

8. APPENDICES

Appendix 1: Temperature Variation vs. Position in Furnace at 1500°C

(Depth measured from the top of the rubber plug, at the top of the furnace)

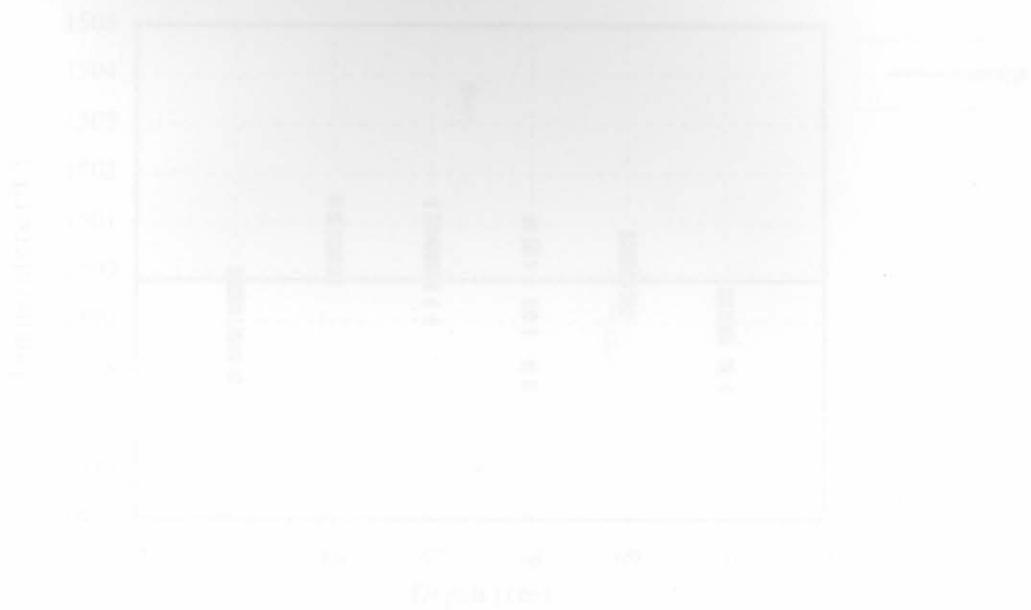
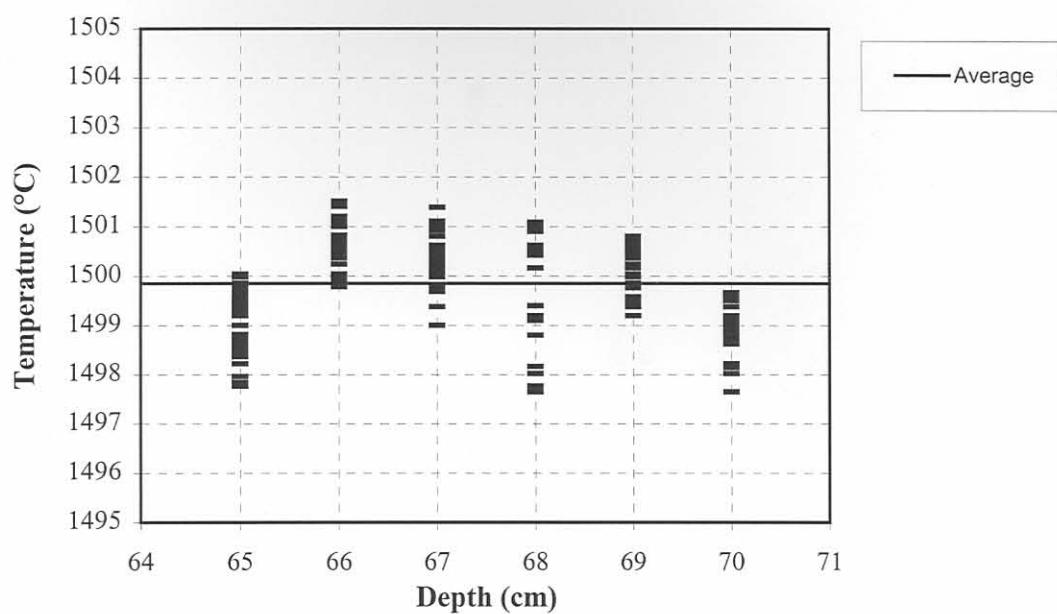
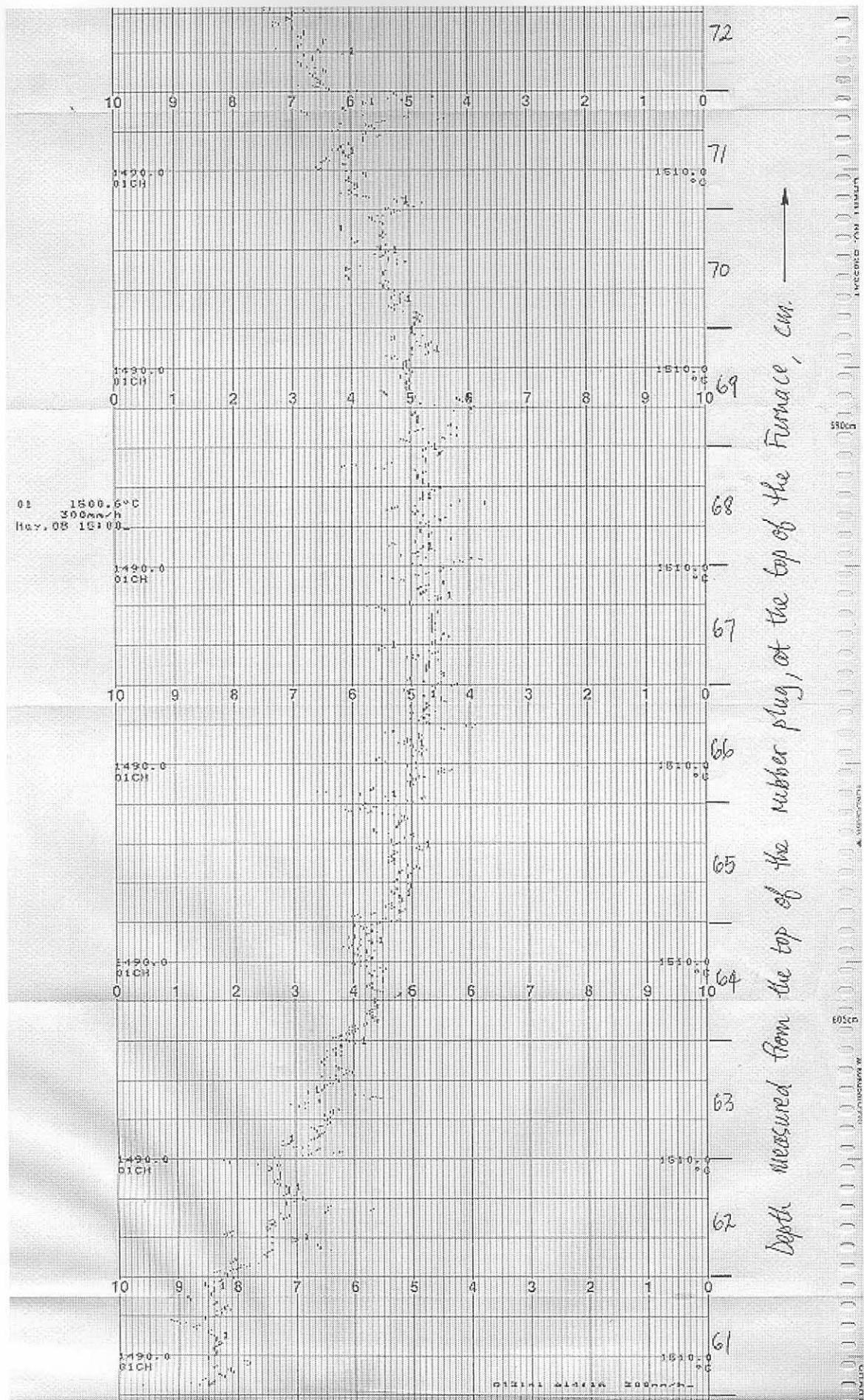


Fig. 1: Temperature vs. Depth into Furnace Tube in the Furnace Hot Zone
(Depth measured from the top of the rubber plug, at the top of the furnace)



Appendix 2: Recorder Chart for Temperature Measurements at 1500°C



Depth measured from the top of the rubber plug, at the top of the Furnace, cm.

Appendix 3: EPMA(WDS) Analyses for V_2O_3 - TiO_2 System

Sample: 10T14; Initial Sample Composition = 10 mass% TiO₂ - 90 mass% V₂O₅; Reaction Temperature = 1400°C; Phases Identified = M₂O₃

Analysis No.	Mass % V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	91.10	7.06	98.16	1.22	0.09	0.07
2	93.30	6.34	99.64	1.24	0.08	0.06
3	93.34	7.21	100.55	1.25	0.09	0.07
4	91.22	6.92	98.13	1.22	0.09	0.07
5	92.97	7.82	100.80	1.24	0.10	0.07
6	92.59	7.78	100.37	1.24	0.10	0.07
7	92.40	8.45	100.85	1.23	0.11	0.08
8	91.75	8.31	100.05	1.22	0.10	0.08
9	94.63	5.77	100.39	1.26	0.07	0.05
10	94.77	5.75	100.51	1.26	0.07	0.05
11	94.61	5.68	100.30	1.26	0.07	0.05
12	88.97	8.21	97.18	1.19	0.10	0.08
13	92.22	8.87	101.08	1.23	0.11	0.08
14	91.65	8.19	99.84	1.22	0.10	0.08
15	91.66	8.07	99.73	1.22	0.10	0.08
16	92.85	8.07	100.91	1.24	0.10	0.08
17	90.71	7.76	98.47	1.21	0.10	0.07
18	92.27	7.79	100.06	1.23	0.10	0.07
19	90.40	8.39	98.79	1.21	0.11	0.08
20	90.65	8.44	99.10	1.21	0.11	0.08
21	91.57	8.93	100.50	1.22	0.11	0.08
22	91.55	8.52	100.07	1.22	0.11	0.08
23	92.31	8.51	100.82	1.23	0.11	0.08
24	91.25	9.31	100.56	1.22	0.12	0.09
25	90.83	9.63	100.46	1.21	0.12	0.09
26	91.02	9.52	100.54	1.21	0.12	0.09
27	92.28	8.29	100.57	1.23	0.10	0.08
28	92.08	8.96	101.03	1.23	0.11	0.08
29	91.63	8.97	100.60	1.22	0.11	0.08
30	90.88	9.33	100.21	1.21	0.12	0.09
31	91.53	9.60	101.13	1.22	0.12	0.09
32	90.96	9.86	100.82	1.21	0.12	0.09
33	88.33	10.30	98.63	1.18	0.13	0.10
34	90.19	11.00	101.19	1.20	0.14	0.10
35	89.08	12.66	101.74	1.19	0.16	0.12
36	86.60	12.23	98.83	1.16	0.15	0.12
37	88.78	12.68	101.47	1.18	0.16	0.12
38	88.61	12.69	101.30	1.18	0.16	0.12
39	87.13	12.17	99.31	1.16	0.15	0.12
Average	91.30	8.82	100.12	1.22	0.11	0.08

Standard Deviation	1.86	1.84	1.04	0.02	0.02	0.02
95% Confidence Limit	0.58	0.58	0.33	0.01	0.01	0.01

Sample: 30T14; Initial Sample Composition = 30 mass% TiO₂ - 70 mass% V₂O₅; Reaction Temperature = 1400°C; Phases Identified = M₂O₃ and M₃O₅

M₂O₃-Phase

Analysis No.	Mass% V2O3	Mass% TiO2	Total	mol V	mol Ti	Mole fraction Ti
1	75.01	24.86	99.86	1.00	0.31	0.24
2	76.61	25.45	102.05	1.02	0.32	0.24
3	76.36	23.60	99.96	1.02	0.30	0.22
4	79.83	21.57	101.40	1.07	0.27	0.20
5	79.91	20.38	100.29	1.07	0.26	0.19
6	76.77	24.45	101.23	1.02	0.31	0.23
7	79.49	20.47	99.96	1.06	0.26	0.19
8	79.87	21.82	101.69	1.07	0.27	0.20
9	74.19	25.01	99.20	0.99	0.31	0.24
10	78.91	21.86	100.77	1.05	0.27	0.21
11	74.35	25.61	99.96	0.99	0.32	0.24
12	79.9	20.1	100	1.07	0.25	0.19
13	80	20	100	1.07	0.25	0.19
14	80.3	19.8	100	1.07	0.25	0.19
15	80.31	19.69	100	1.07	0.25	0.19
Average	78.12	22.31	100.42	1.04	0.28	0.21
Standard Deviation	2.31	2.27	0.81	0.03	0.03	0.02
95% Confidence Limit	1.17	1.15	0.41	0.02	0.01	0.01

Italic = SEM-EDS Analyses

M₃O₅-Phase

Analysis No.	Mass% V2O3	Mass% TiO2	Total	mol V	mol Ti	Mole fraction Ti
1	61.22	38.95	100.17	0.82	0.49	0.37
2	63.18	36.41	99.58	0.84	0.46	0.35
3	66.40	35.93	102.33	0.89	0.45	0.34
4	63.98	37.58	101.56	0.85	0.47	0.36
5	62.56	39.29	101.85	0.83	0.49	0.37
6	60.40	39.82	100.21	0.81	0.50	0.38
7	66.12	35.66	101.78	0.88	0.45	0.34
8	60.16	37.74	97.90	0.80	0.47	0.37
9	61.33	39.99	101.32	0.82	0.50	0.38
10	60.75	39.92	100.67	0.81	0.50	0.38
11	61.90	39.70	101.60	0.83	0.50	0.38
12	61.11	40.28	101.38	0.82	0.50	0.38
13	61.02	40.41	101.43	0.81	0.51	0.38
14	62.72	37.79	100.51	0.84	0.47	0.36

15	61.41	38.09	99.50	0.82	0.48	0.37	0.37
16	62.06	38.85	100.92	0.83	0.49	0.37	
17	68.03	32.76	100.79	0.91	0.41	0.31	
18	70.47	29.32	99.79	0.94	0.37	0.28	
19	70.67	31.28	101.95	0.94	0.39	0.29	
20	67.96	33.47	101.42	0.91	0.42	0.32	
21	65.32	33.76	99.08	0.87	0.42	0.33	
22	68.32	33.18	101.50	0.91	0.42	0.31	
23	69.92	31.89	101.81	0.93	0.40	0.30	
24	69.29	31.45	100.73	0.92	0.39	0.30	
25	71.26	30.47	101.73	0.95	0.38	0.29	
26	72.46	28.10	100.56	0.97	0.35	0.27	
27	<i>61.13</i>	38.87	<i>100.00</i>	0.82	0.49	0.37	
28	<i>61.18</i>	38.82	<i>100.00</i>	0.82	0.49	0.37	
29	<i>61.37</i>	38.63	<i>100.00</i>	0.82	0.48	0.37	
30	60.97	39.03	<i>100.00</i>	0.81	0.49	0.38	
Average	64.49	36.25	100.74	0.86	0.45	0.35	
Standard Deviation	3.94	3.70	1.01	0.05	0.05	0.04	
95% Confidence Limit	1.41	1.32	0.36	0.02	0.02	0.01	

Italic = SEM-EDS Analyses

Sample: 50T14; Initial Sample Composition = 50 mass% TiO₂ - 50 mass% V₂O₅; Reaction Temperature = 1400°C; Phases Identified = M₃O₅ and M₄O₇

M₄O₇-Phase

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	31.35	69.40	100.75	0.42	0.87	0.67
2	32.08	69.63	101.70	0.43	0.87	0.67
3	32.32	68.52	100.84	0.43	0.86	0.67
4	32.01	69.19	101.20	0.43	0.87	0.67
5	33.09	66.41	99.50	0.44	0.83	0.65
6	32.23	68.70	100.93	0.43	0.86	0.67
7	39.02	62.57	101.59	0.52	0.78	0.60
8	31.96	69.23	101.19	0.43	0.87	0.67
9	31.66	69.47	101.13	0.42	0.87	0.67
10	31.74	69.10	100.84	0.42	0.86	0.67
11	35.48	65.70	101.18	0.47	0.82	0.63
12	35.31	65.59	100.91	0.47	0.82	0.64
13	34.62	65.04	99.66	0.46	0.81	0.64
14	32.93	67.92	100.86	0.44	0.85	0.66
15	33.70	67.54	101.24	0.45	0.85	0.65
16	32.14	68.95	101.09	0.43	0.86	0.67
17	32.17	69.14	101.31	0.43	0.87	0.67
18	31.67	69.02	100.69	0.42	0.86	0.67
19	33.37	67.94	101.31	0.45	0.85	0.66
20	39.14	62.65	101.79	0.52	0.78	0.60
21	38.69	62.64	101.33	0.52	0.78	0.60
22	31.86	68.39	100.25	0.43	0.86	0.67
23	38.86	62.61	101.47	0.52	0.78	0.60
24	38.77	62.79	101.55	0.52	0.79	0.60
25	34.78	66.32	101.10	0.46	0.83	0.64
26	36.98	61.85	98.83	0.49	0.77	0.61
27	38.94	62.51	101.45	0.52	0.78	0.60
28	34.33	66.65	100.97	0.46	0.83	0.65
29	32.35	68.71	101.06	0.43	0.86	0.67
30	38.51	62.82	101.33	0.51	0.79	0.60
31	39.21	62.37	101.58	0.52	0.78	0.60
32	33.61	67.48	101.09	0.45	0.84	0.65
33	35.22	63.56	98.78	0.47	0.80	0.63
34	34.04	67.36	101.40	0.45	0.84	0.65
35	38.21	63.54	101.75	0.51	0.80	0.61
36	37.63	63.66	101.29	0.50	0.80	0.61
37	36.20	65.15	101.35	0.48	0.82	0.63
38	31.89	68.94	100.83	0.43	0.86	0.67
39	35.02	66.23	101.25	0.47	0.83	0.64

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40	37.29	64.76	102.06	0.50	0.81	0.62
41	35.02	64.42	99.45	0.47	0.81	0.63
42	34.41	66.61	101.01	0.46	0.83	0.64
43	35.78	65.32	101.10	0.48	0.82	0.63
44	38.58	63.08	101.65	0.51	0.79	0.61
45	33.59	67.62	101.21	0.45	0.85	0.65
46	38.18	62.98	101.15	0.51	0.79	0.61
47	38.91	62.52	101.42	0.52	0.78	0.60
48	36.42	64.72	101.14	0.49	0.81	0.63
49	38.71	62.25	100.96	0.52	0.78	0.60
50	34.47	66.47	100.94	0.46	0.83	0.64
51	32.00	69.28	101.28	0.43	0.87	0.67
52	31.08	68.56	99.64	0.41	0.86	0.67
53	31.58	69.72	101.30	0.42	0.87	0.67
54	37.32	64.12	101.44	0.50	0.80	0.62
55	36.66	64.74	101.40	0.49	0.81	0.62
56	31.43	69.59	101.02	0.42	0.87	0.67
57	37.05	63.49	100.54	0.49	0.79	0.62
Average	34.94	66.06	101.00	0.47	0.83	0.64
Standard Deviation	2.72	2.61	0.67	0.04	0.03	0.03
95% Confidence Limit	0.71	0.68	0.18	0.01	0.01	0.01

Sample: 70T14; Initial Sample Composition = 70 mass% TiO₂ - 30 mass% V₂O₅; Reaction Temperature = 1400°C; Phases Identified = Magneli Phase

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	25.28	72.87	98.14	0.34	0.91	0.73
2	30.15	69.64	99.79	0.40	0.87	0.68
3	30.37	68.99	99.36	0.41	0.86	0.68
4	25.65	73.13	98.77	0.34	0.92	0.73
5	26.90	72.02	98.91	0.36	0.90	0.72
6	29.99	69.04	99.02	0.40	0.86	0.68
7	25.70	73.26	98.96	0.34	0.92	0.73
8	30.40	69.84	100.24	0.41	0.87	0.68
9	30.24	69.74	99.99	0.40	0.87	0.68
10	24.88	75.79	100.67	0.33	0.95	0.74
11	24.63	75.72	100.35	0.33	0.95	0.74
12	24.83	75.73	100.56	0.33	0.95	0.74
13	25.33	75.27	100.60	0.34	0.94	0.74
14	24.84	74.01	98.85	0.33	0.93	0.74
15	25.29	75.38	100.66	0.34	0.94	0.74
16	25.70	74.65	100.34	0.34	0.93	0.73
17	30.80	70.63	101.42	0.41	0.88	0.68
18	30.46	70.63	101.08	0.41	0.88	0.69
19	26.31	74.16	100.47	0.35	0.93	0.73
20	26.00	74.25	100.25	0.35	0.93	0.73
21	29.62	71.12	100.74	0.40	0.89	0.69
22	25.90	75.23	101.13	0.35	0.94	0.73
23	25.79	74.75	100.54	0.34	0.94	0.73
24	26.01	74.92	100.93	0.35	0.94	0.73
25	25.59	74.74	100.33	0.34	0.94	0.73
26	25.77	75.07	100.84	0.34	0.94	0.73
27	25.72	75.09	100.81	0.34	0.94	0.73
28	25.72	74.83	100.55	0.34	0.94	0.73
29	25.77	74.98	100.75	0.34	0.94	0.73
30	25.75	75.60	101.35	0.34	0.95	0.73
31	26.10	75.26	101.36	0.35	0.94	0.73
32	25.73	75.44	101.16	0.34	0.94	0.73
33	25.74	75.59	101.33	0.34	0.95	0.73
34	25.62	75.37	100.99	0.34	0.94	0.73
35	25.77	75.29	101.06	0.34	0.94	0.73
36	25.76	75.21	100.97	0.34	0.94	0.73
37	25.44	74.92	100.35	0.34	0.94	0.73
38	25.85	75.41	101.26	0.34	0.94	0.73
39	25.91	74.99	100.89	0.35	0.94	0.73
40	30.21	71.35	101.55	0.40	0.89	0.69

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41	25.77	75.24	101.01	0.34	0.94	0.73
42	25.70	75.19	100.90	0.34	0.94	0.73
43	30.03	71.03	101.06	0.40	0.89	0.69
44	25.84	75.07	100.91	0.34	0.94	0.73
45	26.09	75.09	101.17	0.35	0.94	0.73
46	25.88	75.15	101.03	0.35	0.94	0.73
47	30.60	70.50	101.10	0.41	0.88	0.68
48	29.97	70.12	100.09	0.40	0.88	0.69
49	29.61	70.00	99.61	0.40	0.88	0.69
50	30.20	69.75	99.94	0.40	0.87	0.68
51	30.28	69.48	99.76	0.40	0.87	0.68
52	27.97	71.72	99.68	0.37	0.90	0.71
53	25.59	74.01	99.60	0.34	0.93	0.73
54	26.22	73.54	99.76	0.35	0.92	0.72
55	26.08	73.41	99.49	0.35	0.92	0.73
56	25.72	73.81	99.52	0.34	0.92	0.73
57	25.47	74.18	99.64	0.34	0.93	0.73
58	30.28	69.60	99.87	0.40	0.87	0.68
59	30.44	69.75	100.19	0.41	0.87	0.68
60	30.02	70.04	100.06	0.40	0.88	0.69
61	30.34	69.76	100.10	0.40	0.87	0.68
62	25.63	74.50	100.13	0.34	0.93	0.73
63	25.45	74.03	99.48	0.34	0.93	0.73
64	25.44	74.43	99.88	0.34	0.93	0.73
65	25.73	74.63	100.36	0.34	0.93	0.73
66	27.08	72.77	99.84	0.36	0.91	0.72
67	25.66	74.23	99.89	0.34	0.93	0.73
68	25.66	74.37	100.03	0.34	0.93	0.73
69	25.57	74.48	100.05	0.34	0.93	0.73
70	25.64	74.92	100.56	0.34	0.94	0.73
71	25.39	75.29	100.68	0.34	0.94	0.74
72	26.23	74.88	101.11	0.35	0.94	0.73
73	25.83	75.41	101.24	0.34	0.94	0.73
74	25.72	75.40	101.12	0.34	0.94	0.73
75	25.71	75.22	100.93	0.34	0.94	0.73
76	25.83	75.21	101.04	0.34	0.94	0.73
77	25.65	75.54	101.19	0.34	0.95	0.73
78	25.88	74.96	100.85	0.35	0.94	0.73
79	25.72	75.10	100.82	0.34	0.94	0.73
80	25.76	75.14	100.90	0.34	0.94	0.73
81	29.23	71.52	100.75	0.39	0.90	0.70
82	25.88	75.16	101.03	0.35	0.94	0.73
83	25.69	75.65	101.34	0.34	0.95	0.73
84	25.98	75.81	101.79	0.35	0.95	0.73

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85	25.79	75.62	101.40	0.34	0.95	0.73
Average	26.80	73.65	100.45	0.36	0.92	0.72
Standard Deviation	1.93	2.14	0.74	0.03	0.03	0.02
95% Confidence Limit	0.41	0.46	0.16	0.01	0.01	0.004

Reaction Time (min)	Initial Concentration (M)	Concentration after Reaction (M)	Concentration Change (M)	Rate of Reaction (M/min)
0	0.00	0.00	0.00	0.00
10	0.00	0.00	0.00	0.00
20	0.00	0.00	0.00	0.00
30	0.00	0.00	0.00	0.00
40	0.00	0.00	0.00	0.00
50	0.00	0.00	0.00	0.00
60	0.00	0.00	0.00	0.00
70	0.00	0.00	0.00	0.00
80	0.00	0.00	0.00	0.00
90	0.00	0.00	0.00	0.00
100	0.00	0.00	0.00	0.00
110	0.00	0.00	0.00	0.00
120	0.00	0.00	0.00	0.00
130	0.00	0.00	0.00	0.00
140	0.00	0.00	0.00	0.00
150	0.00	0.00	0.00	0.00
160	0.00	0.00	0.00	0.00
170	0.00	0.00	0.00	0.00
180	0.00	0.00	0.00	0.00
190	0.00	0.00	0.00	0.00
200	0.00	0.00	0.00	0.00
210	0.00	0.00	0.00	0.00
220	0.00	0.00	0.00	0.00
230	0.00	0.00	0.00	0.00
240	0.00	0.00	0.00	0.00
250	0.00	0.00	0.00	0.00
260	0.00	0.00	0.00	0.00
270	0.00	0.00	0.00	0.00
280	0.00	0.00	0.00	0.00
290	0.00	0.00	0.00	0.00
300	0.00	0.00	0.00	0.00
310	0.00	0.00	0.00	0.00
320	0.00	0.00	0.00	0.00
330	0.00	0.00	0.00	0.00
340	0.00	0.00	0.00	0.00
350	0.00	0.00	0.00	0.00
360	0.00	0.00	0.00	0.00
370	0.00	0.00	0.00	0.00
380	0.00	0.00	0.00	0.00
390	0.00	0.00	0.00	0.00
400	0.00	0.00	0.00	0.00
410	0.00	0.00	0.00	0.00
420	0.00	0.00	0.00	0.00
430	0.00	0.00	0.00	0.00
440	0.00	0.00	0.00	0.00
450	0.00	0.00	0.00	0.00
460	0.00	0.00	0.00	0.00
470	0.00	0.00	0.00	0.00
480	0.00	0.00	0.00	0.00
490	0.00	0.00	0.00	0.00
500	0.00	0.00	0.00	0.00
510	0.00	0.00	0.00	0.00
520	0.00	0.00	0.00	0.00
530	0.00	0.00	0.00	0.00
540	0.00	0.00	0.00	0.00
550	0.00	0.00	0.00	0.00
560	0.00	0.00	0.00	0.00
570	0.00	0.00	0.00	0.00
580	0.00	0.00	0.00	0.00
590	0.00	0.00	0.00	0.00
600	0.00	0.00	0.00	0.00
610	0.00	0.00	0.00	0.00
620	0.00	0.00	0.00	0.00
630	0.00	0.00	0.00	0.00
640	0.00	0.00	0.00	0.00
650	0.00	0.00	0.00	0.00
660	0.00	0.00	0.00	0.00
670	0.00	0.00	0.00	0.00
680	0.00	0.00	0.00	0.00
690	0.00	0.00	0.00	0.00
700	0.00	0.00	0.00	0.00
710	0.00	0.00	0.00	0.00
720	0.00	0.00	0.00	0.00
730	0.00	0.00	0.00	0.00
740	0.00	0.00	0.00	0.00
750	0.00	0.00	0.00	0.00
760	0.00	0.00	0.00	0.00
770	0.00	0.00	0.00	0.00
780	0.00	0.00	0.00	0.00
790	0.00	0.00	0.00	0.00
800	0.00	0.00	0.00	0.00
810	0.00	0.00	0.00	0.00
820	0.00	0.00	0.00	0.00
830	0.00	0.00	0.00	0.00
840	0.00	0.00	0.00	0.00
850	0.00	0.00	0.00	0.00
860	0.00	0.00	0.00	0.00
870	0.00	0.00	0.00	0.00
880	0.00	0.00	0.00	0.00
890	0.00	0.00	0.00	0.00
900	0.00	0.00	0.00	0.00
910	0.00	0.00	0.00	0.00
920	0.00	0.00	0.00	0.00
930	0.00	0.00	0.00	0.00
940	0.00	0.00	0.00	0.00
950	0.00	0.00	0.00	0.00
960	0.00	0.00	0.00	0.00
970	0.00	0.00	0.00	0.00
980	0.00	0.00	0.00	0.00
990	0.00	0.00	0.00	0.00
1000	0.00	0.00	0.00	0.00

Sample: 90T14; Initial Sample Composition = 90 mass% TiO₂ - 10 mass% V₂O₅; Reaction Temperature = 1400°C; Phases Identified = Magneli Phase

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	8.63	90.97	99.60	0.12	1.14	0.91
2	8.55	91.68	100.23	0.11	1.15	0.91
3	7.89	92.19	100.08	0.11	1.15	0.92
4	7.84	92.53	100.37	0.10	1.16	0.92
5	7.94	92.57	100.51	0.11	1.16	0.92
6	8.76	90.32	99.07	0.12	1.13	0.91
7	8.86	91.35	100.21	0.12	1.14	0.91
8	8.48	91.89	100.37	0.11	1.15	0.91
9	8.68	90.74	99.41	0.12	1.14	0.91
10	8.64	91.73	100.37	0.12	1.15	0.91
11	8.37	91.83	100.20	0.11	1.15	0.91
12	8.39	91.95	100.34	0.11	1.15	0.91
13	8.31	91.07	99.37	0.11	1.14	0.91
14	8.20	90.38	98.57	0.11	1.13	0.91
15	8.17	90.92	99.09	0.11	1.14	0.91
16	8.42	92.19	100.61	0.11	1.15	0.91
17	8.64	92.46	101.09	0.12	1.16	0.91
18	8.20	93.08	101.28	0.11	1.16	0.91
19	8.26	93.00	101.26	0.11	1.16	0.91
20	8.35	92.26	100.61	0.11	1.15	0.91
21	8.22	92.38	100.61	0.11	1.16	0.91
22	8.50	91.18	99.67	0.11	1.14	0.91
23	8.53	92.14	100.67	0.11	1.15	0.91
24	8.68	90.59	99.26	0.12	1.13	0.91
25	8.74	91.26	99.99	0.12	1.14	0.91
26	8.74	91.69	100.43	0.12	1.15	0.91
27	8.78	91.82	100.60	0.12	1.15	0.91
Average	8.43	91.71	100.14	0.11	1.15	0.91
Standard Deviation	0.28	0.76	0.68	0.004	0.010	0.003
95% Confidence Limit	0.11	0.29	0.26	0.001	0.004	0.001

Sample: 10T15; Initial Sample Composition = 10 mass% TiO₂ - 90 mass% V₂O₅; Reaction Temperature = 1500°C; Phases Identified = M₂O₃

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	87.92	12.26	100.18	1.17	0.15	0.12
2	88.31	12.50	100.81	1.18	0.16	0.12
3	87.60	12.32	99.92	1.17	0.15	0.12
4	88.07	12.77	100.84	1.18	0.16	0.12
5	87.78	12.55	100.33	1.17	0.16	0.12
6	87.73	12.68	100.41	1.17	0.16	0.12
7	87.53	13.54	101.07	1.17	0.17	0.13
8	87.98	13.82	101.80	1.17	0.17	0.13
9	86.83	13.74	100.56	1.16	0.17	0.13
10	87.68	13.68	101.36	1.17	0.17	0.13
11	86.55	13.69	100.23	1.15	0.17	0.13
12	87.11	14.26	101.37	1.16	0.18	0.13
13	86.89	14.57	101.46	1.16	0.18	0.14
14	86.50	14.42	100.92	1.15	0.18	0.14
15	86.42	14.65	101.08	1.15	0.18	0.14
16	87.15	14.47	101.62	1.16	0.18	0.13
17	86.73	14.18	100.90	1.16	0.18	0.13
18	86.37	14.40	100.77	1.15	0.18	0.14
19	86.16	14.74	100.90	1.15	0.18	0.14
20	86.43	14.71	101.13	1.15	0.18	0.14
21	85.95	15.24	101.19	1.15	0.19	0.14
22	85.95	15.21	101.15	1.15	0.19	0.14
23	85.85	15.76	101.61	1.15	0.20	0.15
24	85.51	15.56	101.07	1.14	0.19	0.15
25	85.64	15.73	101.37	1.14	0.20	0.15
26	84.05	15.65	99.70	1.12	0.20	0.15
27	85.72	15.96	101.68	1.14	0.20	0.15
28	85.06	16.11	101.17	1.14	0.20	0.15
29	85.61	16.23	101.84	1.14	0.20	0.15
30	84.93	16.21	101.14	1.13	0.20	0.15
31	84.56	16.04	100.60	1.13	0.20	0.15
32	84.63	16.12	100.76	1.13	0.20	0.15
33	84.52	16.64	101.16	1.13	0.21	0.16
34	83.87	16.38	100.26	1.12	0.21	0.15
35	82.49	16.41	98.90	1.10	0.21	0.16
36	84.57	16.97	101.54	1.13	0.21	0.16
37	84.06	17.02	101.09	1.12	0.21	0.16
38	83.97	17.26	101.23	1.12	0.22	0.16
39	84.24	16.99	101.23	1.12	0.21	0.16
40	84.06	17.41	101.47	1.12	0.22	0.16

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41	83.31	17.28	100.60	1.11	0.22	0.16
42	83.92	17.52	101.45	1.12	0.22	0.16
43	82.89	17.55	100.44	1.11	0.22	0.17
44	81.79	17.30	99.09	1.09	0.22	0.17
45	83.76	17.69	101.45	1.12	0.22	0.17
46	83.69	17.70	101.39	1.12	0.22	0.17
47	83.60	17.78	101.38	1.12	0.22	0.17
48	83.57	17.87	101.44	1.12	0.22	0.17
49	83.45	18.01	101.46	1.11	0.23	0.17
50	81.56	16.78	98.34	1.09	0.21	0.16
51	83.31	17.40	100.71	1.11	0.22	0.16
52	83.83	17.59	101.42	1.12	0.22	0.16
53	83.81	17.65	101.45	1.12	0.22	0.16
54	82.94	17.23	100.17	1.11	0.22	0.16
Average	85.27	15.63	100.90	1.14	0.20	0.15
Standard Deviation	1.78	1.72	0.72	0.02	0.02	0.02
95% Confidence Limit	0.47	0.46	0.19	0.01	0.01	0.004

Sample: 30T15; Initial Sample Composition = 30 mass% TiO₂ - 70 mass% V₂O₅; Reaction Temperature = 1500°C; Phases Identified = M₂O₃ and M₃O₅

M₃O₅-Phase

Analysis No.	Mass% V2O3	Mass% TiO2	Total	mol V	mol Ti	Mole fraction Ti
1	70.08	31.02	101.10	0.94	0.39	0.29
2	65.12	35.53	100.65	0.87	0.44	0.34
3	70.49	30.79	101.27	0.94	0.39	0.29
4	64.89	35.83	100.73	0.87	0.45	0.34
5	62.71	37.70	100.40	0.84	0.47	0.36
6	60.81	39.63	100.44	0.81	0.50	0.38
7	61.39	39.12	100.50	0.82	0.49	0.37
8	60.94	39.95	100.88	0.81	0.50	0.38
9	60.19	39.91	100.09	0.80	0.50	0.38
10	61.20	39.80	101.00	0.82	0.50	0.38
11	61.07	39.79	100.86	0.81	0.50	0.38
12	60.64	39.65	100.28	0.81	0.50	0.38
13	63.18	37.53	100.70	0.84	0.47	0.36
14	60.62	40.33	100.95	0.81	0.50	0.38
15	59.58	39.43	99.00	0.79	0.49	0.38
16	60.17	40.07	100.24	0.80	0.50	0.38
17	59.93	40.59	100.53	0.80	0.51	0.39
18	58.87	41.46	100.34	0.79	0.52	0.40
19	56.67	40.55	97.22	0.76	0.51	0.40
20	58.08	42.73	100.81	0.78	0.53	0.41
21	57.54	42.22	99.76	0.77	0.53	0.41
22	57.50	43.09	100.59	0.77	0.54	0.41
23	57.27	43.65	100.92	0.76	0.55	0.42
24	57.10	43.56	100.66	0.76	0.55	0.42
25	58.10	43.43	101.54	0.78	0.54	0.41
26	57.25	43.99	101.24	0.76	0.55	0.42
27	57.18	44.16	101.34	0.76	0.55	0.42
28	55.57	42.78	98.35	0.74	0.54	0.42
29	55.21	43.63	98.84	0.74	0.55	0.43
30	55.31	45.10	100.41	0.74	0.56	0.43
31	56.62	43.64	100.26	0.76	0.55	0.42
32	56.35	44.38	100.73	0.75	0.56	0.42
33	56.80	44.23	101.03	0.76	0.55	0.42
34	55.46	45.45	100.91	0.74	0.57	0.43
35	56.35	45.19	101.54	0.75	0.57	0.43
36	57.01	44.10	101.11	0.76	0.55	0.42
37	56.43	44.74	101.17	0.75	0.56	0.43
38	57.06	43.87	100.93	0.76	0.55	0.42
39	55.83	43.28	99.11	0.74	0.54	0.42

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40	57.01	43.23	100.25	0.76	0.54	0.42
41	57.44	43.64	101.08	0.77	0.55	0.42
42	56.80	43.55	100.34	0.76	0.55	0.42
43	58.04	43.20	101.23	0.77	0.54	0.41
44	58.32	43.18	101.49	0.78	0.54	0.41
45	58.58	42.65	101.23	0.78	0.53	0.41
46	59.62	42.12	101.74	0.80	0.53	0.40
47	59.55	41.66	101.20	0.79	0.52	0.40
48	59.76	41.16	100.92	0.80	0.52	0.39
49	59.61	41.10	100.71	0.80	0.51	0.39
50	58.99	41.97	100.96	0.79	0.53	0.40
51	59.06	42.12	101.18	0.79	0.53	0.40
52	55.19	42.84	98.03	0.74	0.54	0.42
53	56.81	44.08	100.89	0.76	0.55	0.42
54	50.66	39.66	90.32	0.68	0.50	0.42
55	57.16	44.17	101.33	0.76	0.55	0.42
56	56.93	44.15	101.08	0.76	0.55	0.42
57	50.20	51.05	101.26	0.67	0.64	0.49
58	51.83	48.57	100.40	0.69	0.61	0.47
59	51.23	49.77	101.00	0.68	0.62	0.48
60	56.56	43.62	100.18	0.75	0.55	0.42
61	57.56	43.93	101.49	0.77	0.55	0.42
62	58.03	43.11	101.14	0.77	0.54	0.41
63	58.27	43.04	101.31	0.78	0.54	0.41
64	56.14	44.01	100.15	0.75	0.55	0.42
65	53.52	46.96	100.48	0.71	0.59	0.45
66	53.40	47.57	100.98	0.71	0.60	0.46
67	57.33	44.34	101.67	0.77	0.55	0.42
68	57.66	43.94	101.60	0.77	0.55	0.42
69	57.37	43.74	101.11	0.77	0.55	0.42
70	57.23	43.91	101.14	0.76	0.55	0.42
71	57.05	43.84	100.88	0.76	0.55	0.42
72	60.68	39.29	99.97	0.81	0.49	0.38
73	61.00	39.88	100.89	0.81	0.50	0.38
74	67.50	33.76	101.27	0.90	0.42	0.32
75	70.03	30.75	100.78	0.93	0.38	0.29
76	67.13	33.55	100.67	0.90	0.42	0.32
77	57.35	42.58	99.93	0.77	0.53	0.41
78	57.21	42.99	100.20	0.76	0.54	0.41
79	57.55	43.12	100.67	0.77	0.54	0.41
80	57.84	42.40	100.23	0.77	0.53	0.41
81	61.64	38.36	100.00	0.82	0.48	0.37
82	63.54	36.46	100.00	0.85	0.46	0.35
Average	58.62	41.89	100.51	0.78	0.52	0.40

Standard Deviation	3.85	3.74	1.39	0.05	0.05	0.04
95% Confidence Limit	0.83	0.81	0.30	0.01	0.01	0.01

Italic = SEM-EDS Analyses

M₂O₃-Phase

Analysis No.	Mass% V₂O₃	Mass% TiO₂	Total	mol V	mol Ti	Mole fraction Ti
<i>1</i>	82.53	17.47	101.10	1.10	0.22	0.17
<i>2</i>	82.02	17.98	100.65	1.09	0.23	0.17
<i>3</i>	82.14	17.86	101.27	1.10	0.22	0.17
Average	82.23	17.77	100.00	1.10	0.22	0.17
Standard Deviation	0.27	0.27		0.004	0.003	0.003
95% Confidence Limit	0.30	0.33		0.004	0.004	0.003

Italic = SEM-EDS Analyses

Sample: 50T15; Initial Sample Composition = 50 mass% TiO₂ - 50 mass% V₂O₅; Reaction Temperature = 1500°C; Phases Identified = M₃O₅ and M₄O₇

M₃O₅-Phase:

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	58.99	42.01	101.00	0.79	0.53	0.40
2	59.55	41.74	101.29	0.79	0.52	0.40
3	58.71	41.63	100.34	0.78	0.52	0.40
4	58.54	41.91	100.45	0.78	0.52	0.40
5	56.57	44.11	100.67	0.75	0.55	0.42
6	56.38	44.54	100.92	0.75	0.56	0.43
7	54.40	46.47	100.87	0.73	0.58	0.44
8	58.29	42.16	100.45	0.78	0.53	0.40
9	58.14	42.87	101.00	0.78	0.54	0.41
10	57.54	42.87	100.41	0.77	0.54	0.41
11	57.44	43.01	100.45	0.77	0.54	0.41
12	56.97	43.51	100.48	0.76	0.54	0.42
13	56.97	43.49	100.46	0.76	0.54	0.42
14	56.82	43.78	100.60	0.76	0.55	0.42
15	56.81	43.58	100.39	0.76	0.55	0.42
16	56.71	44.07	100.78	0.76	0.55	0.42
17	56.58	44.32	100.90	0.76	0.55	0.42
18	57.13	44.19	101.33	0.76	0.55	0.42
19	55.98	43.81	99.79	0.75	0.55	0.42
20	54.36	43.39	97.75	0.73	0.54	0.43
Average	57.14	43.37	100.52	0.76	0.54	0.42
Standard Deviation	1.35	1.17	0.74	0.02	0.01	0.01
95% Confidence Limit	0.59	0.51	0.33	0.01	0.01	0.01

M₄O₇-Phase:

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	47.49	53.43	100.93	0.63	0.67	0.51
2	47.44	53.24	100.68	0.63	0.67	0.51
3	41.98	58.08	100.07	0.56	0.73	0.56
4	43.56	56.88	100.44	0.58	0.71	0.55
5	42.26	58.27	100.54	0.56	0.73	0.56
6	41.61	58.71	100.32	0.56	0.73	0.57
7	41.18	57.93	99.10	0.55	0.73	0.57
8	44.43	54.79	99.22	0.59	0.69	0.54
9	46.80	54.11	100.91	0.62	0.68	0.52
10	42.07	58.38	100.45	0.56	0.73	0.57
11	46.66	53.84	100.50	0.62	0.67	0.52

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12	48.33	52.07	100.40	0.64	0.65	0.50
13	47.93	52.95	100.88	0.64	0.66	0.51
14	47.38	53.73	101.11	0.63	0.67	0.52
15	47.02	53.68	100.70	0.63	0.67	0.52
16	45.45	55.10	100.54	0.61	0.69	0.53
17	47.79	53.49	101.28	0.64	0.67	0.51
18	40.06	60.83	100.89	0.53	0.76	0.59
19	40.07	61.12	101.19	0.53	0.76	0.59
20	37.82	63.08	100.90	0.50	0.79	0.61
21	37.94	63.29	101.23	0.51	0.79	0.61
22	37.81	63.37	101.17	0.50	0.79	0.61
Average	43.78	56.83	100.61	0.58	0.71	0.55
Standard Deviation	3.64	3.68	0.57	0.05	0.05	0.04
95% Confidence Limit	1.52	1.54	0.24	0.02	0.02	0.02

Sample: 70T15; Initial Sample Composition = 70 mass% TiO₂ - 30 mass% V₂O₅; Reaction Temperature = 1500°C; Phases Identified = Magneli Phase

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	23.96	77.56	101.52	0.32	0.97	0.75
2	23.78	77.22	101.00	0.32	0.97	0.75
3	23.93	77.05	100.98	0.32	0.96	0.75
4	23.92	77.35	101.27	0.32	0.97	0.75
5	23.81	76.70	100.51	0.32	0.96	0.75
6	23.95	77.31	101.26	0.32	0.97	0.75
7	20.00	80.42	100.41	0.27	1.01	0.79
8	23.86	76.88	100.74	0.32	0.96	0.75
9	23.33	76.61	99.93	0.31	0.96	0.75
10	23.86	77.28	101.15	0.32	0.97	0.75
11	23.78	77.36	101.14	0.32	0.97	0.75
12	24.15	76.98	101.13	0.32	0.96	0.75
13	24.68	76.23	100.90	0.33	0.95	0.74
14	29.58	71.63	101.21	0.39	0.90	0.69
15	24.90	75.84	100.73	0.33	0.95	0.74
16	26.87	74.57	101.43	0.36	0.93	0.72
17	29.60	71.89	101.49	0.40	0.90	0.69
18	29.38	71.59	100.97	0.39	0.90	0.70
19	29.14	71.86	101.01	0.39	0.90	0.70
20	26.03	74.18	100.20	0.35	0.93	0.73
21	29.39	71.58	100.98	0.39	0.90	0.70
22	29.47	71.77	101.24	0.39	0.90	0.70
23	25.13	75.58	100.70	0.34	0.95	0.74
24	29.34	71.12	100.46	0.39	0.89	0.69
25	29.19	71.67	100.86	0.39	0.90	0.70
26	29.24	69.81	99.05	0.39	0.87	0.69
27	29.30	70.02	99.32	0.39	0.88	0.69
28	29.61	69.22	98.83	0.40	0.87	0.69
29	24.67	76.16	100.83	0.33	0.95	0.74
30	24.64	76.19	100.83	0.33	0.95	0.74
31	24.32	76.14	100.46	0.32	0.95	0.75
32	24.35	75.82	100.17	0.32	0.95	0.74
33	24.50	75.87	100.37	0.33	0.95	0.74
34	24.52	76.31	100.84	0.33	0.96	0.74
35	24.25	76.21	100.46	0.32	0.95	0.75
36	24.36	76.24	100.60	0.33	0.95	0.75
37	24.44	76.19	100.63	0.33	0.95	0.75
38	24.44	76.18	100.62	0.33	0.95	0.75
39	23.28	74.87	98.15	0.31	0.94	0.75
40	23.59	75.32	98.92	0.31	0.94	0.75

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41	24.18	76.73	100.92	0.32	0.96	0.75
42	24.03	76.73	100.76	0.32	0.96	0.75
43	24.08	77.03	101.11	0.32	0.96	0.75
44	23.93	76.86	100.79	0.32	0.96	0.75
45	24.39	76.49	100.87	0.33	0.96	0.75
46	25.56	75.11	100.67	0.34	0.94	0.73
Average	25.45	75.17	100.62	0.34	0.94	0.73
Standard Deviation	2.40	2.52	0.72	0.03	0.03	0.02
95% Confidence Limit	0.69	0.73	0.21	0.01	0.01	0.01

Review

Sample: 90T15; Initial Sample Composition = 90 mass% TiO₂ - 10 mass% V₂O₅; Reaction Temperature = 1500°C; Phases Identified = Magneli Phase

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	8.57	91.86	100.44	0.11	1.15	0.91
2	8.51	90.97	99.48	0.11	1.14	0.91
3	8.62	91.14	99.76	0.12	1.14	0.91
4	8.46	91.80	100.26	0.11	1.15	0.91
5	8.49	91.86	100.35	0.11	1.15	0.91
6	8.52	91.88	100.40	0.11	1.15	0.91
7	8.49	91.70	100.19	0.11	1.15	0.91
8	8.48	91.69	100.18	0.11	1.15	0.91
9	8.42	91.25	99.67	0.11	1.14	0.91
10	8.50	91.67	100.16	0.11	1.15	0.91
11	8.44	91.77	100.20	0.11	1.15	0.91
12	8.43	91.35	99.77	0.11	1.14	0.91
13	8.46	91.90	100.36	0.11	1.15	0.91
14	8.44	91.24	99.68	0.11	1.14	0.91
15	8.29	91.21	99.49	0.11	1.14	0.91
16	8.30	91.63	99.93	0.11	1.15	0.91
17	8.40	91.41	99.81	0.11	1.14	0.91
18	8.37	92.28	100.65	0.11	1.15	0.91
19	8.24	91.93	100.17	0.11	1.15	0.91
20	8.36	91.62	99.98	0.11	1.15	0.91
21	8.41	91.59	100.00	0.11	1.15	0.91
22	8.49	91.70	100.19	0.11	1.15	0.91
23	8.26	92.31	100.57	0.11	1.16	0.91
24	8.34	91.47	99.80	0.11	1.14	0.91
25	8.38	92.02	100.41	0.11	1.15	0.91
26	8.23	91.79	100.02	0.11	1.15	0.91
27	8.31	91.82	100.13	0.11	1.15	0.91
28	8.33	92.00	100.33	0.11	1.15	0.91
29	8.28	92.17	100.46	0.11	1.15	0.91
30	8.29	92.04	100.33	0.11	1.15	0.91
31	8.40	91.76	100.16	0.11	1.15	0.91
32	8.32	92.13	100.45	0.11	1.15	0.91
33	8.22	91.49	99.72	0.11	1.15	0.91
34	8.39	92.00	100.39	0.11	1.15	0.91
35	8.27	92.09	100.37	0.11	1.15	0.91
36	8.29	91.72	100.01	0.11	1.15	0.91
37	8.33	91.83	100.16	0.11	1.15	0.91
38	8.21	91.01	99.22	0.11	1.14	0.91
39	8.30	91.92	100.22	0.11	1.15	0.91
40	8.24	92.26	100.50	0.11	1.15	0.91

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41	8.30	92.27	100.57	0.11	1.15	0.91
42	8.22	92.34	100.55	0.11	1.16	0.91
43	8.33	92.09	100.42	0.11	1.15	0.91
44	8.11	92.27	100.38	0.11	1.15	0.91
45	8.01	89.10	97.11	0.11	1.12	0.91
46	8.25	92.27	100.52	0.11	1.15	0.91
47	8.37	91.93	100.30	0.11	1.15	0.91
48	8.25	91.60	99.86	0.11	1.15	0.91
49	8.39	91.95	100.35	0.11	1.15	0.91
Average	8.35	91.74	100.09	0.11	1.15	0.91
Standard Deviation	0.12	0.52	0.54	0.0016	0.0065	0.0012
95% Confidence Limit	0.03	0.15	0.15	0.0004	0.0018	0.0003

Sample: 90T16480; Initial Sample Composition = 90 mass% TiO₂ - 10 mass% V₂O₅;
 Reaction Temperature = 1600°C; Phases Identified = Magneli Phase

Analysis No.	Mass% V ₂ O ₃	Mass% TiO ₂	Total	mol V	mol Ti	Mole fraction Ti
1	8.58	91.89	100.46	0.11	1.15	0.91
2	8.58	92.16	100.74	0.11	1.15	0.91
3	8.56	92.23	100.79	0.11	1.15	0.91
4	8.75	91.35	100.10	0.12	1.14	0.91
5	8.60	91.38	99.98	0.11	1.14	0.91
6	8.54	91.38	99.93	0.11	1.14	0.91
7	8.53	90.78	99.32	0.11	1.14	0.91
8	8.56	91.56	100.12	0.11	1.15	0.91
9	8.59	91.61	100.21	0.11	1.15	0.91
10	8.59	91.55	100.14	0.11	1.15	0.91
11	8.59	91.76	100.35	0.11	1.15	0.91
12	8.59	91.98	100.57	0.11	1.15	0.91
13	8.48	91.89	100.37	0.11	1.15	0.91
14	8.69	91.42	100.11	0.12	1.14	0.91
15	8.55	91.32	99.87	0.11	1.14	0.91
16	8.51	91.15	99.66	0.11	1.14	0.91
17	8.63	91.66	100.29	0.12	1.15	0.91
18	8.56	91.26	99.82	0.11	1.14	0.91
19	8.66	91.42	100.08	0.12	1.14	0.91
20	8.67	91.51	100.18	0.12	1.15	0.91
21	8.30	91.43	99.72	0.11	1.14	0.91
22	8.14	89.51	97.65	0.11	1.12	0.91
23	8.22	91.54	99.76	0.11	1.15	0.91
24	8.26	92.45	100.71	0.11	1.16	0.91
25	8.39	92.46	100.86	0.11	1.16	0.91
26	8.34	91.36	99.70	0.11	1.14	0.91
27	8.27	91.25	99.51	0.11	1.14	0.91
28	8.23	91.45	99.68	0.11	1.14	0.91
29	8.26	91.48	99.74	0.11	1.14	0.91
30	8.24	91.29	99.53	0.11	1.14	0.91
31	8.22	92.31	100.54	0.11	1.16	0.91
32	8.16	91.99	100.15	0.11	1.15	0.91
33	8.10	90.88	98.98	0.11	1.14	0.91
34	8.29	91.56	99.84	0.11	1.15	0.91
35	8.32	91.84	100.16	0.11	1.15	0.91
36	8.32	92.13	100.45	0.11	1.15	0.91
37	8.56	91.83	100.39	0.11	1.15	0.91
38	8.52	91.71	100.22	0.11	1.15	0.91
39	8.51	91.60	100.11	0.11	1.15	0.91
40	8.57	91.54	100.11	0.11	1.15	0.91

41	8.75	91.21	99.95	0.12	1.14	0.91
Average	8.46	91.56	100.02	0.11	1.15	0.91
Standard Deviation	0.18	0.50	0.55	0.002	0.006	0.002
95% Confidence Limit	0.06	0.15	0.17	0.001	0.002	0.001

Appendix 4: EPMA(EDS) Analyses for V_2O_3 - TiO_2 System

EPMA(EDS) Analyses for V_2O_3 - TiO_2 System

Initial Composition Mass%		Temper- ature °C	Phase Identified	Final Composition Mass%												Average Mass%		Standard Deviation Mass%		
TiO ₂	V ₂ O ₅			TiO ₂	V ₂ O ₃	TiO ₂	V ₂ O ₃	TiO ₂	V ₂ O ₃	TiO ₂	V ₂ O ₃	TiO ₂	V ₂ O ₃	TiO ₂	V ₂ O ₃	TiO ₂	V ₂ O ₃	TiO ₂		
10	90	1400	M ₂ O ₃	10.70	89.30	10.17	89.83	5.98	94.02	8.08	91.92						8.73	91.27	2.16	
30	70	1400	M ₃ O ₅	38.87	61.13	38.82	61.18	38.63	61.37	39.03	60.97						38.84	61.16	0.16	
30	70	1400	M ₂ O ₃	20.09	79.91	20.01	79.99	19.75	80.25	19.69	80.31						19.89	80.12	0.19	
50	50	1400	Magneli	61.61	38.39	60.88	39.12	68.78	31.22								63.76	36.24	4.37	
70	30	1400	Magneli	77.65	22.35	73.29	26.71	72.08	27.92								74.34	25.66	2.93	
90	10	1400	Magneli	90.61	9.39	90.39	9.61	90.13	9.87								90.38	9.62	0.24	
10	90	1500	M ₂ O ₃	10.47	89.53	11.76	88.24	17.55	82.45	19.71	80.29						14.87	85.13	4.46	
30	70	1500	M ₃ O ₅	38.36	61.64	36.46	63.54										37.41	62.59	1.34	
30	70	1500	M ₂ O ₃	17.47	82.53	17.98	82.02	17.86	82.14								17.77	82.23	0.27	
50	50	1500	Magneli	55.72	44.28	63.49	36.51	58.76	41.24								59.32	40.68	3.92	
70	30	1500	Magneli	79.01	20.99	78.80	21.20	75.17	24.83	75.64	24.36	75.40	24.60	78.54	21.46	75.45	24.55	71.48	28.52	
90	10	1500	Magneli	90.74	9.26	90.59	9.41	90.21	9.79									90.51	9.49	0.27
90	10	1600	Magneli	90.46	9.54	90.74	9.26	90.86	9.14									90.69	9.31	0.20

Appendix 5: EPMA(EDS) Analyses for V_2O_3 - FeO System

EPMA Analyses: V_2O_3 - FeO System at 1400, 1500 and 1600 °C

Initial Composition Mass%		Temperature °C	Phase Identified	Final Composition Mol										Average Mol		Standard Deviation Mol	95% Confidence Interval
				Fe	V	Fe	V	Fe	V	Fe	V	Fe	V				
Fe ₂ O ₃	V ₂ O ₅																
10	90	1400	M ₃ O ₄	0.472	0.882	0.459	0.894	0.463	0.890					0.465	0.889	0.006	± 0.007
10	90	1400	M ₂ O ₃	0.088	1.250	0.089	1.249	0.095	1.245	0.090	1.248			0.090	1.248	0.003	± 0.003
30	70	1400	M ₃ O ₄	0.466	0.887	0.461	0.893	0.469	0.885	0.463	0.890	0.472	0.883	0.466	0.888	0.004	± 0.004
30	70	1400	M ₂ O ₃	0.096	1.242	0.093	1.245	0.099	1.240					0.096	1.242	0.003	± 0.003
50	50	1400	M ₃ O ₄	0.692	0.673	0.689	0.674	0.675	0.687					0.685	0.678	0.009	± 0.010
70	30	1400	M ₃ O ₄	0.768	0.598	0.772	0.594	0.779	0.587					0.773	0.593	0.006	± 0.006
70	30	1400	Liquid	1.194	0.191	1.186	0.197	1.184	0.199					1.188	0.196	0.005	± 0.006
90	10	1400	Liquid	1.236	0.151	1.235	0.151	1.232	0.153					1.234	0.152	0.002	± 0.002
10	90	1500	M ₃ O ₄	0.472	0.882	0.468	0.886	0.462	0.891	0.451	0.902			0.463	0.890	0.009	± 0.008
10	90	1500	M ₂ O ₃	0.103	1.236	0.103	1.236	0.104	1.234	0.102	1.237			0.103	1.236	0.001	± 0.001
30	70	1500	M ₃ O ₄	0.477	0.878	0.477	0.878	0.468	0.886	0.480	0.874			0.476	0.879	0.005	± 0.005
30	70	1500	M ₂ O ₃	0.110	1.229	0.109	1.230	0.104	1.234					0.108	1.231	0.003	± 0.003
50	50	1500	M ₃ O ₄	0.603	0.757	0.628	0.733	0.608	0.751	0.599	0.761			0.609	0.750	0.013	± 0.013
10	90	1600	M ₃ O ₄	0.477	0.877	0.480	0.874	0.476	0.878					0.478	0.876	0.003	± 0.003
10	90	1600	M ₂ O ₃	0.116	1.224	0.072	1.265	0.120	1.220	0.117	1.222	0.120	1.220	0.109	1.230	0.020	± 0.018
50	50	1600	M ₃ O ₄	0.580	0.778	0.560	0.798	0.521	0.835	0.533	0.823			0.548	0.809	0.027	± 0.026
70	30	1600	M ₃ O ₄	0.633	0.727	0.629	0.731	0.635	0.726					0.632	0.728	0.004	± 0.004
70	30	1600	Liquid	1.235	0.151	1.141	0.240	1.215	0.169					1.197	0.187	0.052	± 0.059