

Appendix B

Table of values obtained in 336 hours decomposition.

| Temperature (°C) | NaOH:ZrSiO ₄ (mols) | ZrSiO ₄ (g used) | NaOH (g used) | ZrO ₂ (% recovered) | Silica (% recovered) | NaOH in solids (%) | NaOH in liquids (%) |
|---------------------|-----------------------------------|--------------------------------|------------------|-----------------------------------|-------------------------|-----------------------|------------------------|
| 600 | 2:1 | 36,60 | 16,15 | 42,77 | 0 | 30,07 | 69,93 |
| 650 | 2:1 | 36,75 | 16,33 | 42,60 | 35,89 | 32,91 | 67,09 |
| 700 | 2:1 | 36,66 | 16,34 | 50,01 | 29,24 | 40,06 | 59,94 |
| 750 | 2:1 | 36,65 | 16,08 | 55,51 | 20,53 | 45,43 | 54,57 |
| 850 | 2:1 | 36,61 | 16,35 | 90,47 | 0 | 96,28 | 3,72 |
| 850 | 4:1 | 36,68 | 32,63 | 23,83 | 6,77 | 43,17 | 56,83 |

°C – temperature in degrees Celsius;

g – mass in grams;

% - Percentage in mass basis

Appendix C

Table of values obtained on fusion at 850 °C using two mols of sodium hydroxide per mol of zircon.

| Time | NaOH:ZrSiO ₄ | ZrSiO ₄ | NaOH | ZrO ₂ | Silica | NaOH in solids | NaOH in liquids |
|------|-------------------------|--------------------|----------|------------------|---------------|----------------|-----------------|
| (h) | (mols) | (g used) | (g used) | (% recovered) | (% recovered) | (%) | (%) |
| 1 | 2:1 | 36,65 | 16,36 | 44,06 | 22,88 | 27,47 | 72,52 |
| 2 | 2:1 | 36,62 | 16,37 | 63,87 | 19,68 | 32,91 | 67,09 |
| 4 | 2:1 | 36,62 | 16,29 | 49,38 | 27,64 | 24,73 | 75,23 |
| 24 | 2:1 | 36,62 | 16,25 | 59,88 | 29,26 | 43,89 | 56,11 |
| 336 | 2:1 | 36,60 | 16,39 | 91,84 | 0 | 3,72 | 96,28 |

°C – temperature in degrees Celsius;

g – mass in grams;

% - Percentage in mass basis

Appendix D

Table of values obtained on fusion at 750°C.

| Time (h) | NaOH:ZrSiO ₄ (mols) | ZrSiO ₄ (g used) | NaOH (g used) | ZrO ₂ (% recovered) | Silica (% recovered) | NaOH in solids (%) | NaOH in liquids (%) |
|-------------|-----------------------------------|--------------------------------|------------------|-----------------------------------|-------------------------|-----------------------|------------------------|
| 2 | 2:1 | 36,62 | 16,33 | 38,63 | 35,49 | 9,48 | 90,52 |
| 4 | 2:1 | 36,63 | 16,29 | 38,49 | 23,63 | 10,68 | 89,32 |
| 336 | 2:1 | 36,60 | 16,15 | 54,94 | 19,11 | 32,91 | 67,09 |
| 2 | 4:1 | 36,61 | 32,28 | 62,02 | 64,41 | 13,61 | 86,39 |
| 4 | 4:1 | 36,63 | 32,33 | 73,04 | 44,31 | 8,8 | 91,20 |

°C – temperature in degrees Celsius;

g – mass in grams;

% - Percentage in mass basis

Appendix E

Table of values of relative mass in the decomposed product.

| Time (h) | Na_2ZrO_3 | $\text{Na}_2\text{ZrSiO}_5$ | ZrSiO_4 |
|----------|---------------------------|-----------------------------|------------------|
| 1 | 0.26 | 0.23 | 0.51 |
| 2 | 0.21 | 0.41 | 0.39 |
| 4 | 0.30 | 0.19 | 0.50 |
| 24 | 0.31 | 0.30 | 0.40 |
| 336 | 0.03 | 0.87 | 0.10 |

Appendix F

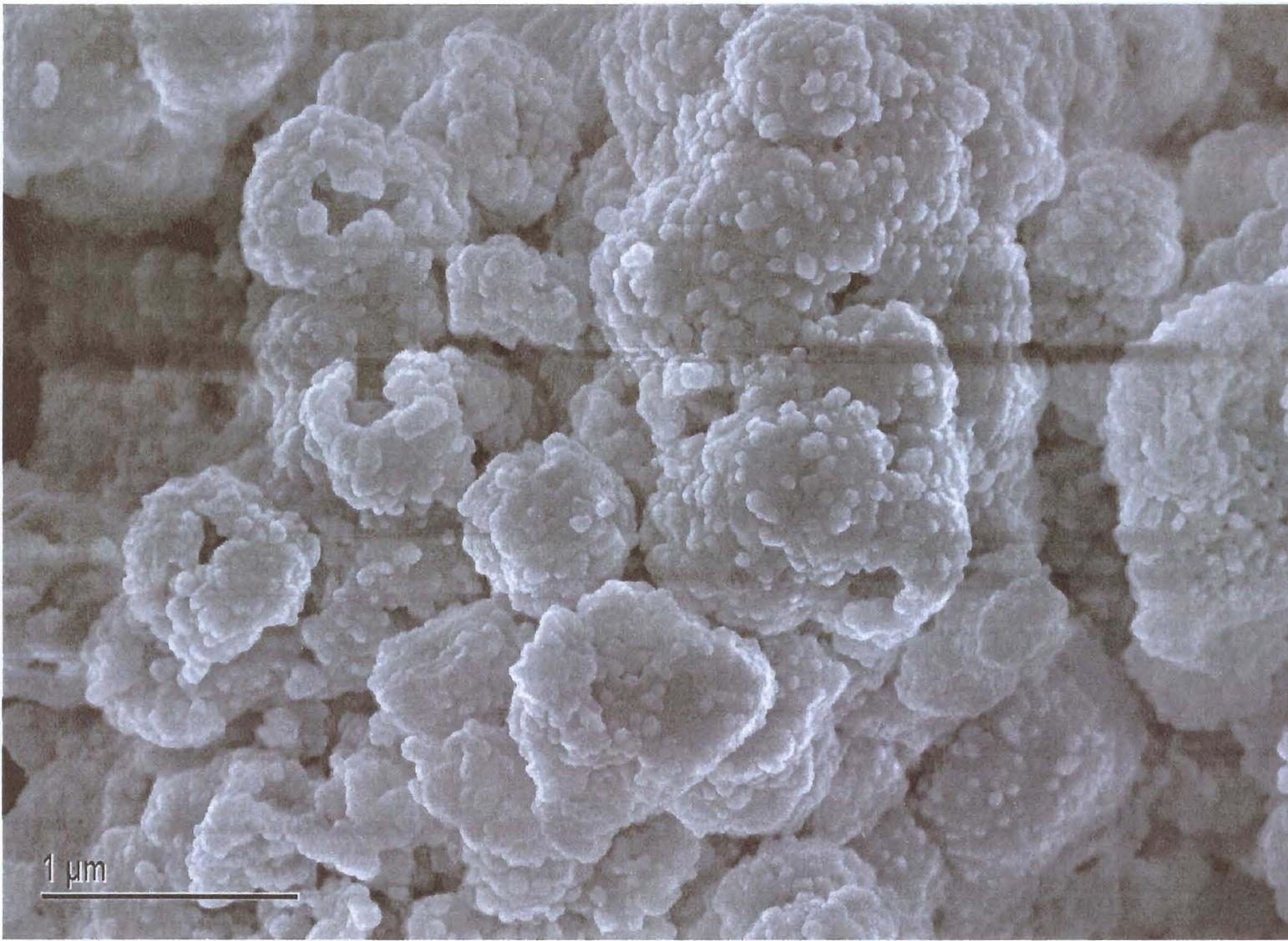
Table of values obtained on fusion of a mol of zircon with four mols of sodium hydroxide at 850 °C (direct synthesis).

| Time | Temperature | ZrSiO_4 | NaOH | ZrO_2 | Silica | NaOH in solids | NaOH in liquids |
|------|-------------|------------------|----------|----------------|---------------|----------------|-----------------|
| (h) | (°C) | (g used) | (g used) | (% recovered) | (% recovered) | (%) | (%) |
| 4 | 850 | 36,61 | 32,39 | 69,77 | 61,34 | 6,35 | 93,65 |
| 8 | 850 | 36,62 | 32,47 | 79,43 | 59,47 | 7,69 | 92,31 |

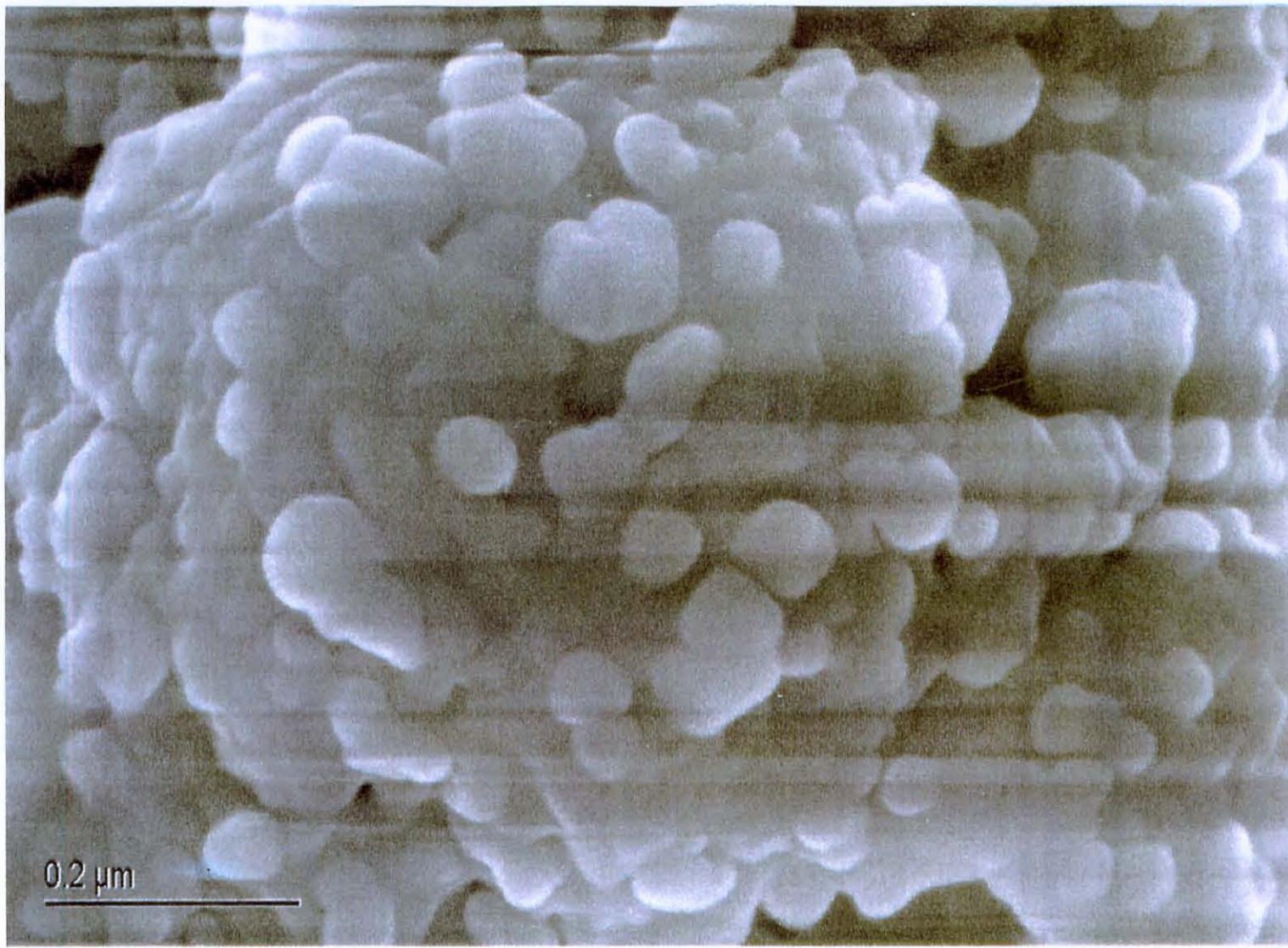
°C – temperature in degrees Celsius;

g – mass in grams;

% - Percentage in mass basis



Appendix G
Microphotograph of zirconia produced by direct route



Appendix G
Microphotograph of zirconia produced by direct route