

Effect of food safety systems on the microbiological quality of beef

by

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Declaration of independent work

I, PAPISO ARIETTE TSHABALALA declare that the thesis herewith submitted for the degree of PhD (Food Science) at the University of Pretoria, is my own independent work and has not been previously submitted by me for a degree at any other institution of higher education.

Papiso Ariette Tshabalala		
Signature of student	Date	



Dedication

My husband, mother, children, siblings, nephews, nieces, and friends: you showed me everlasting love and supported me throughout, mostly by putting me under tremendous pressure. For all of you, the younger generation, a life strategy and formula: always strive to see the end to everything that you start. For the older generation: everything is possible.



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Above all, I have grown in faith and know that the strength, the perseverance and the blessing of all the wonderful people in my life are a gift from God the Almighty.



Abstract

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Contamination of meat with microorganisms during slaughter is inevitable. Hygiene management systems (HMSs) such as the Hygiene Assessment System (HAS) and Hazard Analysis Critical Control Point (HACCP) are used to prevent the contamination of beef with both spoilage and pathogenic microorganisms during slaughter. This study compared the effect of the HAS alone and a combination of HAS + HACCP on the microbiological quality of beef and investigated the survival of *Escherichia coli* O157:H7 co-cultured with different levels of *Pseudomonas fluorescens* and *Lactobacillus plantarum* on fresh beef.

HAS alone and HAS combined with HACCP systems were each represented by two abattoirs. Sponge swab samples were collected from chilled beef carcasses for indicator organisms: Aerobic Plate Counts (APC), Enterobacteriaceae, *Pseudomonas* spp., and lactic acid bacteria. Swabs were also collected for pathogenic bacteria: *E. coli* O157:H7, *Staphylococcus aureus* and *Salmonella* spp. There was no significant difference between the microbiological quality of beef carcasses processed in the abattoirs with the HAS and that of beef carcasses processed in abattoirs with combined HAS + HACCP. *E. coli* O157:H7 was isolated from carcasses processed in an abattoir with the combined HAS + HACCP system. Moreover, although overall *S. aureus* counts at all abattoirs were comparable, a higher incidence (47% of carcasses) was obtained from an abattoir with combined HAS + HACCP. *Salmonella* spp. was not detected during the study. The microbiological quality of beef at HAS abattoirs is not significantly different to that of beef processed at HAS + HACCP abattoirs. The combined HAS + HACCP did not prevent contamination of beef carcasses with *E.*



coli O157:H7 and *S. aureus*. Effective implementation of HAS can reduce contamination of beef with spoilage and pathogenic microorganisms.

The effect of different levels of P. fluorescens (10^2 and $10^6 \log_{10}$ cfu/ml) and L. plantarum (10² and 10⁴ log₁₀ cfu/ml) on the survival of E. coli O157:H7 on beef loins was investigated. Sterile beef loins inoculated with E. coli O157:H7 and P. fluorescens were aerobically stored for 7 days at 4 °C, while those inoculated with E. coli O157:H7 and L. plantarum were vacuum-packaged and stored for 8 weeks at 4 °C. APC, E. coli O157:H7 and either P. fluorescens or L. plantarum counts were determined at different storage intervals. For the aerobically packaged beef loins, E. coli O157:H7 was detected throughout the 7-day storage period regardless of the P. fluorescens level in the inoculum. For the vacuum packaged beef loins, similar inoculum levels of E. coli O157:H7 and L. plantarum allowed E. coli O157:H7 to survive until week 5 of storage, while a higher inoculum level of L. plantarum inhibited E. coli O157:H7 from week 3. Once fresh beef has been contaminated with E. coli O157:H7 the level of P. fluorescens in the background flora does not inhibit its survival and growth. However, under vacuum storage, the application of L. plantarum as a biopreservative inhibits the survival of E. coli O157:H7 on beef. Comprehensive strengthening of preventive strategies is required to eliminate contamination of beef carcasses with E. coli O157:H7.

Bacterial contamination of carcasses during slaughter is inevitable. Effective implementation of HAS at abattoirs produces beef carcasses of microbiological quality comparable to that produced through the use of combined HAS and HACCP. While the level of *P. fluorescens* on beef does not inhibit the survival of *E. coli* O157:H7 on aerobically stored beef, the combination of *L. plantarum*, and low storage temperature inhibits the survival of this pathogen on beef under vacuum storage.



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List of abbreviations

AHRS Abattoir Hygiene Rating Scheme

ANOVA Analysis of variance
APC Aerobic Plate Count
CE Competitive Exclusion
CCP Critical Control Point
CFS Cell free supernatants

CPS Coagulase-positive staphylococcus

DWAF Department of Water Affairs
DoA Department of Agriculture

E. coli Escherichia coli

EHEC Enterohaemorrhagic E. coli
EIEC Entero-invasive E. coli
DAEC Diffuse adhering E. coli
DNA Deoxyrobinucleic acid
EAEC Entero-aggregative E. coli

EFSA European Food Safety Authority

EPEC Enteropathogenic E. coli

FITA Federation of International Trade Associations

GPDoA:VPH Gauteng Provincial Department of Agriculture: Veterinary Public

Health

HACCP Hazard Analysis and Critical Control Point

HAS Hygiene Assessment System HMS Hygiene Management System

LPS Lipopolysaccharides

OM Outer Membrane

RMAA Red Meat Abattoir Association

RNA Ribonucleic acid

SAMIC South Africa Meat Industries Company

TCC Total coliform count

VPH Veterinary Public Health
VTEC Verotoxin-producing *E. coli*

VFA Volatile Fatty Acids