

ENERGY AND COST MODELLING OF WATER RETICULATION SYSTEMS IN DEEP-LEVEL GOLD MINES

by

Gregory Keith Murray

Submitted in partial fulfilment of the requirements for the degree
Master of Engineering (Electrical Engineering)
in the
Faculty of Engineering
UNIVERSITY OF PRETORIA

September 2000

SUMMARY

Gold mines in South Africa consume a great proportion of the country's total electricity production. A significant part of this consumption is the electricity used by their water reticulation systems. Low gold prices and other financial pressures are causing gold mines to examine various means of cost saving. Scientific management of the water reticulation systems promises to result in significant cost savings.

By developing mathematical energy conversion models of all major components found in typical water reticulation systems of deep-level gold mines, these systems can be simulated under different operating conditions, configurations and schedules in order to find most efficient combinations. Proper integration of these models ensures that any system simulated produces accurate energy usage data. This data can then be applied to various available electricity tariffs to find the most cost effective.

Modelling the water reticulation systems in deep-level gold mines furthermore provides a tool allowing developers of future installations to experiment with different proposed systems and so take more informed decisions about system configurations and specifically choice of energy recovery systems.

This dissertation includes all methodologies, and mathematical tools used to develop the models. It verifies models generated using actual data obtained from a number of Anglogold gold-producing shafts and demonstrates how the models can be used to reduce electricity costs with examples using actual data.

KEYWORDS

Energy Conversion Modelling, Mining, Pumping, Energy Recovery

OPSOMMING

Suid-Afrika se goudmyne verbruik 'n groot gedeelte van die land se totale produksie van elektrisiteit. 'n Beduidende gedeelte van hierdie verbruik bestaan uit die elektrisiteit wat deur hulle waterpompstelsels gebruik word. Lae goudpryse en ander finansiële druk noop goudmyne om verskeie metodes van kostebesparing te ondersoek. Beduidende kostebesparing van die waterpompstelsels kan deur wetenskaplike bestuur teweeg gebring word.

Deur wiskundige energie-omsettings modelle van alle hoof komponente wat in tipiese waterpompstelsels in diepvlak goudmyne gevind word te ontwikkel, kan hierdie stelsels onder verskillende werkstoestande, konfigurasies en skedules nageboots word om die mees doeltreffende kombinasies te vind. Behoorlike integrasie van hierdie modelle verseker dat enige nagebootste stelsels akkurate data van energieverbruik lewer. Hierdie data kan dan toegepas word op die verskillende beskikbare elektrisiteitstariewe om die mees koste effektiewe een te vind.

Modellering van die waterpompstelsels in diepvlak goudmyne sal ook ontwikkelaars van toekomstige installasies in staat stel om met verskillende voorgestelde stelsels te eksperimenteer en sodanig besluite wat op beter inligting berus, te neem oor stelsel konfigurasies en spesifiek die keuse van energie-herwiningstelsels.

Hierdie verhandeling sluit alle metodes en wiskundige apparatuur in wat gebruik is om die modelle te ontwikkel. Dit verifiéer ontwikkelde modelle en gebruik werklike data wat verkry is van 'n aantal Anglogold goudproduserende skagte en demonstreer hoe die modelle aangewend kan word om elektrisiteitskoste te verminder deur gebruik te maak van voorbeelde wat op werklike data berus.

SLEUTELWOORDE

Energie-omsettings Modellering, Mynbou, Pomp, Energie herwining

ACKNOWLEDGEMENTS

Many people have been of great help to me in this study. Their constant help, support and encouragement have been invaluable.

- To the Lord, my God for giving me the talents and opportunities to be able to do this work. My work is dedicated to You.
- To Prof. Johan Delpot, my mentor. Thank you for teaching me all that I know about energy management. Thanks also for all the opportunities that you have afforded me. You have not only led me and taught me technically, but have shown me much of life in the engineering environment both on and off the field. Thank you.
- To Mr. Bernard Robinson, Anglogold electrical manager and Mr. Keith Arnold, Anglogold energy engineer for believing in me to allow me to do this work and for your support during the work. I value your input and invitation to present my work to the energy users at the Vaal River.
- To, Mr. Francois Alberts, Vaal River energy manager, Mr. Wille Pretorius, Tshepong mine chief electrician and Mr. Tony Kleinschmidt, Tshepong mine senior technician for the constant supply of data whenever needed.
- To my family for your constant support and encouragement, it would not have been possible without you.

TABLE OF CONTENTS

1. INTRODUCTION, BACKGROUND AND PROBLEM IDENTIFICATION	1
1.1 INTRODUCTION.....	1
<i>1.1.1 Overall Picture.....</i>	<i>3</i>
1.2 PRACTICAL ENVIRONMENT.....	5
<i>1.2.1 Anglogold Introduction.....</i>	<i>5</i>
<i>1.2.2 Energy Policy.....</i>	<i>6</i>
<i>1.2.3 Present data and tools available.....</i>	<i>7</i>
1.3 LITERATURE STUDY.....	8
<i>1.3.1 Total Plant Study.....</i>	<i>8</i>
<i>1.3.2 Component Study</i>	<i>8</i>
<i>1.3.3 Inputs, Outputs and System Variables.....</i>	<i>9</i>
<i>1.3.4 Overview of mine water reticulation system</i>	<i>10</i>
1.4 PROBLEM IDENTIFICATION	12
<i>1.4.1 Introduction</i>	<i>12</i>
<i>1.4.2 End-user identification</i>	<i>13</i>
<i>1.4.3 The purpose of modelling</i>	<i>13</i>
<i>1.4.4 Future Systems.....</i>	<i>14</i>
<i>1.4.5 Scheduling and Tariffs.....</i>	<i>14</i>
1.5 OBJECTIVES	15
<i>1.5.1 Main Objective.....</i>	<i>15</i>
<i>1.5.2 Specific Objectives</i>	<i>15</i>
1.6 STRUCTURE OF DISSERTATION	17
2. MODELLING METHODOLOGY.....	19
2.1 INTRODUCTION.....	19
<i>2.1.1 Types of Models</i>	<i>19</i>
<i>2.1.2 Specific Criteria</i>	<i>20</i>
<i>2.1.3 Methodological Advances.....</i>	<i>21</i>
2.2 CONTEXT OF ENERGY MODELS	21
2.3 MODULAR APPROACH	22
2.4 DEVELOPING MODELS.....	24
2.5 MODEL INPUTS AND OUTPUTS.....	27
<i>2.5.1 Process Inputs and Outputs</i>	<i>27</i>
<i>2.5.2 System Inputs and Output</i>	<i>28</i>
2.6 PROCESSES, DELAYS AND THE SYSTEM BOUNDARIES	29
2.7 CONSTRAINTS	30



3. MODEL DEVELOPMENT	32
3.1 INTRODUCTION.....	32
<i>3.1.1 Fluid-Dynamic Background.....</i>	<i>32</i>
3.2 FRICTION HEAD	33
3.3 PUMPS	33
3.4 MULTIPLE PUMPS IN ONE LINE	36
3.6 THREE CHAMBER PIPE FEEDER SYSTEM.....	39
3.7 STORAGE / BUFFER MODEL	42
4. MODEL VERIFICATION	44
4.1 INTRODUCTION.....	44
<i>4.1.1 Measurement Accuracy</i>	<i>44</i>
<i>4.1.2 Case Study Details</i>	<i>45</i>
4.2 INDIVIDUAL MODEL VERIFICATION	45
<i>4.2.1 Introduction</i>	<i>45</i>
<i>4.2.2 Pumping Model Verification.....</i>	<i>45</i>
<i>4.2.3 Multiple Pump Model Verification.....</i>	<i>47</i>
<i>4.2.4 Turbine Model Verification.....</i>	<i>48</i>
<i>4.2.5 Three Chamber Pipe Feeder System Model Verification.....</i>	<i>49</i>
<i>4.2.6 Storage / Buffer Model Verification</i>	<i>51</i>
4.3 INTEGRATED MODEL VERIFICATION	54
<i>4.3.1 Introduction</i>	<i>54</i>
<i>4.3.2 Case Study: Tshepong 27-28 July 1999.....</i>	<i>54</i>
<i>4.3.3 Case Study: Tshepong 16-17 May 2000</i>	<i>56</i>
<i>4.3.4 Contribution to Maximum Demand</i>	<i>56</i>
5. APPLICATION EXAMPLES	56
5.1 INTRODUCTION.....	56
5.2 THE EFFECT OF PIPE DIAMETER ON ELECTRICITY COST	56
5.3 THE EFFECT OF EFFICIENCY ON ELECTRICITY COST	56
<i>5.3.1 Shaft Bottom Pump Efficiency effect</i>	<i>56</i>
<i>5.3.2 Three Chamber Pipe Feeder Efficiency.....</i>	<i>56</i>
5.4 EFFECT OF NUMBER OF SHAFT BOTTOM PUMPS ON ELECTRICITY COST	56
5.5 TYPE OF ENERGY RECOVERY AND TARIFF COMPARISON.....	56
5.6 SCHEDULING	56
<i>5.6.1 Nightsave Tariff.....</i>	<i>56</i>
<i>5.6.2 Megaflex Tariff.....</i>	<i>56</i>
<i>5.6.3 Constraints.....</i>	<i>56</i>

6. CONCLUSIONS AND RECOMMENDATIONS	56
6.1 INTRODUCTION.....	56
6.2 CONCLUSIONS ON THE OBJECTIVES.....	56
<i>6.2.1 Conclusion on extension to Delport's work.</i>	56
<i>6.2.2 Conclusion on Modelling Methodology.</i>	56
<i>6.2.3 Conclusion on Separate Modelling.</i>	56
<i>6.2.4 Conclusion on Model Integration.</i>	56
<i>6.2.5 Conclusion on External Compatibility.</i>	56
<i>6.2.6 Conclusion on Experimentation.</i>	56
<i>6.2.7 Conclusion on Future Systems.</i>	56
6.3 EXTENDED VALUE OF THIS STUDY.....	56
6.4 RECOMMENDATIONS AND FUTURE WORK.....	56
<i>6.4.1 Implementation Recommendations.</i>	56
<i>6.4.2 Future Work.</i>	56
7. REFERENCES	56