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## Appendix: Tables of experimental compositions and conditions.

Table A1. Ni-S charges for the 1200°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C	Melt °C	1200°C Days	Remarks
	Ni	S	Pt	Pd	Rh	Ni	S	Pt	Pd	Rh					
136	1.6974	0.2996	0.0012	0.0010	0.0010	84.862	14.979	0.060	0.050	0.050		800	13		9 Separated, resealed 2 Separated
142	0.4225	0.0746	0.0010	0.0010	0.0010	84.483	14.917	0.200	0.200	0.200	HU446	800	13		9
143	0.4245	0.0740	0.0010			84.985	14.815	0.200	0.000	0.000	HU447	800	13		9
144	0.4241	0.0749		0.0011		84.803	14.977	0.000	0.220	0.000	HU448	800	13		9
145	0.4241	0.0750			0.0011	84.786	14.994	0.000	0.000	0.220	HU449	800	13		9
146	0.8475	0.1499	0.0010	0.0010	0.0010	84.716	14.984	0.100	0.100	0.100	HU824	800	13		9 Separated, resealed 2

Table A2. Ni-S charges for the 1100°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C	Melt °C	1100°C Days	Remarks
	Ni	S	Pt	Pd	Rh	Ni	S	Pt	Pd	Rh					
124	1.6974	0.2996	0.0010	0.0011	0.0010	84.866	14.979	0.050	0.055	0.050		800	47		13 Separated, resealed.
												800	4		13 Cracked in furnace, oxidised.
125	0.8479	0.1500	0.0011	0.0011	0.0010	84.697	14.984	0.110	0.110	0.100	HU466	800	47		13 Separated, resealed
												800	4		13
126	0.4243	0.0751	0.0010			84.792	15.008	0.200	0.000	0.000		800	47		13 Separated, resealed.
												800	4		13 Cracked in furnace, oxidised.
127	0.4241	0.0753		0.0010		84.752	15.048	0.000	0.200	0.000	HU437	800	47		13
132	0.4243	0.0749			0.0010	84.826	14.974	0.000	0.000	0.200	HU440	800	47		13
133	0.4226	0.0748	0.0010	0.0010	0.0010	84.452	14.948	0.200	0.200	0.200	HU441	800	47		13
594	1.6972	0.2996	0.0010	0.0013	0.0010	84.856	14.979	0.050	0.065	0.050	HU733	700	5		8 Duplicate of 124
595	0.4242	0.0749	0.0010			84.823	14.977	0.200	0.000	0.000	HU731	700	5		8 Duplicate of 126

Table A3. Ni-S charges for the 1000°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C	Melt °C	1000°C Days	Remarks	
	Ni	S	Pt	Pd	Rh	Ni	S	Pt	Pd	Rh						
5	0.4245	0.0750	0.0014			84.747	14.973	0.279	0.000	0.000	HU378	800	14	1200	10	42
6	0.4245	0.0753		0.0013		84.714	15.027	0.000	0.259	0.000	HU379	800	14	1200	10	42
7	0.4242	0.0750			0.0011	84.789	14.991	0.000	0.000	0.220	HU380	800	14	1200	10	42
8	0.4226	0.0746	0.0010	0.0010	0.0010	84.486	14.914	0.200	0.200	0.200	HU381	800	14	1200	10	42
25	1.6975	0.2996	0.0010	0.0010	0.0012	84.862	14.978	0.050	0.050	0.060	HU392	800	48			35
26	0.8480	0.1499	0.0011	0.0013	0.0010	84.690	14.971	0.110	0.130	0.100	HU393	800	33			35
31	0.4174	0.0739	0.0030	0.0034	0.0032	83.330	14.753	0.599	0.679	0.639	HU394	800	33			35
32	0.4123	0.0728	0.0050	0.0050	0.0050	82.444	14.557	1.000	1.000	1.000	HU395	800	33			35 Quenched slower
48	0.4226	0.0749	0.0010	0.0016	0.0011	84.318	14.944	0.200	0.319	0.219	HU399	800	26			35 Duplicate of 8
95	0.4122	0.0730	0.0050	0.0050	0.0050	82.407	14.594	1.000	1.000	1.000	HU412	700	14	1100	5hrs	15
96	0.3743	0.1248	0.0020			74.696	24.905	0.399	0.000	0.000	HU461	700	14	1100	5hrs	15
106	0.3746	0.1248		0.0010		74.860	24.940	0.000	0.200	0.000	HU462	700	14	1100	5hrs	15
107	0.3742	0.1249			0.0011	74.810	24.970	0.000	0.000	0.220	HU463	700	14	1100	5hrs	15
108	0.3727	0.1243	0.0010	0.0010	0.0010	74.540	24.860	0.200	0.200	0.200	HU464	700	14	1100	5hrs	15
109	0.3682	0.1232	0.0030	0.0030	0.0030	73.581	24.620	0.600	0.600	0.600	HU414	700	14	1100	5hrs	15
110	0.3637	0.1213	0.0055	0.0050	0.0050	72.667	24.236	1.099	0.999	0.999	HU415	700	14	1100	5hrs	15
111	0.7478	0.2495	0.0018	0.0010	0.0010	74.698	24.923	0.180	0.100	0.100	HU416	700	14	1100	5hrs	15
118	1.4978	0.4992	0.0010	0.0016	0.0010	74.868	24.953	0.050	0.080	0.050		700	14	1100	5hrs	15
												700	3	1100	3	14 Cracked during reaction, oxidised.

Table A4. Ni-S charges for the 900°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction °C Days	Melt °C Days	900°C Days	Remarks		
	Ni	S	Pt	Pd	Rh	Ni	S	Pt	Pd	Rh					
161	0.8474	0.1496	0.0010	0.0010	0.0011	84.732	14.959	0.100	0.100	0.110	HU753	800	43	1100 4 51	Separated, resealed
												1050	3	20	
162	1.6975	0.2995	0.0010	0.0010	0.0010	84.875	14.975	0.050	0.050	0.050		800	36	1100 4 51	Separated, resealed
												1050	3	20	Cracked in furnace, oxidised.
163	0.4241	0.0749	0.0011			84.803	14.977	0.220	0.000	0.000	HU426	800	43	1100 4 51	
164	0.4245	0.0752		0.0010		84.781	15.019	0.000	0.200	0.000	HU427	800	43	1100 4 51	
165	0.4241	0.0750			0.0014	84.735	14.985	0.000	0.000	0.280	HU428	800	43	1100 4 51	
166	0.4224	0.0746	0.0010	0.0010	0.0010	84.480	14.920	0.200	0.200	0.200	HU429	800	43	1100 4 51	
167	1.4978	0.4992	0.0011	0.0010	0.0012	74.879	24.956	0.055	0.050	0.060		800	36	1100 4 51	Separated, resealed
												1050	3	20	Cracked in furnace, oxidised.
168	0.7478	0.2492	0.0011	0.0010	0.0010	74.773	24.918	0.110	0.100	0.100		800	36	1100 4 51	Separated, resealed
												1050	3	20	Cracked in furnace, oxidised.
169	0.3729	0.1245	0.0010	0.0010	0.0014	74.461	24.860	0.200	0.200	0.280		800	43	1100 4 51	Separated, resealed
												1050	3	20	Cracked in furnace, oxidised.
173	0.3744	0.1250	0.0015			74.745	24.955	0.299	0.000	0.000	HU754	800	43	1100 4 51	Separated, resealed
												1050	3	20	
174	0.3742	0.1248		0.0010		74.840	24.960	0.000	0.200	0.000	HU433	800	43	1100 4 51	
175	0.3746	0.1249			0.0014	74.785	24.935	0.000	0.000	0.279	HU755	800	43	1100 4 51	Separated, resealed
190	1.6975	0.2996	0.0010	0.0010	0.0010	84.871	14.979	0.050	0.050	0.050		800	4	1050 3 20	Duplicate of 162, oxidised in furnace.
191	0.8475	0.1496	0.0010	0.0011	0.0011	84.725	14.956	0.100	0.110	0.110		800	4	1050 3 20	Duplicate of 161, oxidised in furnace.

Table A5. Ni-S charges for the 800°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction °C Days	Melt °C Days	800°C Days	Remarks		
	Ni	S	Pt	Pd	Rh	Ni	S	Pt	Pd	Rh					
46	0.4241	0.0749		0.0010		84.820	14.980	0.000	0.200	0.000	HU481	800	56		52
67	1.6975	0.2998	0.0011	0.0010	0.0010	84.858	14.987	0.055	0.050	0.050		800	30		52
68	0.8474	0.1500	0.0010	0.0012	0.0010	84.689	14.991	0.100	0.120	0.100		800	30		52

Table A6. Ni-S charges for the 700°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction °C Days	Melt °C Days	700°C Days	Remarks		
	Ni	S	Pt	Pd	Rh	Ni	S	Pt	Pd	Rh					
43	1.6975	0.2996	0.0010	0.0012	0.0010	84.862	14.978	0.050	0.060	0.050		800	56	1000 5hrs	23
44	0.8475	0.1496	0.0018	0.0012	0.0011	84.648	14.942	0.180	0.120	0.110		800	56	1000 5hrs	23
45	0.4246	0.0750	0.0010			84.818	14.982	0.200	0.000	0.000	HU470	800	56	1000 5hrs	23
47	0.4246	0.0749		0.0012		84.801	14.959	0.000	0.000	0.240		800	56	1000 5hrs	23
59	0.4243	0.0750	0.0012			84.775	14.985	0.240	0.000	0.000	HU471	800	30	1000 5hrs	23
60	0.4241	0.0751		0.0011		84.769	15.011	0.000	0.220	0.000	HU472	800	30	1000 5hrs	23
61	0.4241	0.0749			0.0010	84.820	14.980	0.000	0.000	0.200	HU473	800	30	1000 5hrs	23
62	0.4224	0.0748	0.0010	0.0010	0.0011	84.429	14.951	0.200	0.200	0.220	HU474	800	30	1000 5hrs	23
79	0.4230	0.0745	0.0011	0.0010	0.0010	84.499	14.882	0.220	0.200	0.200	HU475	700	10	1000 5hrs	23
94	1.6980	0.2998	0.0012	0.0010	0.0012	84.849	14.981	0.060	0.050	0.060	HU469	800	50	1000 5hrs	23
187	0.4242	0.0750			0.0010	84.806	14.994	0.000	0.000	0.200	HU776	700	5	1050 1 12	Duplicate of 47, 61, Separated, resealed. 18
188	1.6975	0.2996	0.0010	0.0012	0.0010	84.862	14.978	0.050	0.060	0.050	HU777	700	5	1050 1 12	Duplicate of 43, 94. Separated, resealed. 18

Table A7. Cu-S charges for the 1200°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C Days	Melt °C Days	1200°C Days	Remarks
	Cu	S	Pt	Pd	Rh	Cu	S	Pt	Pd	Rh					
137	1.7975	0.1997	0.0012	0.0011	0.0012	89.844	9.982	0.060	0.055	0.060	800	13		9	Cracked during reaction, oxidised.
138	0.8973	0.0997	0.0010	0.0010	0.0010	89.730	9.970	0.100	0.100	0.100	HU442	800	13		9
139	0.4491	0.0499	0.0010			89.820	9.980	0.200	0.000	0.000	HU443	800	13		9
140	0.4491	0.0499		0.0010		89.820	9.980	0.000	0.200	0.000	HU444	800	13		9
141	0.4492	0.0499			0.0010	89.822	9.978	0.000	0.000	0.200	HU445	800	13		9
147	0.4473	0.0497	0.0012	0.0010	0.0010	89.424	9.936	0.240	0.200	0.200	HU450	800	13		9

Table A8. Cu-S charges for the 1100°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C Days	Melt °C Days	1100°C Days	Remarks
	Cu	S	Pt	Pd	Rh	Cu	S	Pt	Pd	Rh					
128	0.4491	0.0500	0.0010			89.802	9.998	0.200	0.000	0.000	800	47		13	Separated, resealed.
											800	4		13	Cracked during reaction, oxidised.
129	0.4493	0.0499		0.0010		89.824	9.976	0.000	0.200	0.000	HU438	800	47		13
130	0.4491	0.0499			0.0010	89.820	9.980	0.000	0.000	0.200	HU439	800	47		13
131	0.4477	0.0499	0.0010	0.0011	0.0010	89.415	9.966	0.200	0.220	0.200	HU467	800	47		13 Separated, resealed
134	1.7972	0.1997	0.0012	0.0010	0.0011	89.851	9.984	0.060	0.050	0.055	800	47		13	Cracked during reaction.
135	0.8977	0.0997	0.0010	0.0011	0.0010	89.725	9.965	0.100	0.110	0.100	HU468	800	47		13 Separated, resealed
211	1.7979	0.1997	0.0015	0.0013	0.0010	89.832	9.978	0.075	0.065	0.050	800	4		13 Duplicate of 134, separated, resealed	
														8	Separated again.

Table A9. Cu-S charges for the 1000°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C Days	Melt °C Days	1000°C Days	Remarks		
	Cu	S	Pt	Pd	Rh	Cu	S	Pt	Pd	Rh							
9	0.4494	0.0498	0.0018			89.701	9.940	0.359	0.000	0.000	HU382	800	14	1200	10	42	
10	0.4494	0.0498		0.0016		89.736	9.944	0.000	0.319	0.000	HU383	800	14	1200	10	42	
11	0.4492	0.0499			0.0015	89.732	9.968	0.000	0.000	0.300	HU384	800	14	1200	10	42	
12	0.4473	0.0497	0.0011	0.0015	0.0010	89.353	9.928	0.220	0.300	0.200	HU385	800	14	1200	10	42	
17	0.3888	0.1099	0.0011	0.0013	0.0011	77.419	21.884	0.219	0.259	0.219	800	59			Failed in PRF		
18	1.7975	0.1997	0.0010	0.0011	0.0011	89.857	9.983	0.050	0.055	0.055	HU386	800	59			35	
19	0.8973	0.0995	0.0010	0.0010	0.0015	89.703	9.947	0.100	0.100	0.150	HU387	800	59			35	
20	0.3892	0.1098	0.0012			77.809	21.951	0.240	0.000	0.000	HU388	800	12		40	Cracked during quenching	
21	0.3899	0.1098		0.0010		77.871	21.929	0.000	0.200	0.000	HU389	800	12		40	Cracked during quenching	
22	0.3898	0.1098			0.0010	77.867	21.934	0.000	0.000	0.200	HU390	800	12		40	Cracked during quenching	
23	0.7777	0.2193	0.0012	0.0012	0.0010	77.739	21.921	0.120	0.120	0.100	800	18			Failed in PRF		
24	1.5580	0.4398	0.0010	0.0014	0.0015	77.834	21.971	0.050	0.070	0.075	HU391	800	48			35	
33	0.4460	0.0494	0.0030	0.0030	0.0030	88.422	9.794	0.595	0.595	0.595	HU396	800	40			35	
34	0.4378	0.0485	0.0050	0.0049	0.0050	87.350	9.677	0.998	0.978	0.998	800	40			Failed in PRF		
35	0.3829	0.1080	0.0030	0.0030	0.0034	76.534	21.587	0.600	0.600	0.680	HU397	800	40			35	
36	0.3785	0.1065	0.0052	0.0051	0.0051	75.639	21.283	1.039	1.019	1.019	HU398	800	40			35	
54	0.7777	0.2193	0.0010	0.0011	0.0014	77.731	21.919	0.100	0.110	0.140	HU400	800	26		35	Duplicate of 23	
91	0.4365	0.0487	0.0050	0.0050	0.0053	87.213	9.730	0.999	0.999	1.059	700	14	1100	5hrs	15	Duplicate of 34, failed in fumace.	
92	0.3880	0.1093	0.0010	0.0010	0.0015	77.476	21.825	0.200	0.200	0.300	HU411	700	14	1100	5hrs	15	Duplicate of 17
102	0.7777	0.2193	0.0010	0.0010	0.0010	77.770	21.930	0.100	0.100	0.100	HU413	700	14	1100	5hrs	15	Duplicate of 23, 54
183	0.4492	0.0499		0.0010		89.822	9.978	0.000	0.200	0.000	HU417	700	14	1100	5hrs	15	Duplicate of 10
184	0.3898	0.1100	0.0017			77.727	21.934	0.339	0.000	0.000	HU418	700	14	1100	5hrs	15	Duplicate of 20
185	0.3895	0.1098		0.0010		77.853	21.947	0.000	0.200	0.000	HU419	700	14	1100	5hrs	15	Duplicate of 21
186	0.3892	0.1098			0.0010	77.840	21.960	0.000	0.000	0.200	HU420	700	14	1100	5hrs	15	Duplicate of 22
210	0.4367	0.0490	0.0050	0.0055	0.0050	87.131	9.777	0.998	1.097	0.998	HU365	700	3	1200	3	14	Duplicate of 34, 91

Table A10. Cu-S charges for the 900°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C	Melt °C	900°C Days	Remarks
	Cu	S	Pt	Pd	Rh	Cu	S	Pt	Pd	Rh					
152	1.7973	0.1997	0.0010	0.0010	0.0010	89.865	9.985	0.050	0.050	0.050		800	35	1100 4	51 Separated, resealed
												1050	3	20 Oxidised in furnace.	
153	0.8973	0.0999	0.0010	0.0010	0.0010	89.712	9.988	0.100	0.100	0.100		800	43	1100 4	51 Separated, resealed
												1050	3	20 Separated again.	
154	0.4493	0.0500	0.0010			89.806	9.994	0.200	0.000	0.000		800	43	1100 4	51 Separated, resealed
												1050	3	20 Oxidised in furnace.	
155	0.4491	0.0499		0.0010		89.820	9.980	0.000	0.200	0.000	HU421	800	43	1100 4	51
156	0.4494	0.0502			0.0015	89.683	10.018	0.000	0.000	0.299	HU422	800	43	1100 4	51
157	0.4474	0.0497	0.0012	0.0011	0.0010	89.408	9.932	0.240	0.220	0.200	HU423	800	43	1100 4	51
159	0.7777	0.2193	0.0010	0.0010	0.0010	77.770	21.930	0.100	0.100	0.100	HU424	800	43	1100 4	51 Cracked in PRF, resealed
160	0.3878	0.1093	0.0011	0.0010	0.0012	77.498	21.843	0.220	0.200	0.240	HU425	800	43	1100 4	51
170	0.3892	0.1098	0.0013			77.793	21.947	0.260	0.000	0.000	HU430	800	43	1100 4	51
171	0.3891	0.1098		0.0010		77.836	21.964	0.000	0.200	0.000	HU431	800	43	1100 4	51
172	0.3894	0.1098			0.0010	77.849	21.951	0.000	0.000	0.200	HU432	800	43	1100 4	51
179	1.5579	0.4397	0.0012	0.0010	0.0010	77.864	21.976	0.060	0.050	0.050		800	35	1050 3	20 Cracked in PRF, resealed, failed in furnace.

Table A11. Cu-S charges for the 800°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C	Melt °C	800°C Days	Remarks
	Cu	S	Pt	Pd	Rh	Cu	S	Pt	Pd	Rh					
38	0.4494	0.0499	0.0010			89.826	9.974	0.200	0.000	0.000	HU483	800	70		52
39	0.4493	0.0499		0.0010		89.824	9.976	0.000	0.200	0.000	HU484	800	56		52
40	0.4490	0.0500			0.0013	89.746	9.994	0.000	0.000	0.260	HU485	800	56		52
42	0.8973	0.0997	0.0015	0.0011	0.0010	89.676	9.964	0.150	0.110	0.100	HU482	800	56		52
71	0.4477	0.0497	0.0013	0.0010	0.0012	89.379	9.922	0.260	0.200	0.240		800	30		52 Cracked, oxidised.
78	1.7973	0.1999	0.0010	0.0010	0.0010	89.856	9.994	0.050	0.050	0.050		700	51		52 Cracked, oxidised.

Table A12. Cu-S charges for the 700°C isothermal section.

Charge nr	Weight measured (g)					Weight %					Exp	Pre-reaction °C	Melt °C	700°C Days	Remarks
	Cu	S	Pt	Pd	Rh	Cu	S	Pt	Pd	Rh					
41	0.4473	0.0500	0.0010	0.0010	0.0012	89.371	9.990	0.200	0.200	0.240		800	56	1000 5hrs	23 Cracked, oxidised.
49	1.7973	0.1999	0.0012	0.0011	0.0010	89.843	9.993	0.060	0.055	0.050		800	26		Failed in PRF
65	0.4493	0.0499	0.0014			89.752	9.968	0.280	0.000	0.000	HU779	800	30	1000 5hrs	23 Separated
												700	5	1050 1	12
69	0.4493	0.0499		0.0010		89.824	9.976	0.000	0.200	0.000	HU477	800	30	1000 5hrs	23
70	0.4491	0.0499			0.0011	89.802	9.978	0.000	0.000	0.220	HU478	800	30	1000 5hrs	23
77	0.8973	0.0997	0.0010	0.0012	0.0010	89.712	9.968	0.100	0.120	0.100	HU476	700	20	1000 5hrs	23
100	1.7975	0.1997	0.0010	0.0013	0.0011	89.848	9.982	0.050	0.065	0.055		800	50	1000 5hrs	23 Duplicate of 49, failed

Table A13. Fe-S charges for the 1200°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction			Melt	1200°C	Remarks		
	Fe	S	Pt	Pd	Rh	Fe	S	Pt	Pd	Rh	°C	Days	°C	Days			
212	0.3927	0.0999	0.0011			79.542	20.235	0.223	0.000	0.000	HU825	800	41	700	149	2	
213	0.3933	0.0986		0.0013		79.745	19.992	0.000	0.264	0.000	HU826	800	41	700	149	2	
214	0.3919	0.0987				0.0010	79.719	20.077	0.000	0.000	0.203	HU827	800	41	700	149	2
215	0.3219	0.1733	0.0011			64.860	34.918	0.222	0.000	0.000		800	41	700	149	2	
216	0.3238	0.1744		0.0013		64.825	34.915	0.000	0.260	0.000		800	41	700	149	2	
217	0.3212	0.1729				0.0012	64.850	34.908	0.000	0.000	0.242		800	41	700	149	2

Table A14. Fe-S charges for the 1100°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction			Melt	1100°C	Remarks	
	Fe	S	Pt	Pd	Rh	Fe	S	Pt	Pd	Rh	°C	Days	°C	Days		
218	0.3914	0.0982	0.0012			79.747	20.008	0.244	0.000	0.000	HU734	700	149			8
219	0.3921	0.0980		0.0012		79.809	19.947	0.000	0.244	0.000	HU735	700	149			8
220	0.3906	0.0979				0.0010	79.796	20.000	0.000	0.000	0.204	HU736	700	149		8
221	0.3207	0.1727	0.0010			64.867	34.931	0.202	0.000	0.000	HU737	700	149			8
222	0.3212	0.1730		0.0010		64.863	34.935	0.000	0.202	0.000	HU738	700	149			8
223	0.3198	0.1724				0.0010	64.842	34.955	0.000	0.000	0.203	HU739	700	149		8

Table A15. Fe-S charges for the 1000°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction			Melt	1000°C	Remarks			
	Fe	S	Pt	Pd	Rh	Fe	S	Pt	Pd	Rh	°C	Days	°C	Days				
1	0.3993	0.0999	0.0012			79.796	19.964	0.240	0.000	0.000		800	15		1200	10	2	
2	0.3999	0.0999		0.0013		79.804	19.936	0.000	0.259	0.000		800	15		1200	10	2	
3	0.3994	0.1002				0.0010	79.784	20.016	0.000	0.000	0.200		800	15		1200	10	2
4	0.3985	0.1005	0.0010	0.0014		79.256	19.988	0.199	0.278	0.278		800	15		1200	10	2	
13	0.3242	0.1746	0.0010			64.866	34.934	0.200	0.000	0.000		800	89				Failed in PRF	
14	0.3242	0.1748		0.0010		64.840	34.960	0.000	0.200	0.000		800	89				Failed in PRF	
15	0.3246	0.1748				0.0010	64.868	34.932	0.000	0.000	0.200		800	89				Failed in PRF
16	0.3232	0.1745	0.0012	0.0013		64.447	34.796	0.239	0.259	0.259		800	89				Failed in PRF	
27	0.3946	0.0984	0.0032	0.0028		0.0031	78.590	19.598	0.637	0.558	0.617		800	32				Failed in PRF
28	0.3890	0.0970	0.0050	0.0050		77.600	19.400	1.000	1.000	1.000		800	32				Failed in PRF	
29	0.3199	0.1719	0.0030	0.0030		0.0029	63.881	34.332	0.599	0.599	0.579		800	32				Failed in PRF
30	0.3153	0.1698	0.0050	0.0050		0.0050	63.047	33.953	1.000	1.000	1.000		800	32				Failed in PRF
37	1.2980	0.6999	0.0015	0.0017		0.0015	64.816	34.950	0.075	0.085	0.075		800	21				Failed in PRF
64	0.7976	0.1995	0.0010	0.0010		79.752	19.948	0.100	0.100	0.100		800	58				Failed in PRF	
66	1.5976	0.3994	0.0010	0.0010		79.880	19.970	0.050	0.050	0.050		800	56				Failed in PRF	
98	0.7977	0.1994	0.0010	0.0010		79.762	19.938	0.100	0.100	0.100		800	41				Duplicate of 64, failed in PRF	
104	0.6442	0.3464	0.0010	0.0011		0.0015	64.796	34.842	0.101	0.111	0.151		800					Exploded in PRF
105	0.3958	0.0990	0.0010			79.831	19.968	0.202	0.000	0.000		800	41				Duplicate of 1, failed in PRF	
112	0.3979	0.0995		0.0011		79.819	19.980	0.000	0.221	0.000	HU843	800	41	700	149		Duplicate of 2, cracked in PRF, resealed twice	
113	0.3975	0.0995				0.0010	79.819	19.980	0.000	0.000	0.201	HU844	800	41	700	149		Duplicate of 3, cracked in PRF, resealed
114	0.3948	0.0987	0.0011	0.0010		79.501	19.875	0.222	0.201	0.201	HU845	800	41	700	149		Duplicate of 4, cracked in PRF, resealed	
115	0.3230	0.1739	0.0010			64.872	34.927	0.201	0.000	0.000	HU846	800	41	700	149		Duplicate of 13, cracked in PRF, resealed twice	
116	0.3216	0.1732		0.0011		64.852	34.926	0.000	0.222	0.000	HU847	800	41	700	149		Duplicate of 14, cracked in PRF, resealed	
117	0.3235	0.1747				0.0010	64.804	34.996	0.000	0.000	0.200	HU848	800	41	700	149		Duplicate of 15, cracked in PRF, resealed
119	0.3929	0.0982	0.0030	0.0031		0.0030	78.549	19.632	0.600	0.620	0.600	HU849	800	41	700	149		Duplicate of 27, cracked in PRF, resealed
120	0.3885	0.0971	0.0050	0.0050		0.0054	77.545	19.381	0.998	0.998	1.078	HU850	800	41	700	149		Duplicate of 28, cracked in PRF, resealed
121	0.3176	0.1710	0.0030	0.0035		63.762	34.330	0.602	0.703	0.602		800	41				Duplicate of 29, failed in PRF	
122	0.3157	0.1700	0.0050	0.0051		0.0050	63.039	33.946	0.998	1.018	0.998	HU851	800	41	700	149		Duplicate of 30, cracked in PRF, resealed
123	0.3232	0.1741	0.0010	0.0010		64.601	34.799	0.200	0.200	0.200	HU852	800	41	700	149		Duplicate of 16, cracked in PRF, resealed twice	
150	1.5918	0.3980	0.0010	0.0014		0.0010	79.862	19.968	0.050	0.070	0.050		800					Duplicate of 66, exploded in PRF
151	1.2940	0.6968	0.0010	0.0012		0.0011	64.891	34.943	0.050	0.060	0.056		800					Duplicate of 37, exploded in PRF

Table A16. Fe-S charges for the 900°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction				Melt °C	900°C Days	Remarks		
	Fe	S	Pt	Pd	Fe	S	Pt	Pd		Days	°C	Days	°C	Days				
176	0.3923	0.0980	0.0009		79.866	19.951	0.183	0.000	0.000	HU434	800	43			1100	4	51	
177	0.3992	0.0981		0.0013	80.064	19.675	0.000	0.261	0.000	HU435	800	43			1100	4	51	
178	0.3937	0.0986			0.0011	79.793	19.984	0.000	0.000	0.223	HU436	800	43			1100	4	51
180	0.7880	0.1970	0.0014	0.0010	0.0010	79.725	19.931	0.142	0.101	0.101	HU756	800	34			1050	3	20 Cracked in PRF, resealed, separated, not equilibrium.
181	0.3909	0.0977	0.0012	0.0011	0.0010	79.467	19.862	0.244	0.224	0.203		800	34			1050	3	20 Cracked in PRF, resealed, oxidised in furnace.
182	1.5758	0.3940	0.0011	0.0010	0.0010	79.872	19.971	0.056	0.051	0.051		800	6			1050	3	20 Cracked in PRF, resealed, oxidised in furnace.

Table A17. Fe-S charges for the 800°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction				Melt °C	800°C Days	Remarks	
	Fe	S	Pt	Pd	Fe	S	Pt	Pd		Days	°C	Days	°C	Days			
85	0.3992	0.0996	0.0010		79.872	19.928	0.200	0.000	0.000	HU785	800	93			12	Cracked in PRF, resealed	
86	0.3991	0.0996		0.0010	79.868	19.932	0.000	0.200	0.000	HU784	800	93			12	Cracked in PRF, resealed	
87	0.3993	0.1000			0.0012	79.780	19.980	0.000	0.000	0.240		800	93			Failed in PRF	
88	0.3936	0.0988	0.0010	0.0010	0.0013	79.403	19.931	0.202	0.202	0.262	HU783	800	93			12	Cracked in PRF, resealed
97	0.7886	0.1971	0.0010	0.0010	0.0011	79.753	19.933	0.101	0.101	0.111	HU786	800	62			12	Cracked in PRF, resealed
99	1.5876	0.3969	0.0010	0.0013	0.0010	79.867	19.967	0.050	0.065	0.050	HU782	800	62			12	Failed in PRF
149	1.5893	0.3977	0.0010	0.0010	0.0010	79.864	19.985	0.050	0.050	0.050		800				Duplicate of 99, exploded in PRF	

Table A18. Fe-S charges for the 700°C isothermal section.

Charge nr	Weight measured (g)				Weight %				Exp	Pre-reaction				Melt °C	700°C Days	Remarks		
	Fe	S	Pt	Pd	Fe	S	Pt	Pd		Days	°C	Days	°C	Days				
55	0.3992	0.0998	0.0012		79.808	19.952	0.240	0.000	0.000		800	56				Failed in PRF		
56	0.3992	0.0998		0.0010	79.840	19.960	0.000	0.200	0.000		800	56				Failed in PRF		
57	0.3992	0.0998			0.0010	79.840	19.960	0.000	0.000	0.200		800	56			Failed in PRF		
58	0.3976	0.0994	0.0010	0.0015	0.0010	79.441	19.860	0.200	0.300	0.200		800	56			Failed in PRF		
82	0.3992	0.0998	0.0015		79.760	19.940	0.300	0.000	0.000		800	93	700	5	1050	1	12 Duplicate of 55, cracked in PRF, resealed, oxidised	
83	0.3995	0.1000		0.0010	79.820	19.980	0.000	0.200	0.000		800	93				Duplicate of 56, failed		
84	0.3992	0.0998			0.0010	79.840	19.960	0.000	0.000	0.200		800	93	700	5	1050	1	12 Duplicate of 57, cracked in PRF, resealed, oxidised
89	0.3941	0.0985	0.0010	0.0014	0.0010	79.456	19.859	0.202	0.282	0.202		800	93	700	5	1050	1	12 Duplicate of 58, failed in PRF
93	0.7916	0.1980	0.0010	0.0011	0.0010	79.742	19.946	0.101	0.111	0.101		800	63				Failed in PRF	
103	1.5934	0.3984	0.0010	0.0013	0.0010	79.866	19.969	0.050	0.065	0.050		800	31				Failed in PRF	
148	1.5888	0.3972	0.0010	0.0013	0.0010	79.867	19.967	0.050	0.065	0.050		800				Duplicate of 103, exploded in PRF		

## Abstract

Partitioning of platinum-group elements between metal and sulphide melt in the Cu-S and Ni-S systems.

By

Henriëtte Ueckermann

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Degree: M. Sc. Applied Mineralogy

The partitioning behaviour of the three platinum-group elements (PGE), Rh, Pd and Pt, was investigated at trace concentrations between phases in the systems Cu-S and Ni-S at low S contents. Additional exploratory investigations of partitioning in the Fe-S system were also performed. Experiments were equilibrated in quartz tubes at temperatures between 1200°C and 700°C, and were analysed by Electron Probe Micro Analyser for the major elements and Particle Induced X-ray Emission for the trace elements. Quantitative data on the partitioning of PGE at temperatures relevant to the formation and development of PGE deposits are of great importance in the exploration, ore beneficiation, and metallurgy of PGE.

Both Pt and Rh are compatible with nickel as opposed to sulphide melt at all temperatures investigated.  $D_{Rh}$  increases from 1.6 at 1100°C to 9.9 at 700°C, and similarly  $D_{Pt}$  from 4 to 200. Pd is concentrated in the melt, with  $D_{Pd}$  similarly increasing from 0.5 to 0.9. All three become more compatible with nickel as the temperature decreases. As the sulphur content of the melt increases at lower temperatures, other researchers (e.g. Li *et al.*, 1996; Fleet *et al.*, 1999) have suggested that partition coefficients are more dependent on the S content in the melt than on temperature itself, but in this investigation the two factors could not be discriminated.

Rh, Pd and Pt were all concentrated in the Cu-rich melt that co-exists with S-rich melt at 1200°C, with  $D_{Rh} > 10$ ,  $D_{Pd} \sim 7.5$ , and  $D_{Pt} > 3$ . All three PGE were concentrated in the sulphide melt that co-exists with digenite at 1000°C, with  $D_{Rh}$  varying from 4 to 62,  $D_{Pd}$  from 2.9 to 4.8, and  $D_{Pt}$  from 12.7 to 23.6. All three platinum-group elements also prefer the copper as opposed to the digenite at 1000°C, with  $D_{Rh} > 15$  at 1000°C and ~45 at 800°C,  $D_{Pd}$  varying from 23 to 675 – differing between instruments - and  $D_{Pt} > 13$ .

Rh and Pt preferably partition into iron that co-exists with sulphide melt at 1200°C, 1100°C and 1000°C.  $D_{Rh} > 2$  and  $D_{Pt} > 1.1$ , and probably much larger.  $D_{Pd}$  changes from slightly incompatible at 1200°C (0.98) to compatible at 1000°C (>1.2). All three PGE partition into sulphide melt that co-exists with pyrrhotite at 1100°C, with  $D_{Rh} > 3.7$ ,  $D_{Pd} > 10.5$ , and  $D_{Pt} > 3.8$ . At 900°C all three PGE partition into iron as opposed to troilite, with  $D_{Rh} > 2.1$ ,  $D_{Pd} \sim 1.2$ , and  $D_{Pt} > 1.6$ .

## Uittreksel

Skeiding van platinum-groep elemente tussen metaal en sulfied smeltsels in die Cu-S  
and Ni-S sisteme.

Deur

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Die verdelingsgedrag van die drie platinum-groep elemente (PGE), Rh, Pd en Pt, in spoor hoeveelhede, is by lae S inhoud in die Cu-S en Ni-S stelsels ondersoek. Bykomende eksploratoriiese ondersoeke van verdeling is ook in die Fe-S stelsel gedoen. Eksperimente is ge-ekwilibreer in kwarts glasbuisies by temperature tussen 1200°C en 700°C. Hoofelemente is bepaal deur wyse van elektron mikrosonde analises en spoorelemente deur Partikel geinduseerde X-sdraal emissie analises. Kwantitatiewe data van die skeidingsgedrag van PGE by temperature relefant tot die vorming en ontwikkeling van PGE afsettings is van groot belang vir die eksplorasie, benefisiering en metallurgie van PGE.

Beide Rh en Pt verkies nikkel teenoor die sulfied smeltsel by al die temperature wat ondersoek is.  $D_{Rh}$  neem toe van 1.6 by 1100°C tot 9.9 by 700°C, en soortgelyk  $D_{Pt}$  van 4 tot 200. Pd konsentreer in die smeltsel, met  $D_{Pd}$  wat soortgelyk toeneem van 0.5 tot 0.9. Al drie PGE konsentreer tot 'n hoër mate in die nikkel by laer temperature. Aangesien die S inhoud van die smeltsel toeneem by laer temperature, is daar deur ander navorsers (bv. Li *et al.*, 1996; Fleet *et al.*, 1999) voorgestel dat verdelingskoëffisiente eerder meer afhanglik is van die S inhoud van die smeltsel as die temperatuur, maar in die huidige studie kan daar nie tussen hierdie twee faktore onderskei word nie.

Rh, Pd en Pt is almal gekonsentreer in die Cu-ryke smeltsel wat saam met die S-ryke smeltsel voorkom by 1200°C, met  $D_{Rh} > 10$ ,  $D_{Pd} \sim 7.5$ , en  $D_{Pt} > 3$ . Al drie PGE is in die sulfied smeltsel wat saam met digeniet by 1000°C voorkom gekonsentreer, met  $D_{Rh}$  wisselend van 4 tot 62,  $D_{Pd}$  van 2.9 tot 4.8, en  $D_{Pt}$  van 12.7 tot 23.6. Al drie PGE verkies ook koper bo digeniet by 1000°C, met  $D_{Rh} > 15$  by 1000°C en ~45 by 800°C,  $D_{Pd}$  wisselend van 23 tot 675 – en verskillend van instrument tot instrument – en  $D_{Pt} > 13$ .

Rh and Pt verdeel eerder in die yster wat saam met sulfied smeltsel voorkom by 1200°C, 1100°C and 1000°C.  $D_{Rh}$  is  $> 2$  en  $D_{Pt} > 1.1$ , en waarskynlik baie groter. Pd verander van effens gekonsentreer in die smeltsel by 1200°C (0.98) tot meer gekonsentreerd in die yster by 1000°C ( $>1.2$ ). Al drie PGE verkies die sulfied smeltsel bo pyrrhotiet by 1100°C, met  $D_{Rh} > 3.7$ ,  $D_{Pd} > 10.5$ , en  $D_{Pt} > 3.8$ . By 900°C verkies al drie PGE yster teenoor troiliet, met  $D_{Rh} > 2.1$ ,  $D_{Pd}$  ongeveer 1.2, en  $D_{Pt} > 1.6$ .