

## **CHAPTER 4**

# **CONFIDENCE LIMITS FOR A TWO-UNIT COLD STANDBY PRIORITY SYSTEM WITH VARYING PHYSICAL CONDITIONS OF THE REPAIR FACILITY AND WITH IMPERFECT SWITCHING DEVICE**

#### 4.1 INTRODUCTION

In the literature of reliability extensive studies have been made on different types of two-unit standby systems owing to their frequent use in modern business and industrial systems. Nakagawa and Osaki (1974) have studied the behaviour of a two-unit (priority and ordinary) standby system with two modes for each unit. They have taken exponential failure and repair time distributions for the ordinary unit, while the distributions for the priority unit are arbitrary. Much work related to the switching device in standby systems has been done by various authors including Goel and Gupta (1984a, b). The cost analysis of such systems has also been discussed by Murari and Goel (1984) and Goel et al. (1985).

Goel et al (1985) have discussed a man-machine system considering the physical conditions of the repair facility, namely poor and good. The physical conditions of the repair facility also affect the operation of the system. However, no previous work has considered the physical conditions of the repair facility. It is reasonable to expect the repair facility to work with a higher repair rate if it is in a poor physical condition. Consequently the repair time distribution will be different in these two situations. The purpose of the present chapter is to analyze such a system. The system under consideration is a two dissimilar unit cold standby system with an imperfect switch. Initially, one unit is operative and is called a priority unit ( $p$ ) and the other is a cold standby or ordinary unit ( $o$ ). The  $p$ -unit gets priority for both operation and repair (Shi and Liu (1996)). When the  $p$ -unit fails the standby unit is switched to operate with the help of a switching device. The switch may be available at the time of need with known probability  $p(1 - q)$ .

The distribution of random variables denoting time to failure and time to repair are taken to be arbitrary. Depending on the physical conditions (good or poor) of the repair

facility, there are two different repair time distributions to be considered. The probability that at any time the repairman's condition will be good is  $p_1(1 - q_1)$ . We analyze the system by using the regenerative point technique and obtain various operating characteristics. The confidence limits for the standby state availability and the busy period in steady-state are obtained.

The organisation of this chapter is as follows: Section 4.1 is introductory in nature, and the notation of this chapter is discussed in section 4.2. Various auxiliary functions (transition probabilities and sojourn times) are derived in section 4.3. The reliability analysis is discussed in section 4.4. In section 4.5, availability analysis is discussed. The busy period analysis and the cost benefit analysis have been studied in sections 4.6 and 4.7 respectively. The confidence limits, for the steady state availability, are studied in section 4.8, under the assumption that all the underlying distributions are exponential, with different parameters. In section 4.9, the system is illustrated numerically.

## 4.2 NOTATION

$E_0$	State of the system at $t=0$
$E$	Set of regenerative states
$\bar{E}$	Set of non-regenerative states
$p_1$	$P[\text{the switch is good at the time of need}]; \quad p_1 = 1 - q_1$
$f_1(t), F_1(t)$	The p.d.f. and c.d.f. of the life time of the $p$ -unit
$f_2(t), F_2(t)$	The p.d.f. and c.d.f. of the life time of the $o$ -unit
$g_i(t), G_i(t)$	The p.d.f. and c.d.f. of the repair of the $p$ -unit ( $i = 1, 2$ )

$k_i(t), K_i(t)$	The p.d.f. and c.d.f. of the repair of the $o$ -unit ( $i = 1, 2$ )
$h_i(t), H_i(t)$	The p.d.f. and c.d.f. of the time to repair of the switching device; $i = 1, 2$
$i$	$= \begin{cases} \text{if the repair facility is in good condition} \\ \text{if the repair facility is in bad condition} \end{cases}$
$p_2$	P[ the repair facility's condition is good]; $p_2 = 1 - q_2$
$q_{ij}(t), Q_{ij}(t)$	The p.d.f. and c.d.f. of direct transition time from one regenerative state $S_i$ to another regenerative state $S_j$
$p_{ij}$	P[the system transits from regenerative state $S_i$ to regenerative state $S_j$ ] $= Q_{ij}(\infty)$
$q_{ij}^{(k)}(t), Q_{ij}^{(k)}(t)$	The p.d.f. and c.d.f. of transition time from regenerative state $S_i$ to $S_j$ via non-regenerative state $S_k$
$p_{ij}^{(k)}$	Steady-state probability that the system transits from state $S_i$ to $S_j$ via non-regenerative states $S_k$ ; $Q_{ij}^{(k)}(\infty)$
$\pi_i(\cdot)$	The c.d.f. of the time to system failure when the starting state $E_0 = S_i \in E$
$A_i(t)$	P[System is up at time $t \mid E_0 = S_i \in E$ ]
$B_i(t)$	P[System is under repair at time $t \mid E_0 = S_i \in E$ ]
$\mu_i$	Mean sojourn time in states $S_i \in E$
$\tilde{Q}_{ij}(s)$	$\int_0^{\infty} e^{-st} dQ_{ij}(t)$
$q_{ij}^*(s)$	$\int_0^{\infty} e^{-st} q_{ij}(t) dt$

$$\mu_i = \sum_j \int_0^{\infty} dQ_{ij}(t) = -\sum_j \tilde{Q}_{ij}(0) = -\sum_j q_{ij}^*(0)$$

© Symbol for ordinary convolution

Ⓢ Symbol for Stieltjes convolution

### 4.3 AUXILIARY FUNCTIONS

For the reliability and unavailability analyses, and the busy period analysis, we need to derive various auxiliary functions (transition probabilities and sojourn times). We need to define first the following states (see EL-Said & EL-Sherbeny (2005)):

Up states:  $S_0 (N_0, N_s)$ ;  $S_2 (F_r, N_0)$ ;  $S_4 (N_0, F_r)$ ,

Down states:  $S_1 (F_w, N_s, S_r)$ ;  $S_3 (F_r, F_w)$ ,

where

$N_0$  : unit in normal mode and operative

$N_s$  : unit in normal mode and standby

$F_r$  : unit in failure mode and repair from the epoch of entry into the state

$F_w$  : unit in failure mode and waiting for repair

$S_r$  : switching device under repair

$F_r$  : unit in failure mode and under repair with the repair continued from the earlier state.

The order of the position of units in the states specifies the type of unit. Possible transitions between states, with the failure and repair time c.d.f's, are shown in Figure 4.1 .

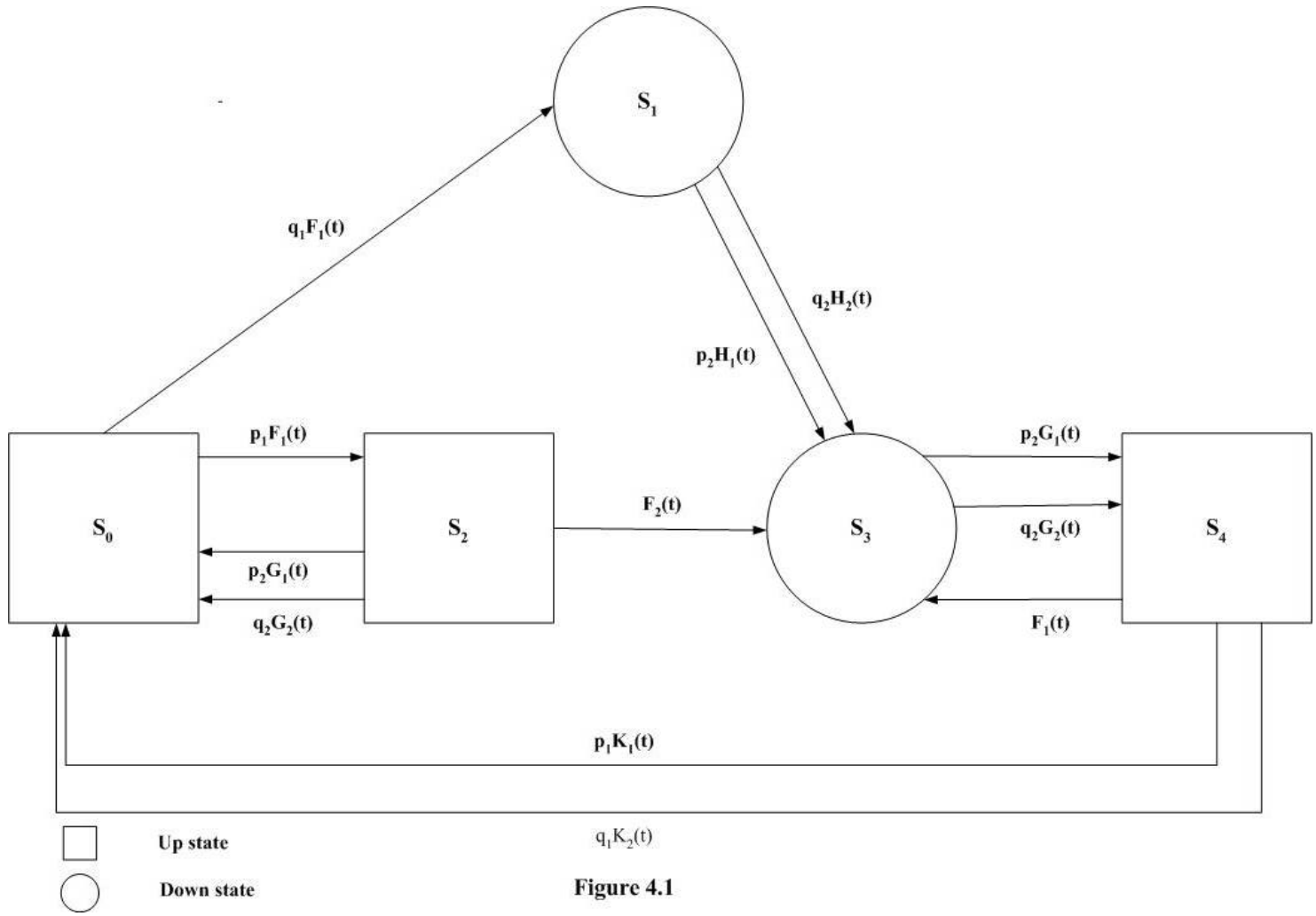


Figure 4.1

It is observed that the epoch of entry into the states  $S_1$ ,  $S_2$  and  $S_4$  are degenerative points and therefore these states are regenerative states.  $E$  denotes the set of these states. Furthermore, the epochs of entry into the states  $S_3$  from  $S_4$  and  $S_0$  from  $S_2$  are regenerative and the epoch of entry into  $S_3$  from  $S_2$  and  $S_0$  from  $S_4$  are non-regenerative. Therefore these states will behave as regenerative states only with respect to  $S_4$  and  $S_2$  respectively.

Let  $0 = T_0, T_1, \dots$  denote the epochs of entry into the states  $S_i \in E$  and  $X_n$  denote the state visited at epoch  $T_n^+$ , i.e. just after the transition at  $T_n$ . Then  $\{X_n, T_n\}$  is a Markov renewal process with state space  $E$ .

Further

$$Q_{ij}(t) = P[X_{n+1} = j, T_{n+1} - T_n \leq t | X_n = i]$$

where

$$Q_{01}(t) = q_1 \int_0^t f_1(u) du = q_1 F_1(t)$$

$$Q_{02}(t) = p_1 \int_0^t f_1(u) du = p_1 F_1(t)$$

$$\begin{aligned} Q_{12}(t) &= p_2 \int_0^t u H_1(t) + q_2 \int_0^t u H_2(t) \\ &= p_2 H_1(t) + q_2 H_2(t) \end{aligned}$$

$$Q_{20}(t) = p_2 \int_0^t F_2(t) dG_1(u) + q_2 \int_0^t F_2(u) dG_2(u)$$

$$Q_{24}^{(3)}(t) = p_2 \int_0^t F_2(u) dG_1(u) + q_2 \int_0^t F_2(u) dG_2(u)$$

$$= Q_{23}(t)$$

$$Q_{34}(t) = p_2 G_1(t) + q_2 G_2(t)$$

$$Q_{41}^{(0)}(t) = q_1 [p_2 \int_0^t \mathcal{K}_1(u) dF_1(u) + q_2 \int_0^t \mathcal{K}_2(u) dF_1(u)]$$

$$Q_{42}^{(0)}(t) = p_1 [p_2 \int_0^t \mathcal{K}_1(u) dF_1(u) + q_2 \int_0^t \mathcal{K}_2(u) dF_1(u)]$$

and

$$Q_{43}(t) = p_2 \int_0^t \mathcal{K}_1(u) dF_1(u) + q_2 \int_0^t \mathcal{K}_2(u) dF_1(u).$$

Letting  $t \rightarrow \infty$  and using  $p_{ij} = Q_{ij}(\infty)$ , we get the transition probability matrix

$P = [p_{ij}]$  with the following non-zero elements

$$p_{01} = q_1; p_{02} = p_1; p_{12} = p_{34} = 1 \quad (4.1)$$

$$p_{20} = p_2 \int_0^\infty \mathcal{F}_2(t) dG_1(t) + q_2 \int_0^\infty \mathcal{F}_2(t) dG_2(t)$$

$$p_{24}^{(3)} = p_2 \int_0^\infty \mathcal{F}_2(t) dG_1(t) + q_2 \int_0^\infty \mathcal{F}_2(t) dG_2(t)$$

$$p_{41}^{(0)} = q_1 [p_2 \int_0^\infty \mathcal{K}_1(t) dF_1(t) + q_2 \int_0^\infty \mathcal{K}_2(t) dF_1(t)]$$

$$p_{42}^{(0)} = p_1 [p_2 \int_0^\infty \mathcal{K}_1(t) dF_1(t) + q_2 \int_0^\infty \mathcal{K}_2(t) dF_1(t)]$$

and

$$p_{43} = p_2 \int_0^\infty \mathcal{K}_1(t) dF_1(t) + q_2 \int_0^\infty \mathcal{K}_2(t) dF_1(t).$$

We can easily verify that

$$p_{01} + p_{02} = 1 \quad (4.2)$$



$$p_{20} + p_{24}^{(3)} + p_{23} = 1 \quad (4.3)$$

and

$$p_{41}^{(0)} + p_{42}^{(0)} + p_{43} = 1. \quad (4.4)$$

To calculate the mean sojourn time  $\mu_0$  in state  $S_0$ , we observe that so long as the system is in  $S_0$ , there is no transition on to  $S_1$  or  $S_2$ . Hence if  $T$  denotes the sojourn time in state  $S_0$ , then

$$\begin{aligned} \mu_0 &= \int_0^{\infty} P[T > t] dt \\ &= \int_0^{\infty} p_2 \bar{F}_1(t) dt + \int_0^{\infty} q_2 \bar{F}_1(t) dt \\ &= \int_0^{\infty} \bar{F}_1(t) dt \end{aligned} \quad (4.5)$$

$$\mu_1 = p_2 \int_0^{\infty} \bar{H}_1(t) dt + q_2 \int_0^{\infty} \bar{H}_2(t) dt \quad (4.6)$$

$$\mu_2 = p_2 \int_0^{\infty} \bar{G}_1(t) \bar{F}_2 dt + q_2 \int_0^{\infty} \bar{G}_2(t) \bar{F}_2 dt \quad (4.7)$$

$$\mu_3 = p_2 \int_0^{\infty} \bar{G}_1(t) dt + q_2 \int_0^{\infty} \bar{G}_2(t) dt \quad (4.8)$$

and

$$\mu_4 = p_2 \int_0^{\infty} \bar{K}_1(t) \bar{F}_1 dt + q_2 \int_0^{\infty} \bar{K}_2(t) \bar{F}_1 dt. \quad (4.9)$$

#### 4.4 RELIABILITY ANALYSIS

The time to system failure (TSF) can be regarded as the first passage time to either of the failed states  $S_1$  or  $S_3$ . To obtain it we regard these states as absorbing. Employing the arguments used for regenerative processes we obtain the following

$$\pi_0(t) = Q_{01}(t) + Q_{02}(t) \otimes \pi_1(t) \quad (4.10)$$

$$\pi_2(t) = Q_{23}(t) + Q_{20}(t) \otimes \pi_0(t) \quad (4.11)$$

and 
$$\pi_4(t) = Q_{41}^{(0)}(t) + Q_{42}^{(0)}(t) \otimes \pi_2(t) + Q_{43}(t) . \quad (4.12)$$

Taking the Laplace-Stieljes transform of the equations (4.10) to (4.12), the solution of  $\pi_i(s)$ , ( $i = 0,2,4$ ) can be written in the following form

$$\begin{pmatrix} \tilde{\pi}_0 \\ \tilde{\pi}_2 \\ \tilde{\pi}_4 \end{pmatrix} = \begin{pmatrix} \tilde{Q}_{01} & 0 & 0 \\ \tilde{Q}_{20} & 1 & 0 \\ 0 & -\tilde{Q}_{42} & 1 \end{pmatrix}^{-1} \begin{pmatrix} \tilde{Q}_{01} \\ \tilde{Q}_{23} \\ \tilde{Q}_{41} + \tilde{Q}_{43} \end{pmatrix} \quad (4.13)$$

We have omitted the argument 's' for simplicity from  $\tilde{Q}_{ij}(s)$  and  $\tilde{\pi}_{ij}(s)$ . Simplifying (4.13), we get

$$\tilde{\pi}_0(s) = \frac{N_1(s)}{D_1(s)} \quad (4.14)$$

where

$$N_1(s) = \tilde{Q}_{01} + \tilde{Q}_{02} \tilde{Q}_{23}$$

$$D_1(s) = 1 - \tilde{Q}_{02}\tilde{Q}_{20}.$$

Making use of relations (4.1) – (4.4), it can be shown that  $\tilde{\pi}_0(0) = 1$ , which implies that  $\pi_0(t)$  is a proper distribution. Now, the mean time to system failure, given that the system started from  $S_0$ ,

$$\begin{aligned} E(t) &= -\frac{d}{ds} \tilde{\pi}_0(s) \Big|_{s=0} \\ &= \frac{\mu_0 + p \cdot \mu_2}{1 - p \cdot p_{20}}. \end{aligned} \quad (4.15)$$

#### 4.5 AVAILABILITY ANALYSIS

Let  $M_i(t)$  be the probability that the system, having started from  $S_i$ , is up at time  $t$ , without making any transition to any other regenerative state belonging to  $E$ .

By simple probabilistic arguments we have

$$M_0(t) = p_1 \bar{F}_1(t) + q_1 \bar{F}_1(t) = \bar{F}_1(t) \quad (4.16)$$

$$M_2(t) = \bar{F}_2(t)[p_2 \bar{G}_1(t) + q_2 \bar{G}_2(t)] \quad (4.17)$$

and

$$M_4(t) = \bar{F}_1(t)[p_2 K_1(t) + q_2 K_2(t)]. \quad (4.18)$$

From the arguments used in the theory of regenerative process, the pointwise availabilities  $A_i(t)$  are seen to satisfy the following relations:

$$A_0(t) = q_{01}(t) \odot A_1(t) + q_{02}(t) \odot A_2(t) + M_0(t) \quad (4.19)$$

$$A_1(t) = q_{12}(t) \odot A_2(t) \quad (4.20)$$

$$A_2(t) = q_{20}(t) \odot A_0(t) + q_{24}^{(0)}(t) \odot A_4(t) + M_2(t) \quad (4.21)$$

$$A_3(t) = q_{34}(t) \odot A_4(t) \quad (4.22)$$

and 
$$A_4(t) = q_{43}(t) \odot A_3(t) + q_{41}^{(0)}(t) \odot A_1(t) + q_{42}^{(0)}(t) \odot A_2(t) + M_4(t). \quad (4.23)$$

Taking Laplace transforms of (4.19) – (4.23), the solution for  $A_i^*(s)$  can be written in the matrix form

$$\begin{pmatrix} A_0^*(s) \\ A_1^*(s) \\ A_2^*(s) \\ A_3^*(s) \\ A_4^*(s) \end{pmatrix} \begin{pmatrix} 1 & -q_{01}^*(s) & -q_{02}^*(s) & 0 & 0 \\ 0 & 1 & -q_{12}^*(s) & 0 & 0 \\ q_{20}^*(s) & 0 & 1 & 0 & -q_{24}^*(s) \\ 0 & 0 & 0 & 1 & -q_{34}^*(s) \\ 0 & -q_{41}^*(s) & -q_{42}^*(s) & -q_{43}^*(s) & 1 \end{pmatrix} \begin{pmatrix} M_0^*(s) \\ M_1^*(s) \\ M_2^*(s) \\ M_3^*(s) \\ M_4^*(s) \end{pmatrix} \quad (4.24)$$

Simplifying (4.24) for  $A_0^*(s)$ , the Laplace transform of pointwise availability when the system started operation from state  $S_0$ , we get

$$A_0^*(s) = \frac{N_2(s)}{D_2(s)}$$

where 
$$N_2(s) = (1 - q_{34}^*q_{43}^*)[M_0^* + M_2^*(q_{01}^*q_{12}^* + q_{02}^*)]$$

$$-q_{24}^*[M_0^*(q_{41}^*q_{12}^* + q_{42}^*) + M_4^*(q_{01}^*q_{12}^* + q_{02}^*)]$$

and

$$D_2^*(s) = (1 - q_{34}^*q_{43}^*)[1 - q_{20}^*(q_{01}^*q_{12}^* + q_{02}^*)] - q_{24}^{(3)*}(q_{42}^{(0)*} + q_{41}^{(0)*}q_{12}^*).$$

Here  $q_{ij}^*(s) = q_{ij}^*$

The steady state availability  $A_\infty$ , is given by

$$A_{\infty} = \lim_{s \rightarrow \infty} sA_0^*(s) = \frac{N_2}{D_2}$$

where

$$N_2 = (1 - p_{43})[p_{20}\mu_0 + \mu_2] + p_{24}^{(3)}\mu_0$$

$$D_2 = (1 - p_{43})[p_{20}\mu_0 + q_1 p_{20}\mu_1 + m] \\ + p_{24}^{(3)}[p_{41}^{(0)}\mu_1 + p_{43}\mu_3 + n]$$

$$m = p_2 \int_0^{\infty} t dG_1(t) + q_2 \int_0^{\infty} t dG_2(t)$$

and  $n = \int_0^{\infty} t dF_1(t).$

Now the expected up-time of the system in  $(0, t]$  is

$$\mu_u(t) = \int_0^t A_0(u) du$$

so that

$$\mu_u^*(s) = \frac{A_0^*(s)}{s}$$

and the expected down-time of the system in  $(0, t]$  is

$$\mu_d(t) = t - \mu_u(t)$$

so that

$$\mu_d^*(s) = \frac{1}{s^2} - \mu_u^*(s).$$

Since  $A_0^*(s)$  is known explicitly, the above quantities can be computed easily.

#### 4.6 BUSY PERIOD ANALYSIS

Let  $B_i(t)$  be the probability that the repair facility is busy given that the system entered state  $S_i$  at  $t = 0$ .

By probabilistic arguments, we have

$$B_0(t) = q_{01}(t) \odot B_1(t) + q_{02}(t) \odot B_2(t) \quad (4.29)$$

$$B_1(t) = q_{12}(t) \odot B_2(t) + v_1(t) \quad (4.30)$$

$$B_2(t) = q_{20}(t) \odot B_0(t) + q_{24}^{(3)}(t) \odot B_4(t) + v_2(t) \quad (4.31)$$

$$B_4(t) = q_{41}(t) \odot B_1(t) + q_{42}^{(0)}(t) \odot B_2(t) + q_{43}(t) \odot B_3(t) + v_4(t) \quad (4.32)$$

where

$$v_1(t) = p_2 \bar{H}_1(t) + q_2 \bar{H}_2(t)$$

$$v_2(t) = p_2 \bar{G}_1(t) + q_2 \bar{G}_2(t)$$

$$v_3(t) = p_2 \bar{G}_1(t) + q_2 \bar{G}_2(t)$$

and 
$$v_4(t) = \bar{F}_1(t)[p_2 \bar{K}_1(t) + q_2 \bar{K}_2(t)]. \quad (4.33)$$

Taking Laplace transforms of equations (4.29) – (4.33) and solving for  $B_0^*(s)$ ,

$$B_0^*(s) = \frac{N_3(s)}{D_2(s)}$$

$$\begin{aligned} N_3(s) = & v_1^* [q_{01}^* (1 - q_{43}^* q_{34}^*) + q_{24}^{(3)*} q_{41}^{(0)*} - q_{01}^* (1 - q_{43}^*)] \\ & + (q_{01}^* q_{12}^* + q_{02}^*) [(1 - q_{43}^* q_{34}^*) v_2^* + q_{42}^* q_{24}^{(3)*} v_3^* + q_{24}^{(3)*} v_4^*]. \end{aligned}$$

In the long run, the fraction of time for which the system is under repair is given by

$$B_{\infty} = \lim_{t \rightarrow \infty} B_0(t) = \lim_{s \rightarrow 0} sB_0^*(s) = \frac{N_3}{D_2}$$

$$N_3 = \mu_1(1 - p_{43})q_1[p_{20} + p_{24}^{(3)}p_4^{(0)}] + p_{24}^{(3)}\mu_4 + m(1 - p_{43}p_{20})$$

The expected busy period of the repair facility in  $(0, t]$  is

$$\mu_b(t) = \int_0^t B_0(u) du$$

so that

$$\mu_b^*(s) = \frac{B_0^*(s)}{s}.$$

#### 4.7 COST ANALYSIS

We now obtain the cost function of the system considering the mean up-time of the system and the expected busy period of the repair facility.

Let us define  $C_1$  as the revenue per unit-time and  $C_2$  as the cost of repairs per unit time.

Then the expected total profit earned in  $(0, t]$  is

$$\begin{aligned} G(t) &= \text{expected total revenue in } (0, t] - \text{expected repair cost in } (0, t] \\ &= C_1\mu_u(t) - C_2\mu_0(t). \end{aligned}$$

The expected profit per unit time is

$$g(t) = \frac{G(t)}{t}$$

#### 4.8 CONFIDENCE LIMITS

When failure and repair time distributions are exponentially distributed and the switch is perfect, i.e.  $p_1 = p_2 = 1$ ;  $q_1 = q_2 = 0$

$$f_1(t) = \alpha_1 e^{-\alpha_1 t} ; f_2(t) = \alpha_2 e^{-\alpha_2 t}$$

$$g(t) = \beta_1 e^{-\beta_1 t} ; k(t) = \beta_2 e^{-\beta_2 t}$$

then

$$MTSF = \frac{\beta_1 + \alpha_1 + \alpha_2}{\alpha_1 \alpha_2} \quad (4.34)$$

$$A_\infty = \frac{\beta_1 [\beta_2 (\beta_1 + \alpha_1 + \alpha_2) + \alpha_1 \alpha_2]}{\beta_1 \beta_2 (\beta_1 + \alpha_1 + \alpha_2) + \alpha_1 \alpha_2 (\beta_1 + \beta_2 + \alpha_1)} \quad (4.35)$$

and

$$B_\infty = \frac{\alpha_1 [\beta_1 \beta_2 + \alpha_2 (\beta_1 + \beta_2 + \alpha_1) + \alpha_1 \alpha_2]}{\beta_1 \beta_2 (\beta_1 + \alpha_1 + \alpha_2) + \alpha_1 \alpha_2 (\beta_1 + \beta_2 + \alpha_1)} \quad (4.36)$$

##### 4.8.1 CONFIDENCE LIMITS FOR $A_\infty$

Let  $X_{i1}, X_{i2}, \dots, X_{in}$ ; ( $i = 1, 2$ ) be random samples of size  $n$ , each drawn from exponential populations with failure rates,  $(\alpha_1, \alpha_2)$  respectively.

Similarly  $Y_{i1}, Y_{i2}, \dots, Y_{in}$ ; ( $i = 1, 2$ ) be random samples of size  $n$ , each drawn from exponential populations with repair rates (both  $p$ -unit and  $o$ -unit)  $(\beta_1, \beta_2)$  respectively.



If  $\alpha_1$  is the parameter of the exponential distribution, then an estimate can be found for either  $\alpha_1$ , or for the parameter  $\theta_1 = \frac{1}{\alpha_1}$ , which is equal to the mean value of the time of failure-free operation of the  $p$ -unit.

For the sake of analysis, let

$$\theta_1 = \frac{1}{\alpha_1}, \theta_2 = \frac{1}{\alpha_2}, \theta_3 = \frac{1}{\beta_1}, \theta_4 = \frac{1}{\beta_2}.$$

The maximum likelihood estimator (MLE) of  $\theta_1$  is given by  $\bar{X}_1 = \frac{1}{n} \sum_{i=1}^n X_{1i}$ . Similarly

$\bar{X}_2, \bar{X}_3$  and  $\bar{X}_4$  are the MLE's of  $\theta_2, \theta_3$  and  $\theta_4$  respectively.

$$\hat{A}_\infty = \frac{\bar{X}_1[(\bar{X}_1\bar{X}_2 + \bar{Y}_1\bar{X}_2 + \bar{X}_2\bar{Y}_2) + \bar{Y}_1\bar{Y}_2]}{\bar{X}_1(\bar{X}_1\bar{X}_2 + \bar{X}_1\bar{Y}_1 + \bar{Y}_1\bar{X}_2) + \bar{Y}_1(\bar{X}_1\bar{Y}_2 + \bar{X}_1\bar{Y}_1 + \bar{Y}_1\bar{Y}_2)}$$

$\hat{A}_\infty$  is a real-valued function in  $\bar{X}_1, \bar{X}_2, \bar{X}_3, \bar{X}_4$ , which is also differentiable.

By an application of the central limit theorem [Rao (1973)], it follows that

$$\sqrt{n} (\bar{X} - \theta) \xrightarrow{D} N_4 (0, \Sigma) \text{ as } n \rightarrow \infty.$$

where

$$\bar{X} = (\bar{X}_1, \bar{X}_2, \bar{Y}_1, \bar{Y}_2)$$

$$\theta = (\theta_1, \theta_2, \theta_3, \theta_4).$$

The dispersion matrix  $\Sigma = (\sigma_{ij})_{4 \times 4}$  is given by

$$\Sigma = \text{diag}(\theta_1^2, \theta_2^2, \theta_3^2, \theta_4^2).$$

From (Rao (1973)), as  $n \rightarrow \infty$

$\sqrt{n} (\hat{A}_\infty - A_\infty) \xrightarrow{D} N(0, \sigma^2(\theta))$  where

$$\begin{aligned} \sigma^2(\theta) &= \sum_{i=1}^4 \frac{\partial A_\infty}{\partial \theta_i}^2 \sigma_{ii} \\ &= \sum_{i=1}^4 \frac{\partial A_\infty}{\partial \theta_i}^2 \theta_i^2. \end{aligned}$$

Replacing  $\theta$  by its consistent estimator  $\hat{\theta} = (\bar{X}_1, \bar{X}_2, \bar{Y}_1, \bar{Y}_2)$ , it follows that

$\hat{\sigma}^2 = \sigma^2(\hat{\theta})$  is a consistent estimator of  $\sigma^2(\theta)$  (see Wackerly et al (2002)).

Then by Slutsky's theorem, (Slutsky (1928)),

$$\frac{\sqrt{n} (\hat{A}_\infty - A_\infty)}{\hat{\sigma}} \xrightarrow{D} N(0, D) \text{ as } n \rightarrow \infty.$$

This implies

$$P \left[ -k_{\frac{\alpha}{2}} \leq \frac{\sqrt{n} (\hat{A}_\infty - A_\infty)}{\hat{\sigma}} \leq k_{\frac{\alpha}{2}} \right] = 1 - \alpha$$

where  $k_{\alpha/2}$  is obtained from normal tables, i.e. the  $100(1 - \alpha)\%$  confidence interval is given

by

$$\hat{A}_\infty \pm k_{\alpha/2} \frac{\hat{\sigma}}{\sqrt{n}}.$$

#### 4.8.2 CONFIDENCE LIMITS FOR $B_\infty$

The procedure is identical to section 4.8.1 except

$$\hat{B}_\infty = \frac{\bar{Y}_1[(\bar{X}_1\bar{X}_2 + \bar{Y}_1\bar{X}_2 + \bar{X}_1\bar{Y}_1) + \bar{Y}_1\bar{Y}_2]}{\bar{X}_1(\bar{X}_1\bar{X}_2 + \bar{X}_1\bar{Y}_1 + \bar{Y}_1\bar{X}_2) + \bar{Y}_1(\bar{X}_1\bar{Y}_2 + \bar{X}_1\bar{Y}_1 + \bar{Y}_1\bar{Y}_2)}.$$

When we follow the procedure as in section 4.8.1, we get the confidence limits for  $\hat{\beta}_\infty$ .

The confidence limits for  $\hat{\beta}_\infty$  are

$$\hat{B}_\infty \pm k_{\alpha/2} \frac{\hat{\sigma}}{\sqrt{n}}.$$

#### 4.9 NUMERICAL ILLUSTRATION

Assuming that the units are identical, the switch is perfect and failure and repair rates are constant, that is

$$f_1(t) = f_2(t) = \alpha e^{-\alpha t}$$

$$g_1(t) = g_2(t) = \beta e^{-\beta t}$$

$$k_1(t) = k_2(t) = \gamma e^{-\gamma t}.$$

The expressions for MTSF and  $A_\infty$  reduce to the following forms:

$$MTSF = \frac{(\alpha + \beta)(\alpha + \gamma) + \alpha[p_2(\alpha + \gamma) + q_2(\alpha + \beta)]}{\alpha[(\alpha + \beta)(\alpha + \gamma) - p_2\beta(\alpha + \gamma) - q_2\gamma(\alpha + \beta)]}$$

and  $A_\infty = \frac{A}{B + C}$

where  $A = \beta\gamma(\alpha + \beta)^2(\alpha + \gamma)^2$

$$B = [\alpha\{(\beta + \gamma) - (p_2\gamma + q_2\beta)\} + \beta\gamma][\beta\gamma\{\alpha(p_2\gamma + q_2\beta) + \beta\gamma\} + \alpha^3 + \alpha^2(\beta + \gamma) + \alpha\beta\gamma(p_2\gamma + q_2\beta)]$$

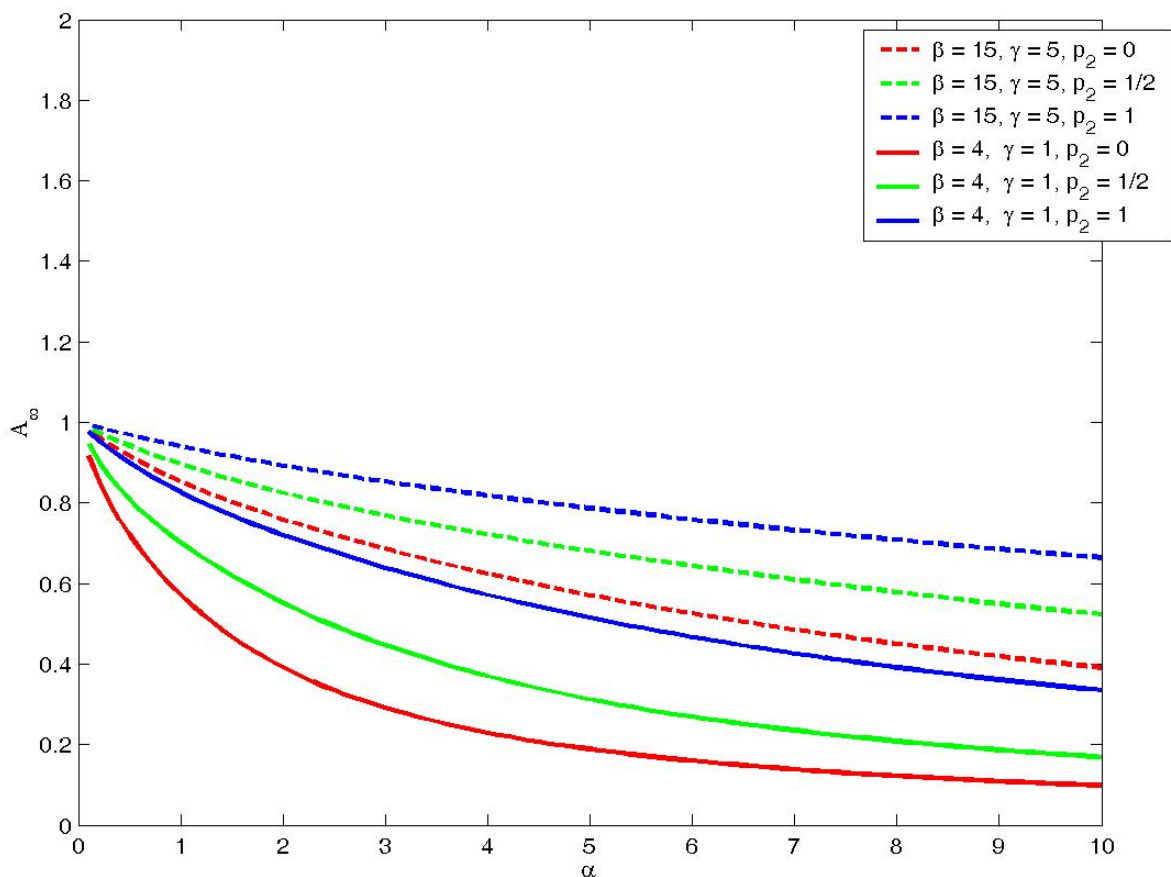
and

$$C = [\alpha^2 + \alpha(p_2\gamma + q_2\beta)][\{\alpha^3 + \alpha^2(p_2\gamma + q_2\beta)\}(p_2\gamma + q_2\beta) + \beta\gamma(\alpha + \beta)(\alpha + \gamma)].$$

Taking  $\beta = 4, \gamma = 1$  and  $\beta = 15, \gamma = 5$ , the values for MTSF and steady state availability corresponding to  $p_2 = 1, 0.5$  and  $0$  and for different values of  $\alpha$  can be calculated.

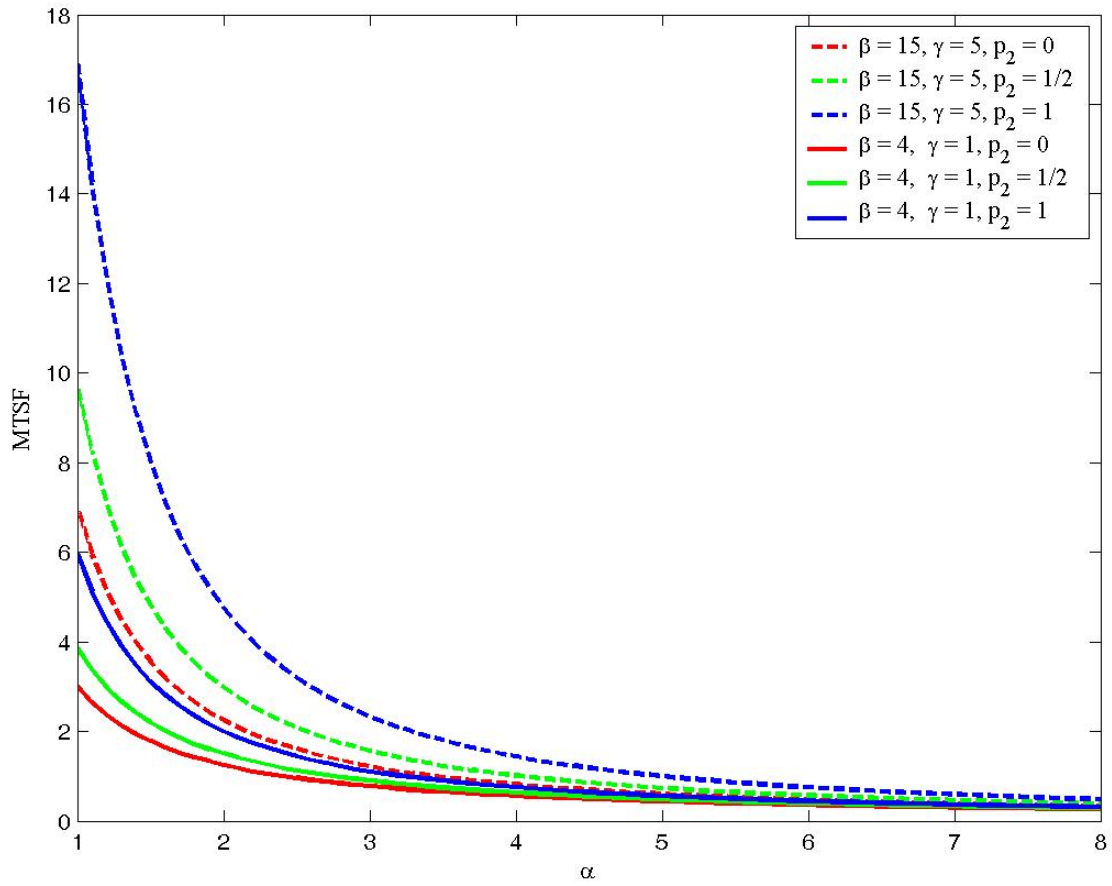
Figures 4.2 and 4.3 represent the values for  $A_\infty$  and MTSF respectively.

These graphs clearly indicate that the better the physical condition of the repair facility the better the performance of the system.



**Figure 4.2**

As  $\alpha$  increases the steady-state availability,  $A_\infty$ , is a decreasing function of  $\alpha$  (for different values of  $\beta, \gamma$  and  $p_2$ ).



**Figure 4.3**

As  $\alpha$  increases the Mean Time to System Failure (MTSF) is a decreasing function of  $\alpha$  (for different values of  $\beta$ ,  $\gamma$  and  $p_2$ ).

#### 4.10 CONCLUSION

A single server two-unit priority cold standby system is studied with varying physical conditions for the repairman, since the repair time's distribution is affected by such conditions. It is assumed that the switching device (the device which transfers the unit from cold standby state to operating online state) is not perfect, i.e. the switch can also fail. Identifying the regeneration points, various operating characteristics are obtained, both analytically and numerically. Explicit expressions for the steady state availability and the busy period in the steady state are obtained, when all underlying distributions are exponential. For these two measures, the asymptotic confidence limits are also obtained. These results were shown in Figure 4.2 (For an increasing  $\alpha$  the steady-state availability ( $A_\infty$ ) decreases for different values of  $\beta$ ,  $\gamma$  and  $p_2$ ) and Figure 4.3 (For an increasing  $\alpha$  the Mean Time to System Failure (MTSF) decreases for different values of  $\beta$ ,  $\gamma$  and  $p_2$ ).