50 nm) and macropore (diameter > 50 nm) (Ryu et al., 1999). The prepared material revealed the porosity as mesopores (3 nm) and macropores (100 nm) by the pore size distribution of anatase TiO_2 nanotubes. Anatase TiO_2 nanotubes with the high surface area, $62\ \text{m}^2\ \text{g}^{-1}$ was revealed, which is preferred over pristine anatase TiO_2 ($8\ \text{m}^2\ \text{g}^{-1}$) for lithium ion battery.

3.2. Core level and elemental analysis

The X-ray photoelectron spectroscopy spectra of Ti2p, O1s and C1s in pristine TiO_2 and prepared TiO_2 nanotubes samples are presented in Fig. 4(a–b), (c–d) and (e–f), respectively. Fig. S2 (see supplementary information) showed the survey spectra that confirmed all elements that are present in the samples by revealing the presence of Titanium, Carbon and Oxygen. The small amount of carbon element observed emanated from carbon tape used during the sample preparation. The observed position of Binding Energy of each element and other parameters such as spectra of full-width-at-half maximum and area were varied within the reference based interval. Fig. 4(a–b) showed the spectra of Ti2p of pristine anatase TiO_2 and TiO_2 nanotubes respectively. The positions of Binding Energy (B.E.) of $2p_{3/2}$ were almost the same in both samples, while the position of $2p_{1/2}$ varied. However, photoelectron peaks of pristine material at B.E position of 455.91 eV and 461.62 eV were observed with spin–orbit splitting of about 5.71 eV. The peaks of nanotubular TiO_2 are located at B.E position of 455.95 eV and 462.22 eV having spin–orbit splitting of about 6.27 eV. The two spin–orbit splitting (5.71 eV and 6.27 eV) acquired were consistent with the line of Ti2p doublet core level found in TiO_2 structure. This is in tandem with the work reported in the earlier study (Zhang et al., 2019). The B.E positions of $2p_{1/2}$ peaks were shifted slightly after the preparation of nanotubes and this may be due to the change in chemical state. The change in binding energy to lower values may have actually resulted from the formation of oxygen vacancies due to the breaking of Ti–O–Ti bonds in the TiO_6 octahedrons when the TiO_2 was subjected to alkaline treatment in NaOH medium (Arruda et al., 2015). Thus, the chemical shift in binding energies is linked to Ti $2p_{1/2}$ peak in the stoichiometric Titanium dioxide (TiO_2) structure. Oxygen vacancies in the annealed TiO_2 nanotube electrode could cause a defect that leads to an increase in electronic conductivity of the material and thereby responsible for the enhanced lithium storage properties (Savva et al., 2018). The oxygen vacancies

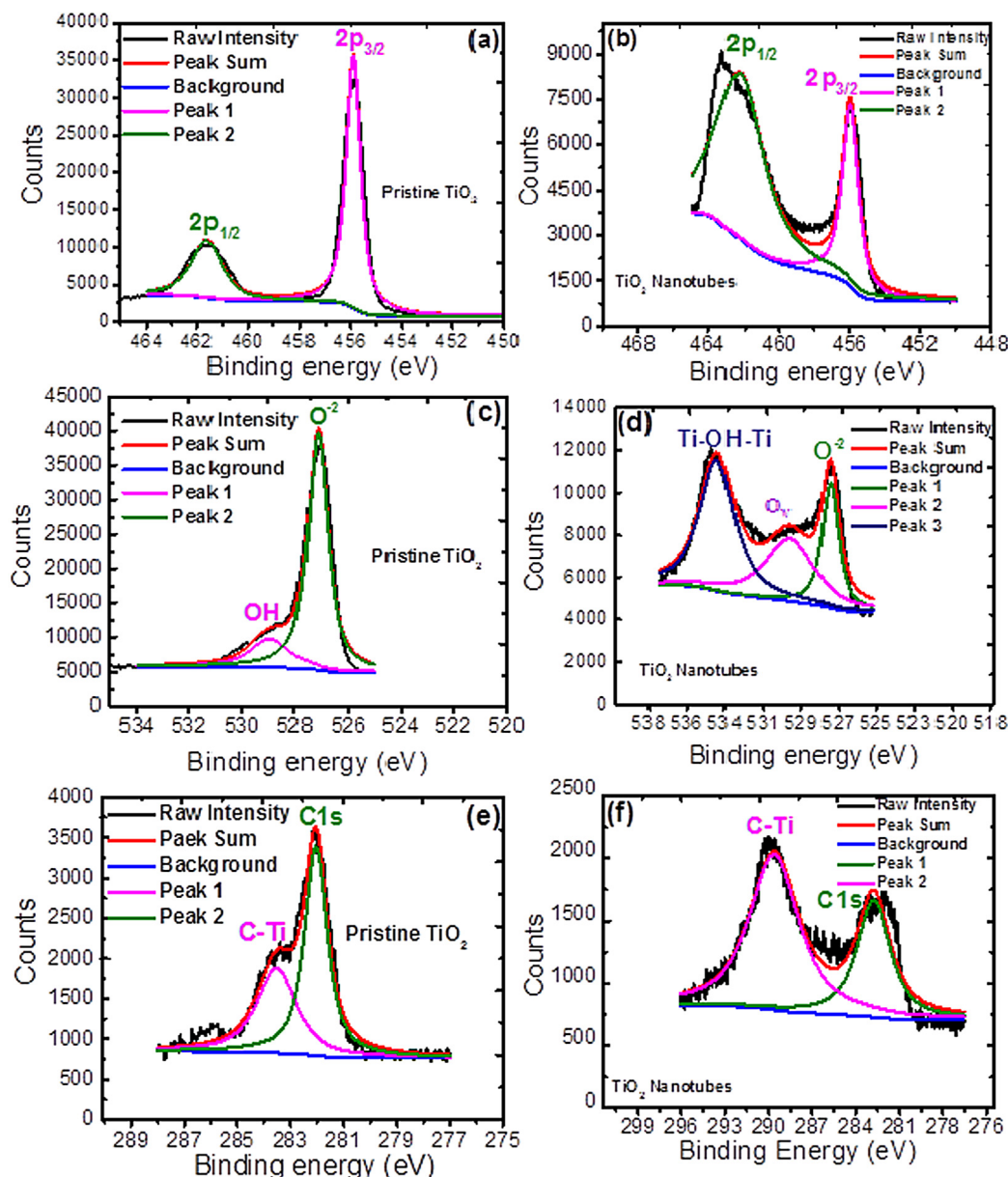


Fig. 4. XPS spectra of (a–b) Ti2p (c–d) O1s (e–f) C1s for pristine TiO₂ and TiO₂ Nanotubes, respectively.

could stretch lattice spaces, further reduce charge transfer resistance, and supply more active sites in the TiO₂ nanotubes lattices, resulting in a fairly large reversible capacity of 160 mAh g⁻¹ at a specific current of 36 mA g⁻¹. The controlled oxygen vacancies as well as the nanorods morphology in the heat treated TiO₂ anodes are attributed to the improved lithium storage properties of the material.

However, the spectra of oxygen components were clearly shown in Fig. 4(c–d) which were subjected to deconvolution and split into two and three peaks, respectively. The B.E positions of the peaks for pristine sample were identified at 527.15 eV and 528.93 eV, representing surface (OH) and bulk oxygen (O²⁻), respectively (Geogios and Wolfgang, 2010). Likewise, The B.E positions of the peaks for TiO₂ nanotubes could be identified by three components located at 527.49 eV, 529.86 eV and 530.5 eV, attributed to absorbed oxygen atoms in water molecules, lattice oxygen atoms, and oxygen vacancies (O_V), respectively, indicating that oxygen vacancies were further generated during the annealing treatment of the material. The removal of oxygen

atoms in the lattice sites to the gaseous state could generally lead to formation of oxygen vacancies. The contact of water molecules with nanotube surface, absorbed at the bridging oxygen vacancies can lead to Ti-OH-Ti bridge (Preethi et al., 2017). It should be noted that the hydroxylic solution (NaOH) has been successfully used as an alkaline medium to grow TiO₂ nanotubes. There was a difference in the peak area of pristine TiO₂ and TiO₂ nanotubes that can be attributed to the atoms as a result of trapped environmental moisture and free hydroxyl group (Biswas et al., 2006). The binding energy of each spectrum of C1s was fixed at 282.04 eV and 283.52 eV as reference in the pristine material as shown in Fig. 4e, while Fig. 4f (TiO₂ nanotubes) revealed a second peak at 289.7 eV, this value is assigned to the bond of carbon to another metal, like Ti or Na (Roy et al., 2005). This carbon can be chemically bonded as C-O-Ti or C-O-Na. Table S1 (a–b) gives detailed parameters of XPS spectra, which can be found in the supporting information.

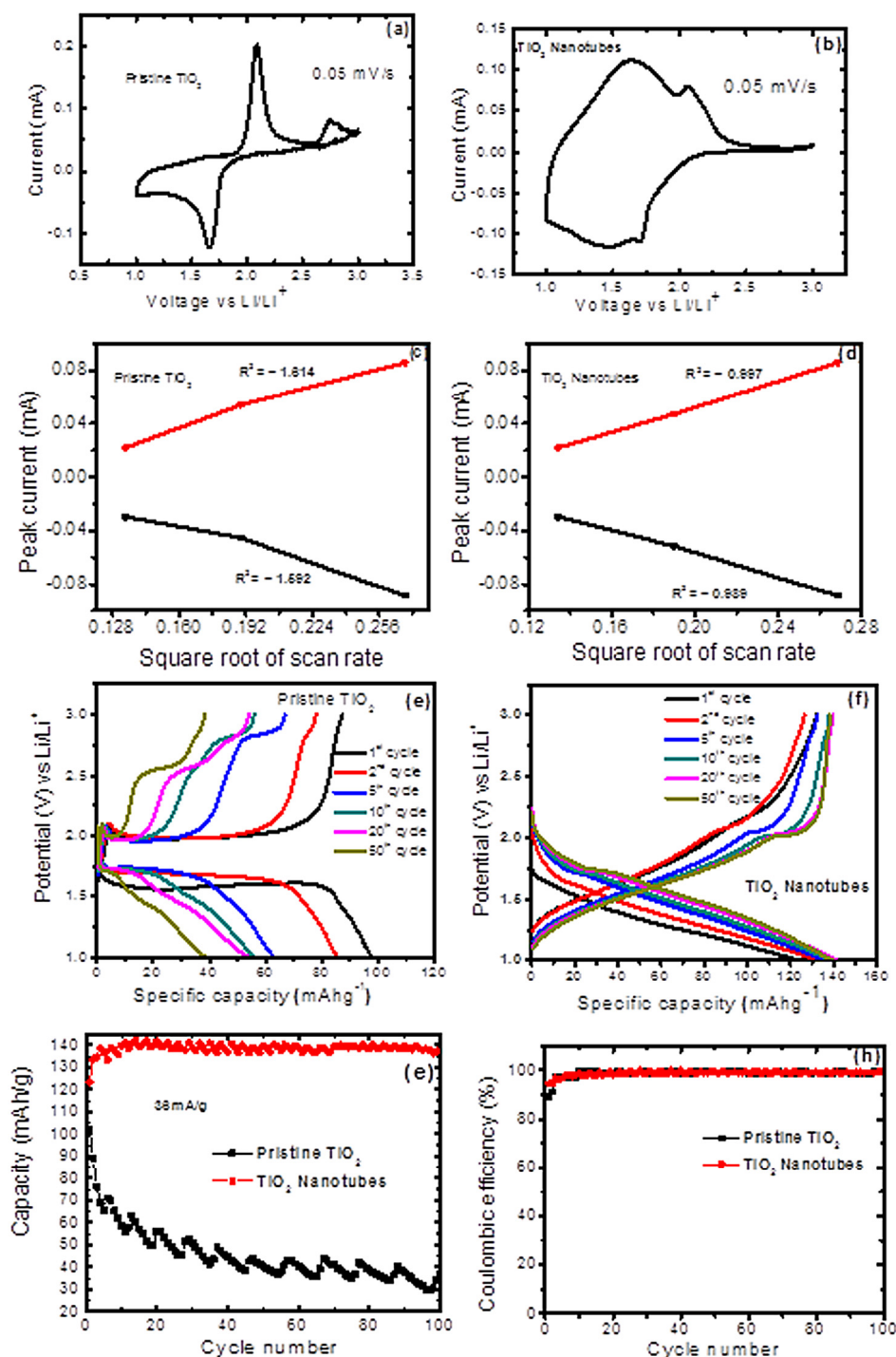


Fig. 5. (a–b) Cyclic Voltammetry curves of pristine TiO_2 and prepared TiO_2 nanotubes, (c–d) plot of anodic and cathodic peak current against square root of the scan rate for pristine TiO_2 and TiO_2 nanotubes, (e–f) CD curves of pristine TiO_2 and prepared TiO_2 nanotubes, (g) Performance of prepared TiO_2 nanotubes and pristine TiO_2 at 36 mA g^{-1} in the 1–3 V potential window and (h) Coulombic efficiency against cycle number of prepared TiO_2 nanotubes and pristine TiO_2 .

3.3. Electrochemical analysis

The electrochemical test of the pristine TiO_2 and TiO_2 nanotubes were performed in a half-cell configuration. Fig. 5(a, b) showed cyclic voltammetry (CVs) of the pristine anatase TiO_2 and prepared TiO_2 nanotubes scanned at a rate of 0.05 mV s^{-1} in a potential window of (2.0 V) 1.0–3.0 V vs. Li/Li^+ . In the pristine TiO_2 powder, the anodic/cathodic peaks were located at 2.09/1.66 V respectively as shown in Fig. 5a. The anatase TiO_2 nanotubes showed major peaks at 1.61/1.70 V for anode/cathode

respectively, while the minor anodic/cathodic peaks were also located at 2.05/1.52 V. The electrolytic lithium insertion and extraction associated with peaks of the anatase structure for anodic and cathodic parts were 2.05/1.70 V respectively (Gao et al., 2005; Kavan et al., 2004; Subramanian et al., 2006; Zhao et al., 2007; Choi et al., 2010). The TiO_2 Nanotubes exhibited pseudocapacitive charge storage behaviour similar to previous reports (Mathis et al., 2019; Choi et al., 2010). Fig. 5(c and d) displays a linear relationship of the peak specific current as a function of the square roots of scan rate, which was estimated

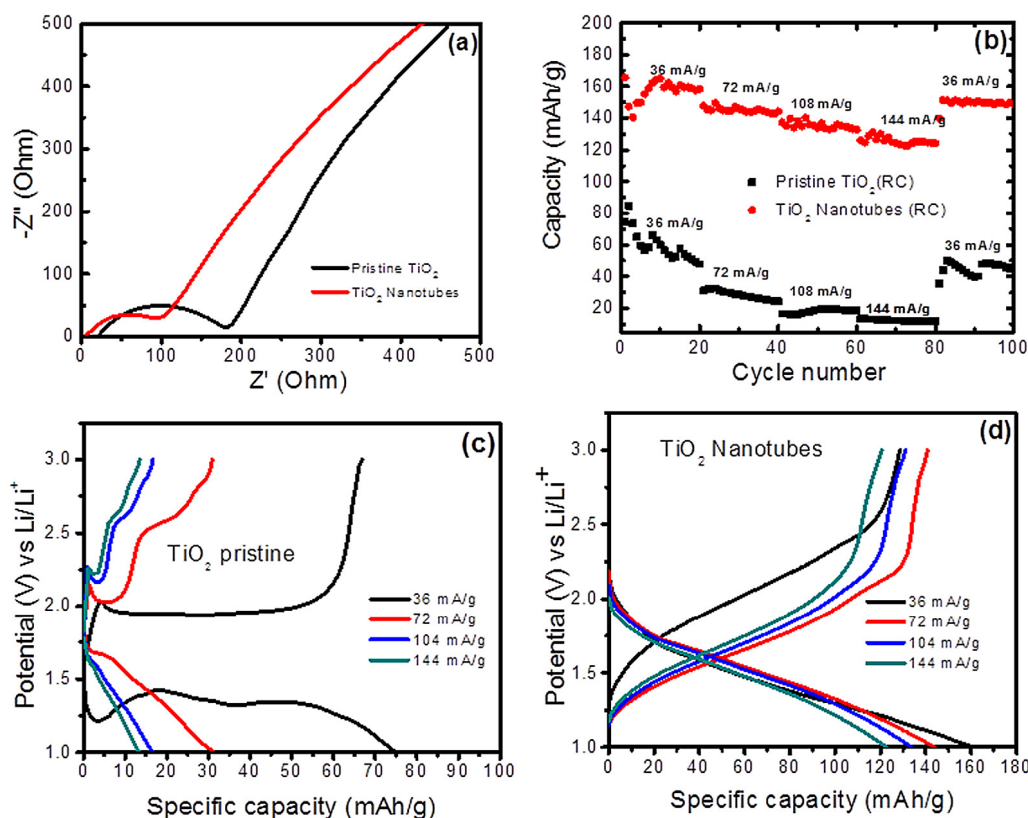


Fig. 6. (a) The plot of Nyquist graph clearly showing the reduction in the values of resistance (R_{ct} and R_s) for both pristine and prepared TiO_2 nanotubes, (b–d) Rate capability of pristine and prepared TiO_2 nanotubes at current density ranging from 36 to 144 mA g^{-1} in the potential window of 1–3 V.

by using the Origin Pro 9.0 software. From Fig. 5b, the linearity of the plots confirmed that the electrochemical reaction is diffusion controlled, and further affirms the swift Faradaic charge storage process within the TiO_2 nanotubular material electrode compared to the non-linear relationship observed for the pristine TiO_2 material in Fig. 5c, which demonstrates the pristine material is not diffusion controlled. Fig. 5(e–f) shows the galvanostatic charge–discharge tests performed on the samples in a potential range of 1.0–3.0 V at various specific currents. Two potential plateaus were noticed at 1.75 V and 2.0 V for the pristine and nanotubes materials, indicating discharging and charging which correspond to insertion and de-insertion of lithium-ion, respectively (Wagemaker et al., 2007). The three different assumptions for the insertion of lithium mechanism in the voltage region of 1–1.75 V were the formation of a Li-rich $\text{Li}_{0.5} + x\text{TiO}_2$ in the tetragonal lattice, Wagemaker et al. (2007), Borghols et al. (2009, 2010), Ren et al. (2010) reversible interfacial lithium storage, Ren et al. (2010), Shin et al. (2011), Jamnik and Maier (2003), Wang et al. (2007) and lastly the electrolyte composition and depletion of a solid electrolyte interphase (Aurbach et al., 1999).

The pristine material gave a specific capacity of only 98 mAh g^{-1} at first cycle, but drastically reduced to 38 mAh g^{-1} at 100th cycle as clearly shown in Fig. 5g. On the other hand, the prepared nanotubes exhibited an unprecedented property of electrochemical performance, displaying an increase value of capacity of about 123 mAh g^{-1} at first cycle to 142 mAh g^{-1} at 100th cycling performance. The capacity loss relative to the initial discharge capacity for the pristine electrode at 100th cycle is about 66%, while the nanotubular TiO_2 electrode showed about 17% increase from its initial value at 100th cycles (Fig. 5g). This result showed a remarkable improvement on the prepared TiO_2 nanotubes which exhibited no capacity fade, but rather showed an increase in the value of discharge capacity. The electrode rarely exhibited

such a strange property as an anode of a lithium ion battery. This strange behaviour could be attributed to the fact that the prepared nanotubes provide direct and rapid ion pathways and also glue to one another to form a mechanical stability of cross-linked network due to their flexible nature (Tang et al., 2014). The ratio of discharge to charge capacity is referred to cycling efficiency, it is always lesser than 1 and the coulombic efficiency is simply its percentage. Fig. 5h compares the pristine TiO_2 with the prepared TiO_2 nanotubes in terms of their efficiencies. The figure clearly showed fluctuations in the pristine material which made it unstable but became very stable for TiO_2 nanotubes during 100th cycles and this could possibly indicate that the nanotubes play a vital role in binding the electrode together, and allowing it to expand and contract reversibly with lithiation and delithiation. Hence, the excellent performance stability and rate capability of the TiO_2 Nanotubes shown in Fig. 5g and h displayed better performances than the work reported by Choi et al. (2010) and Gentili et al. (2012).

The electrochemical impedance spectroscopy (EIS) of the samples was conducted in an open-circuit potential and in a frequency range of 10 mHz to 100 kHz. The EIS tests were performed to determine the electrical properties of the cells. The Nyquist plot for pristine and prepared TiO_2 nanotubes is as shown in Fig. 6a. The extrapolation of solution resistance (R_s) and was determined from Fig. 6a and reported in Table 2. The intrinsic resistance of the pristine anatase TiO_2 or prepared anatase TiO_2 nanotubes, current collector (lithium metal) and ionic resistance of the electrolyte contributed to the value of solution resistance (R_s) while the charge interfacial charge and mass movement within the material were determined by charge-transfer resistance (R_{ct}) (Jagadale et al., 2016; Luo et al., 2013). Thus, the reduction in the charge transfer resistance value translated to an increase in the cell capacity. It should also be noted here

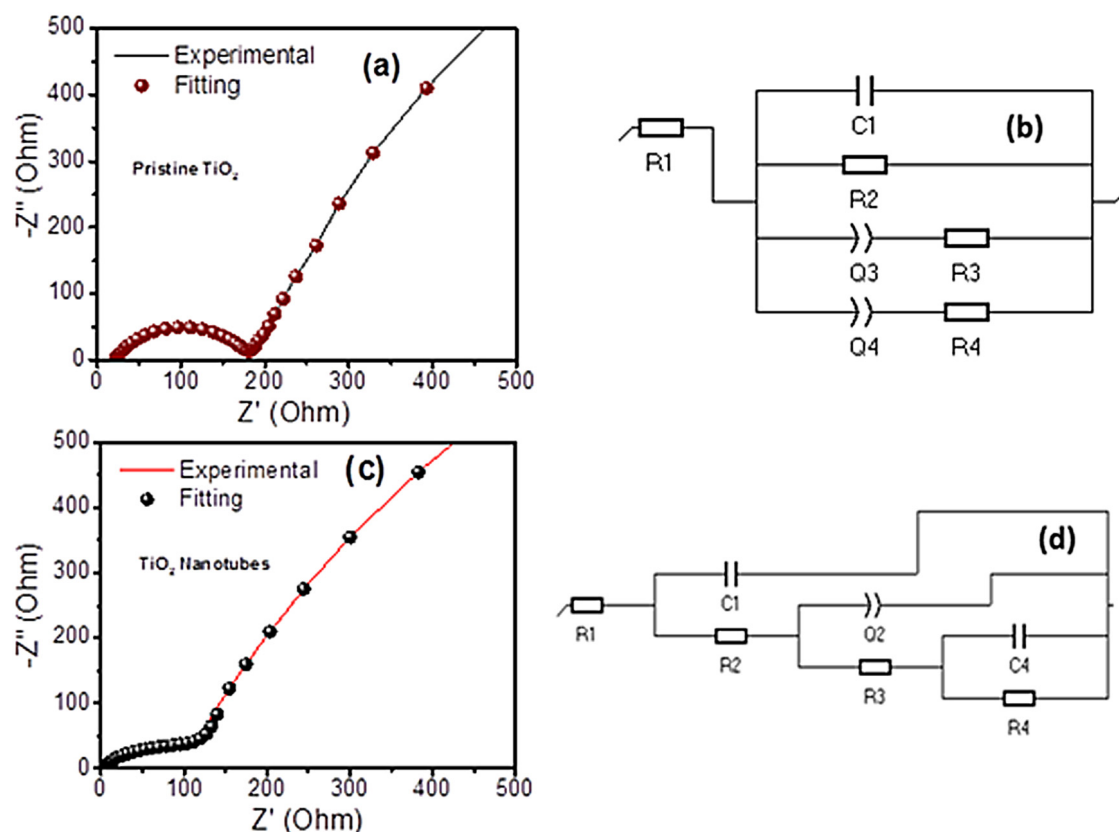


Fig. 7. (a–b) Fitted Nyquist plot and its equivalent circuit model for pristine TiO₂ and (c–d) fitted Nyquist plot and its equivalent circuit model for TiO₂ nanotubes, respectively.

that the anatase TiO₂ nanotube has lower ionic and electronic resistance compared to that of pristine electrode, which contributed to its higher and outstanding rate capability as shown in Fig. 6b, hence the kinetics of lithium insertion/de-insertion rate of the nanotubular electrode is faster and the rate capability drops slightly at higher discharge specific currents. The voltage profiles of the electrode of pristine and prepared TiO₂ nanotube half-cells were shown in Fig. 6c and d respectively, showing a very limited increase of the cell polarization upon increasing the specific current density for TiO₂ nanotubes but behaved poorly with pristine material. The exchanged capacity ranges between 160 to 122 mAh g⁻¹ at 36 mA g⁻¹ and 144 mAh g⁻¹ respectively. The rate capability of anatase TiO₂ nanotubes was much better than the pristine material. The detailed capacities of the pristine and nanotubular materials are reported in Table 1.

Table 2 showed a summary of the parameters from the EIS analysis for both the TiO₂ pristine and TiO₂ nanotubes materials respectively. Hence, the electrode of anatase TiO₂ nanotubes was observed to display much more improvement in terms of electrochemical performance than the pristine anatase TiO₂. Fig. 7(a–d) showed fitting and EIS plots with their equivalent circuit models for pristine and nanotubular TiO₂. Briefly, R₁, R₂ and C₁ are equivalent to solution resistance (R_s), charge transfer resistance (R_{ct}) and double layer capacitance (C_{DL}), respectively.

4. Conclusion

The study reported the preparation of TiO₂ nanotubes from anatase TiO₂ powder via modified stirring hydrothermal technique. Thus, the characterization of both materials (Pristine TiO₂ and TiO₂ nanotubes) showed that the prepared TiO₂ nanotubes exhibited better anodic properties suitable for the design of a

Table 1

Discharge capacity of pristine TiO₂ and TiO₂ nanotubes at various current densities.

Current density (mA g ⁻¹)	Pristine TiO ₂ , 1st cycle capacity (mAh g ⁻¹)	TiO ₂ -NT, 1st cycle capacity (mAh g ⁻¹)
36	75	160
72	32	144
108	17	132
144	14	122

Table 2

Resistance values of the half-cell devices.

Device parameters	R _s (Ω)	R _{ct} (Ω)
Pristine TiO ₂	22.07	167.93
TiO ₂ nanotubes	5.77	121.97

lithium-ion battery. Hence, the pristine and prepared materials were tested as anodes in the lithium ion batteries using a half-cell configuration. The electrochemical behaviour of the anatase TiO₂ nanotubes showed a stable anodic material compared with pristine TiO₂ result after cycling up to 100 cycles. However, the value of about 17% increase from the initial value of discharge capacity at 100th cycles was observed for anatase TiO₂ and the rate capability of the prepared anatase TiO₂ nanotubes upon increasing the specific current density was excellent compared with the pristine material. The nanotubular electrode exhibited a reduction in the value of resistance, which translated to a better electrochemical performance in the anode of lithium ion battery.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

CRedit authorship contribution statement

O. Fasakin: Conceptualization, Data curation, Formal analysis, Methodology, Writing - original draft, Writing - review & editing. **Kabir O. Oyedotun:** Data curation, Formal analysis, Methodology, Writing - original draft, Writing - review & editing. **Mesfin Kebede:** Formal analysis, Resources, Methodology, Writing - original draft. **Mark Rohwer:** Formal analysis, Writing - original draft. **Lukas Le Roux:** Formal analysis, Methodology, Writing - original draft. **Mkhulu Mathe:** Formal analysis, Resources. **M.A. Eleruja:** Formal analysis, Supervision, Writing - original draft. **E.O.B. Ajayi:** Formal analysis, Supervisor, Writing - original draft. **Ncholu Manyala:** Conceptualization, Supervision, Formal analysis, Writing - review & editing.

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Appendix A. Supplementary data

Supplementary material related to this article can be found online at <https://doi.org/10.1016/j.egy.2020.02.010>.

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