

**APPENDIX A – SENSITIVITY ANALYSES ON THE VOLUME OF THE  
EVALUATION BLOCK**

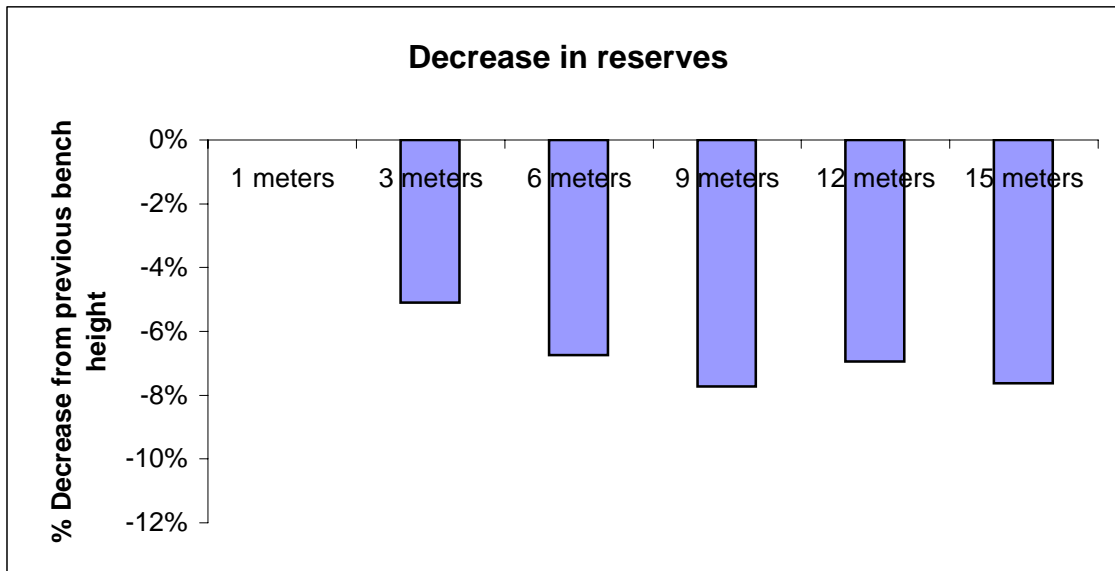
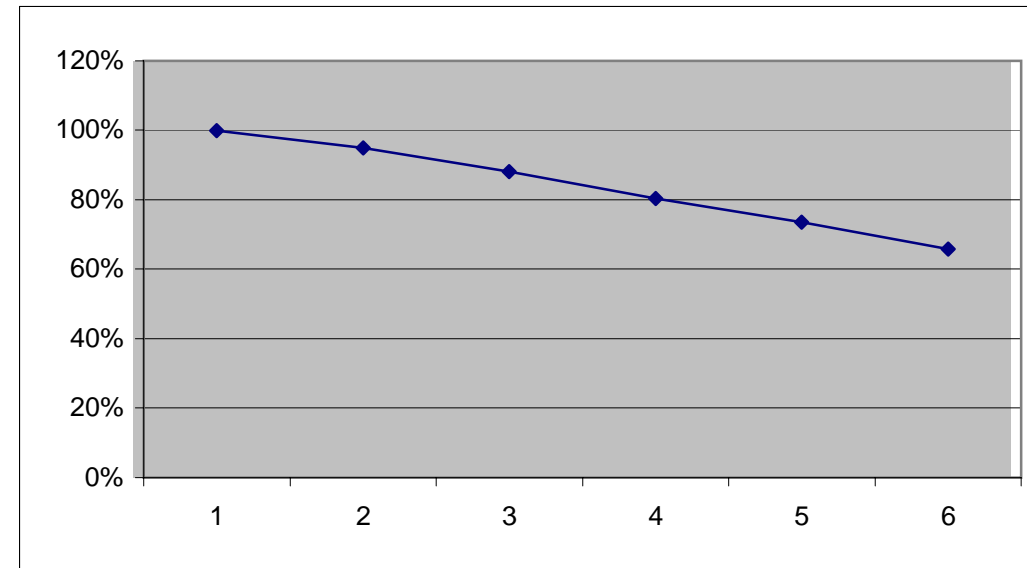
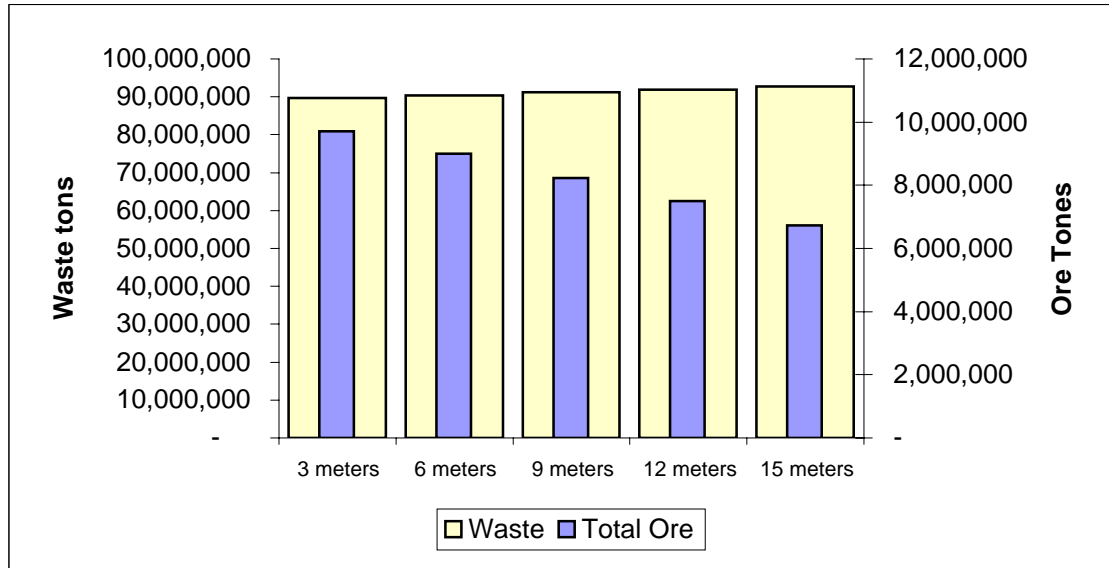


**Donkerpoort-West**

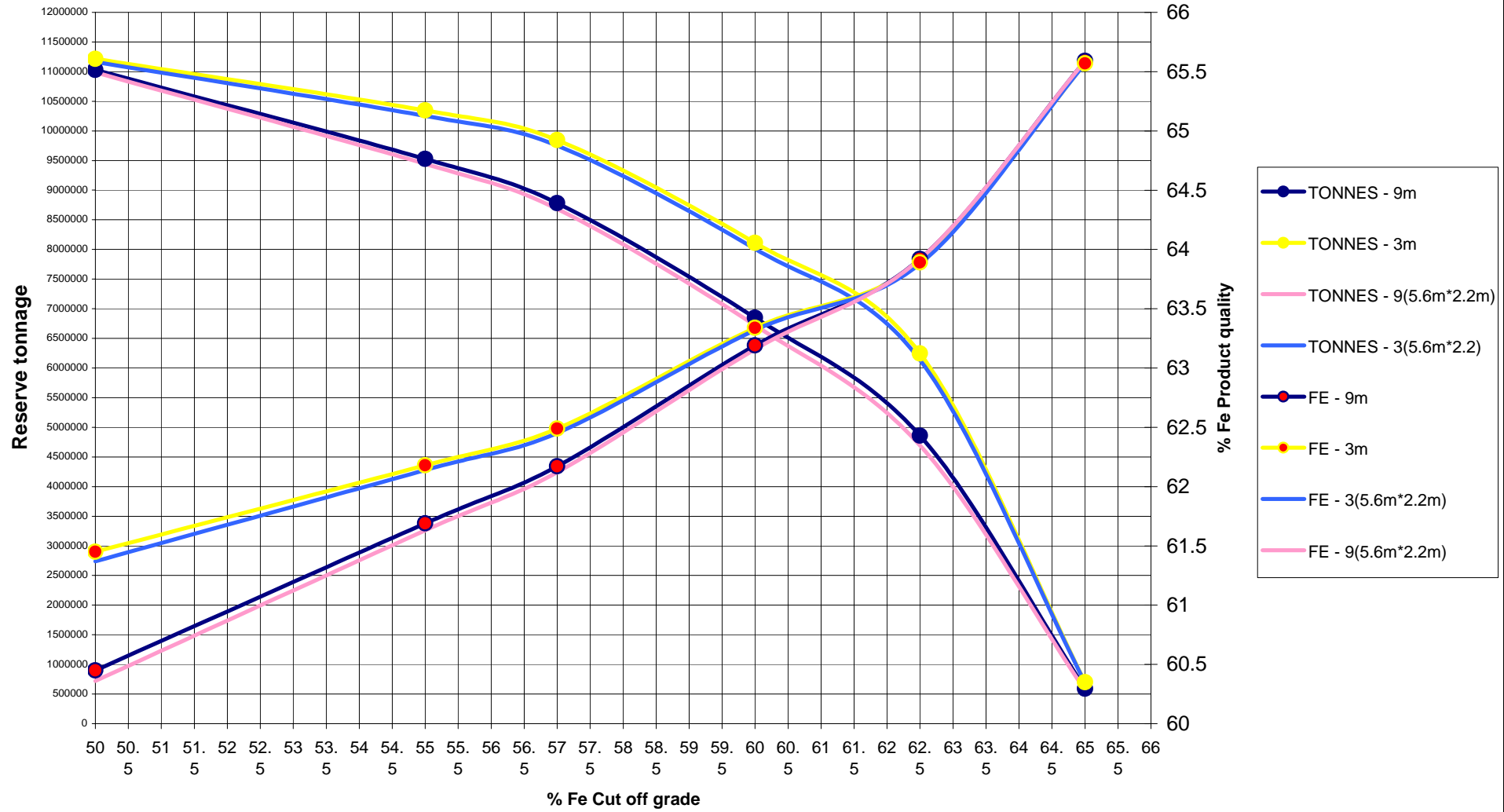
	Ore	Low Grade	Totaal tons
In situ	10,373,000	1,029,548	99,458,000
	Total Ore	% change	Waste
1 meters	10220000	100%	89,238,000
3 meters	9700000	95%	89,758,000
6 meters	9010000	88%	90,448,000
9 meters	8220000	80%	91,238,000
12 meters	7510000	73%	91,948,000
15 meters	6730000	66%	92,728,000

%Lae  
9.9%

- 0%
- 5.1%
- 6.8%
- 7.7%
- 6.9%
- 7.6%



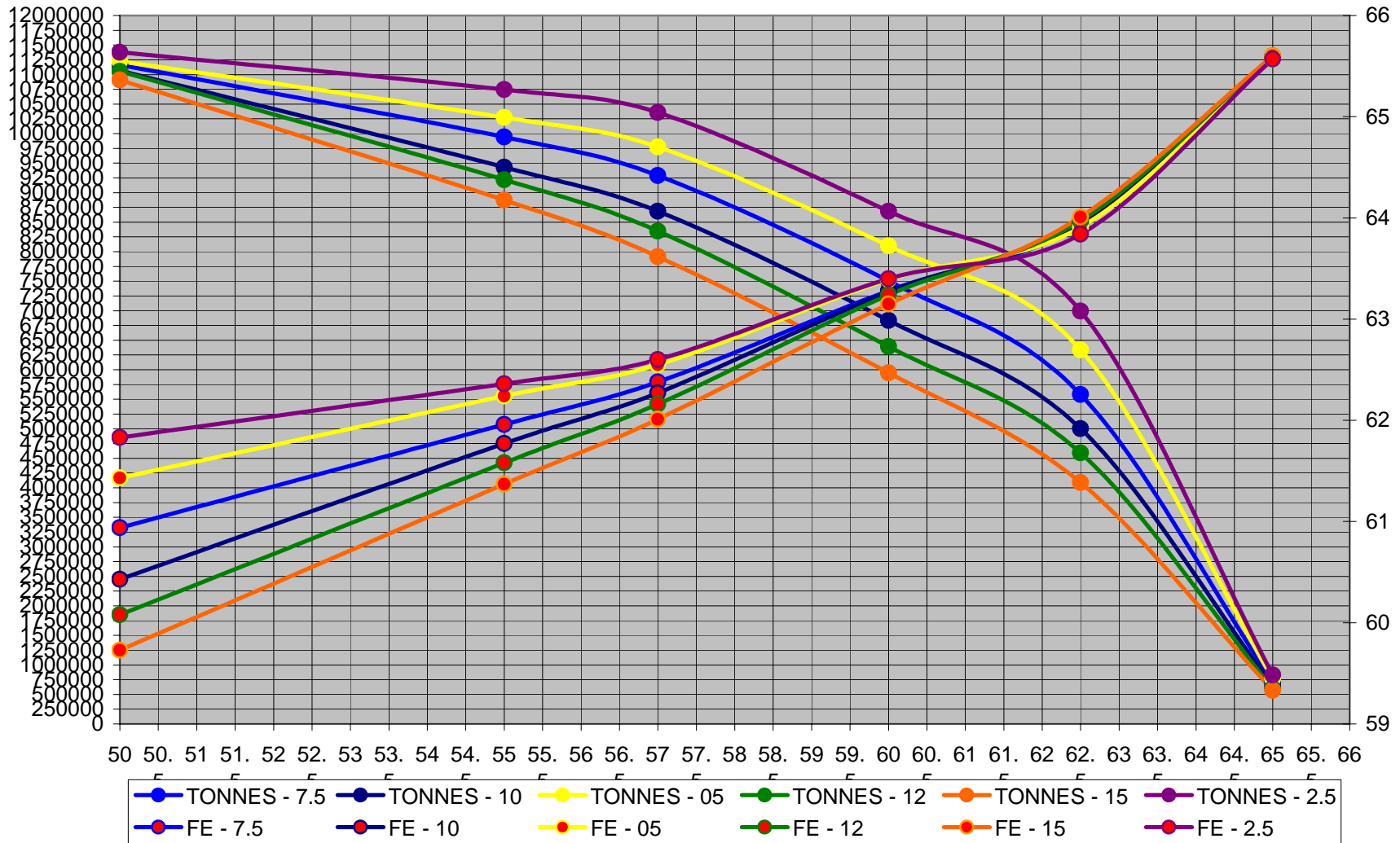
# Donkerpoort-west



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ABOVE	FE - 3m	TONNES - 3m	FE - 6m	TONNES - 6m	FE - 9m	TONNES - 9m	FE - 12m	TONNES - 12m	FE - 15m	TONNES - 15m	FE - 1m	TONNES - 1m	FE - 1e	TONNES - 1e				
50	61.45	11213536	60.92	11152535	60.45	11029470	60.01	10964432	59.55	10830029	61.67	11284350						
55	62.18	10347820	61.91	9956295	61.69	9528024	61.47	9172198	61.22	8740682	62.27	10568036						
57	62.49	9844501	62.37	9244650	62.17	8779753	62.03	8321542	61.86	7784983	62.54	10129211						
60	63.34	8111536	63.27	7481641	63.19	6848458	63.12	6298984	63.04	5718482	63.39	8402101						
62.5	63.89	6244649	63.9	5542745	63.92	4857303	63.94	4276479	63.97	3746052	63.87	6662942						
65	65.57	701258	65.59	619573	65.59	588572	65.62	494910	65.61	478155	65.56	753916						
													FE - 9(5.6m TONNES - 9(5.6m*2.2m)	FE - 3(5.6m TONNES - 3(5.6m*2.2)				
													60.36	10986364	62.85	10436686	61.37	11164653
													61.63	9441491	62.99	10278426	62.14	10254640
													62.12	8684731	63.14	10058410	62.45	9752498
													63.16	6722574	63.48	9350870	63.32	8007932
													63.92	4692069	63.86	7744329	63.88	6134613
													65.59	558556	65.55	874482	65.57	692194

## Donkerpoort-wes



University of Pretoria etd – Swanepoel, W (2003)

ABOVE	FE - 05	TONNES - 05	FE - 7.5	TONNES - 7.5	FE - 10	TONNES - 10	FE - 12	TONNES - FE - 15	TONNES - FE - 2.5	TONNES - 2.5		
50	61.43	11228876	60.94	11165457	60.43	11070146	60.08	11056095	59.73	10908178	61.83	11376521
55	62.24	10273559	61.96	9941708	61.77	9432149	61.58	9218260	61.37	8875306	62.36	10746687
57	62.55	9774291	62.38	9289032	62.27	8685656	62.16	8350877	62.01	7916928	62.6	10358416
60	63.39	8095649	63.28	7502677	63.27	6832789	63.24	6393862	63.15	5946976	63.4	8684881
62.5	63.91	6336559	63.93	5581827	63.95	5001369	63.97	4591680	64.01	4088413	63.84	6993264
65	65.57	764794	65.58	710695	65.59	634523	65.6	600906	65.6	570320	65.57	831381

CUT-OFF	GRADE	TABLE	6w x en y geruil	TONNES	FILLVOL	TONNES	VOIDVOL	TON
ABOVE	VOLUME	FE						
50	2518137		60.86	11161008	69.1	11161008	4.82	11161
55	2205469		61.88	9928706	68.88	9928706	5.04	9928
57	2039031		62.32	9229046	68.71	9229046	5.21	9229
60	1626829		63.23	7442485	68.17	7442486	5.75	7442
62.5	1184724		63.88	5443163	67.48	5443163	6.44	5443
65	134141		65.57	616898	65.6	616898	8.32	616



**APPENDIX B – GEOLOGICAL DEPOSIT EVALUATION RESULTS**

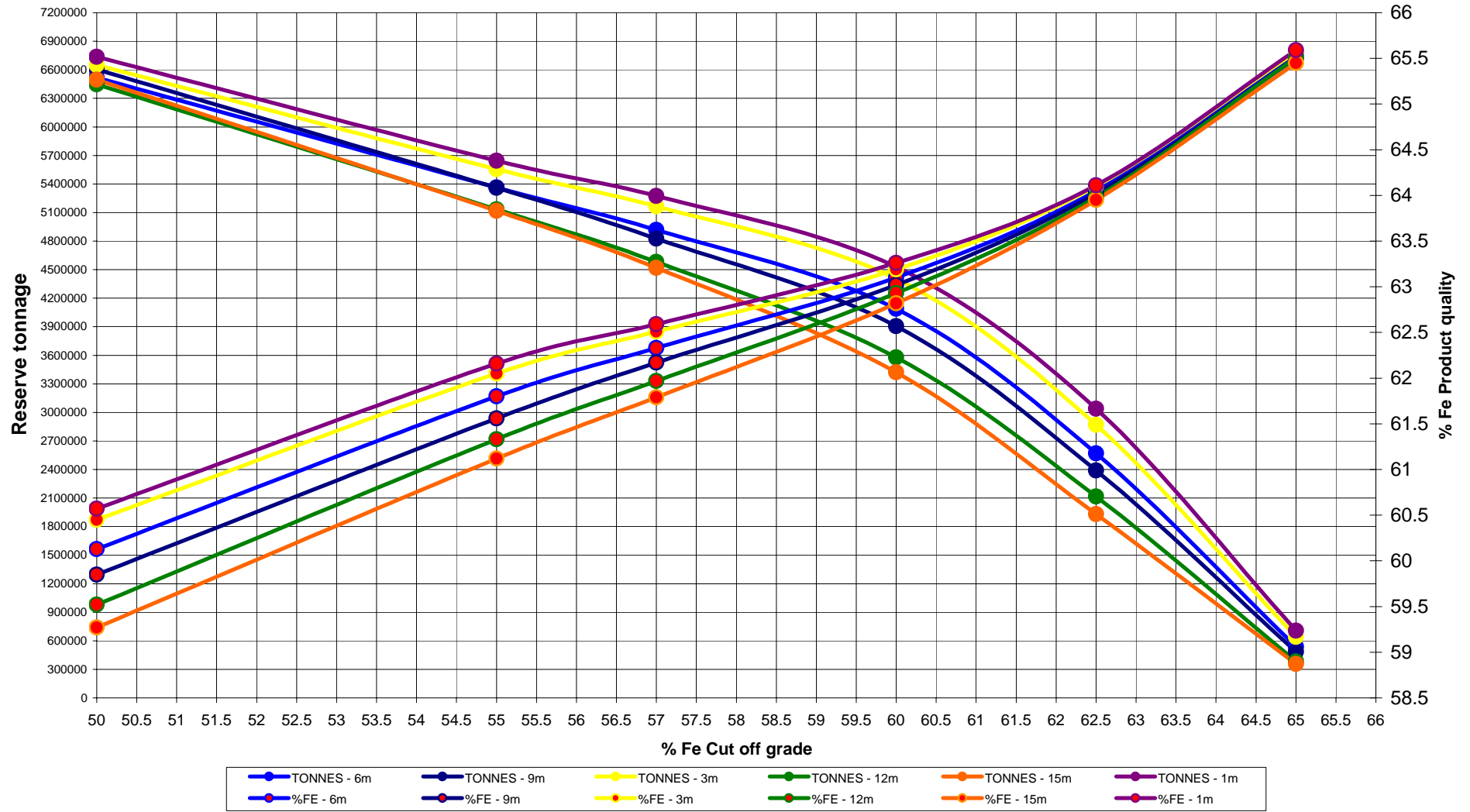
**KWAGGASHOEK-EAST: GRADE TONNAGE CURVE  
EVALUATION RESULTS**

**DONKERPOORT-NECK: GRADE TONNAGE CURVE  
EVALUATION RESULTS**

**DONKERPOORT-WEST: GRADE TONNAGE CURVE  
EVALUATION RESULTS**

**BUFFELSHOEK-WEST: GRADE TONNAGE CURVE  
EVALUATION RESULTS**

# Kwaggashoek-east

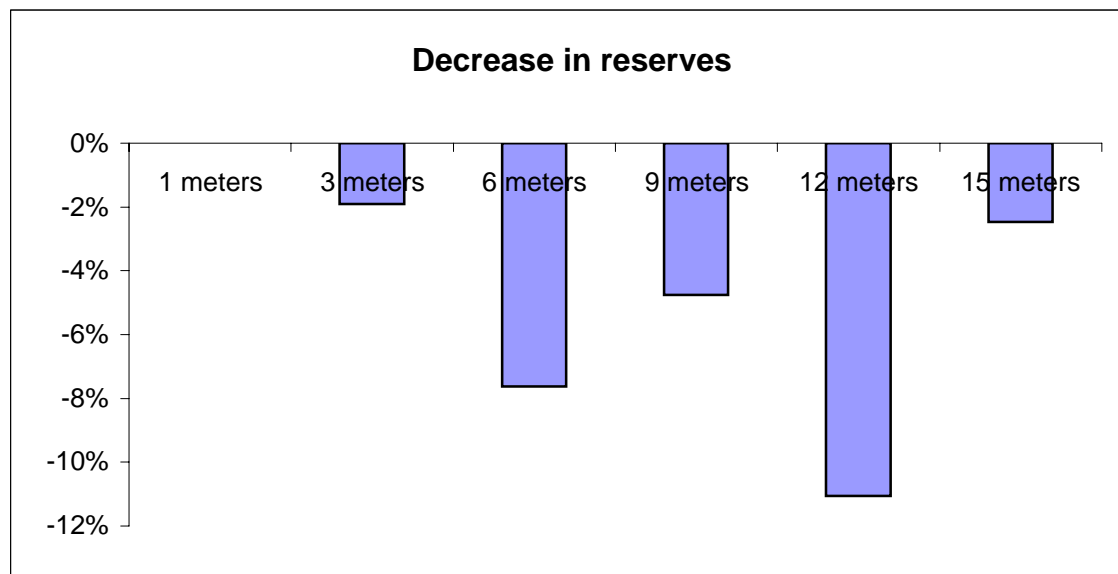
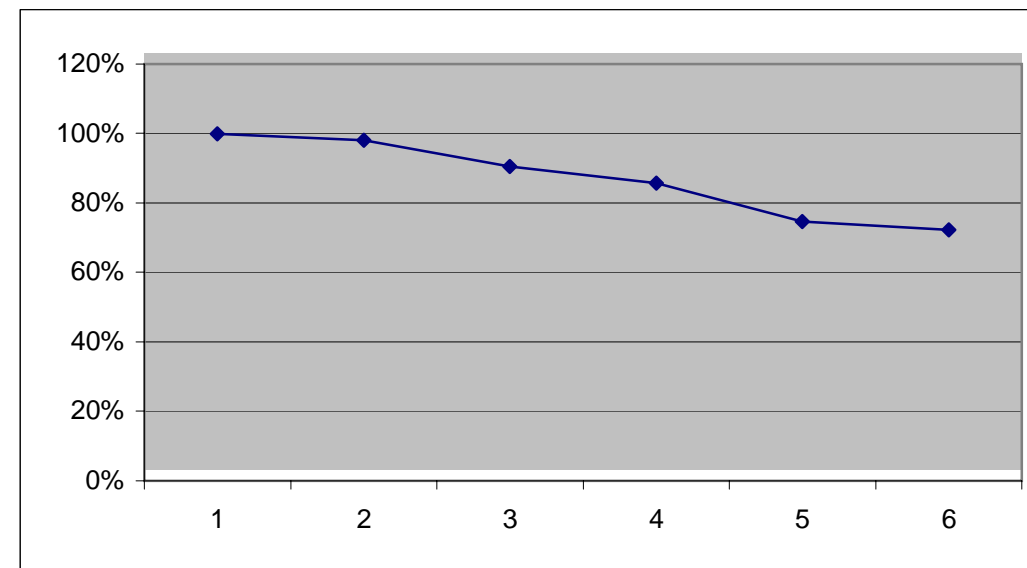
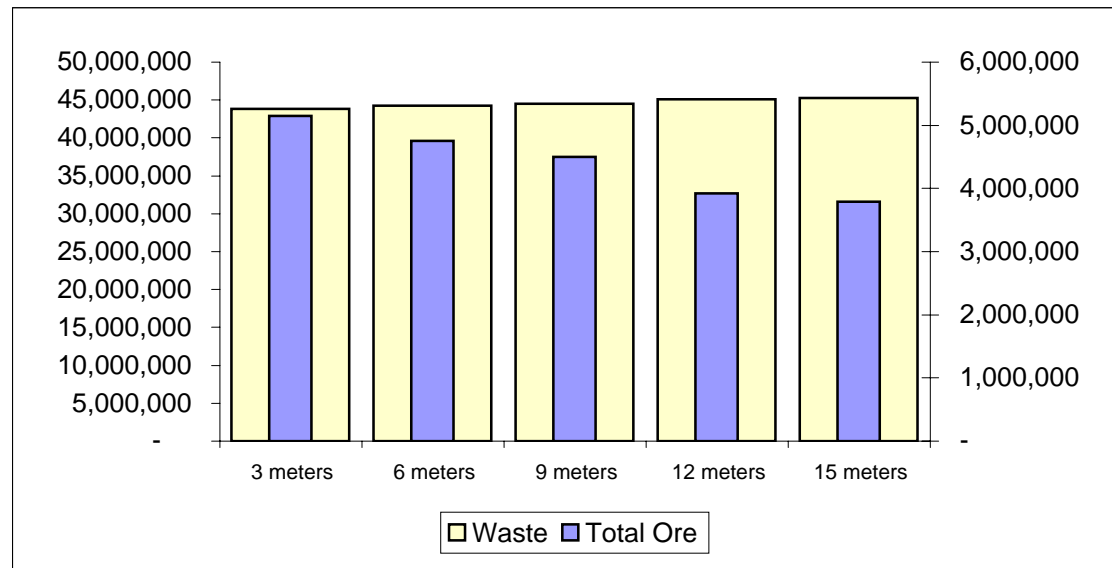


### Kwaggashoek-East

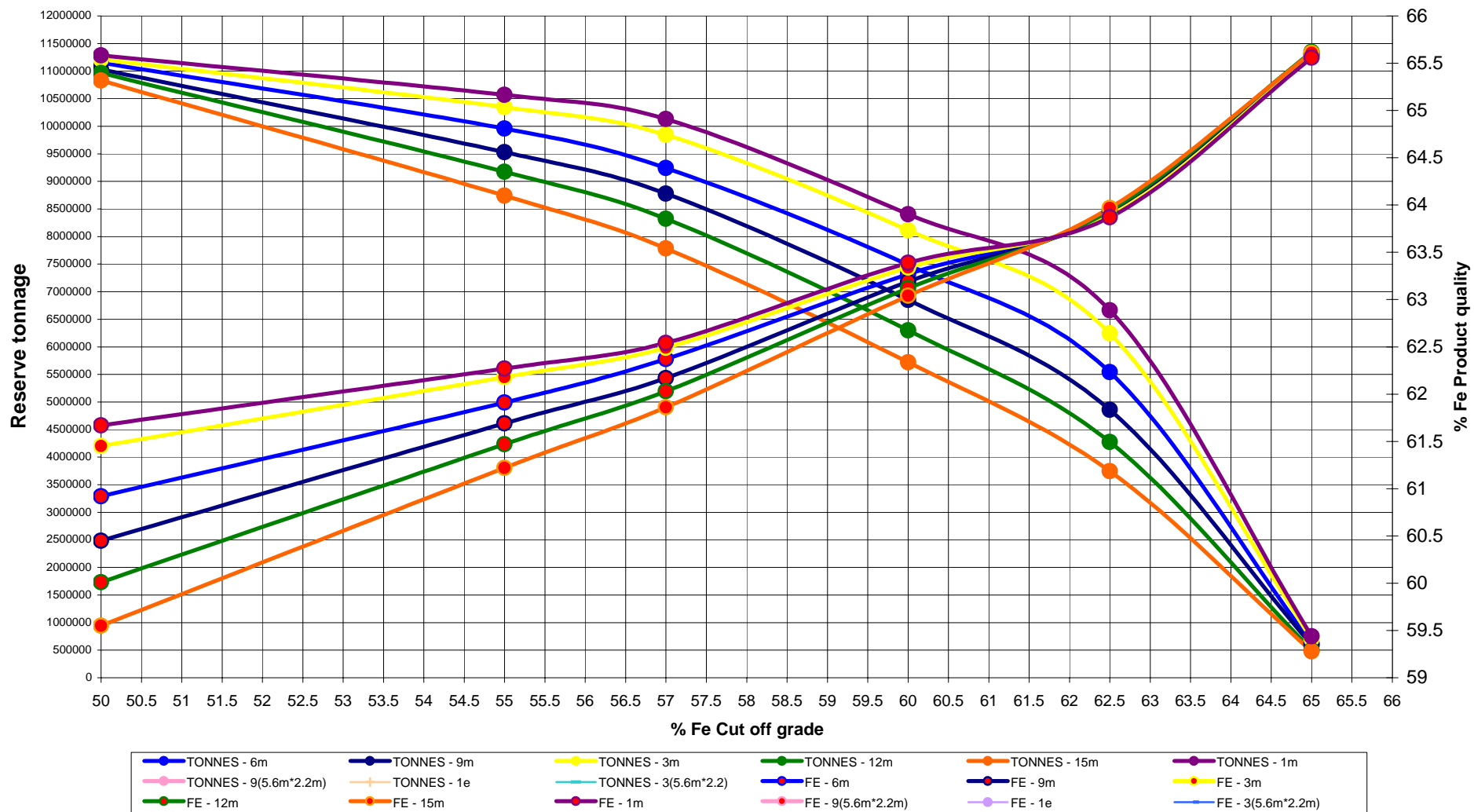
	Ore	Low Grade	Totaal tons
In situ	5,239,073	572,849	49,024,858
	Total Ore	% change	Waste
1 meters	5250000	100%	43,774,858
3 meters	5150000	98%	43,874,858
6 meters	4750000	90%	44,274,858
9 meters	4500000	86%	44,524,858
12 meters	3920000	75%	45,104,858
15 meters	3790000	72%	45,234,858

%Lae  
10.9%

0%  
-1.9%  
-7.6%  
-4.8%  
-11.0%  
-2.5%



# Donkerpoort-west

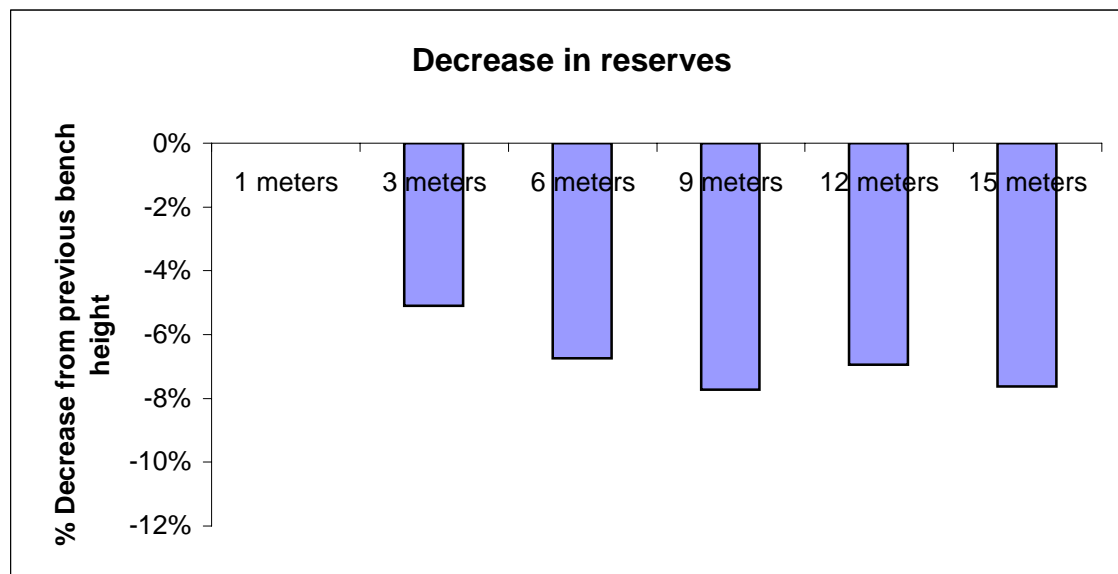
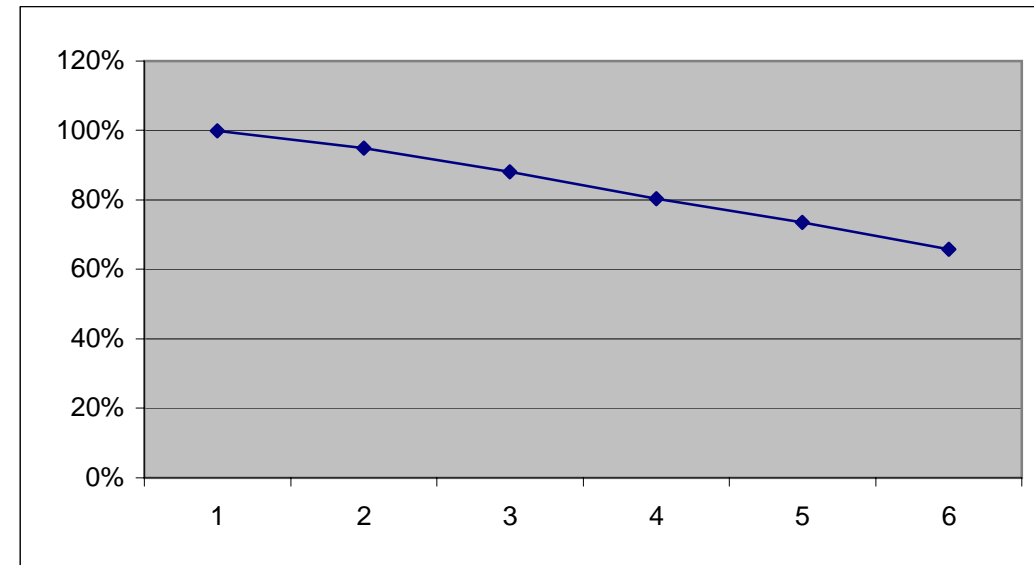
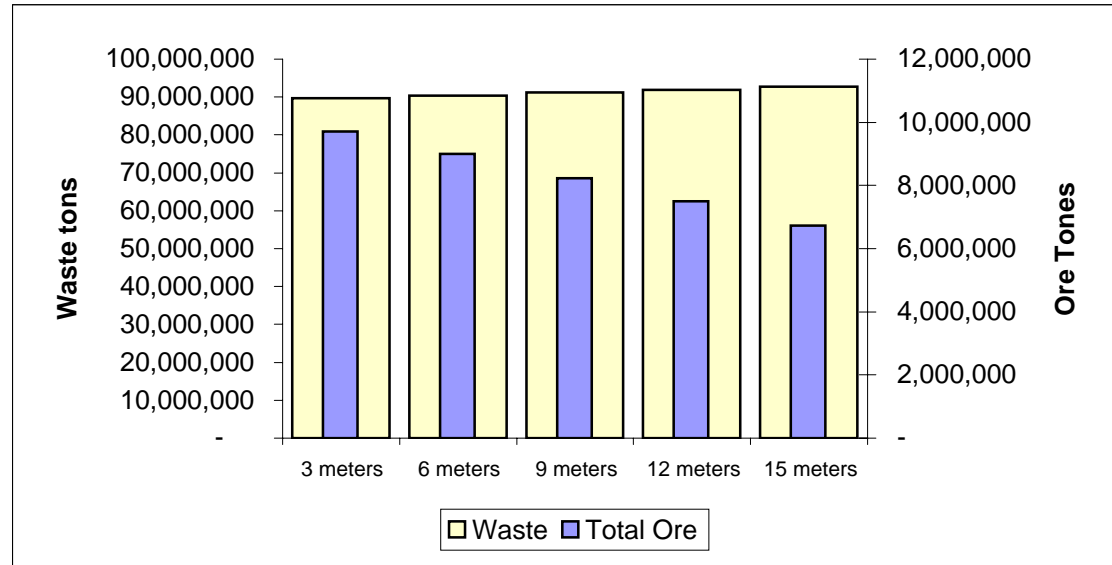


### Donkerpoort-West

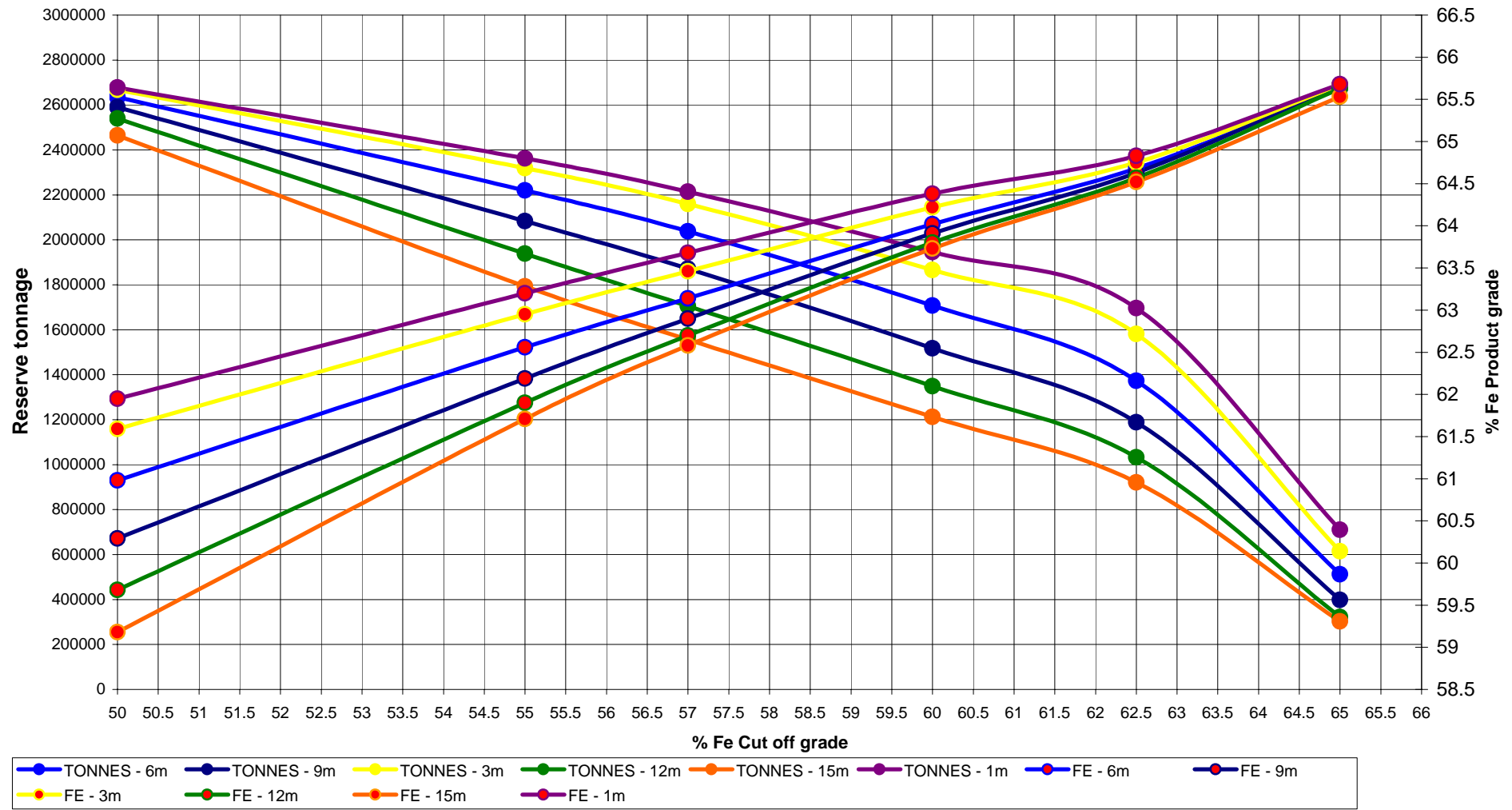
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	Total Ore	% change	Waste
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6 meters	9010000	88%	90,448,000
9 meters	8220000	80%	91,238,000
12 meters	7510000	73%	91,948,000
15 meters	6730000	66%	92,728,000

%Lae  
9.9%

0%  
-5.1%  
-6.8%  
-7.7%  
-6.9%  
-7.6%



## Donkerpoort-Neck

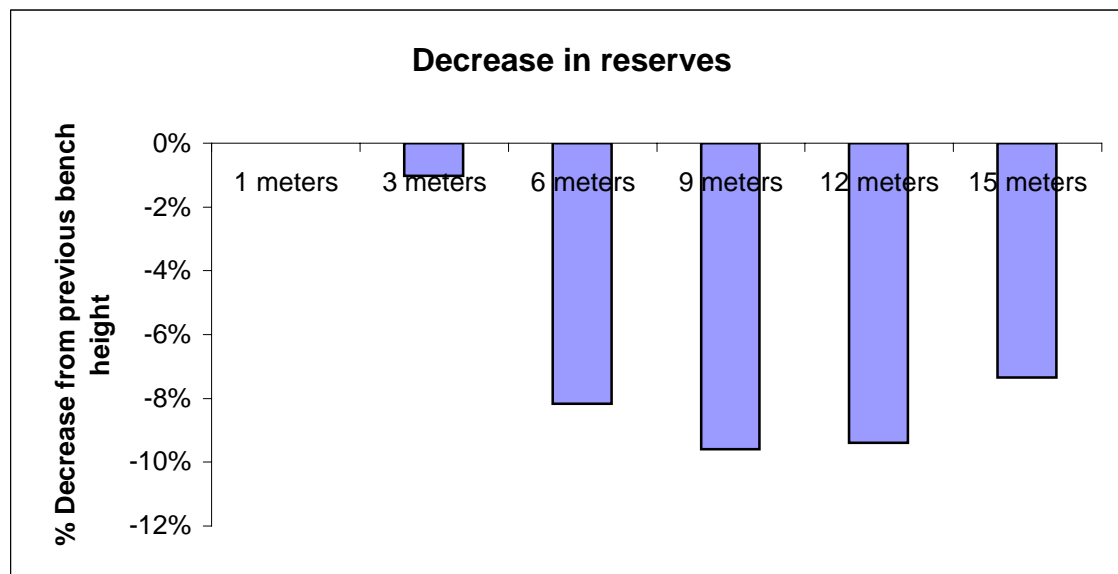
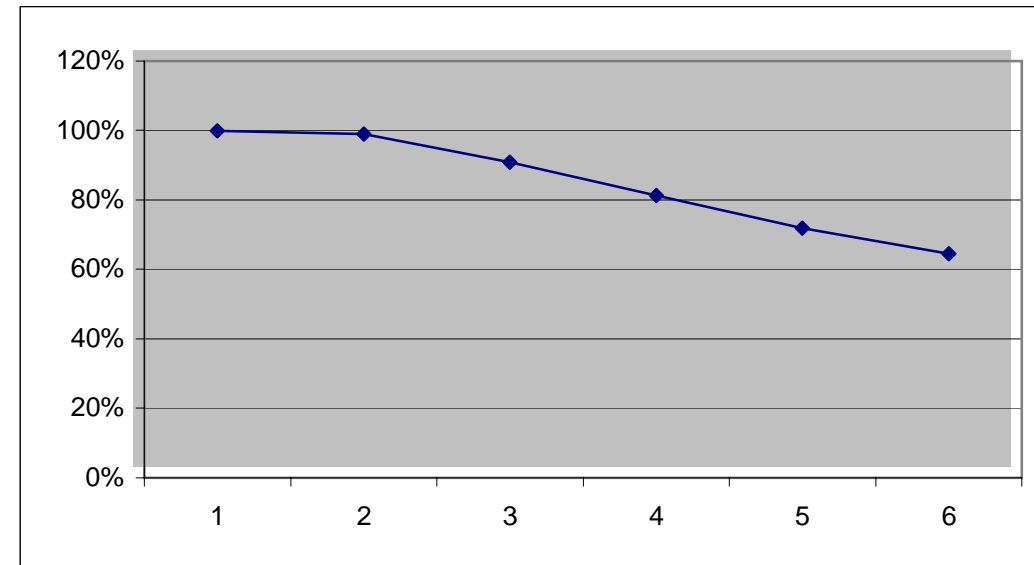
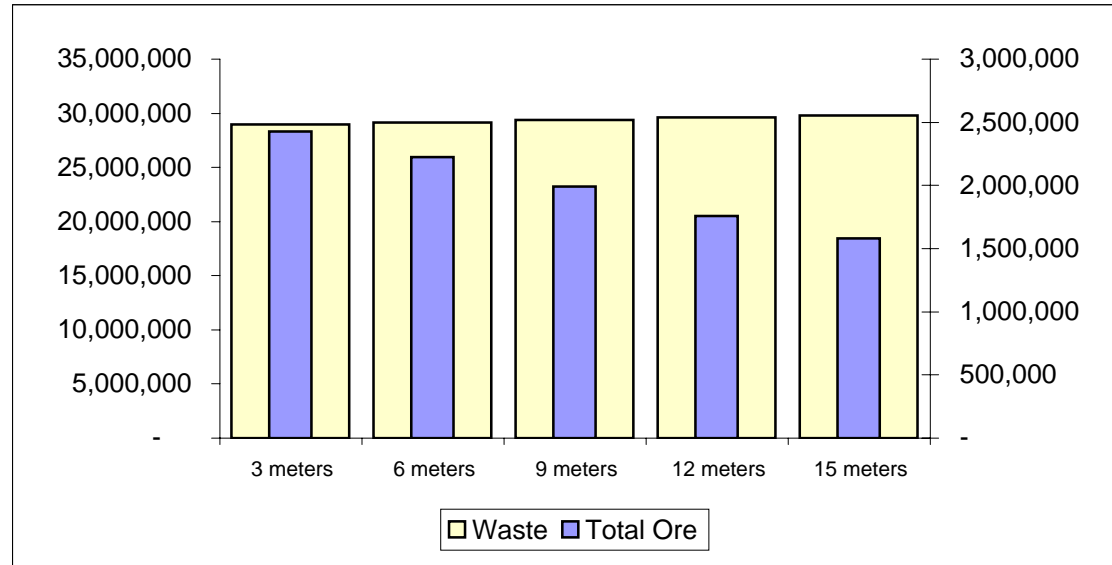


### Donkerpoort-Neck

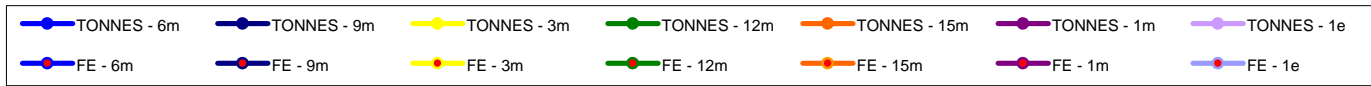
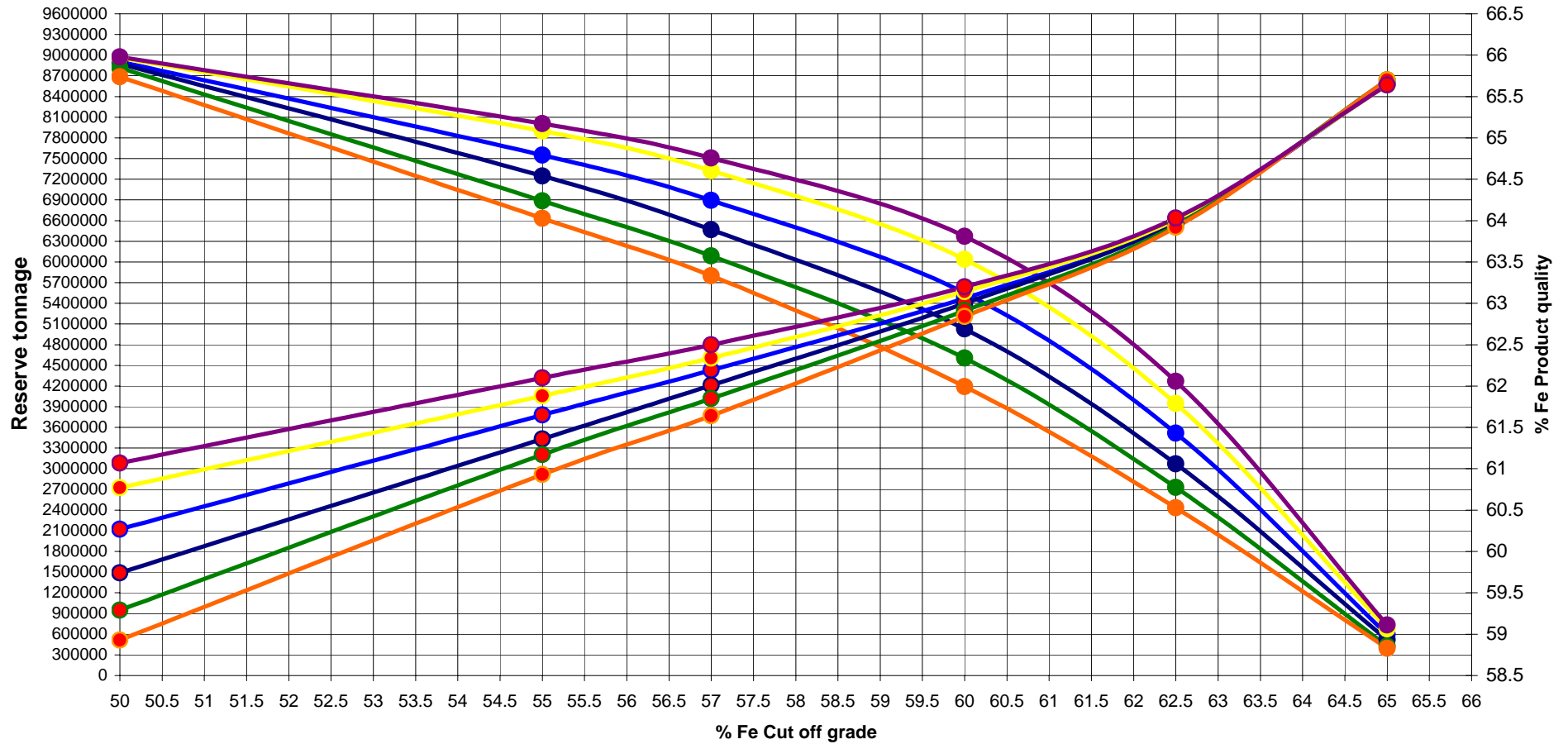
	Ore	Low Grade	Totaal tons
In situ	2,580,725	175,257	31,397,823
	Total Ore	% change	Waste
1 meters	2450000	100%	28,947,823
3 meters	2425000	99%	28,972,823
6 meters	2225000	91%	29,172,823
9 meters	1990000	81%	29,407,823
12 meters	1760000	72%	29,637,823
15 meters	1580000	64%	29,817,823

%Lae  
6.8%

0%  
-1.0%  
-8.2%  
-9.6%  
-9.4%  
-7.3%



# Buffelshoek-west

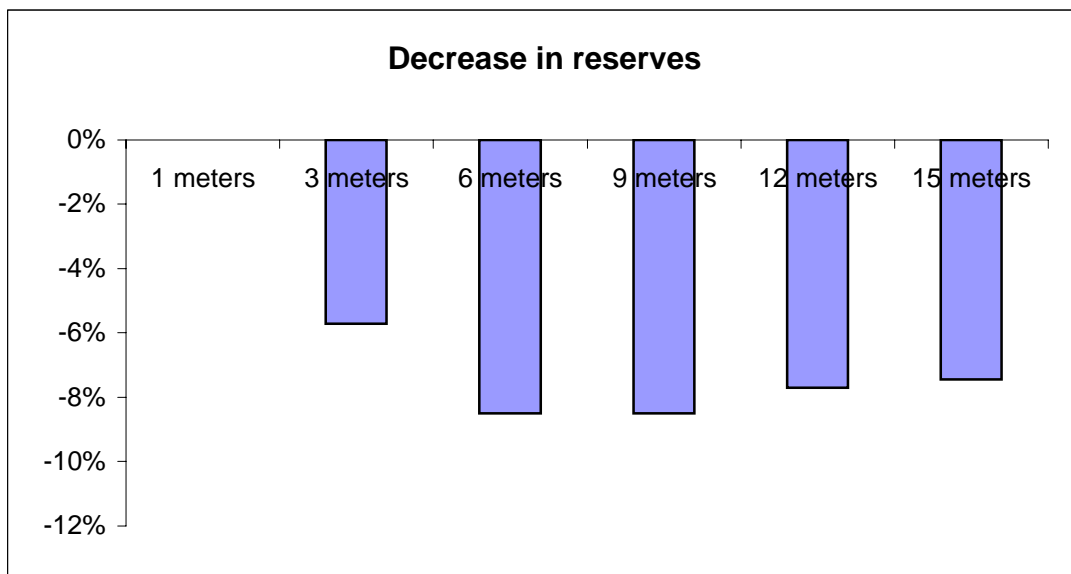
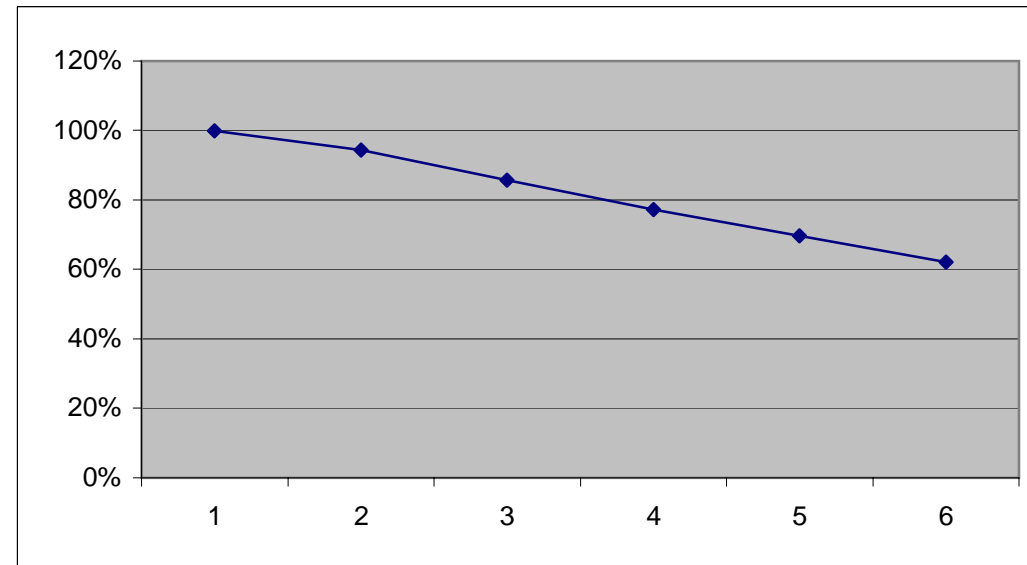
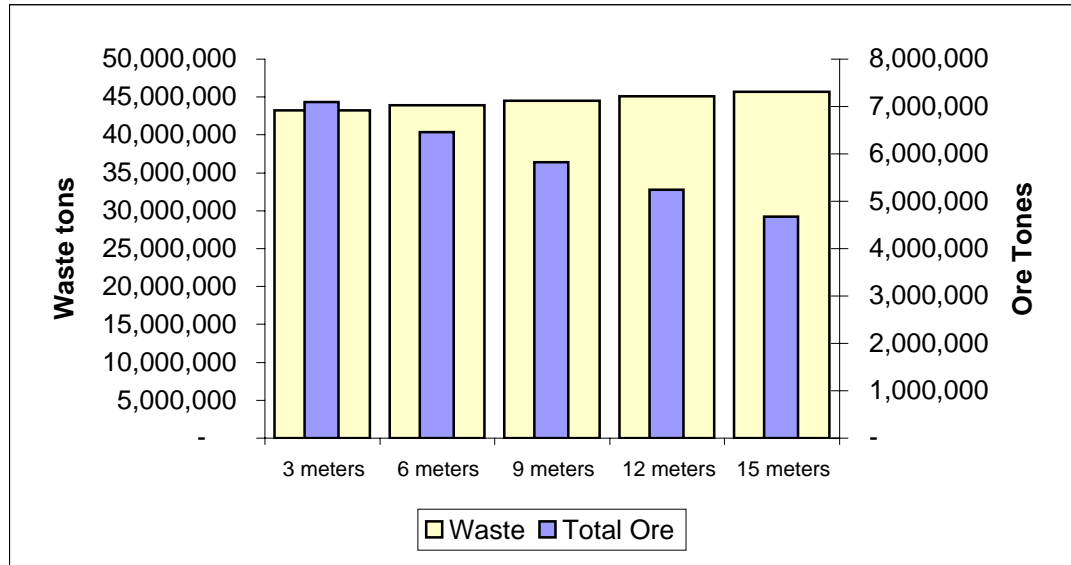




**Buffelshoek-wes**

	Ore	Low Grade	Totaal tons
In situ	8,408,119	578,220	50,357,000
	Total Ore	% change	Waste
1 meters	7530000	100%	42,827,000
3 meters	7100000	94%	43,257,000
6 meters	6460000	86%	43,897,000
9 meters	5820000	77%	44,537,000
12 meters	5240000	70%	45,117,000
15 meters	4680000	62%	45,677,000

%Lae  
6.9%  
0%  
-5.7%  
-8.5%  
-8.5%  
-7.7%  
-7.4%



## **APPENDIX C – RESULTS OF PRODUCTIVITY SIMULATION**

### Equipment simulation results

Face Shovel	16m3	3 meter	6 meter	9 meter	12 meter	15 meter
% productive		50%	78%	100%	100%	80%
Prod rate		1318	2055	2635	2635	2108
Cycle time		60	38	30	30	37.5
bucket fill		100	100	100	100	100
Trucks/shovel		2	3	4	4	3

Rope Shovel	18m3	3 meter	6 meter	9 meter	12 meter	15 meter
% productive		44%	55%	89%	100%	100%
Prod rate		994	1245	2018	2267	2267
Cycle time		115	85	55	45	45
bucket fill		100	100	100	100	100
Trucks/shovel		2	2	3	3	3

Hydraulic Exc	15m3	3 meter	6 meter	9 meter	12 meter	15 meter
% productive		100%	90%	90%	80%	60%
Prod rate		2600	2122	2122	1948	1560
Cycle time		30	33	33.333333	37.5	50
bucket fill		100	100	100	100	100
Trucks/shovel		4	3	3	3	2

Wheel Loader	16m3	3 meter	6 meter	9 meter	12 meter	15 meter
% productive		75%	100%	100%	75%	75%
Prod rate		1284	1712	1712	1284	1284
Cycle time		50	45	45	50	50
bucket fill		100	100	100	100	100
Trucks/shovel		2	3	3	2	2

Results were obtained using TALPAC, by Runge (Australia) Pty Limited

## **APPENDIX D – ESCALATION RATES**



**APPENDIX E – DETAIL ECONOMIC EVALUATION**

**ROPE SHOVEL**

**HYDRAULIC FACE SHOVEL**

**HYDRAULIC EXCAVATOR**

**WHEEL LOADER**







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		"Nominal terms"																			
		Original R-£	9.54	9.62	10.26	10.97	11.72	12.29	12.88	13.49	14.13	14.79	15.46	16.14	16.84	17.54	18.27	19.01	19.80	20.59	
		2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021		
<b>Rope Shovel Model</b>																					
Change in Taxation credit		-	-	-	-	(5,285,913)	(10,724,745)	9,103,183	14,848,150	4,594,750	(4,465,443)	(8,412,021)	342,038	-	-	-	-	-	-	-	
Change to Deferred Taxation		18,399,012	14,107,064	11,692,609	9,165,808	824,426	-13,547,230	-13,547,230	-13,547,230	-13,547,230	-	-	-	-	-	-	-	-	-	-	
<b>STC TAXATION</b>																					
Opening balance		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
STC Taxation		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
STC Taxation Paid		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Creditor STC		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Change to STC Balance		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
<b>DIVIDEND / SHAREHOLDERS ACCOUNT</b>																					
Dividend Rate		33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	
Opening balance Shareholders Account		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Dividends capitalized for the period		#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	
Share Holder's Loan Balance		#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	
Dividends opening balance		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Dividends to be paid out		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Dividends paid in cash		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Closing balance cash dividends		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	

<b>REPAYMENT OF INTERGROUP LOAN</b>		15.0%	12.6%	11.1%	10.5%	9.6%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	0.0%	0.0%	
Interest payable on Loan		12.0%	9.6%	8.1%	7.5%	6.6%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	0.0%	0.0%	
Interest receivable on Loan																						
Balance brought forward		-	(275,277,685)	(215,324,959)	(130,530,668)	(54,128,269)	12,234,074	61,316,174	81,710,055	86,821,564	83,733,387	88,105,122	96,517,142	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104
Amount drawn		-	59,952,726	54,794,291	76,402,400	86,362,342	49,082,101	20,383,881	15,836,254	6,905,447	248,329	-	-	-	-	-	-	-	-	-	-	-
Balance before interest		-	(215,324,959)	(130,530,668)	(54,128,269)	12,234,074	61,316,174	81,710,055	97,546,309	79,916,117	83,981,717	88,105,122	96,517,142	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104
Amount (paid)/received - Interest		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Taxation movement - Interest		5,285,913	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Balance at end of period		5,285,913	(275,277,685)	(215,324,959)	(130,530,668)	(54,128,269)	12,234,074	61,316,174	81,710,055	86,821,564	83,733,387	88,105,122	96,517,142	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104
Average Cashflow		(90,889,191)	-137,638,843	-245,301,322	-172,927,814	-92,329,468	-20,947,097	36,775,124	71,513,115	89,628,182	83,368,840	83,857,552	88,105,122	96,517,142	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104	96,175,104
Net cashflow (Interest-taxation)		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Interest portion		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Taxation Portion		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

<b>DCF VALUATION</b>		Discount Rate	NPV - R 'M	IRR	
VALUATION BEFORE FINANCING		10.0%	-0.9		
		12.0%	260.3	9.9%	81.39959387
		14.0%	-24.4		88.6733183
VALUATION AFTER FINANCING AND DIVIDENDS		#REF!	#REF!	#REF!	
CASH FLOW IN US\$-TERMS		US\$	#REF!	#REF!	#REF!
VALUATION BEFORE FINANCING		Discount Rate	NPV - US\$ 'M	IRR	
		4.0%	#REF!	#REF!	
		6.0%	#REF!	#REF!	







University of Pretoria etd – Swanepoel, W (2003)

Financial statement table with columns: 'Original R-\$', years 2004-2021, and various metrics like Hydr Excav Model, Macro Economic Indicators, STATISTICS, Production Schedule, Sales Schedule, Distribution cost schedule, Cost of Sales Schedule, CAPEX Schedule, and Working Capital. Includes sub-sections like 'Nominal terms' and '100%' with detailed financial data.



University of Pretoria etd – Swanepoel, W (2003)

		"Nominal terms"																			
		Original R-£	9.54	9.62	10.26	10.97	11.72	12.29	12.88	13.49	14.13	14.79	15.46	16.14	16.84	17.54	18.27	19.01	19.80	20.59	
Hydr Excav Model		2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021		
Change in Taxation credit		-	-	(6,692,950)	(15,501,528)	9,772,941	19,176,371	766,830	479,905	4,301,477	(4,864,973)	(8,148,298)	710,225	-	-	-	-	-	-	-	
Change to Deferred Taxation		22,978,650	18,654,428	9,525,059	-8,526,356	-8,526,356	-8,526,356	-8,526,356	-8,526,356	-8,526,356	-	-	-	-	-	-	-	-	-	-	
<b>STC TAXATION</b>		Capitalise=0 Cash=1																			
Opening balance		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
STC Taxation		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
STC Taxation Paid		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Creditor STC		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Change to STC Balance		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
<b>DIVIDEND / SHAREHOLDERS ACCOUNT</b>		Capitalise=0 Cash=1																			
Dividend Rate		33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	33.33%	
Opening balance Shareholders Account		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Dividends capitalized for the period		#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	
Share Holder's Loan Balance		#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	
Dividends opening balance		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Dividends to be paid out		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Dividends paid in cash		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
Closing balance cash dividends		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	

<b>REPAYMENT OF INTERGROUP LOAN</b>		15.0%	12.6%	11.1%	10.5%	9.6%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	9.5%	0.0%	0.0%
Interest payable on Loan		12.0%	9.6%	8.1%	7.5%	6.6%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	6.5%	0.0%	0.0%
Interest receivable on Loan																					
Balance brought forward		-	(138,381,614)	(67,618,174)	15,530,554	83,517,795	119,189,154	137,045,421	164,382,432	182,396,318	178,670,059	183,340,450	191,488,749	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523
Amount drawn		-	70,763,441	83,148,728	67,987,241	35,671,359	17,856,268	27,337,010	14,339,043	7,573,080	515,643	-	-	-	-	-	-	-	-	-	-
Balance before interest		-	(67,618,174)	15,530,554	83,517,795	119,189,154	137,045,421	164,382,432	178,721,475	174,823,238	179,185,702	183,340,450	191,488,749	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523
Amount (paid)/received - Interest		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Taxation movement - Interest		19,114,488	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Balance at end of period		19,114,488	(67,618,174)	15,530,554	83,517,795	119,189,154	137,045,421	164,382,432	182,396,318	178,670,059	183,340,450	191,488,749	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523
		(171,664,039)																			
Average Cashflow		-69,190,807	-102,999,894	-26,043,610	49,524,174	101,353,474	128,117,288	150,713,927	171,551,953	178,609,778	178,927,881	183,340,450	191,488,749	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523	190,778,523
Net cashflow (Interest-taxation)		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Interest portion		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Taxation Portion		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

<b>DCF VALUATION</b>																						
VALUATION BEFORE FINANCING		Discount Rate	NPV - R 'M	IRR																		
		10.0%	91.5																			
		12.0%	228.1	38.3%																		
		14.0%	69.9																			
					81.39959387																	
					88.6733183																	
VALUATION AFTER FINANCING AND DIVIDENDS		Discount Rate	NPV - R 'M	IRR																		
		#REF!	#REF!																			
		#REF!	#REF!																			
CASH FLOW IN US\$-TERMS		US\$	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	#REF!	
VALUATION BEFORE FINANCING		Discount Rate	NPV - US\$ 'M	IRR																		
		4.0%	#REF!																			
		6.0%	#REF!																			









## **APPENDIX F – PRODUCTION SCHEDULE**

University of Pretoria etd – Swanepoel, W (2003)

Bench height (m)	Buffelshoek-west	Donkerpoort-west	Donkerpoort-nek	Kwaggashoek-east	Total	Stripping ratio	
3	Waste	43,257,000	89,758,000	28,972,000	43,874,000	205,861,000	8.45
	Ore	7,100,000	9,700,000	2,425,000	5,150,000	24,375,000	
6	Waste	43,897,000	90,448,000	29,172,000	44,274,000	207,791,000	9.26
	Ore	6,460,000	9,010,000	2,225,000	4,750,000	22,445,000	
9	Waste	44,537,000	91,238,000	29,407,000	44,524,000	209,706,000	10.21
	Ore	5,820,000	8,220,000	1,990,000	4,500,000	20,530,000	
12	Waste	45,117,000	91,948,000	29,637,000	45,104,000	211,806,000	11.49
	Ore	5,240,000	7,510,000	1,760,000	3,920,000	18,430,000	
15	Waste	45,677,000	92,728,000	29,817,000	45,234,000	213,456,000	12.72
	Ore	4,680,000	6,730,000	1,580,000	3,790,000	16,780,000	

	Target	2,000,000	03/04	04/05	05/06	06/07	07/08	08/09	09/10	10/11	11/12	12/13	13/14	14/15	15/16	Total	
3 meter	waste	205,861,000	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	16,891,158.97	3,167,092.31	205,861,000
	ROM ore	24,375,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	375,000	24,375,000
6 meter	waste	207,791,000	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	18,515,571.40	4,119,714.64	-	207,791,000
	ROM ore	22,445,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	445,000	-	22,445,000
9 meter	waste	209,706,000	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	20,429,225.52	5,413,744.76	-	-	209,706,000
	ROM ore	20,530,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	530,000	-	-	20,530,000
12 meter	waste	211,806,000	22,984,915.90	22,984,915.90	22,984,915.90	22,984,915.90	22,984,915.90	22,984,915.90	22,984,915.90	22,984,915.90	22,984,915.90	4,941,756.92	-	-	-	-	211,806,000
	ROM ore	18,430,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	430,000	-	-	-	-	18,430,000
15 meter	waste	213,456,000	25,441,716.33	25,441,716.33	25,441,716.33	25,441,716.33	25,441,716.33	25,441,716.33	25,441,716.33	25,441,716.33	25,441,716.33	9,922,269.37	-	-	-	-	213,456,000
	ROM ore	16,780,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000	780,000	-	-	-	-	-	16,780,000

## **APPENDIX G – CAPITAL SCHEDULE**

University of Pretoria etd – Swanepoel, W (2003)

	Haultruck	Drill	shovel		Haultruck	Drill	shovel	total	life
rope	3 R13,500,000	R800,000	R68,000,000	rope	3 -	-	272,000,000	272,000,000	volle leeftyd
	6 R13,500,000	R1,500,000	R68,000,000		6 -	-	272,000,000	272,000,000	
	9 R13,500,000	R1,500,000	R68,000,000		9 -	-	204,000,000	204,000,000	
	12 R13,500,000	R8,000,000	R68,000,000		12 -	-	204,000,000	204,000,000	
	15 R13,500,000	R8,000,000	R68,000,000		15 -	-	204,000,000	204,000,000	
wheel	3 R13,500,000	R800,000	R10,500,000	wheel	3 -	-	31,500,000	31,500,000	5jaar
	6 R13,500,000	R1,500,000	R10,500,000		6 -	-	31,500,000	31,500,000	
	9 R13,500,000	R1,500,000	R10,500,000		9 -	-	31,500,000	31,500,000	
	12 R13,500,000	R8,000,000	R10,500,000		12 -	-	42,000,000	42,000,000	
	15 R13,500,000	R8,000,000	R10,500,000		15 -	-	52,500,000	52,500,000	
exc	3 R13,500,000	R800,000	R20,000,000	exc	3 -	-	40,000,000	40,000,000	volle leeftyd
	6 R13,500,000	R1,500,000	R20,000,000		6 -	-	40,000,000	40,000,000	
	9 R13,500,000	R1,500,000	R20,000,000		9 -	-	60,000,000	60,000,000	
	12 R13,500,000	R8,000,000	R20,000,000		12 -	-	60,000,000	60,000,000	
	15 R13,500,000	R8,000,000	R20,000,000		15 -	-	80,000,000	80,000,000	
face	3 R13,500,000	R800,000	R20,000,000	face	3 -	-	60,000,000	60,000,000	volle leeftyd
	6 R13,500,000	R1,500,000	R20,000,000		6 -	-	60,000,000	60,000,000	
	9 R13,500,000	R1,500,000	R20,000,000		9 -	-	40,000,000	40,000,000	
	12 R13,500,000	R8,000,000	R20,000,000		12 -	-	40,000,000	40,000,000	
	15 R13,500,000	R8,000,000	R20,000,000		15 -	-	60,000,000	60,000,000	

	Price
Haultruck budget price	R13,500,000
Rope shovel budget price	R68,000,000
Hydraulic excavator budget price	R20,000,000
Hydraulic face shovel budget price	R20,000,000
Wheel loader budget price	R10,500,000
251mm Drill rig budget price	R8,000,000
165mm Drill rig budget price	R1,500,000
114mm Drill rig budget price	R1,500,000
65mm Drill rig budget price	R800,000

**Rope Shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck	R 121,500,000	R 121,500,000	R 135,000,000	R 135,000,000	R 135,000,000
Drill rigs	R 32,800,000	R 21,000,000	R 12,000,000	R 32,000,000	R 32,000,000
Shovel	R 272,000,000	R 272,000,000	R 204,000,000	R 204,000,000	R 204,000,000
<b>Total Capital cost</b>	<b>R 426,300,000</b>	<b>R 414,500,000</b>	<b>R 351,000,000</b>	<b>R 371,000,000</b>	<b>R 371,000,000</b>

**Hydraulic excavator**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck	R 121,500,000	R 94,500,000	R 135,000,000	R 135,000,000	R 121,500,000
Drill rigs	R 32,800,000	R 21,000,000	R 12,000,000	R 32,000,000	R 32,000,000
Shovel	R 40,000,000	R 40,000,000	R 60,000,000	R 60,000,000	R 80,000,000
<b>Total Capital cost</b>	<b>R 194,300,000</b>	<b>R 155,500,000</b>	<b>R 207,000,000</b>	<b>R 227,000,000</b>	<b>R 233,500,000</b>

**Hydraulic face shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck	R 94,500,000	R 135,000,000	R 121,500,000	R 121,500,000	R 135,000,000
Drill rigs	R 32,800,000	R 21,000,000	R 12,000,000	R 32,000,000	R 32,000,000
Shovel	R 60,000,000	R 60,000,000	R 40,000,000	R 40,000,000	R 60,000,000
<b>Total Capital cost</b>	<b>R 187,300,000</b>	<b>R 216,000,000</b>	<b>R 173,500,000</b>	<b>R 193,500,000</b>	<b>R 227,000,000</b>

**Wheel loader**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck	R 94,500,000	R 135,000,000	R 135,000,000	R 121,500,000	R 148,500,000
Drill rigs	R 32,800,000	R 21,000,000	R 12,000,000	R 32,000,000	R 32,000,000
Shovel	R 31,500,000	R 31,500,000	R 31,500,000	R 42,000,000	R 52,500,000
<b>Total Capital cost</b>	<b>R 158,800,000</b>	<b>R 187,500,000</b>	<b>R 178,500,000</b>	<b>R 195,500,000</b>	<b>R 233,000,000</b>

**ADDENDUM H – DETAIL COST CALCULATIONS**

**DRILLING COSTS**

**BLASTING COSTS**

**LOADING COSTS**

**HAULING COSTS**

**SECONDARY COSTS**

**TOTAL OTHER COSTS**

**MANPOWER**

## DRILLING COSTS

Bench height		3 meter	6 meter	9 meter	12 meter	15 meter
Hole diameter		65mm	114mm	165mm	251mm	251mm
t/m drilled *		7.3	23	49	107	123
R/meter						
Consumables**		15	15.03	17.88	43.7	43.7
Power**		9.56	9.56	9.56	1.00	1.00
Salaries**		6	6	6	6	6
Finance**		7.8	7.8	7.8	7.8	7.8
Maintenance**		5	5	5	5	5
R/meter		43.36	43.39	46.24	63.5	63.5
R/ton drilled		<b>R 5.940</b>	<b>R 1.887</b>	<b>R 0.944</b>	<b>R 0.593</b>	<b>R 0.516</b>

\* Figures obtained from the blast design, see addendum I

\*\* Prices were obtained from either contractor quotes or from actual costs.

Bench height		3 meter	6 meter	9 meter	12 meter	15 meter
Hole diameter		65mm	114mm	165mm	251mm	251mm
t/m		7.3	23	49	107	123
waste tons		16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
meters/month req.		192821	67085	34744	17901	17237
m/hour		16	16	16	17	17
hours		12051	4193	2171	1053	1014
hour per drill		300	300	300	300	300
number of drills		<b>41</b>	<b>14</b>	<b>8</b>	<b>4</b>	<b>4</b>



2 R/kg  
16 R/gat

### BLASTING COSTS

Bench height		3 meter	6 meter	9 meter	12 meter	15 meter
Hole diameter		65mm	114mm	165mm	251mm	251mm
t/m drilled *		7.3	23	49	107	123
Mass of blasted material (t/hole)		25	158	498	1450	2050
Technical explosives factor ton/kg		3.72	3.82	3.72	3.5	3.64
Explosives cost @ R2/kg **		0.38	0.32	0.33	0.35	0.32
Accessories @ R16/hole **		0.64	0.10	0.03	0.01	0.01
R/ton blasted		R 1.178	R 0.625	R 0.570	R 0.582	R 0.557

\* Figures obtained from the blast design, see addendum I

\*\* Prices were obtained from actual costs.

Bench height				3 meter	6 meter	9 meter	12 meter	15 meter
	Hours/month	R/hour	R/m2*					
Water truck maintenance	200	250	R 2.56	0.267	0.133	0.089	0.067	0.053
Water truck operations	200	100	R 0.32	0.033	0.017	0.011	0.008	0.007
Budozer miantenance	380	800	R 4.86	0.507	0.253	0.169	0.127	0.101
Budozer operation	380	200	R 1.22	0.127	0.063	0.042	0.032	0.025
Wheel dozer maintenance	400	250	R 1.60	0.167	0.083	0.056	0.042	0.033
Wheel dozer operations	400	100	R 0.64	0.067	0.033	0.022	0.017	0.013
<b>totaal R/ton</b>				<b>R 1.167</b>	<b>R 0.583</b>	<b>R 0.389</b>	<b>R 0.292</b>	<b>R 0.233</b>

\* Based on a secondary unit supporting 750,000 tons per month at a desidy of 3.2 t/bcm.

**SECONDARY COSTS**

Euclid 147

**HAULING COSTS**

Owning cost	Budget Price	R 13,500,000
	Life of equipment	60000
<b>Total owning</b>	<b>R/hour</b>	<b>671.02</b>
Maintenance	Servicing cost	54.5
	Repair cost	270.13
Consumables	Fuel/Electricity	319.2
	Wearparts	30
	Lubes	
	Tyres	159.4
<b>Total operating</b>	<b>R/hour</b>	<b>833.23</b>
<b>Total Cost / hour</b>		<b>1504.25</b>
Production rate *		500
<b>Total Cost R/t</b>		<b>3.01</b>

\* Based on a Talpac simulation over a return distance of 2000m.

**Rope Shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	500	500	500	500	500
operating hours / month	370	370	370	370	370
Number of shovels	4.0	4.0	3.0	3.0	3.0
Number of trucks/shovel	2.0	2.0	3.0	3.0	3.0
<b>Number of trucks</b>	<b>9</b>	<b>9</b>	<b>10</b>	<b>10</b>	<b>10</b>

**Hydraulic excavator**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	500	500	500	500	500
operating hours / month	370	370	370	370	370
Number of shovels	2.0	2.0	3.0	3.0	4.0
Number of trucks/shovel	4.0	3.0	3.0	3.0	2.0
<b>Number of trucks</b>	<b>9</b>	<b>7</b>	<b>10</b>	<b>10</b>	<b>9</b>

**Hydraulic face shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	500	500	500	500	500
operating hours / month	370	370	370	370	370
Number of shovels	3.0	3.0	2.0	2.0	3.0
Number of trucks/shovel	2.0	3.0	4.0	4.0	3.0
<b>Number of trucks</b>	<b>7</b>	<b>10</b>	<b>9</b>	<b>9</b>	<b>10</b>

**Wheel loader**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	500	500	500	500	500
operating hours / month	370	370	370	370	370
Number of shovels	3.0	3.0	3.0	4.0	5.0
Number of trucks/shovel	2.0	3.0	3.0	2.0	2.0
<b>Number of trucks</b>	<b>7</b>	<b>10</b>	<b>10</b>	<b>9</b>	<b>11</b>

**Other Costs**

Bench height			3 meter	6 meter	9 meter	12 meter	15 meter
Labour	R/t		1.5	1.5	1.5	1.5	1.5
Fixed costs			2	2	2	2	2
<b>Total Cost R/t</b>			<b>3.5</b>	<b>3.5</b>	<b>3.5</b>	<b>3.5</b>	<b>3.5</b>

**Summary of total mining cost excl. Loading**

Bench height			3 meter	6 meter	9 meter	12 meter	15 meter
<b>R/ton drilled</b>			<b>R 5.94</b>	<b>R 1.89</b>	<b>R 0.94</b>	<b>R 0.59</b>	<b>R 0.52</b>
<b>R/ton blasted</b>			<b>R 1.18</b>	<b>R 0.62</b>	<b>R 0.57</b>	<b>R 0.58</b>	<b>R 0.56</b>
<b>R/ton seconadry</b>			<b>R 1.17</b>	<b>R 0.58</b>	<b>R 0.39</b>	<b>R 0.29</b>	<b>R 0.23</b>
<b>R/ton hauling</b>			<b>R 3.00</b>	<b>R 3.00</b>	<b>R 3.00</b>	<b>R 3.00</b>	<b>R 3.00</b>
<b>R/ton other</b>			<b>R 3.50</b>	<b>R 3.50</b>	<b>R 3.50</b>	<b>R 3.50</b>	<b>R 3.50</b>
<b>Total</b>			<b>R 14.78</b>	<b>R 9.59</b>	<b>R 8.40</b>	<b>R 7.97</b>	<b>R 7.81</b>

**TOTAL OTHER COSTS**

**LOADING COSTS**

		Hydraulic shovel	Wheel loader	Rope shovel
		Hitachi EX2500	CAT 994	P&H 2300
Owning cost	Budget Price	20,000,000	10500000	68000000
	Life of equipment	40000	30000	100000
<b>Total owning</b>	<b>R/hour</b>	<b>R994.10</b>	<b>R457.22</b>	<b>R1,580.00</b>
Maintenance	Servicing cost	84.8	54.72	826
	Repair cost	758.32	373.6	
Consumables	Fuel/Electricity	472.65	350.35	17.8
	GET and other	339.92	300	300
	Lubes		52.55	13.17
	Tyres	0	56.75	0
<b>Total operating</b>	<b>R/hour</b>	<b>R1,655.69</b>	<b>R1,187.97</b>	<b>R1,156.97</b>
<b>Total Cost / hour</b>		<b>R2,649.79</b>	<b>R1,645.19</b>	<b>R2,736.97</b>

**Rope Shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	994	1,245	2,018	2,267	2,267
operating hours / month	370	370	370	370	370
Number of shovels	4.0	4.0	3.0	3.0	3.0
Number of trucks/shovel	2.0	2.0	3.0	3.0	3.0
Loading Cost / ton handled	R 2.75	R 2.20	R 1.36	R 1.21	R 1.21

**Hydraulic excavator**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	2,600	2,122	2,122	1,948	1,560
operating hours / month	370	370	370	370	370
Number of shovels	2.0	2.0	3.0	3.0	4.0
Number of trucks/shovel	4.0	3.0	3.0	3.0	2.0
Loading Cost / ton handled	R 1.02	R 1.25	R 1.25	R 1.36	R 1.70

**Hydraulic face shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	1,318	2,055	2,635	2,635	2,108
operating hours / month	370	370	370	370	370
Number of shovels	3.0	3.0	2.0	2.0	3.0
Number of trucks/shovel	2.0	3.0	4.0	4.0	3.0
Loading Cost / ton handled	R 2.01	R 1.29	R 1.01	R 1.01	R 1.26

**Wheel loader**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Waste tonnage/ annum	16,891,159	18,515,571	20,429,226	22,984,916	25,441,716
Ore tonnage/ annum	2,000,000	2,000,000	2,000,000	2,000,000	2,000,000
Production rate t/hour	1,284	1,712	1,712	1,284	1,284
operating hours / month	370	370	370	370	370
Number of shovels	3.0	3.0	3.0	4.0	5.0
Number of trucks/shovel	2.0	3.0	3.0	2.0	2.0
Loading Cost / ton handled	R 1.28	R 0.96	R 0.96	R 1.28	R 1.28

The production rates were simulated on Talpac, adjusting cycletimes for the different bench heights.

**MANPOWER**

**Rope Shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck operators	9	9	10	10	10
Drill rig operators	41	14	8	4	4
Seconadry equipment	8	8	6	6	6
General workers	10	10	10	10	10
Shovel operators	4	4	3	3	3
Manpower/shift	72	45	37	33	33
<b>Total manpower</b>	<b>216</b>	<b>135</b>	<b>111</b>	<b>99</b>	<b>99</b>

**Wheel loader**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck operators	7	10	10	9	11
Drill rig operators	41	14	8	4	4
Seconadry equipment	6	6	6	8	10
General workers	10	10	10	10	10
Shovel operators	3	3	3	4	5
Manpower/shift	67	43	37	35	40
<b>Total manpower</b>	<b>201</b>	<b>129</b>	<b>111</b>	<b>105</b>	<b>120</b>

**Hydraulic excavator**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck operators	9	7	10	10	9
Drill rig operators	41	14	8	4	4
Seconadry equipment	4	4	6	6	8
General workers	10	10	10	10	10
Shovel operators	2	2	3	3	4
Manpower/shift	66	37	37	33	35
<b>Total manpower</b>	<b>198</b>	<b>111</b>	<b>111</b>	<b>99</b>	<b>105</b>

**Hydraulic face shovel**

Bench height	3 meter	6 meter	9 meter	12 meter	15 meter
Haultruck operators	7	10	9	9	10
Drill rig operators	41	14	8	4	4
Seconadry equipment	6	6	4	4	6
General workers	10	10	10	10	10
Shovel operators	3	3	2	2	3
Manpower/shift	67	43	33	29	33
<b>Total manpower</b>	<b>201</b>	<b>129</b>	<b>99</b>	<b>87</b>	<b>99</b>

## **ADDENDUM I – BLAST LAYOUT DESIGN**

	Design Parameters	3 meter		6 meter		9 meter		12 meter		15 meter	
		Parameters		Parameters		Parameters		Parameters		Parameters	
Hole diameter (mm)		65		114		165		251		251	
Burden (m)	25 - 30 D	1.625	25.00	2.622	23.00	3.795	23.00	5.02	20.00	5.522	22.00
Spacing (m)	1 - 1.5 B	1.625	1.00	3.1464	1.20	4.554	1.20	7.53	1.50	7.7308	1.40
Bench height (m)	3 B	3	1.85	6	2.29	9	2.37	12	2.39	15	2.72
Sub drill (m)	0.3 - 0.35 B	0.4875	0.30	0.7866	0.30	1.1385	0.30	1.506	0.30	1.6566	0.30
Length of hole (m)		3.4875		6.7866		10.1385		13.506		16.6566	
Stemming (m)	1 B	1.4625	0.90	2.622	1.00	3.795	1.00	5.02	1.00	5.522	1.00
Charge length above floor level (m)	2 B	1.5375	0.95	3.378	1.29	5.205	1.37	6.98	1.39	9.478	1.72
Total charge length (m)		2.025		4.1646		6.3435		8.486		11.1346	
Charging density t/m <sup>3</sup>	1.2	1.20		1.20		1.20		1.20		1.20	
Exploives / meter (Kg/m)		3.98		12.25		25.66		59.38		59.38	
Explosive mass above floor level (kg)		6		41		134		414		563	
Total explosives mass (kg)		8		51		163		504		661	
Mass of blasted material (t/hole)		25		158		498		1452		2049	
Technical explosives consumption kg/ton		0.24		0.26		0.27		0.29		0.27	
Technical explosives factor ton/kg		4.14		3.83		3.73		3.50		3.64	
Technical explosives factor g/m <sup>3</sup> (k)	600 - 900	773		836		859		914		879	
Explosives consumption kg/ton		0.32		0.32		0.33		0.35		0.32	
ton / meter		7.3		23		49		107		123	
Comparitive drilling efficiency		7%		22%		46%		100%		114%	



**ADDENDUM J – ECONOMIC EVALUATION RESULTS**

**ROPE SHOVEL**

**HYDRAULIC FACE SHOVEL**

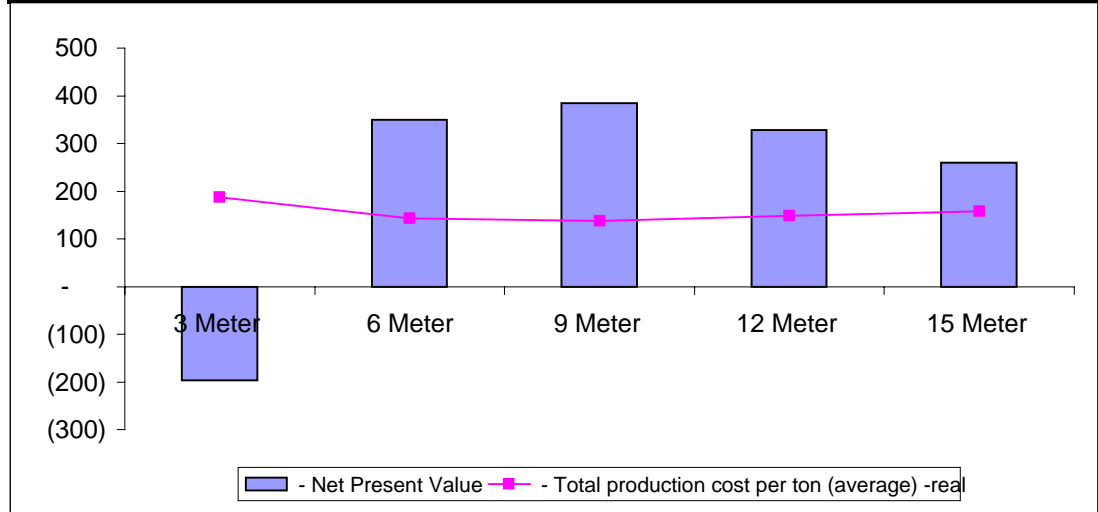
**HYDRAULIC EXCAVATOR**

**WHEEL LOADER**

**ROPE SHOVEL**

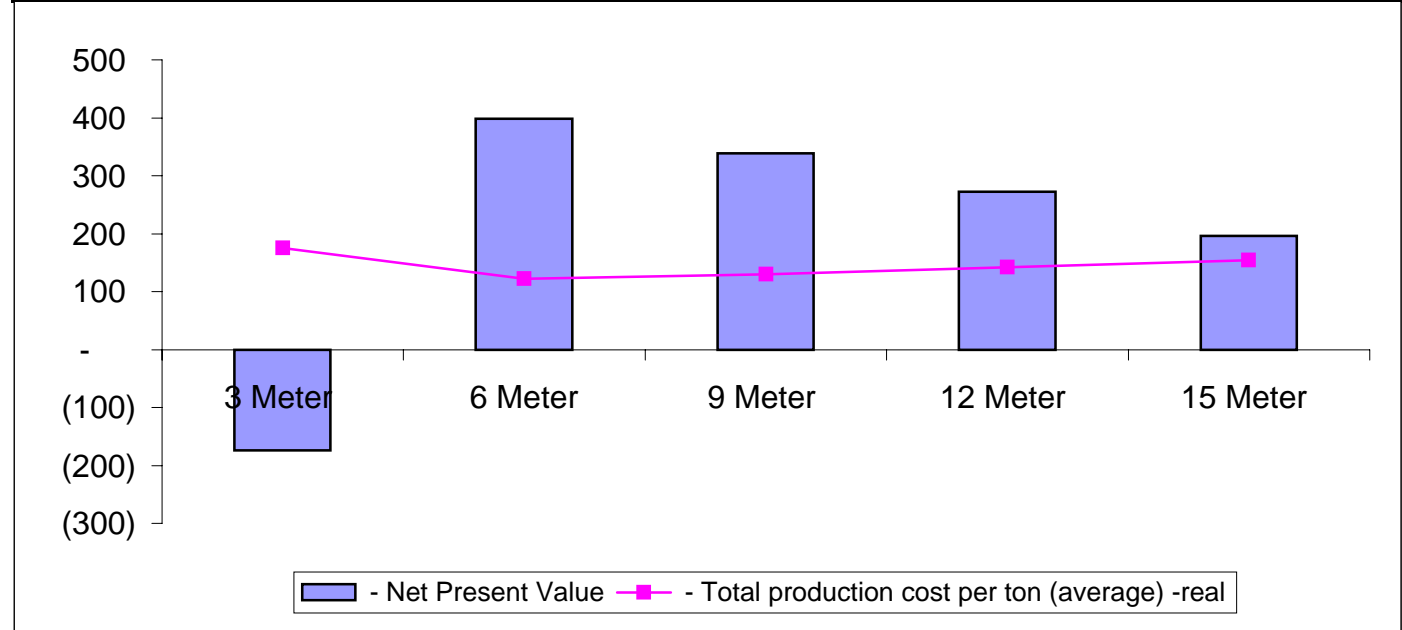
		3 Meter	6 Meter	9 Meter	12 Meter	15 Meter
- Net Present Value	R' m	(197)	350	385	329	260
- IRR	%	#DIV/0!	17%	34%	22%	10%
- Gross cash profit margin	%	-21%	12%	15%	12%	8%
-Gross profit margin	%	-33%	0%	6%	1%	-1%
- Cash production cost per ton (average) - Real	R/t	170	125	120	127	136
- Total production cost per ton (average) -real	R/t	187	144	137	149	158
- Cash production cost per ton (total tons) - Rea	R/t	15.31	10.39	9.12	8.64	8.41

	3	6	9	12	15
(197)	350	385	329	260	
#DIV/0!	17%	34%	22%	10%	
-21%	12%	15%	12%	8%	
-33%	0%	6%	1%	-1%	
170	125	120	127	136	
187	144	137	149	158	
15.31	10.39	9.12	8.64	8.41	



WHEEL LOADER		3 Meter	6 Meter	9 Meter	12 Meter	15 Meter
- Net Present Value	R' m	(174)	399	339	272	197
- IRR	%	#DIV/0!	195%	181%	97%	32%
- Gross cash profit margin	%	-19%	20%	16%	12%	8%
-Gross profit margin	%	-25%	14%	10%	4%	0%
- Cash production cost per ton (average) - Real	R/t	168	113	120	127	137
- Total production cost per ton (average) -real	R/t	176	122	130	142	154
- Cash operating cost per ton (total tons) - Real	R/t	15.10	10.16	9.08	8.67	8.47

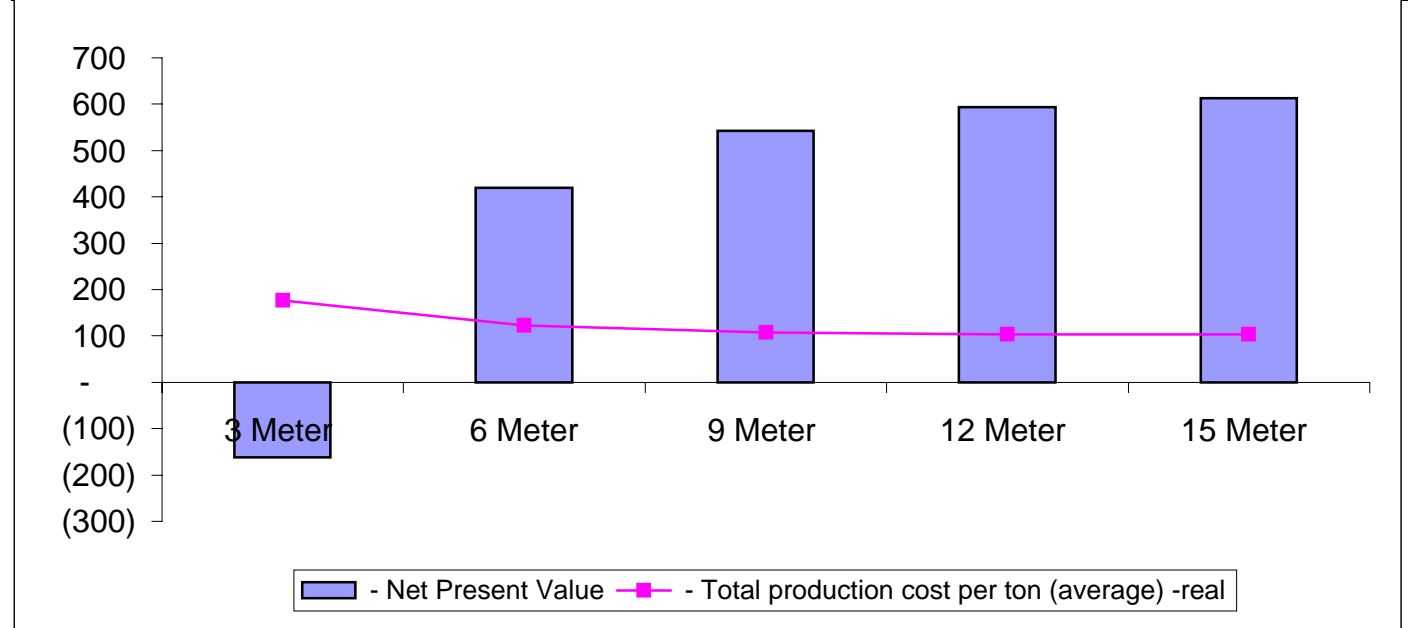
	3	6	9	12	15
	(174)	399	339	272	197
	#DIV/0!	195%	181%	97%	32%
	-19%	20%	16%	12%	8%
	-25%	14%	10%	4%	0%
	168	113	120	127	137
	176	122	130	142	154
	15.10	10.16	9.08	8.67	8.47



**HYDRAULIC FACE SHOVEL**

		3 Meter	6 Meter	9 Meter	12 Meter	15 Meter
- Net Present Value	R' m	(161)	419	542	594	613
- IRR	%	#DIV/0!	123%	718%	462%	222%
- Gross cash profit margin	%	-20%	20%	29%	33%	34%
-Gross profit margin	%	-25%	14%	24%	27%	27%
- Cash production cost per ton (average) - Real	R/t	169	113	100	96	95
- Total production cost per ton (average) -real	R/t	176	122	107	104	104
- Cash operating cost per ton (total tons) - Real	R/t	15.17	10.20	9.04	8.61	8.51

	3	6	9	12	15
- Net Present Value	(161)	419	542	594	613
- IRR	#DIV/0!	123%	718%	462%	222%
- Gross cash profit margin	-20%	20%	29%	33%	34%
-Gross profit margin	-25%	14%	24%	27%	27%
- Cash production cost per ton (average) - Real	169	113	100	96	95
- Total production cost per ton (average) -real	176	122	107	104	104
- Cash operating cost per ton (total tons) - Real	15.17	10.20	9.04	8.61	8.51



HYDRAULIC EXCAVATOR		3 Meter	6 Meter	9 Meter	12 Meter	15 Meter
- Net Present Value	R' m	(147)	413	360	304	228
- IRR	%	#DIV/0!	506%	114%	69%	38%
- Gross cash profit margin	%	-19%	21%	15%	12%	8%
-Gross profit margin	%	-24%	17%	10%	5%	2%
- Cash production cost per ton (average) - Real	R/t	167	122	120	127	137
- Total production cost per ton (average) -real	R/t	175	128	130	140	150
- Cash operating cost per ton (total tons) - Real	R/t	15.06	10.99	9.11	8.65	8.46

3	6	9	12	15
(147)	413	360	304	228
#DIV/0!	506%	114%	69%	38%
-19%	21%	15%	12%	8%
-24%	17%	10%	5%	2%
167	122	120	127	137
175	128	130	140	150
15.06	10.99	9.11	8.65	8.46

